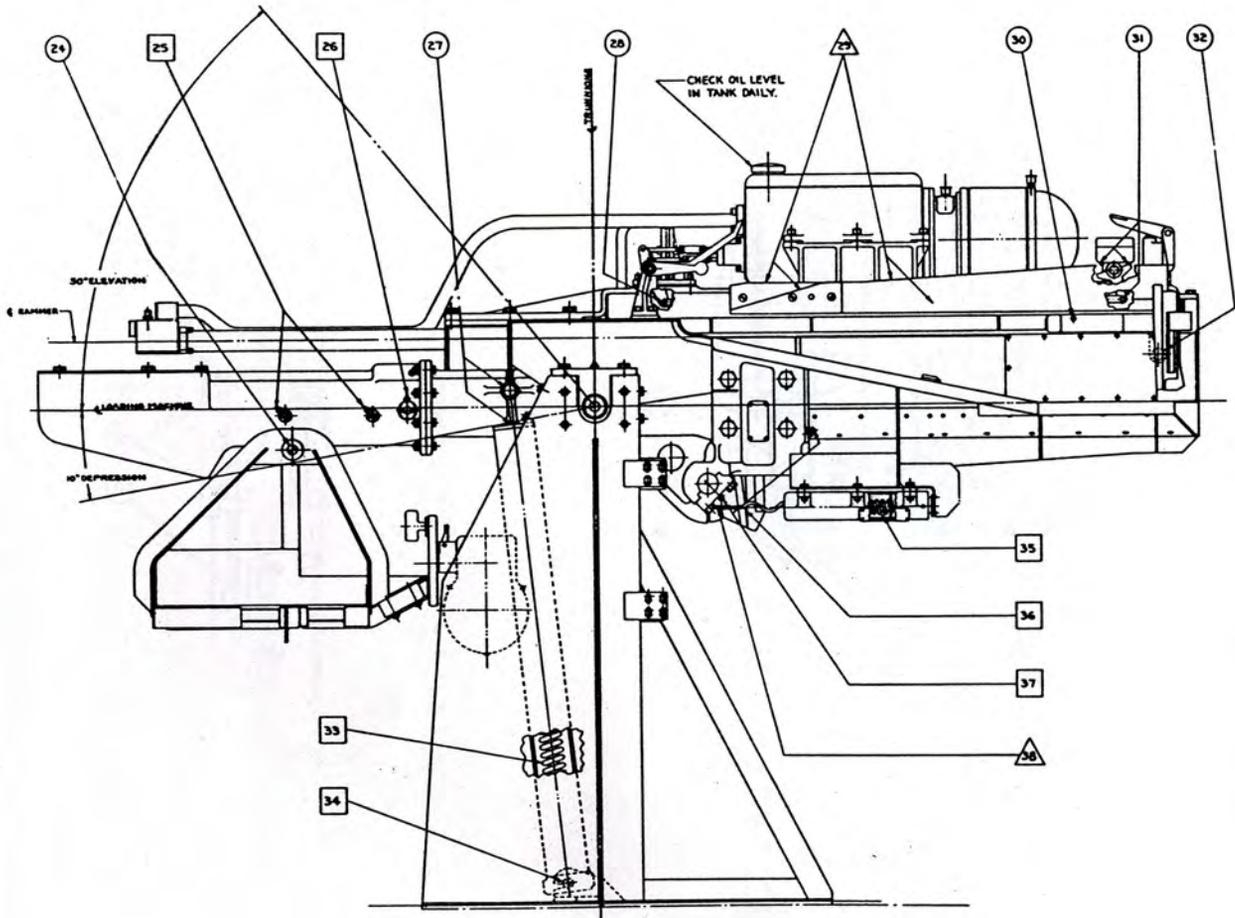


SEARCH LIGHT - LAMP
SEARCH LIGHT - POWER UNIT

SEARCH LIGHT - LAMP
SEARCH LIGHT - POWER UNIT



DAILY
 29 CAM PLATE (RAMMER SYSTEM)
 36 BREECH BLOCK CAM

WEEKLY
 24 PIVOT PIN (PROJECTILE TRAY)
 27 SPRING ROD (EQUILIBRATOR)
 26, 31 OPERATING LEVERS (RAMMER SYSTEM)
 30, 32 CROSS HEAD (RAMMER SYSTEM)
 37 BREECH BLOCK OPERATING MECHANISM
 38 OPERATING SPRING CHAIN (BREECH BLOCK MECHANISM)

MONTHLY
 25 GUIDES (PROJECTILE DEFLECTOR)
 26 BRAKE (PROJECTILE DEFLECTOR)
 34 CYLINDER TRUNNION (EQUILIBRATOR)

SEMI-ANNUALLY
 33 SPRING (EQUILIBRATOR)
 35 OPERATING SPRING (BREECH BLOCK MECHANISM)

NOTE:-
 THE FREQUENCY OF LUBRICATION IS DEPENDENT UPON THE USE OF THE MECHANISM. THE SCHEDULE GIVEN IS REQUIRED WHEN THE OUTFIT IS USED DAILY. LUBRICATION MAY BE LESS FREQUENT FOR LESS FREQUENT USE OF THE OUTFIT, BUT IN NO CASE SHALL THE MAXIMUM PERIOD BETWEEN REGULAR INSPECTIONS OF THE PARTS FOR PROPER LUBRICATION, ON SHIPS IN COMMISSION, EXCEED ONE MONTH.
 EXERCISE THE PARTS AFTER LUBRICATION.

- INDICATES LIGHT MINERAL OIL FOR LUBRICATION.
- INDICATES CUP GREASE FOR LUBRICATION.
- △ INDICATES EXTRA HEAVY MINERAL OIL FOR LUBRICATION.

20



THIS OUTFIT AND FOR	
EXPLODING MACHINE MK. XXII MOD. 2 (30 CAL.)	
LUBRICATION CHART LEFT SIDE ELEVATION SCALE: 1/4"	
NAVY DEPARTMENT BUREAU OF ORDNANCE WASHINGTON, D. C.	
272232	
ROCK ISLAND ARSENAL	

9

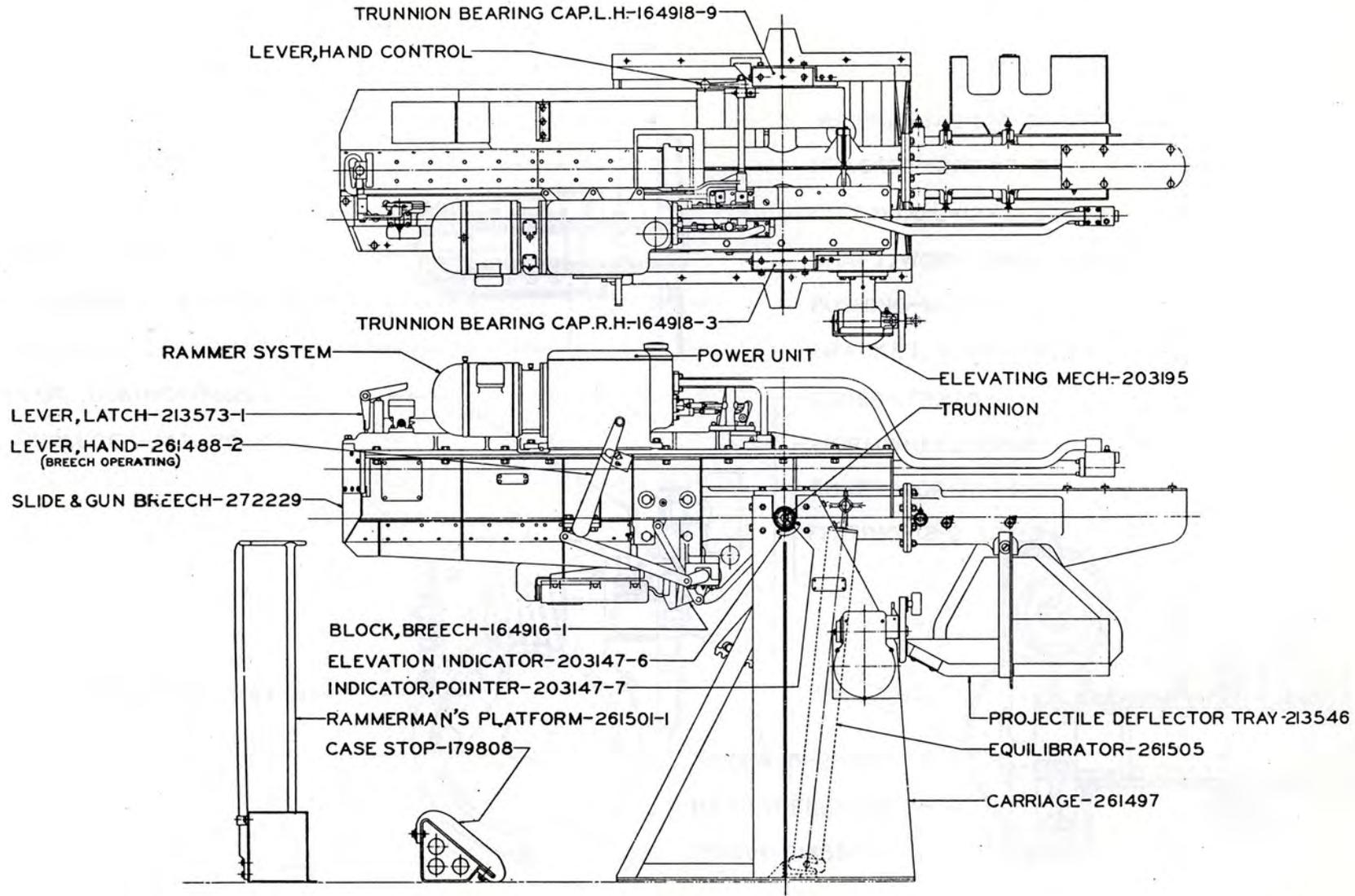


PLATE-A
 5TH LOADING MACHINE (38 CAL.) MK. XVI MOD. 2
 PLAN AND ELEVATION

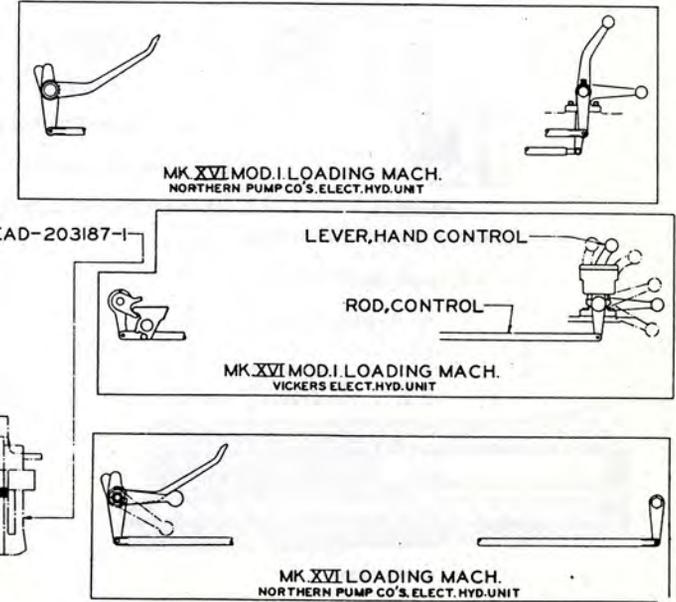
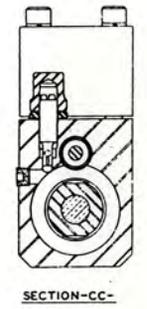
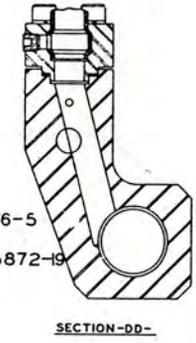
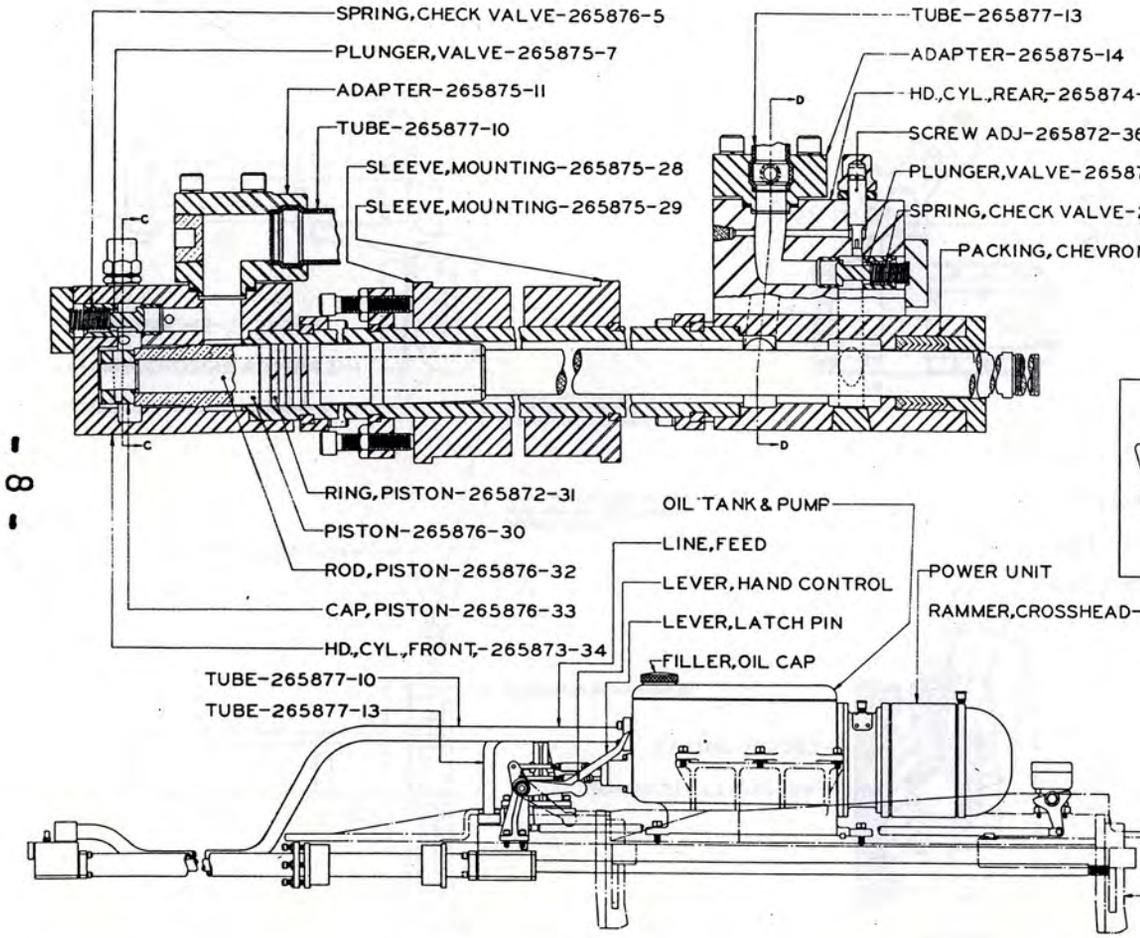


PLATE-C
 5th LOADING MACHINE (38 CAL.)
 MK. XVI MK. XVII MOD. I MK. XVI MOD. 2
 RAMMER SYSTEM

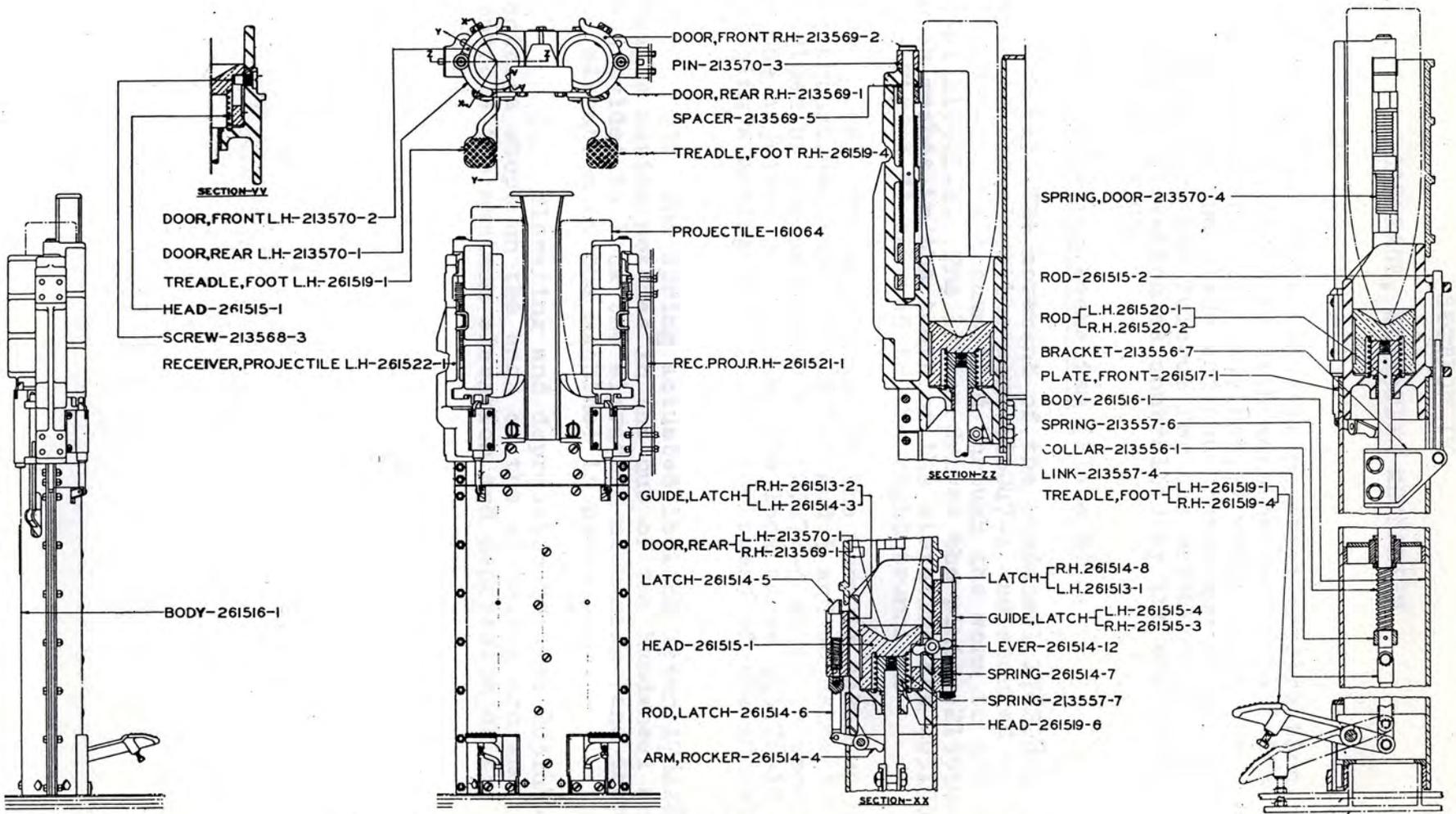
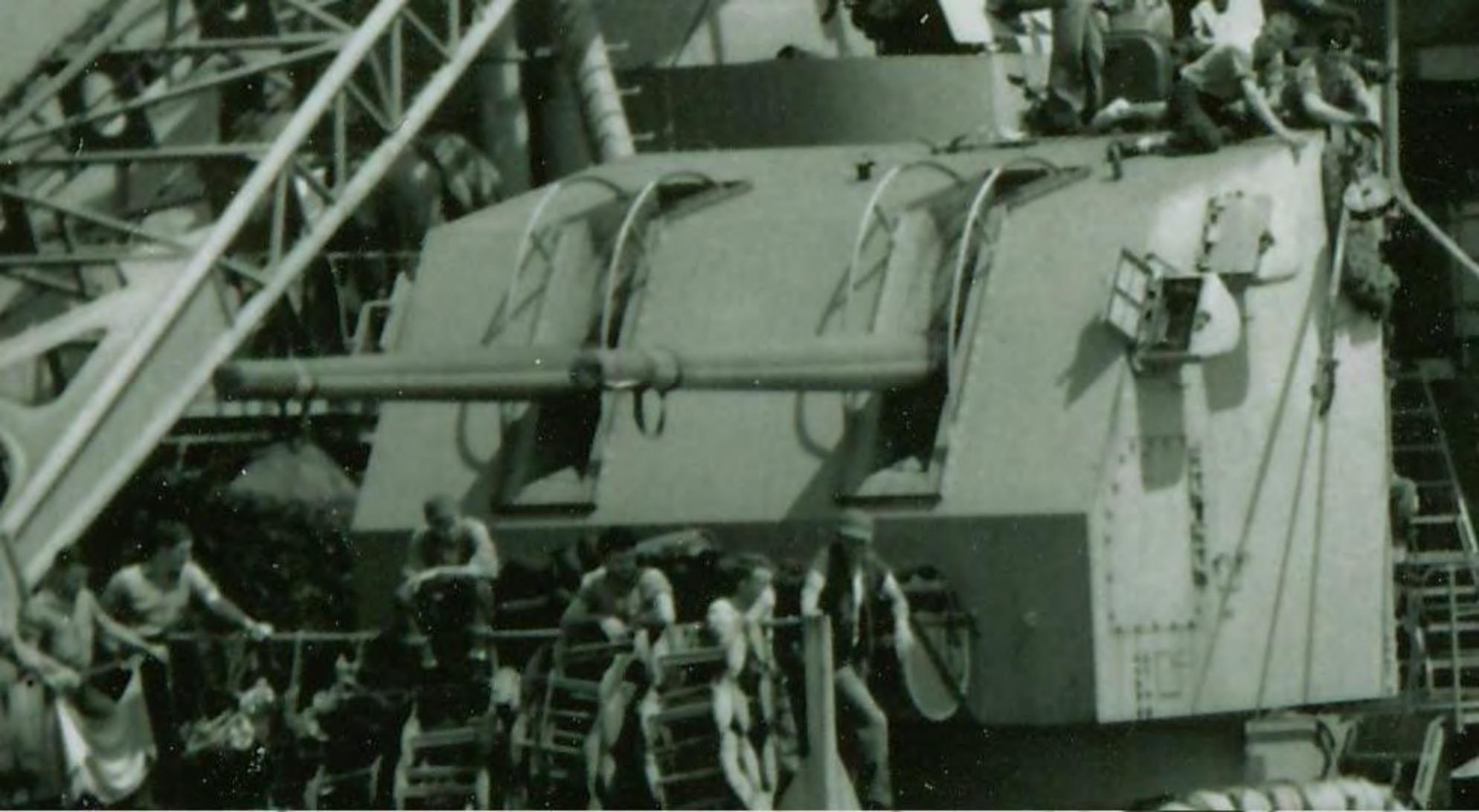


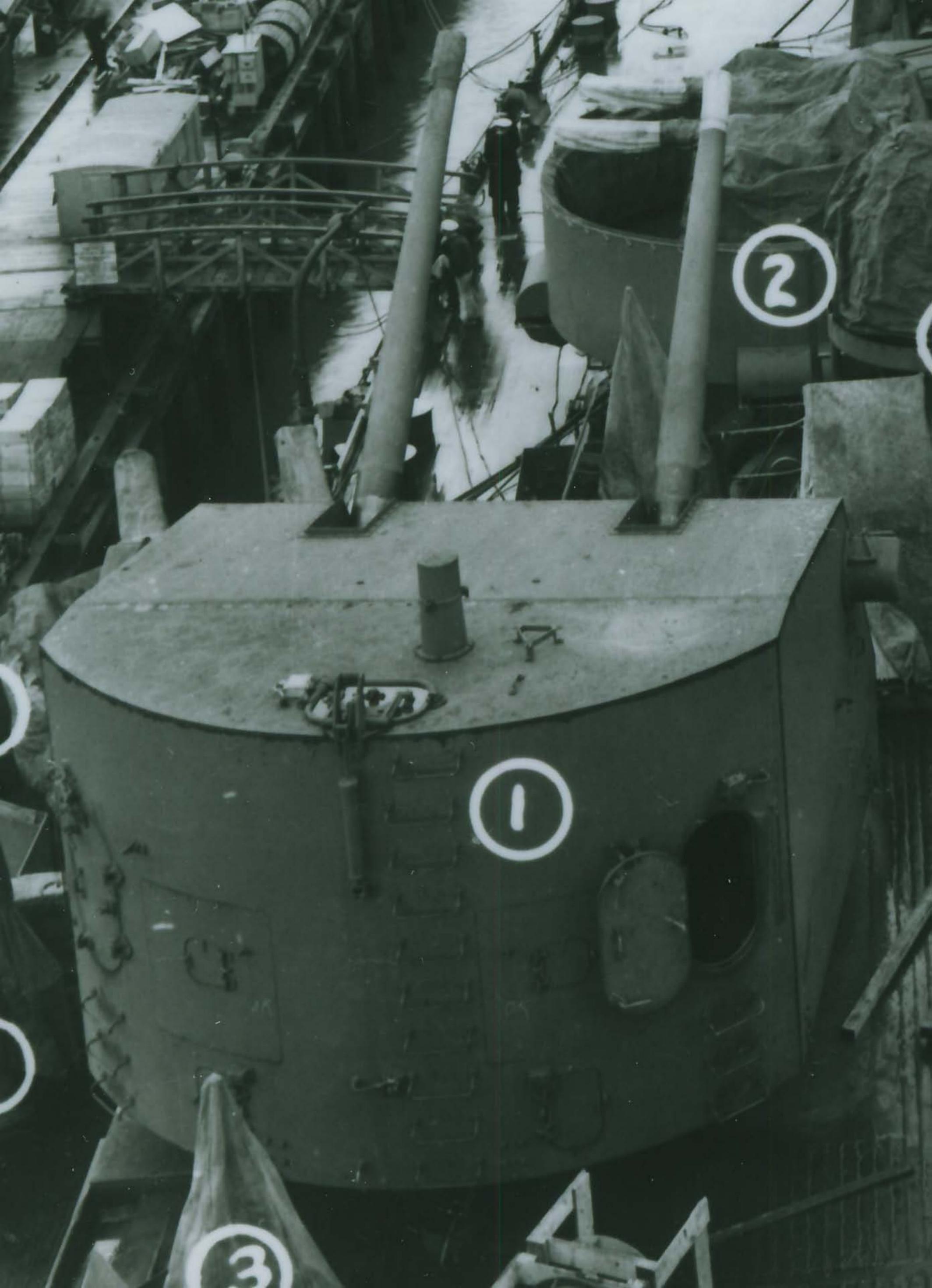
PLATE-F

5th PROJECTILE HOIST TOP MK.II MOD.2





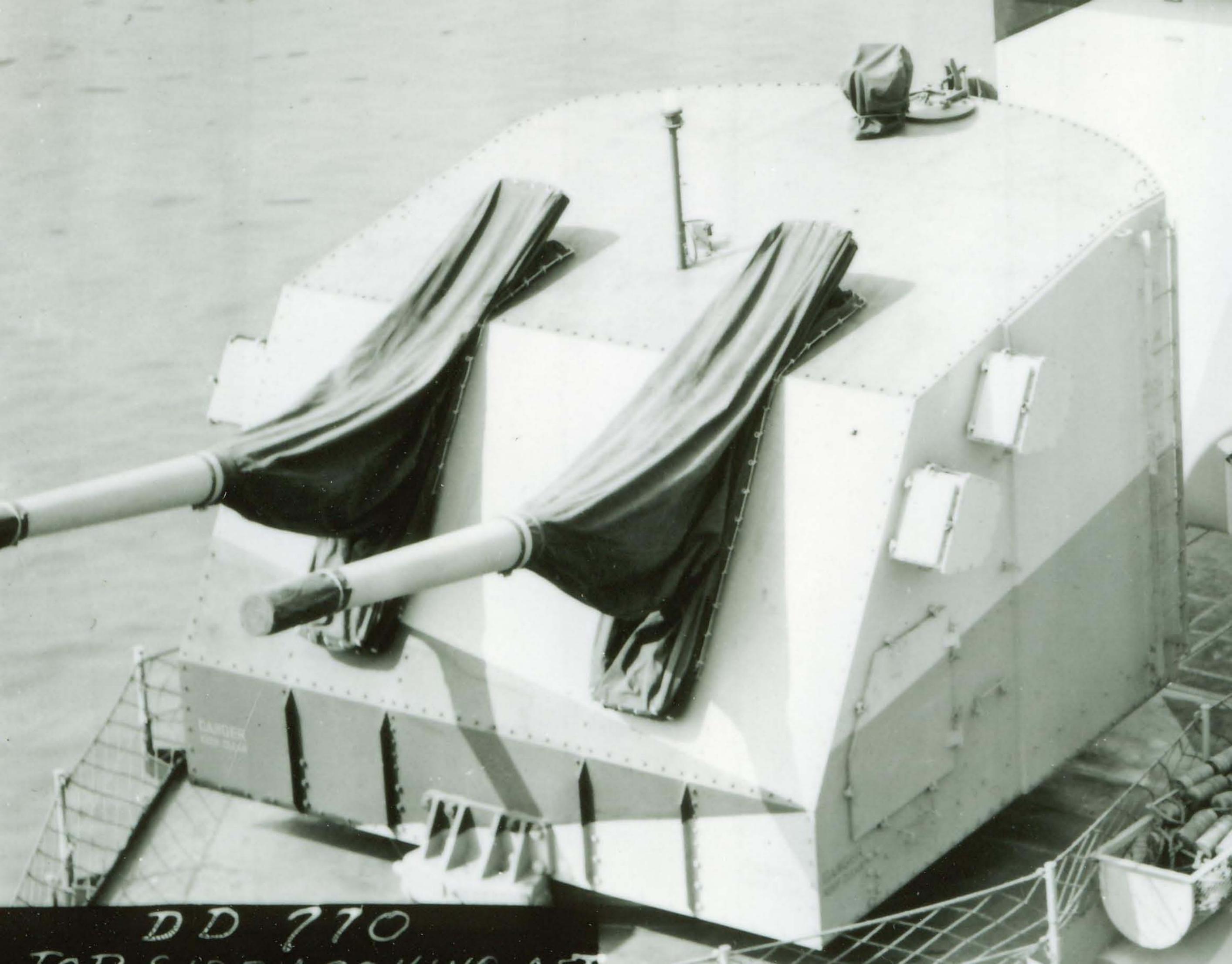




2

1

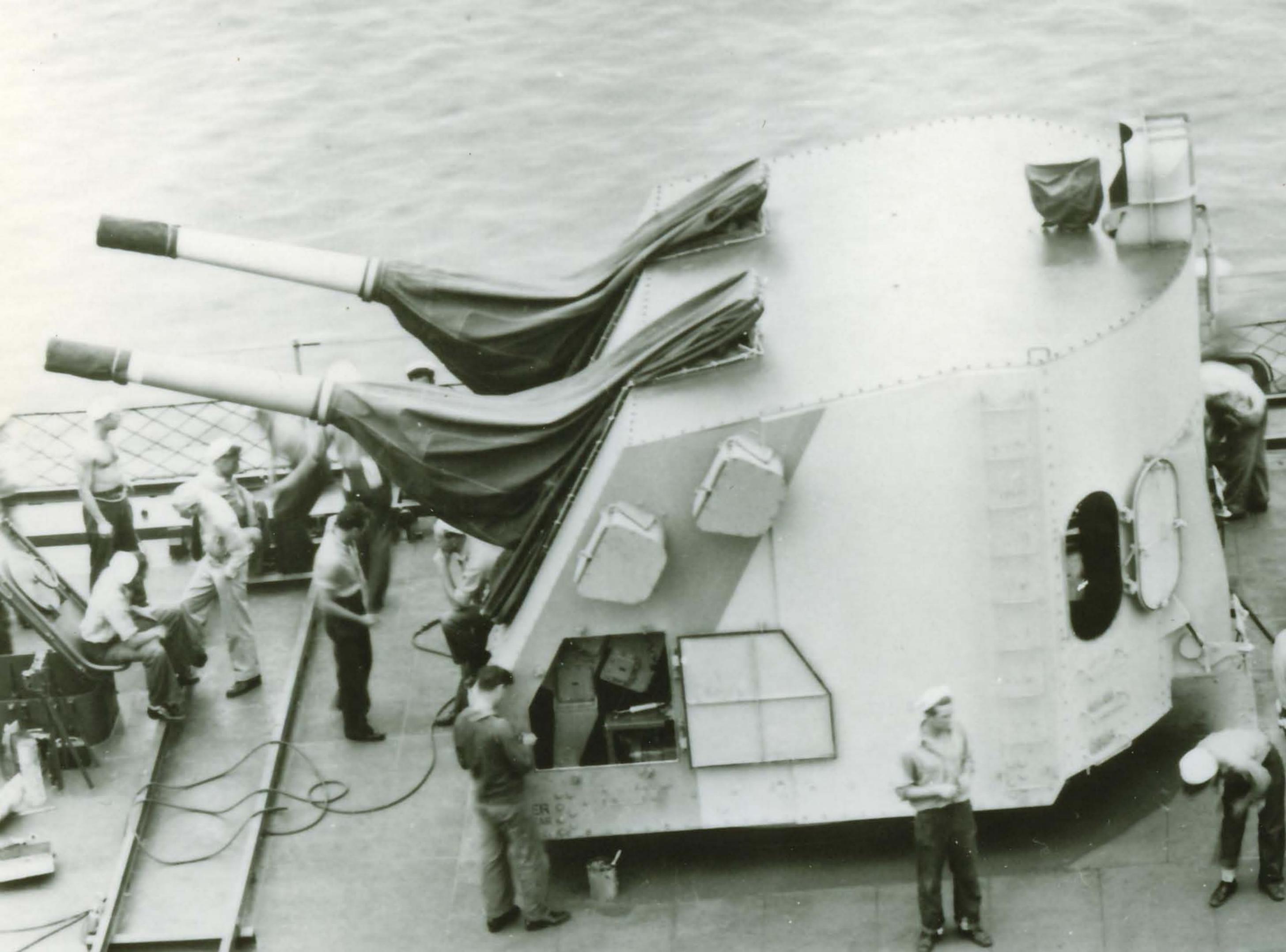
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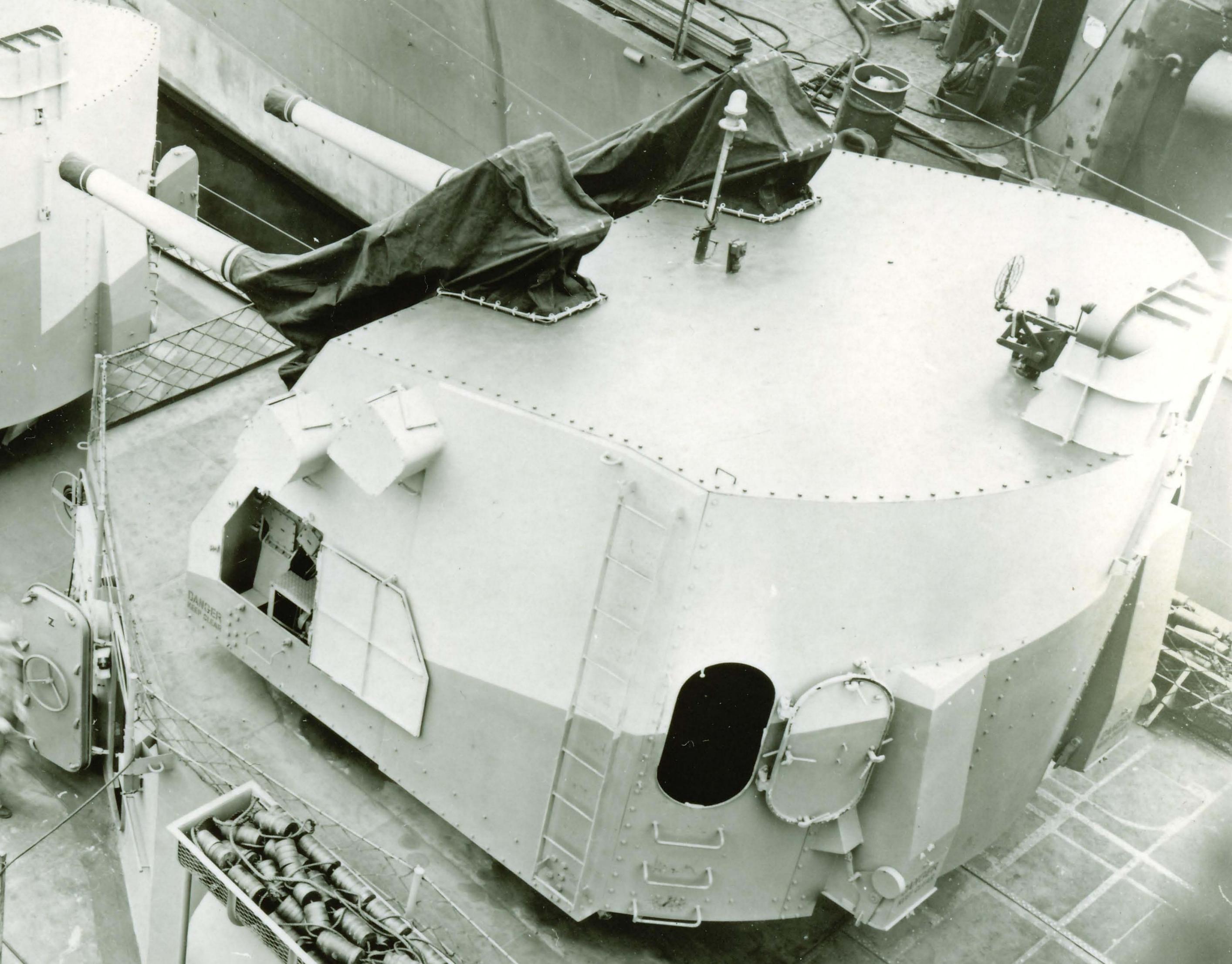


DANGER
NO OIL

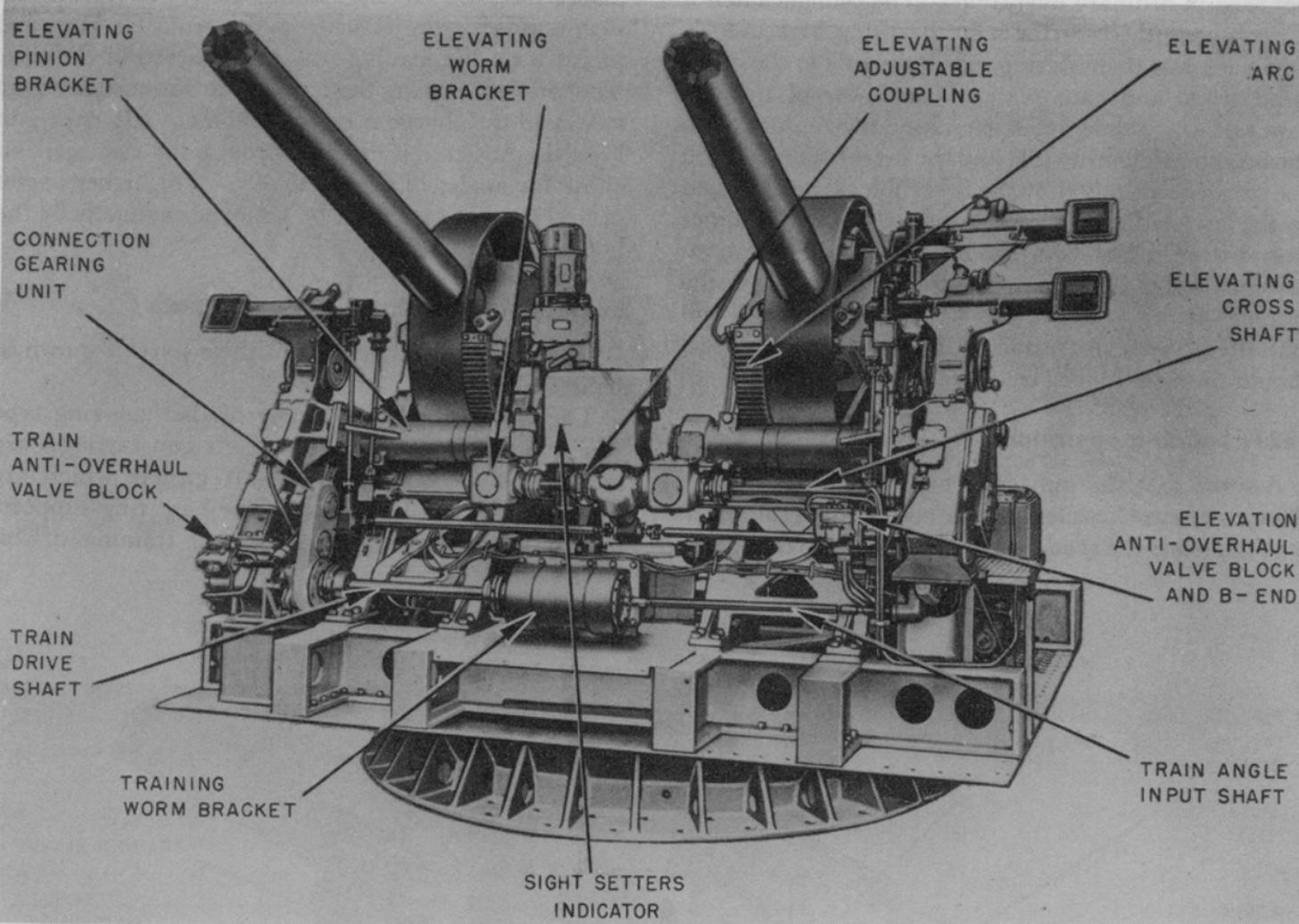
DD 770

TORpedo





DANGER
KEEP CLEAR



ELEVATING
PINION
BRACKET

ELEVATING
WORM
BRACKET

ELEVATING
ADJUSTABLE
COUPLING

ELEVATING
ARC

CONNECTION
GEARING
UNIT

ELEVATING
CROSS
SHAFT

TRAIN
ANTI-OVERHAUL
VALVE BLOCK

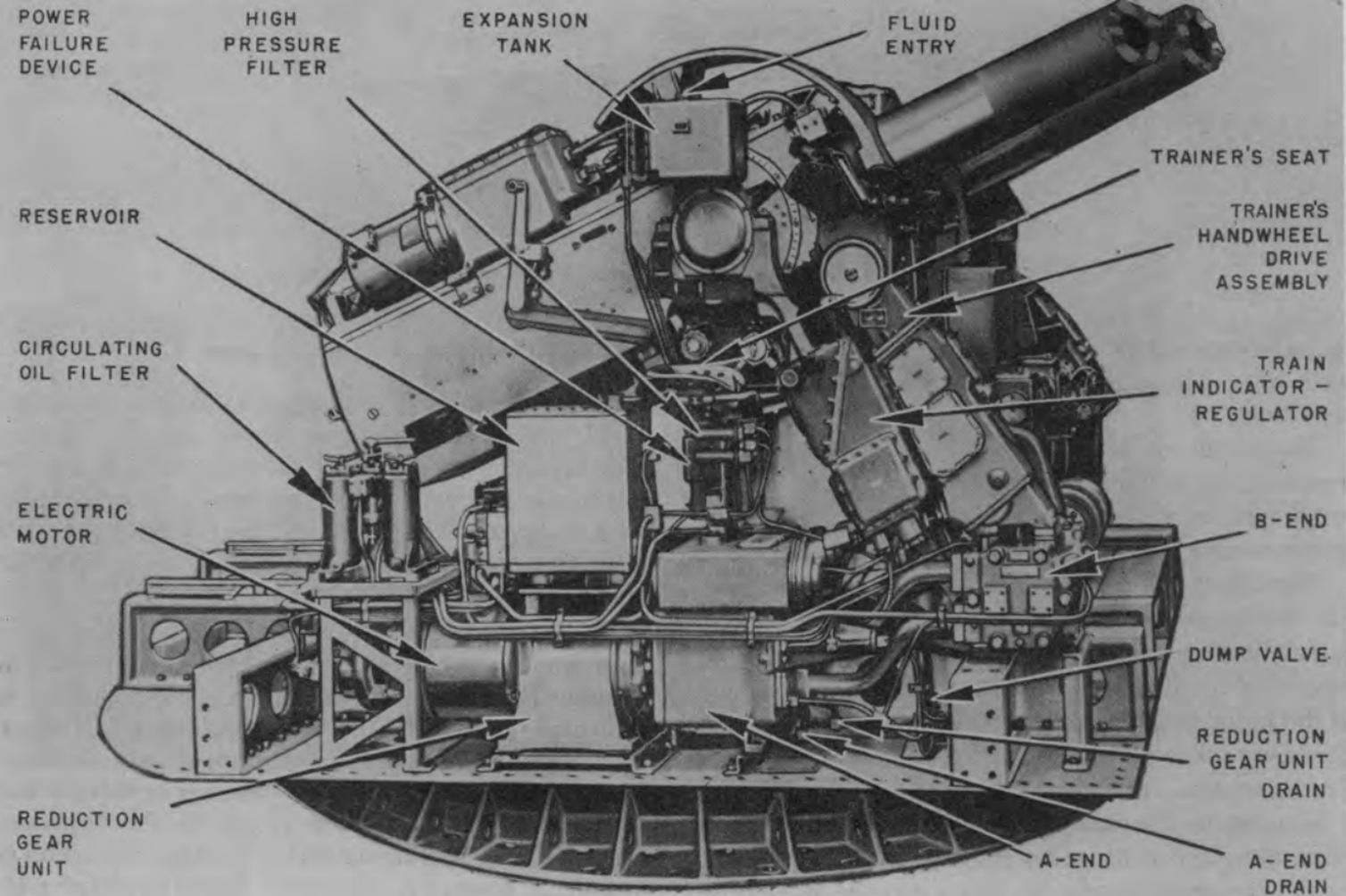
ELEVATION
ANTI-OVERHAUL
VALVE BLOCK
AND B-END

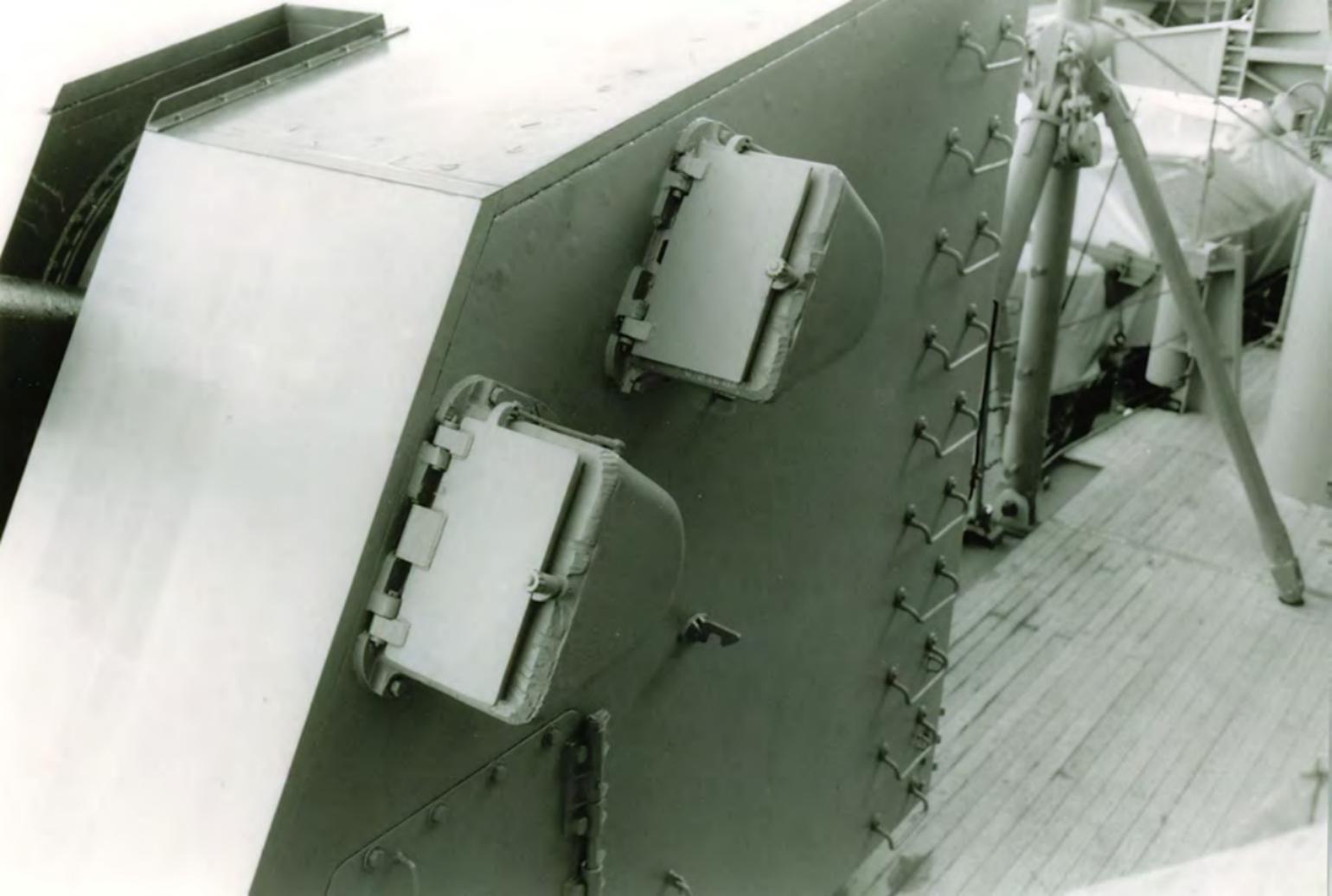
TRAIN
DRIVE
SHAFT

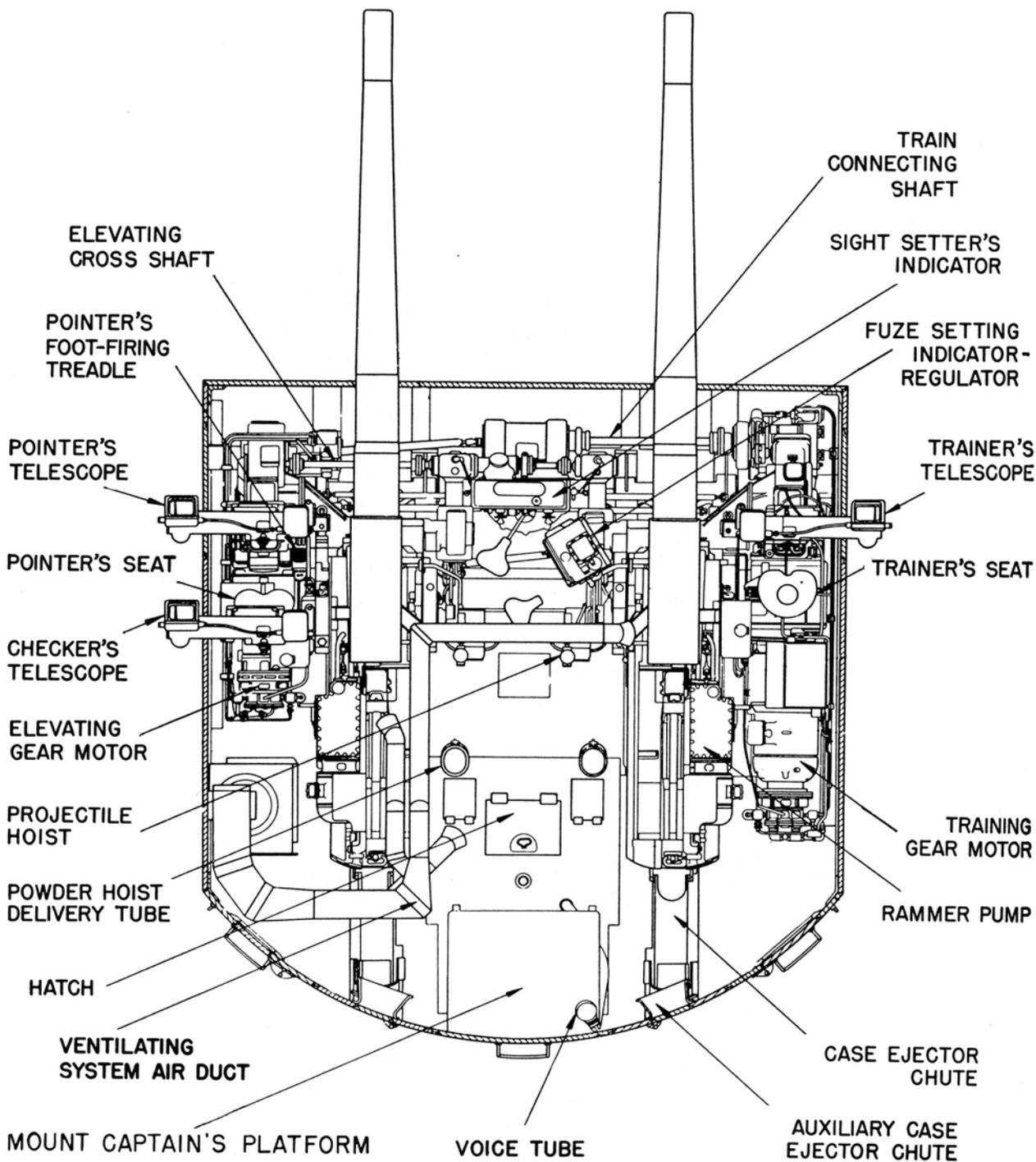
TRAIN ANGLE
INPUT SHAFT

TRAINING
WORM BRACKET

SIGHT SETTERS
INDICATOR







TRAINER'S TELESCOPE

SIGHT SETTER'S INDICATOR

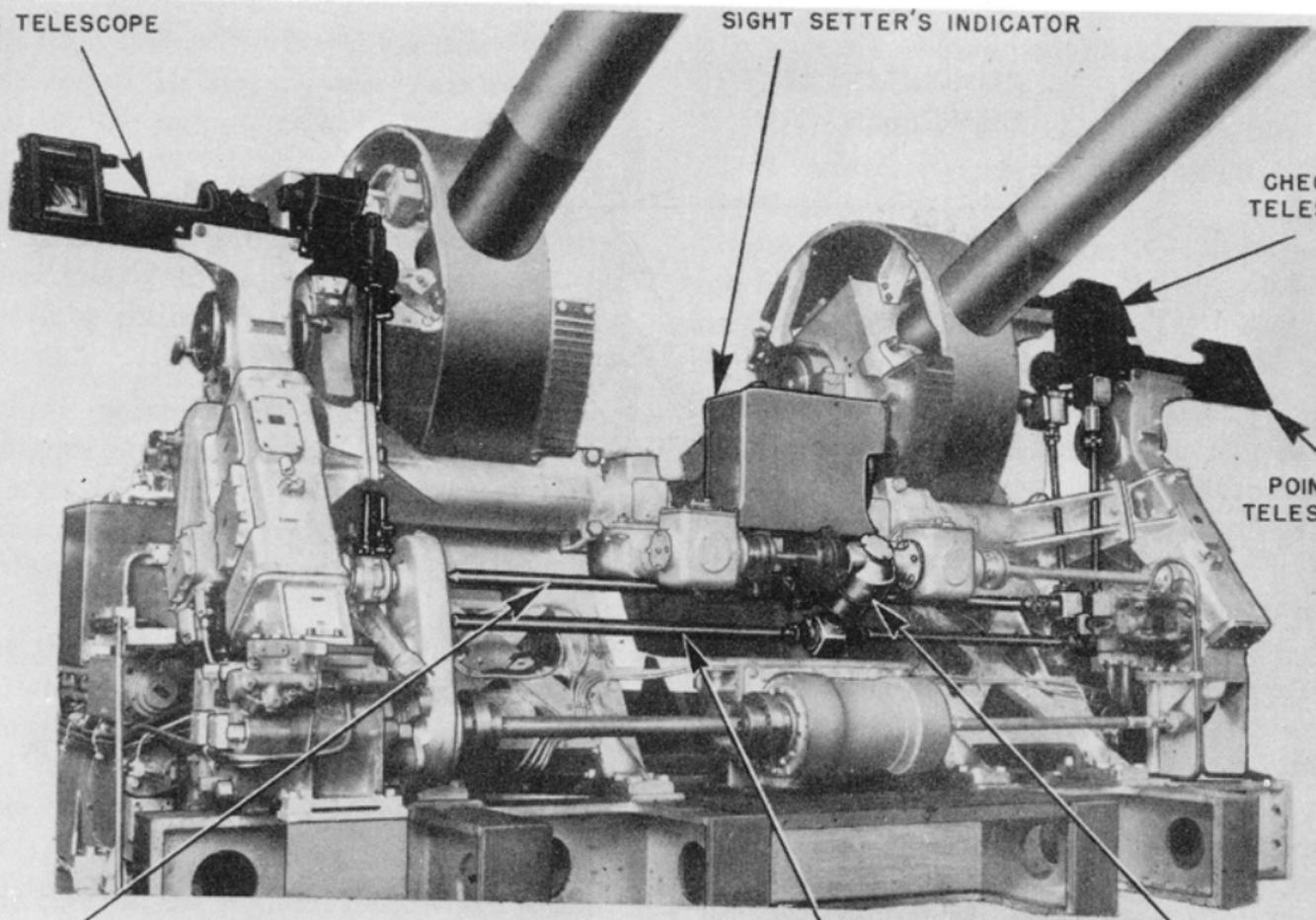
CHECKER'S TELESCOPE

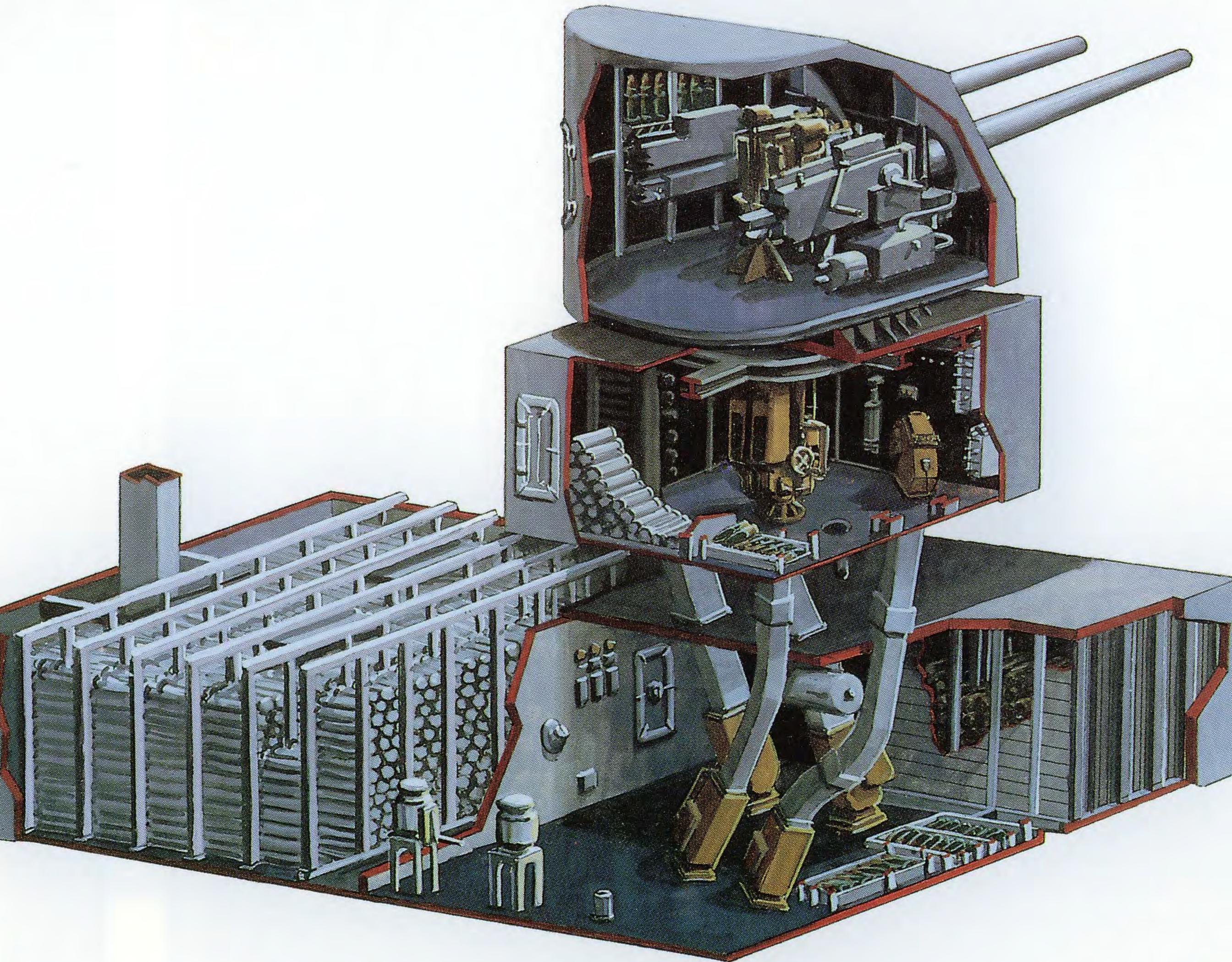
POINTER'S TELESCOPE

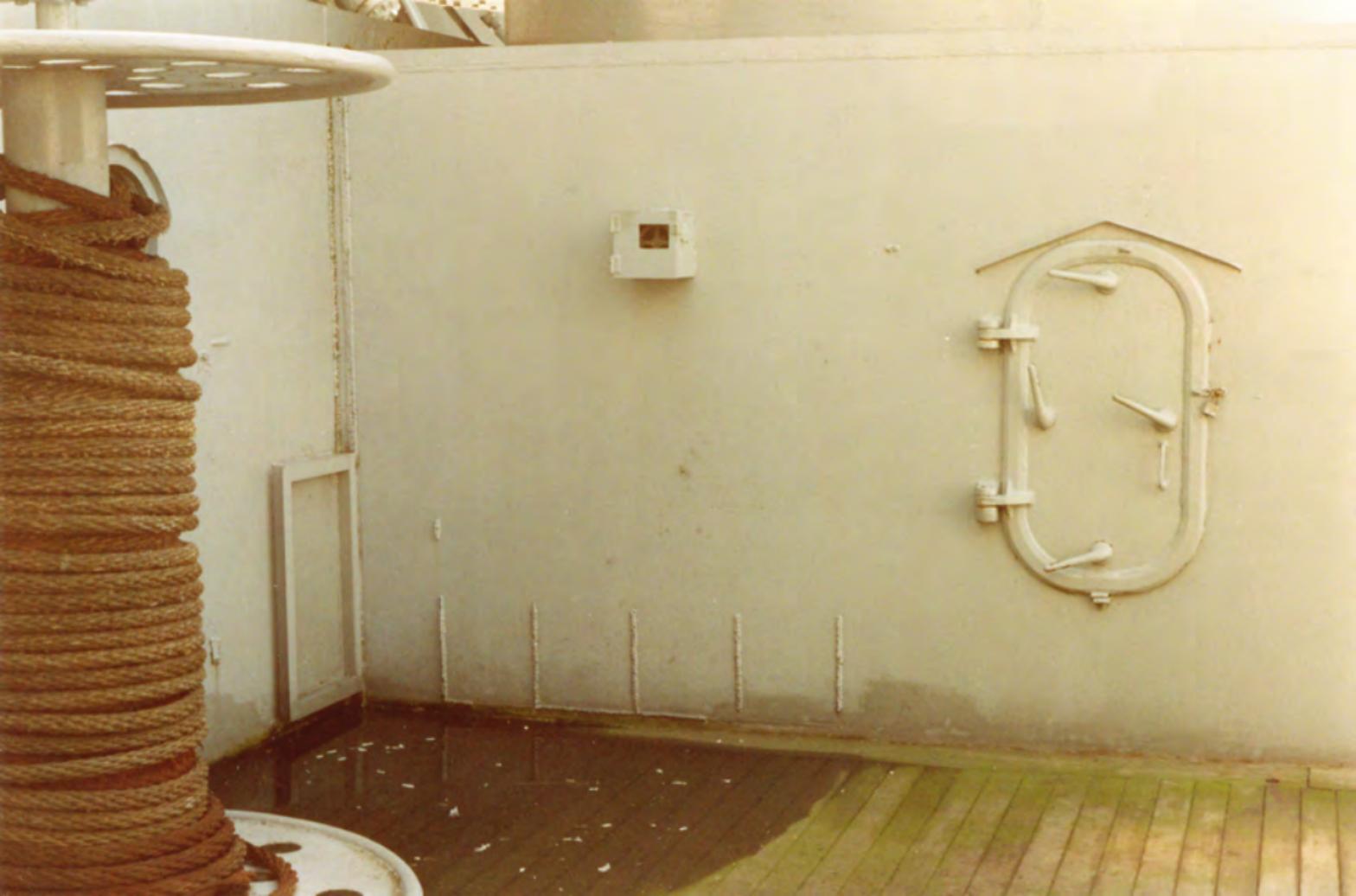
DEFLECTION CROSS SHAFT

SIGHT ANGLE CROSS SHAFT

DIFFERENTIAL HOUSING



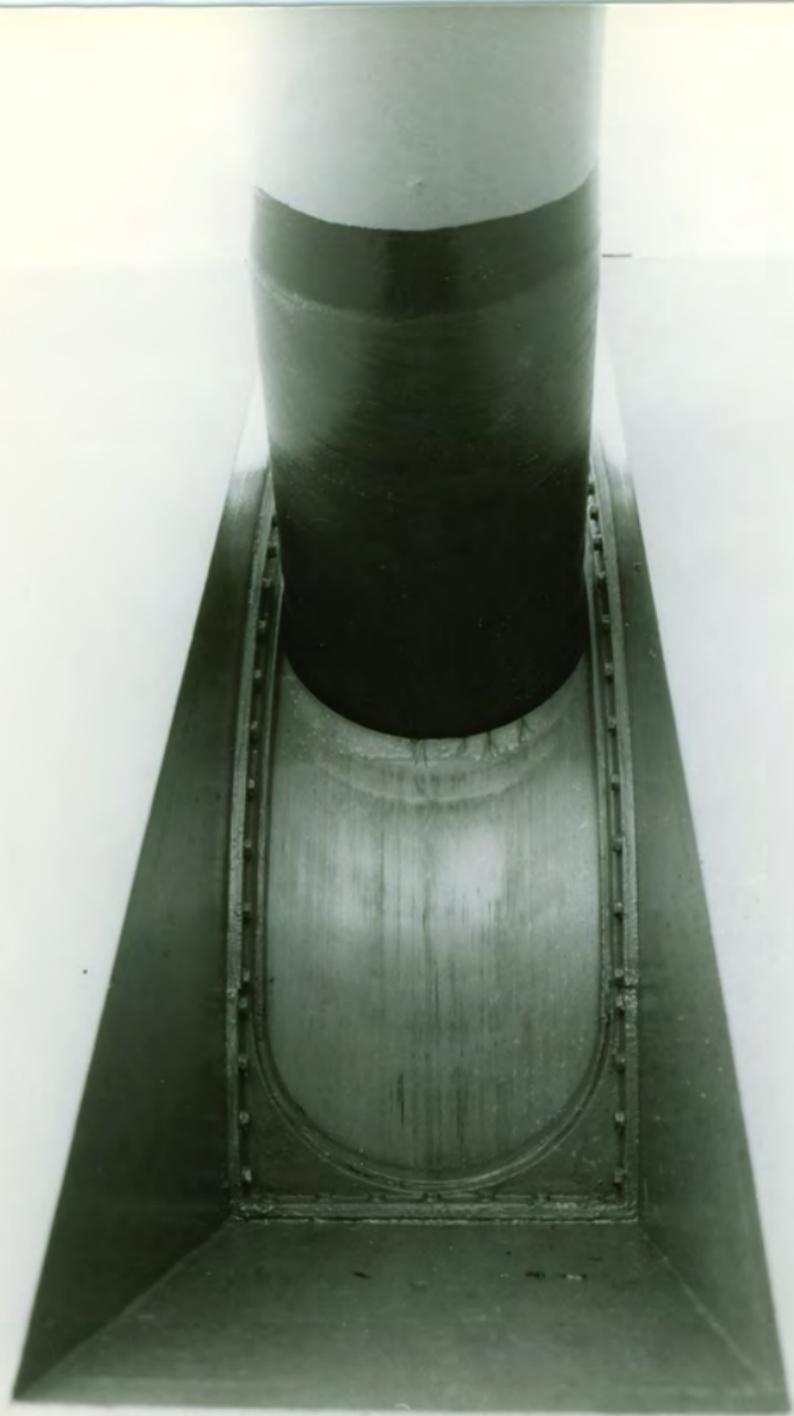




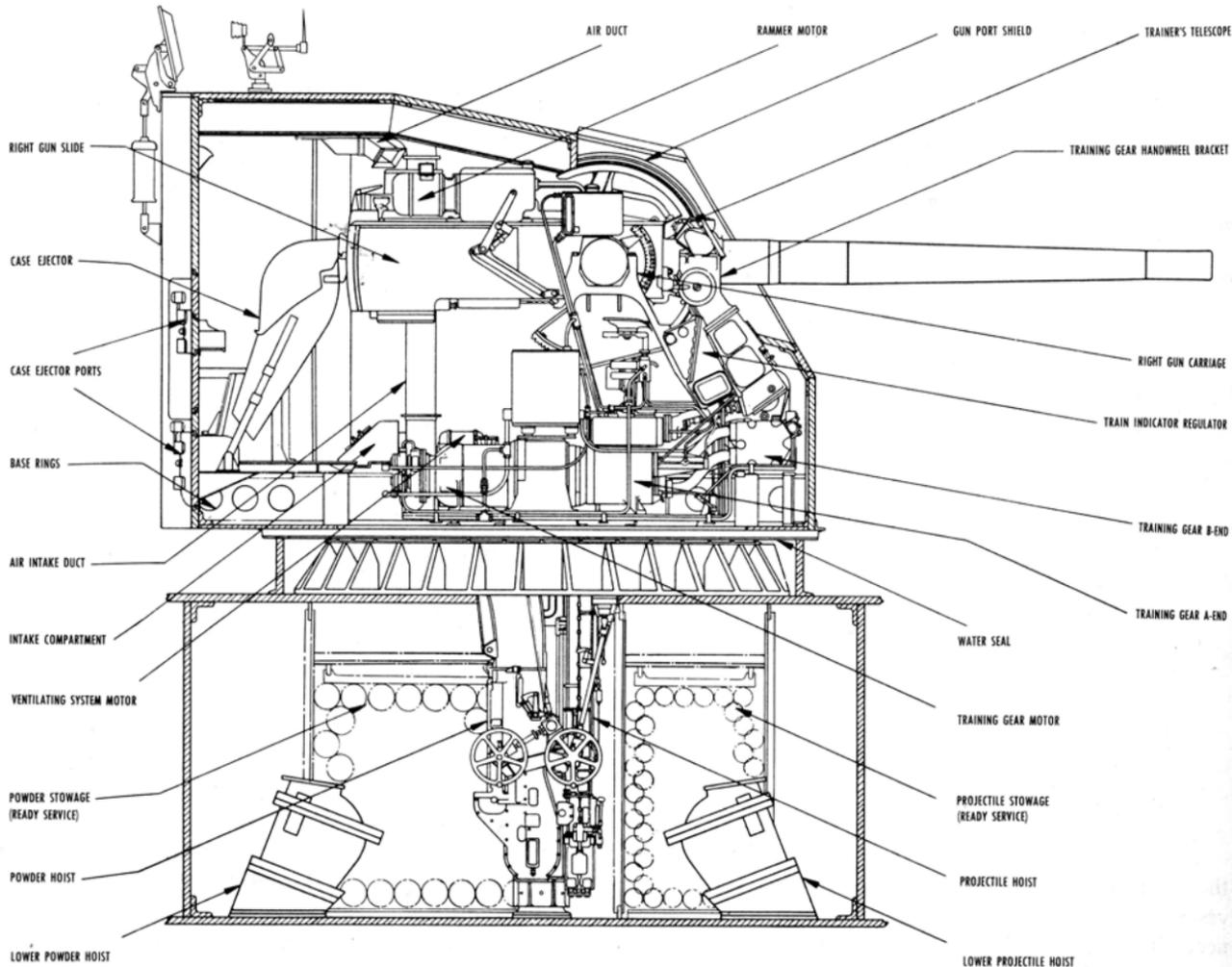


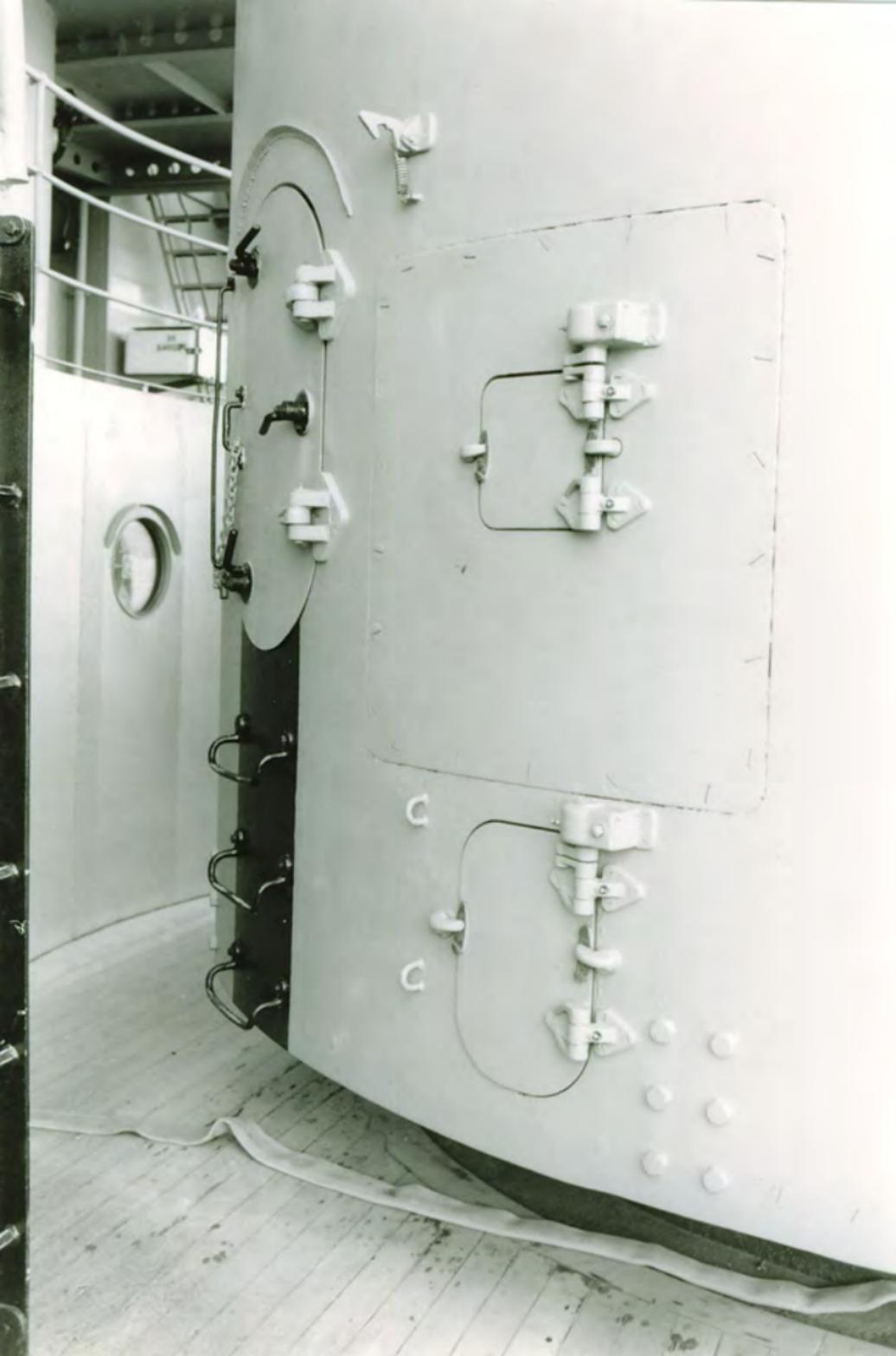








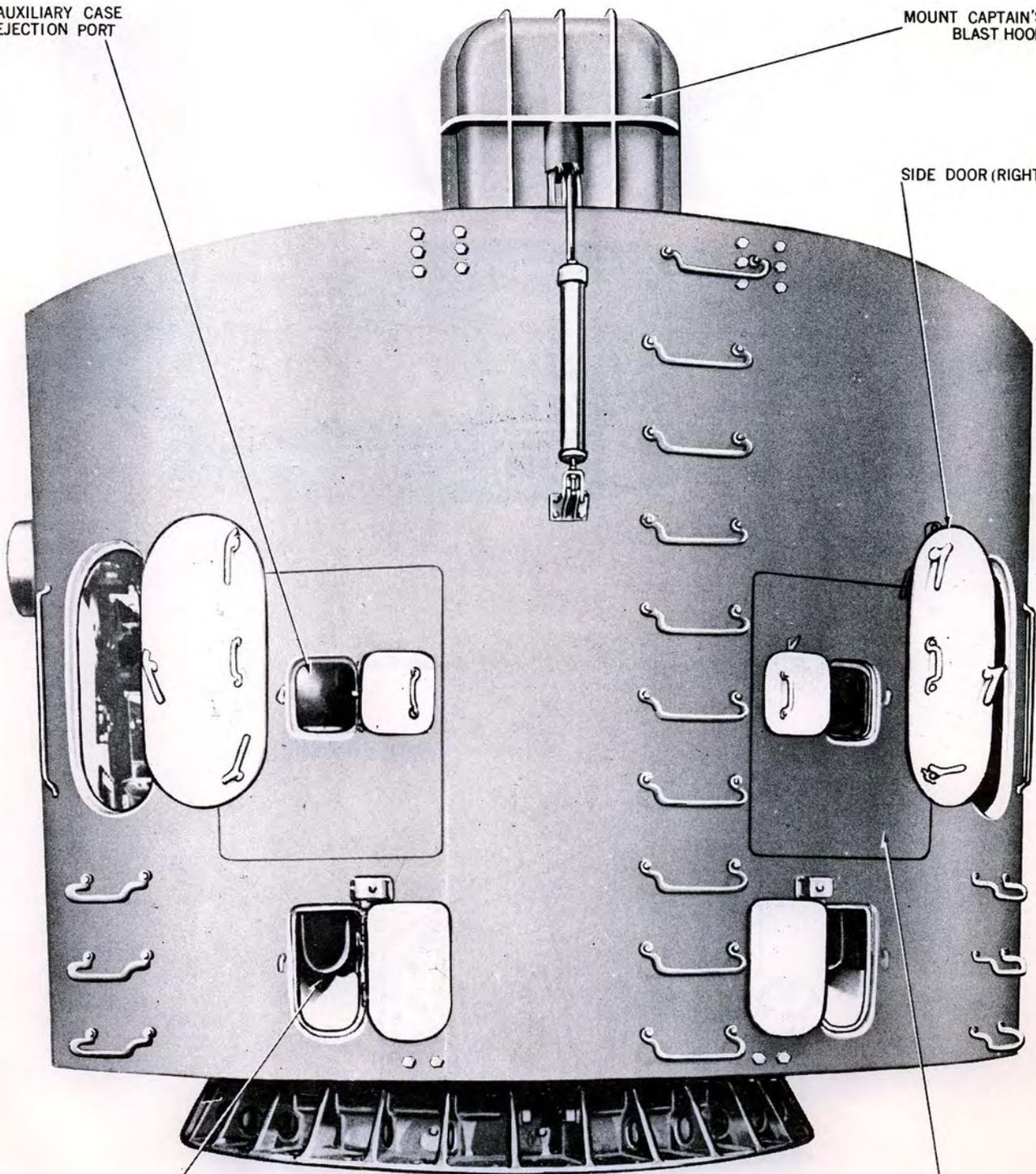




AUXILIARY CASE
EJECTION PORT

MOUNT CAPTAIN'S
BLAST HOOD

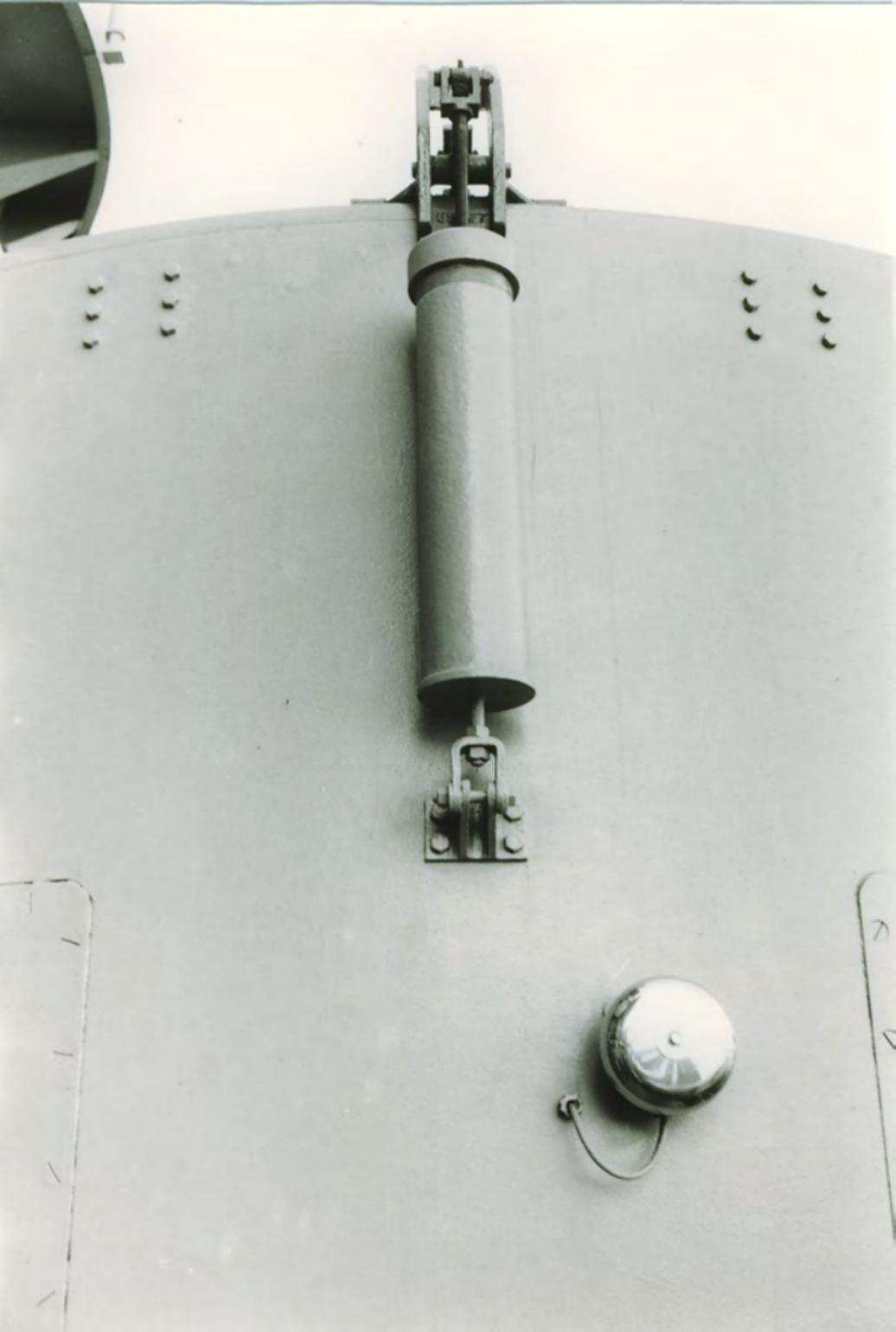
SIDE DOOR (RIGHT)

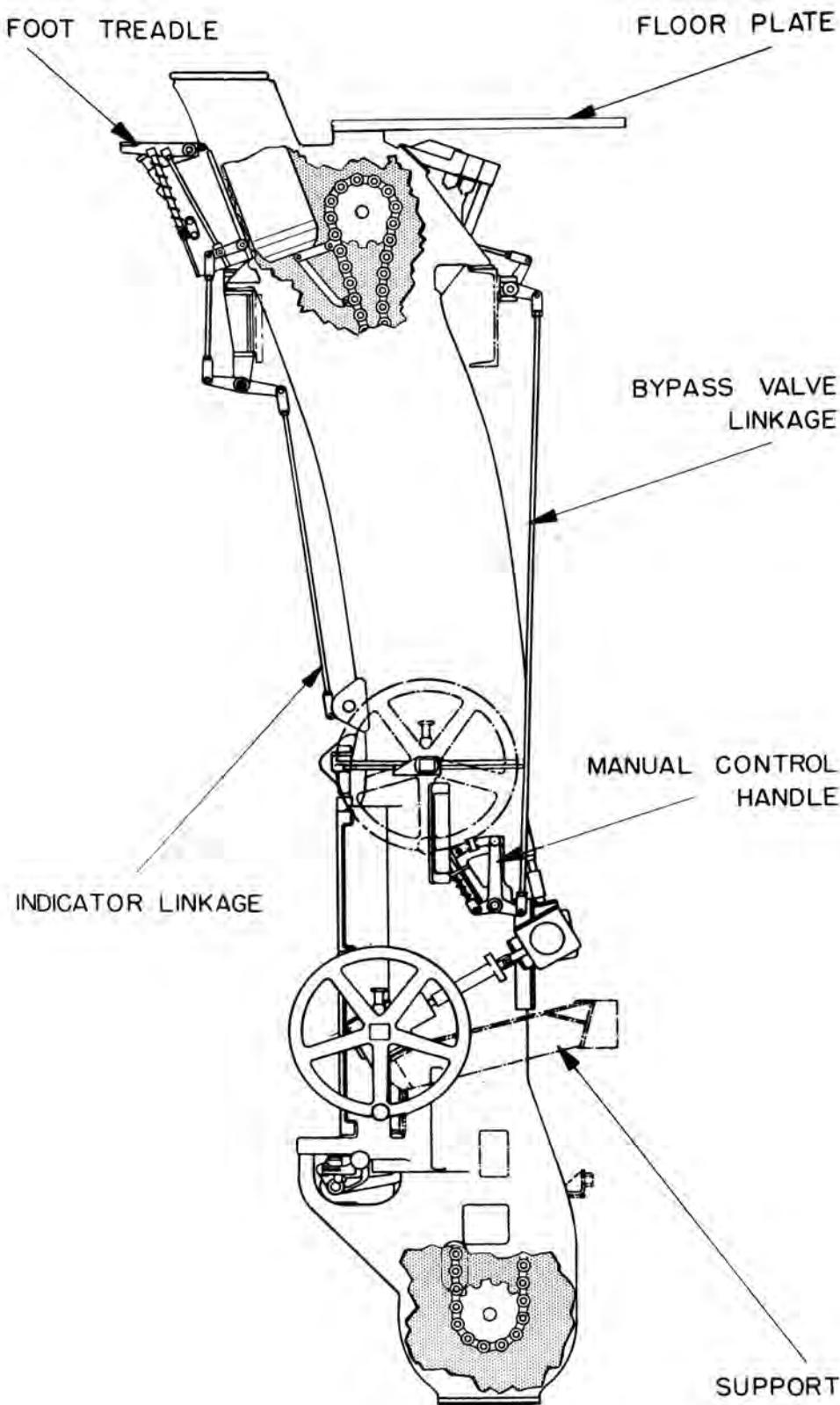


CASE EJECTION
CHUTE PORT

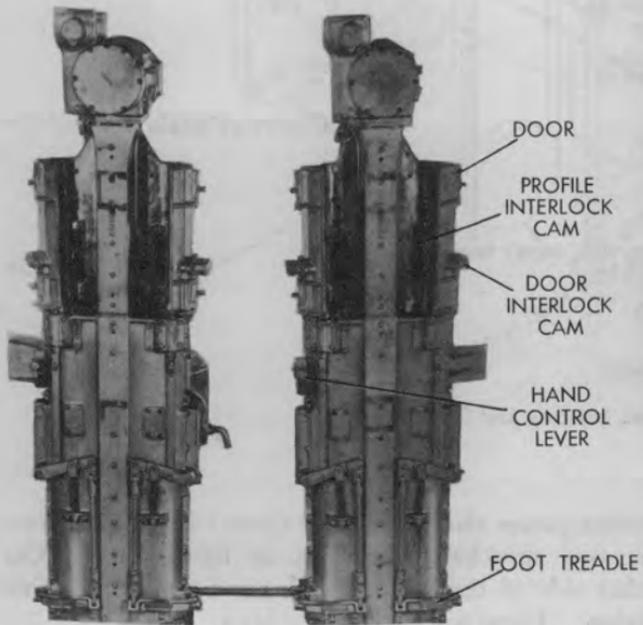
REMOVABLE
ACCESS PLATE.



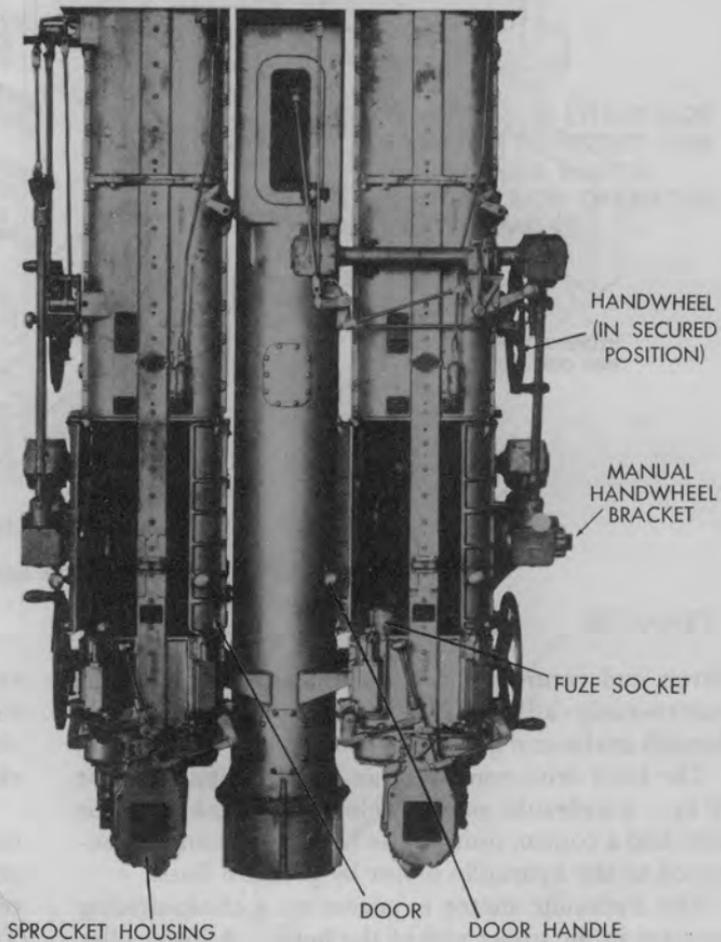


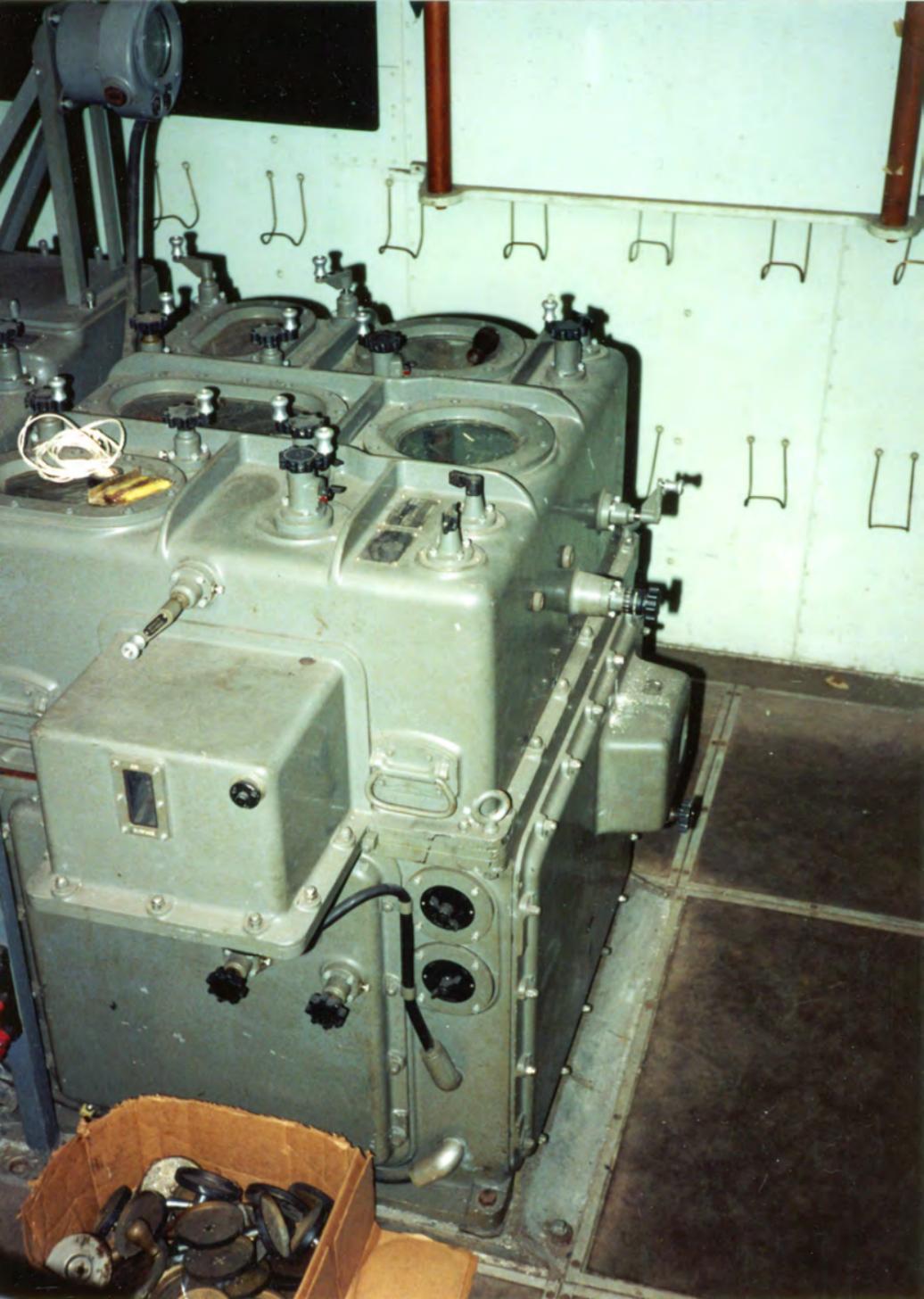


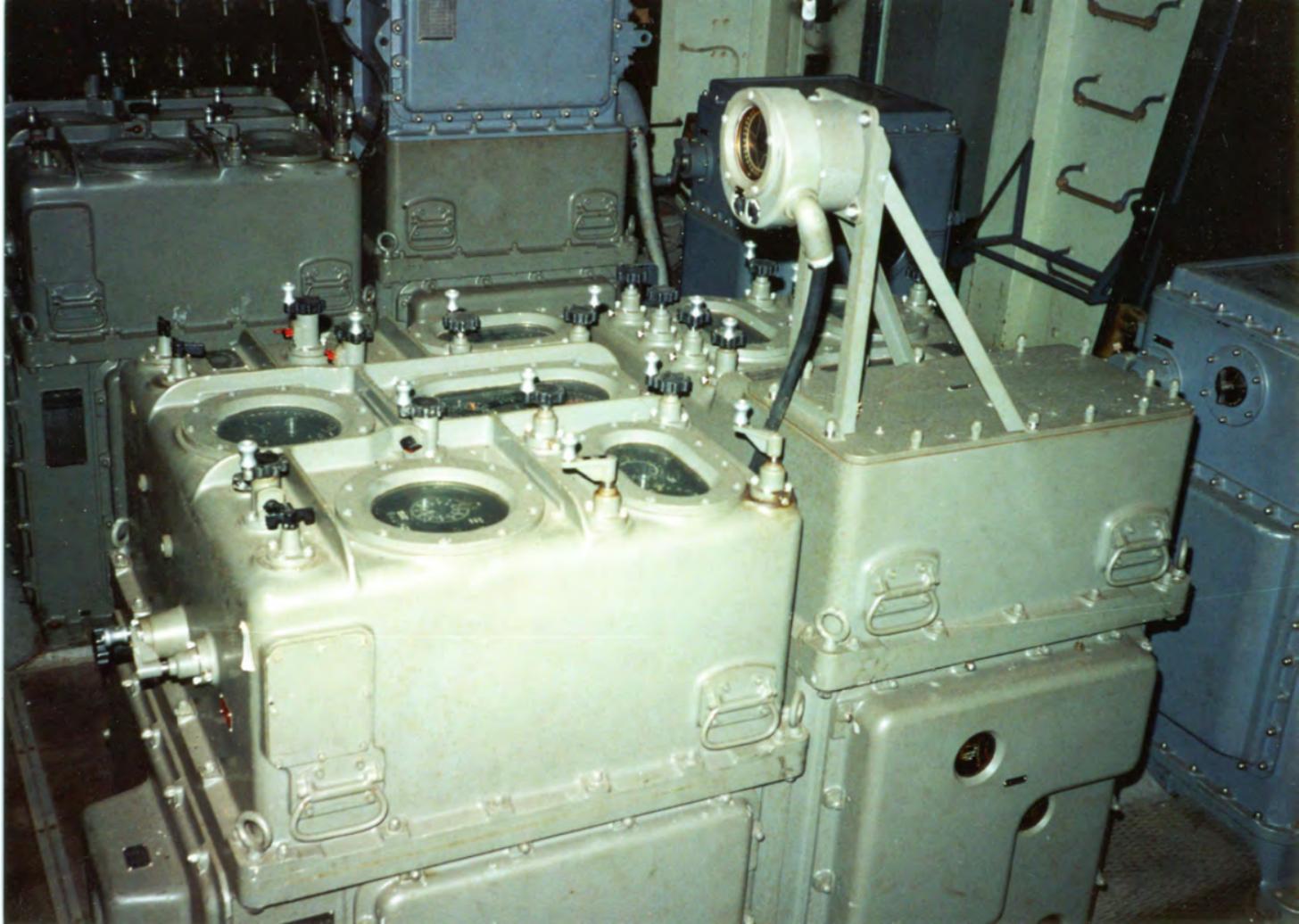
UPPER SECTION



LOWER SECTION







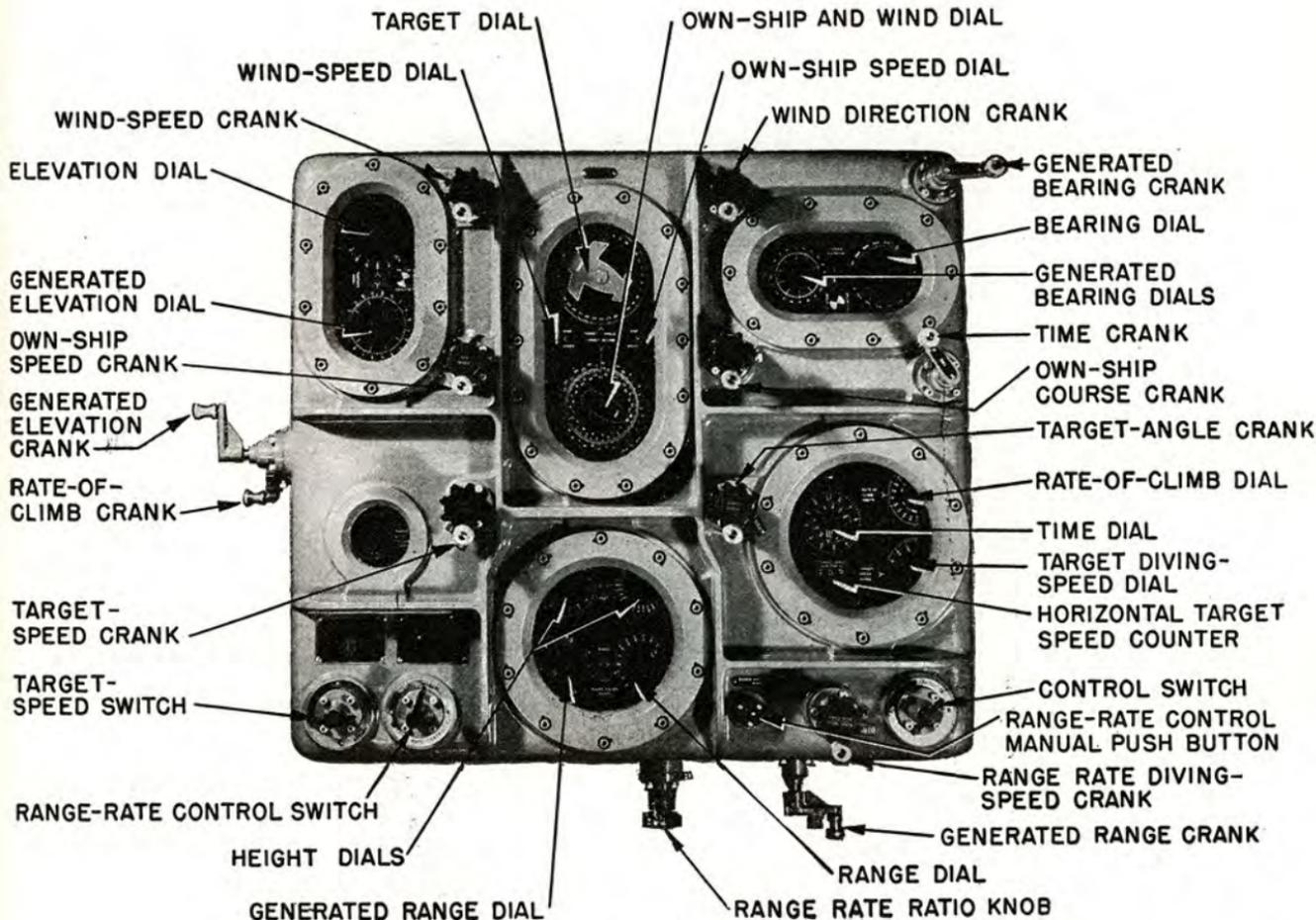


FIGURE 17D2. Control section, Mark 1 computer; top view.

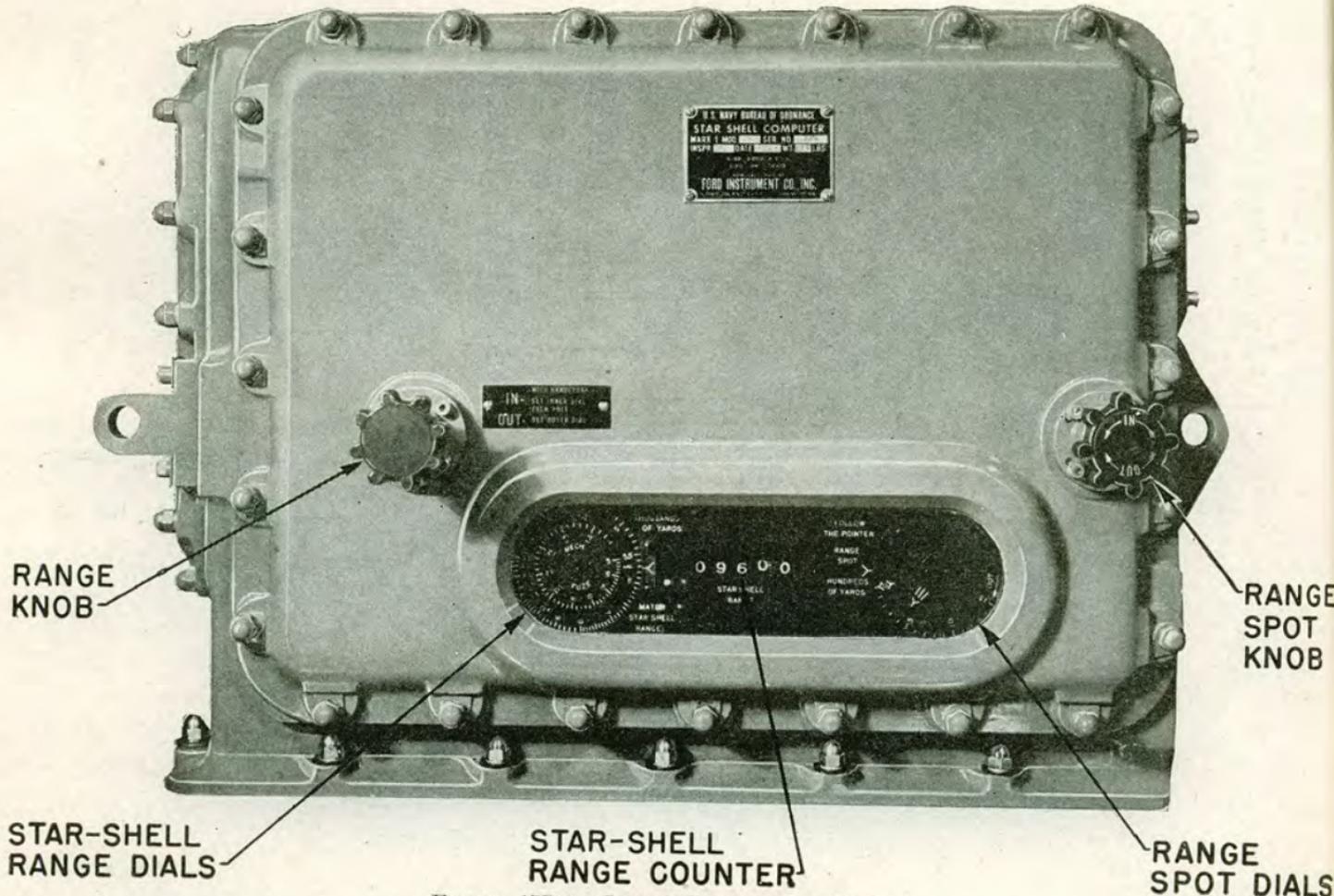
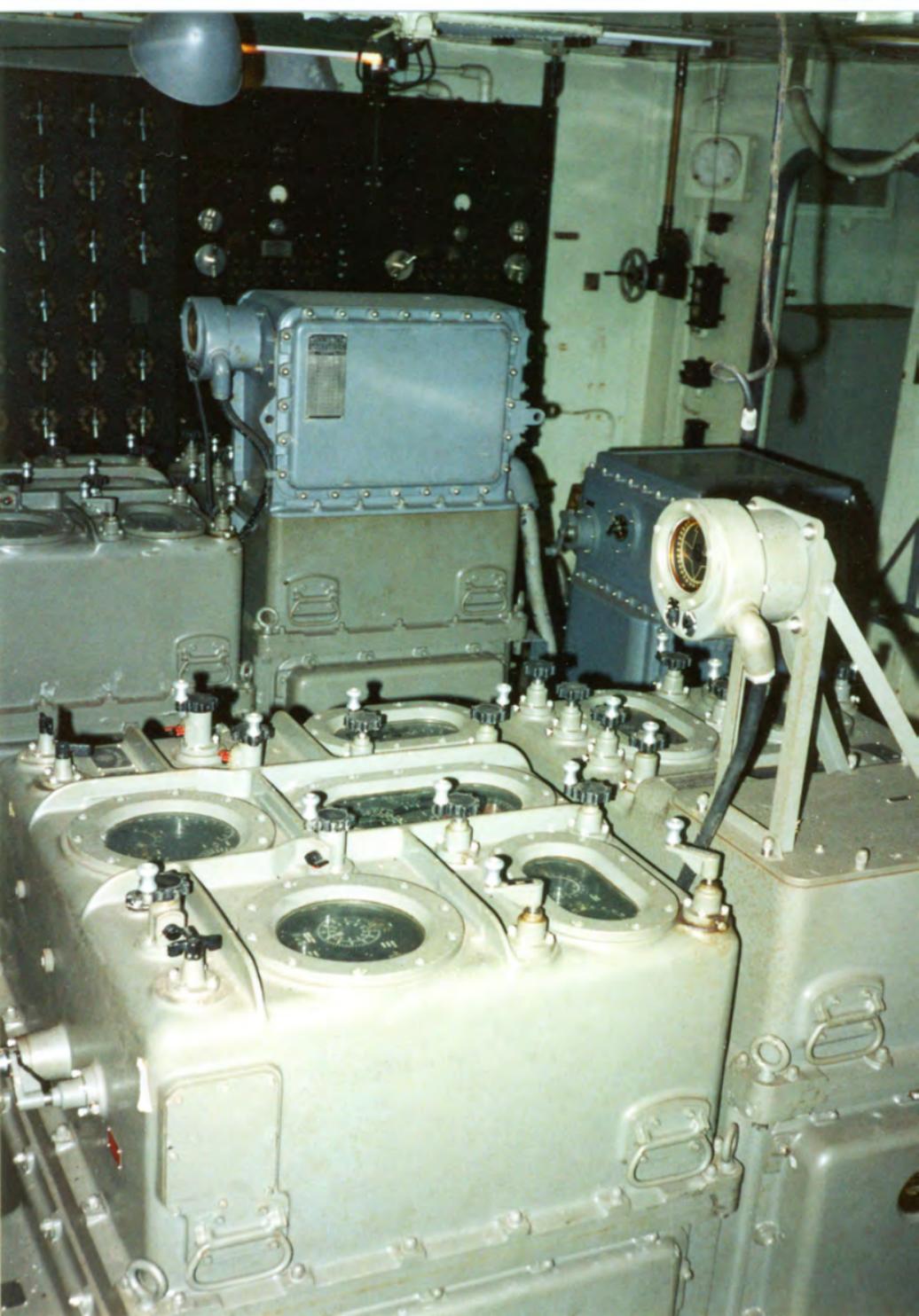
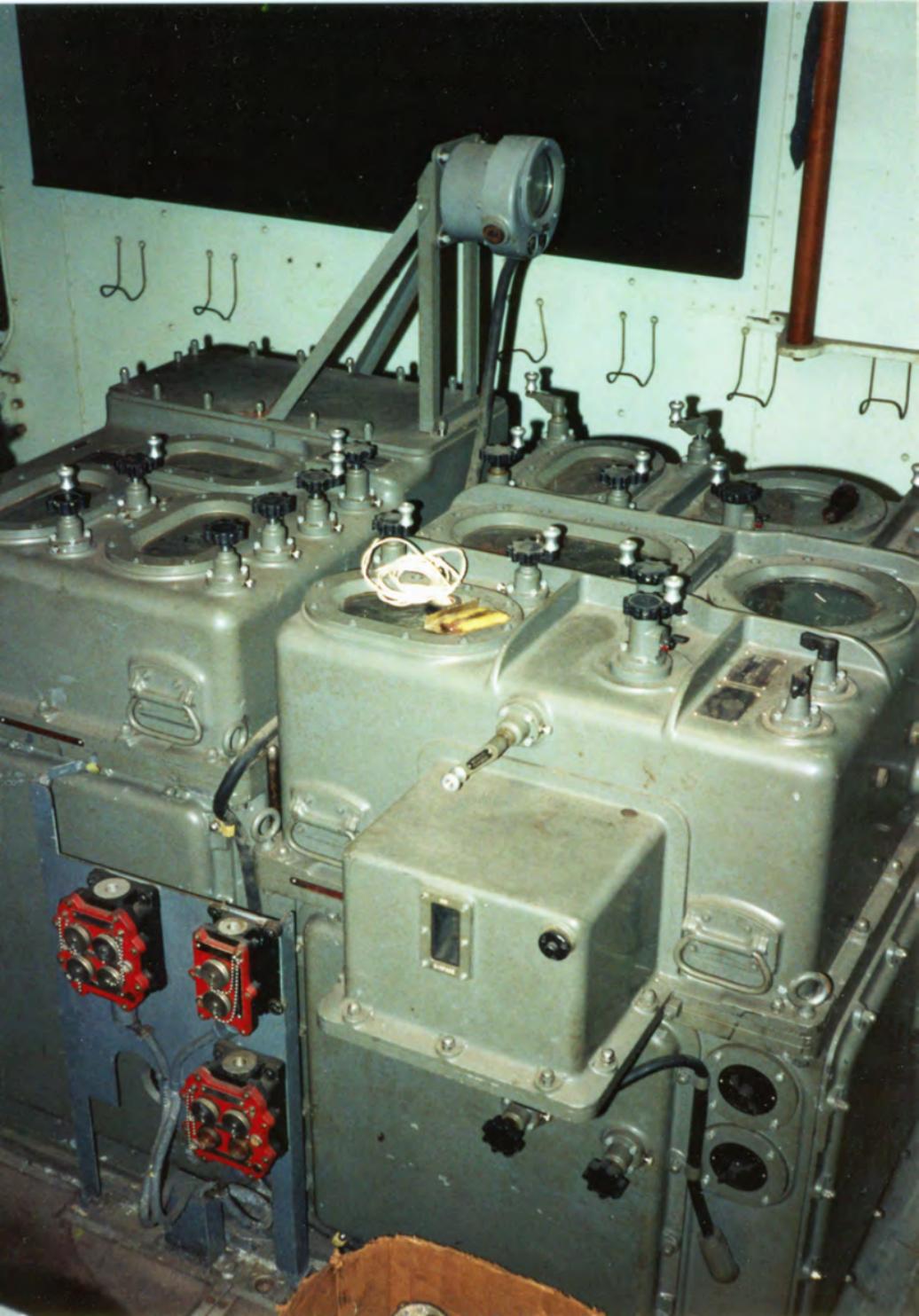
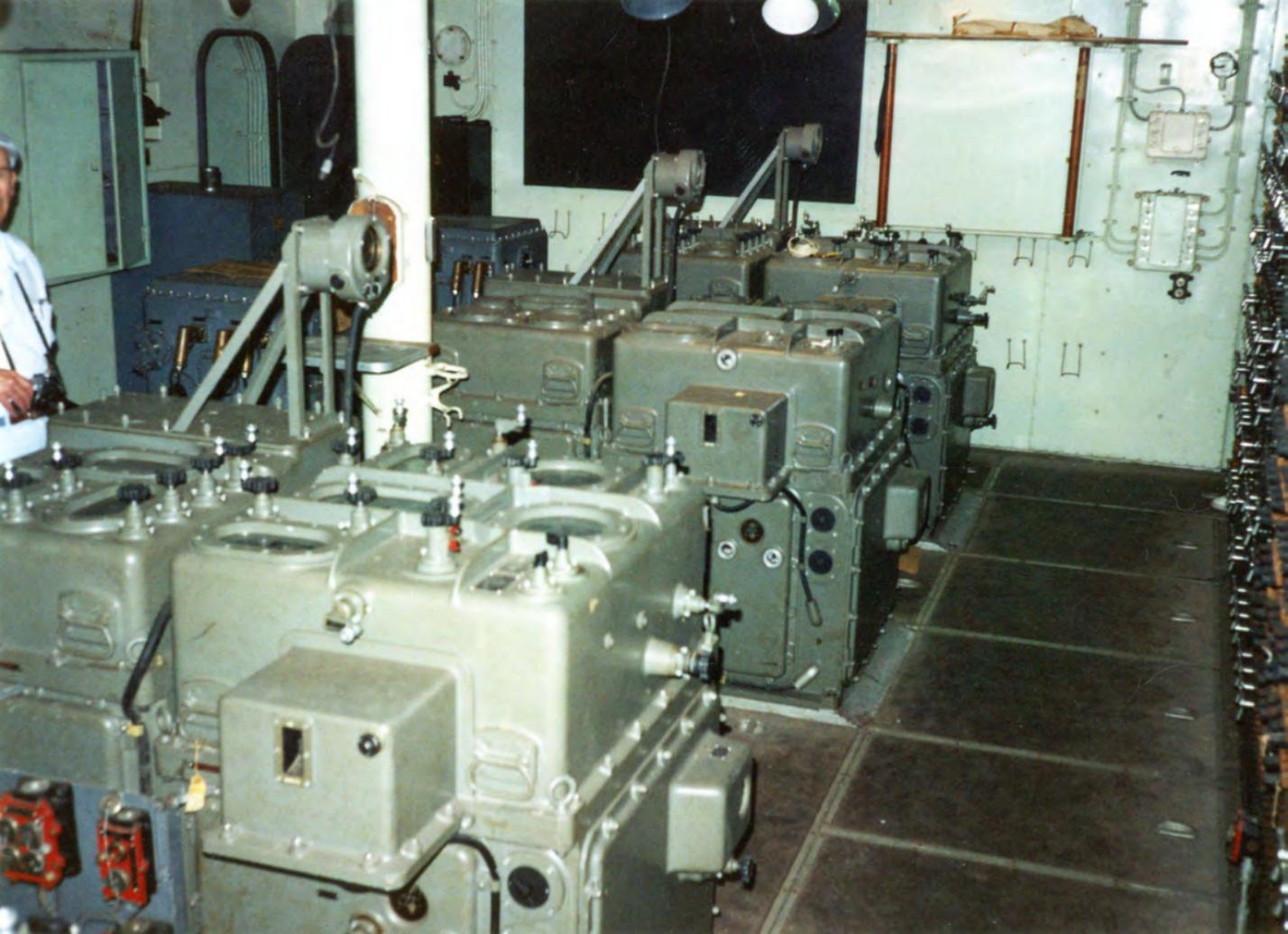
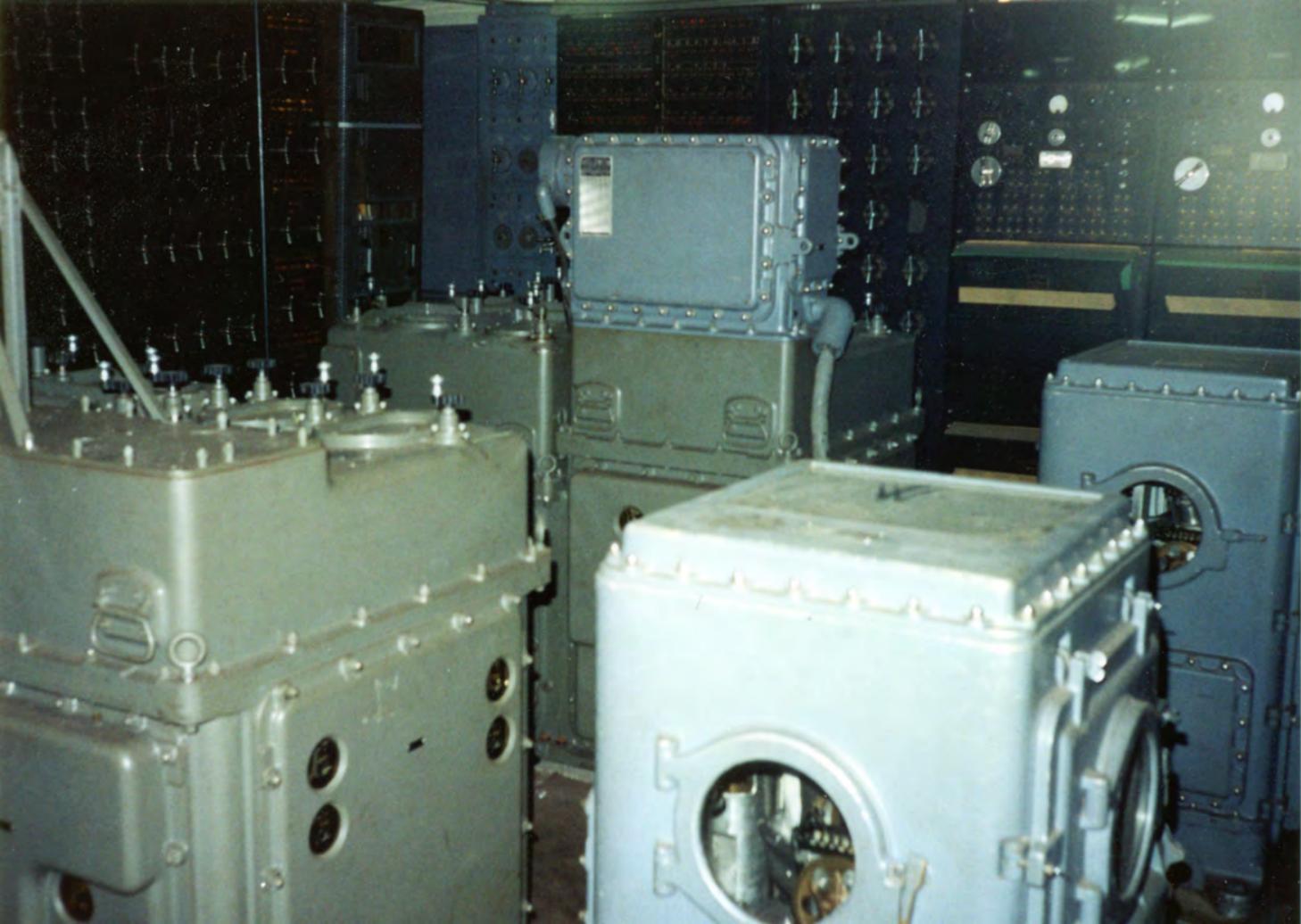


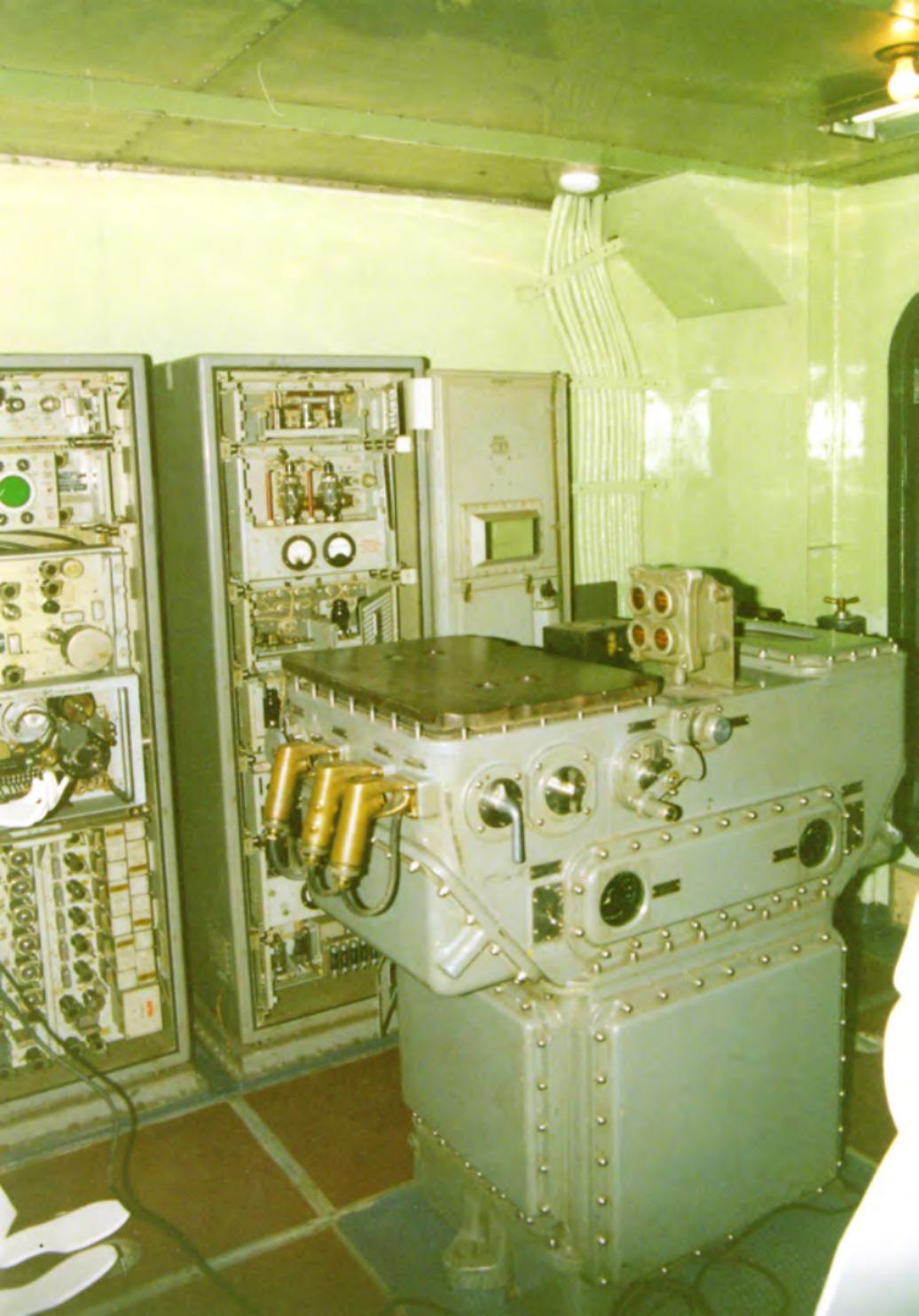
FIGURE 17D6. Star-shell computer, Mark 1.

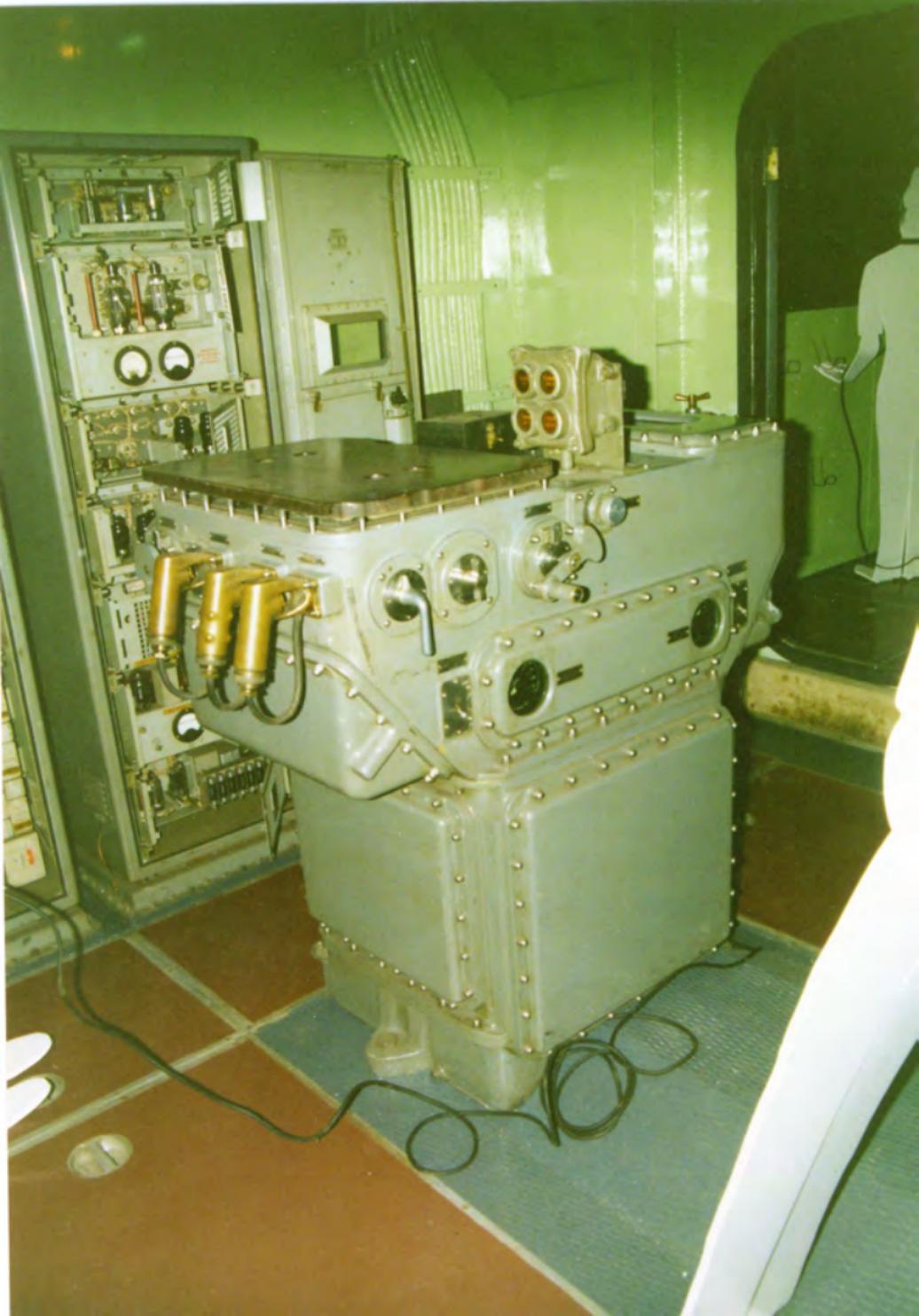


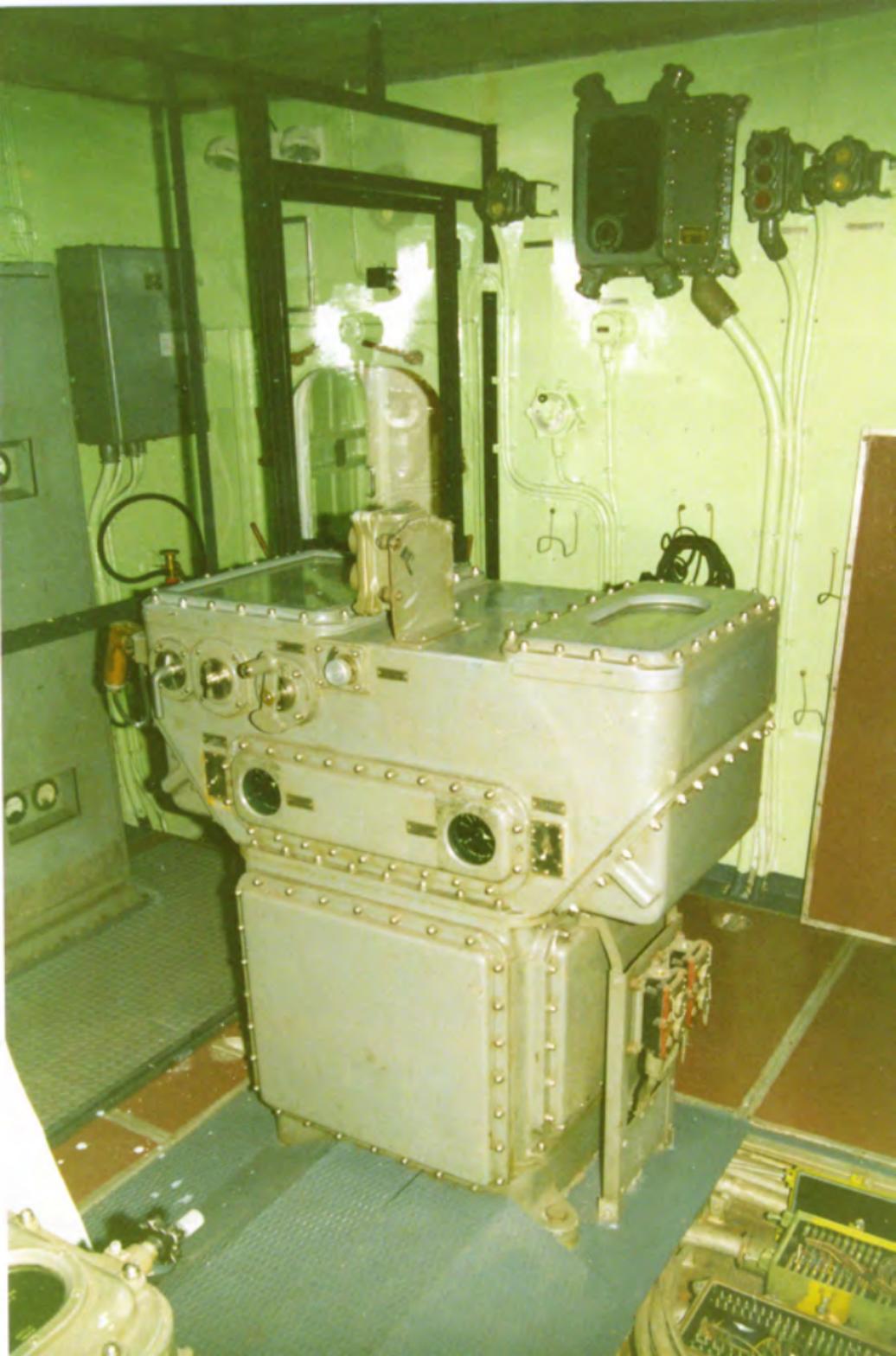


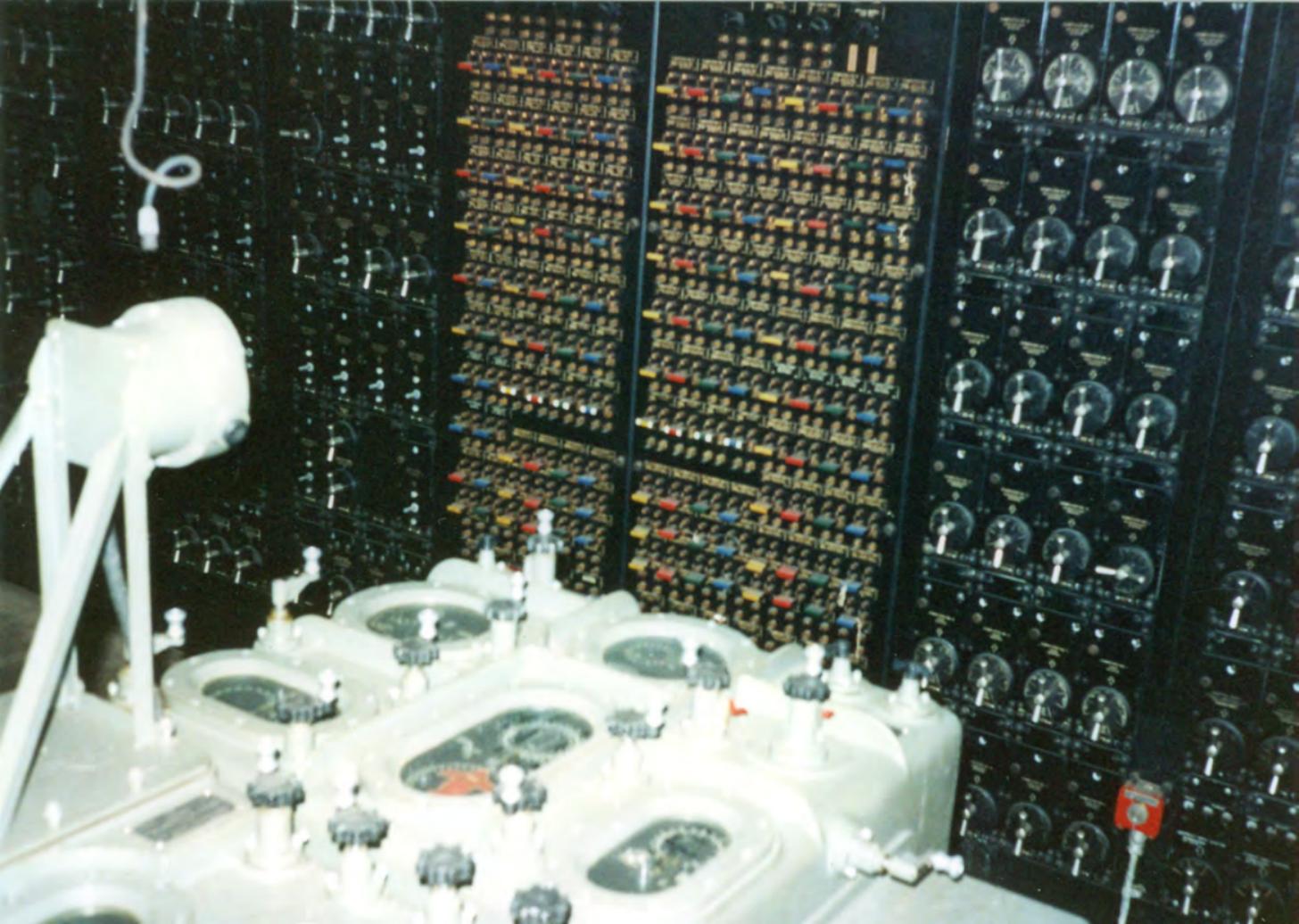




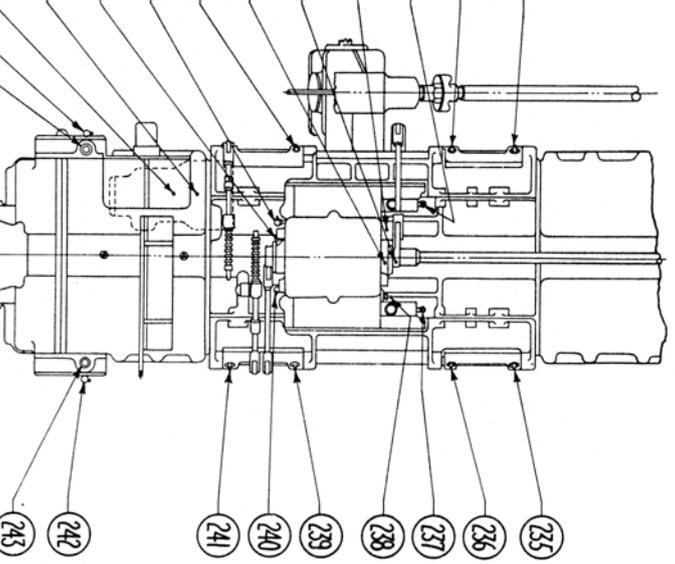
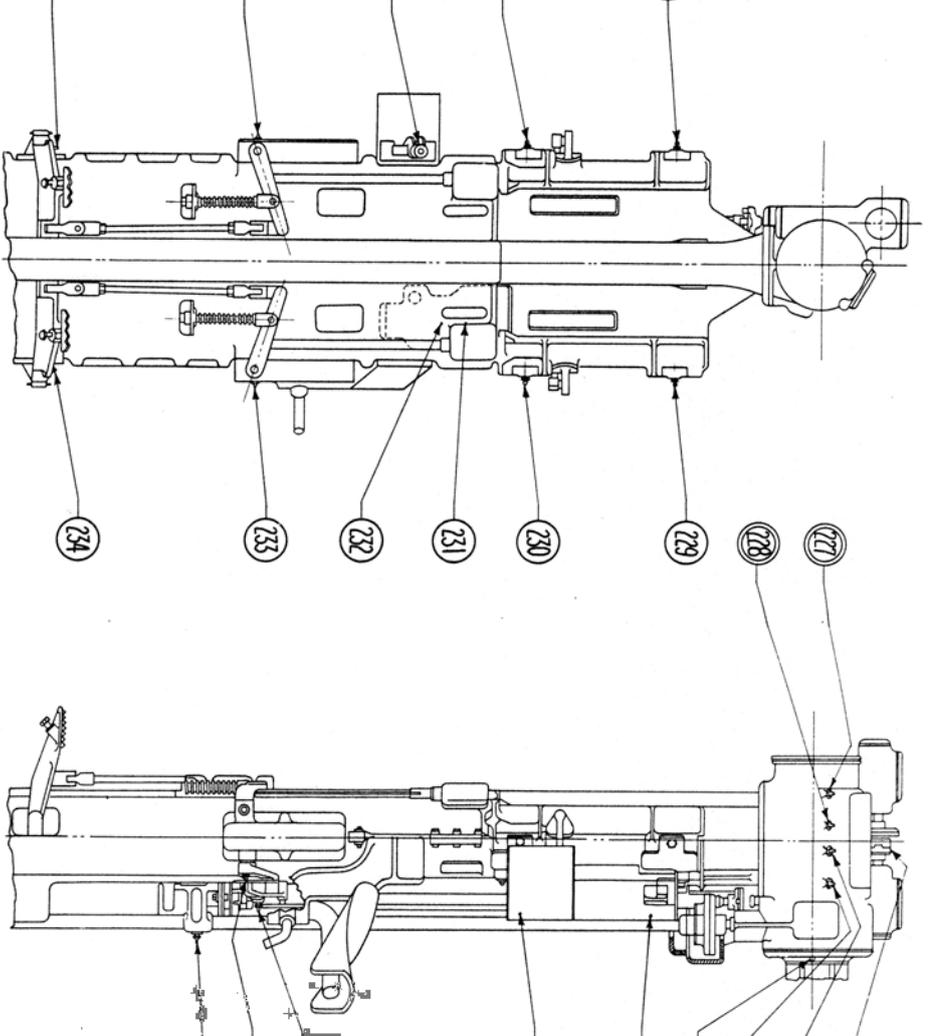




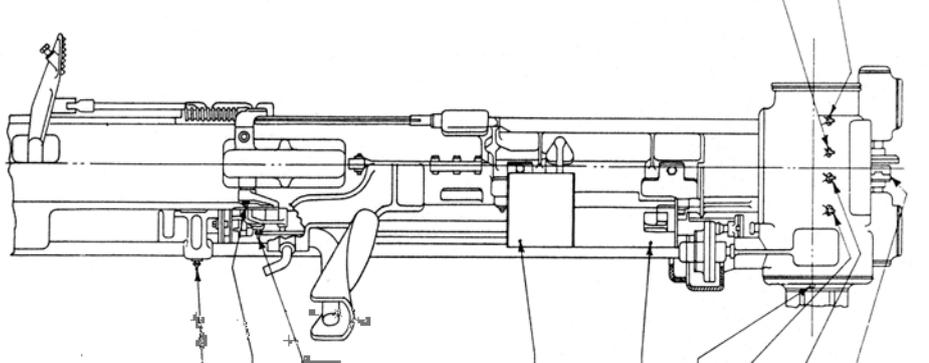




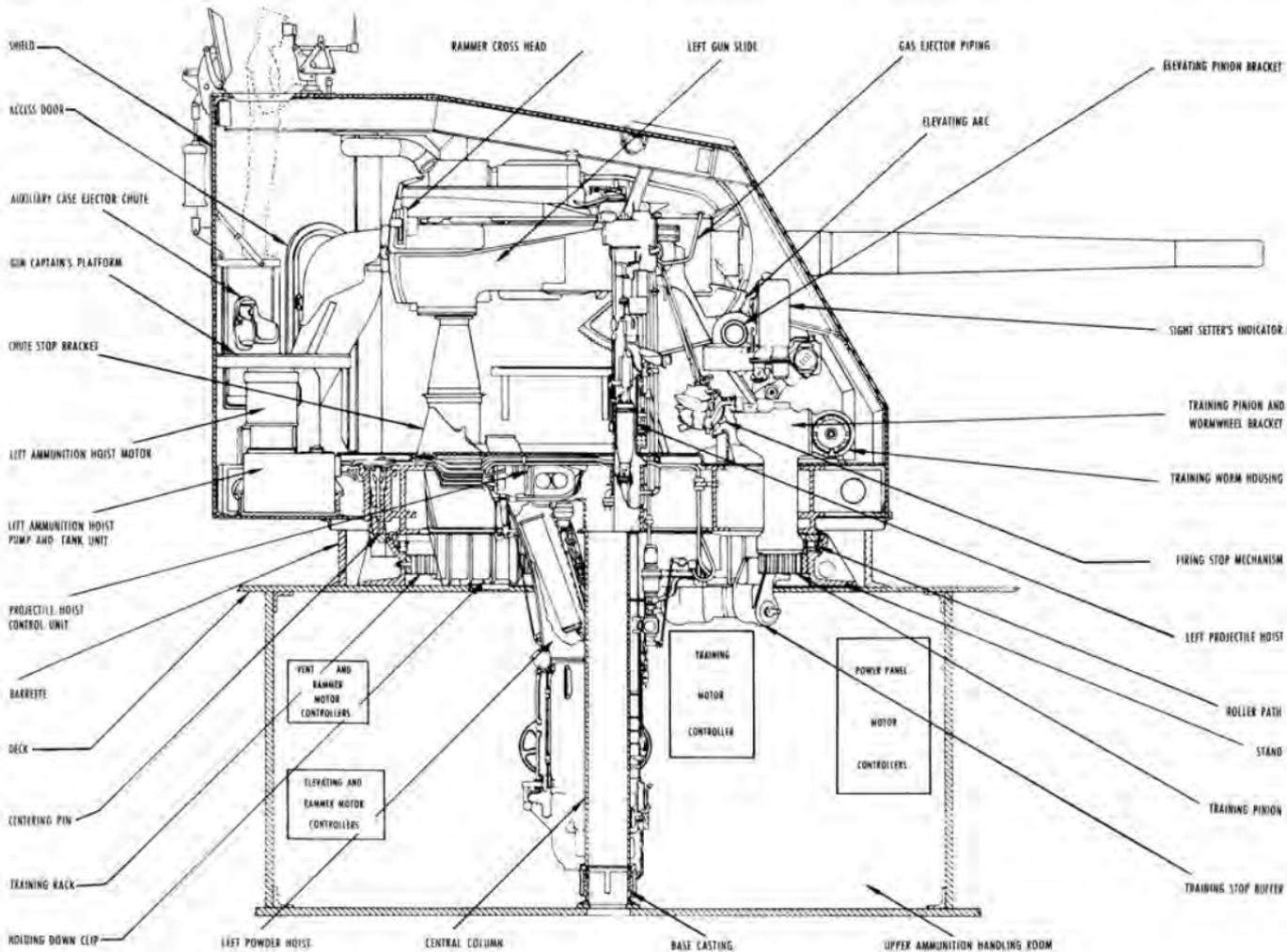


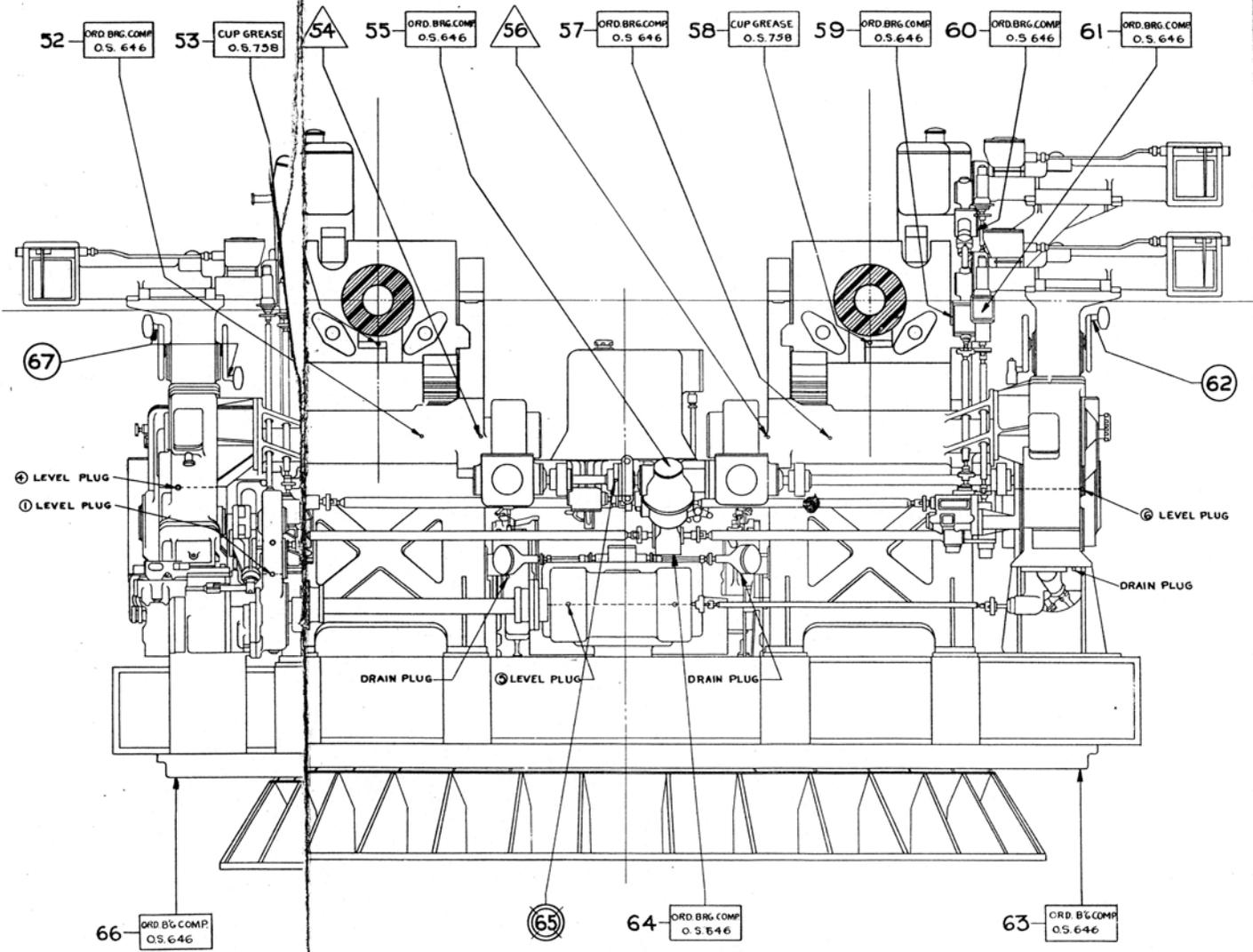


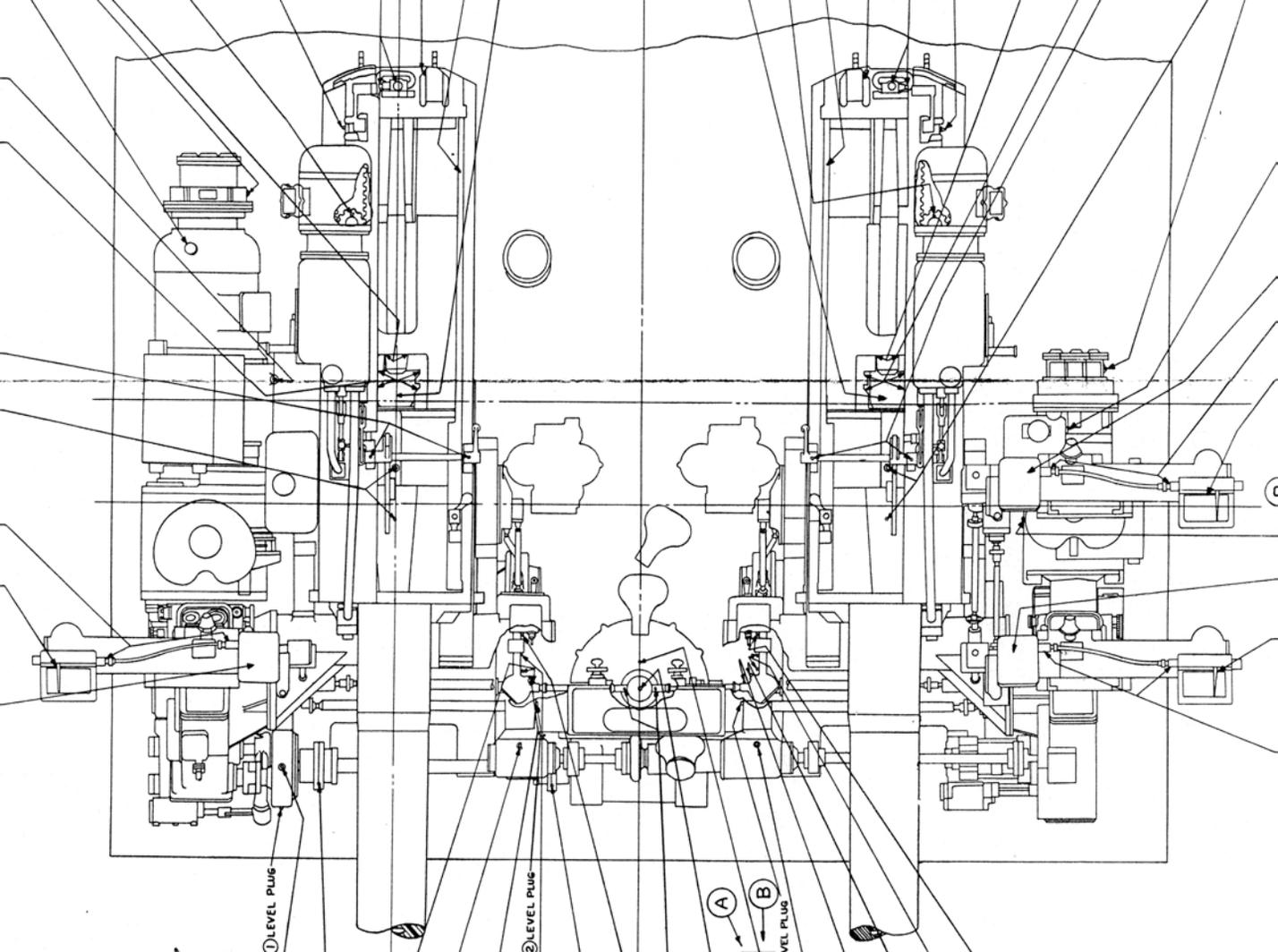
REAR VIEW OF LEFT
HAND HOIST



RIGHT SIDE OF LEFT
HAND HOIST







1 LEVEL PLUG

2 LEVEL PLUG

A B LEVEL PLUG

TERMINAL BLOCK
ACCESS COVER

HOUSING

DEFLECTION
DIALS

LIGHTWELL

SIGHT ANGLE
DIALS

RANGE
DIAL

DEFLECTION

MILS

SIGHT ANGLE

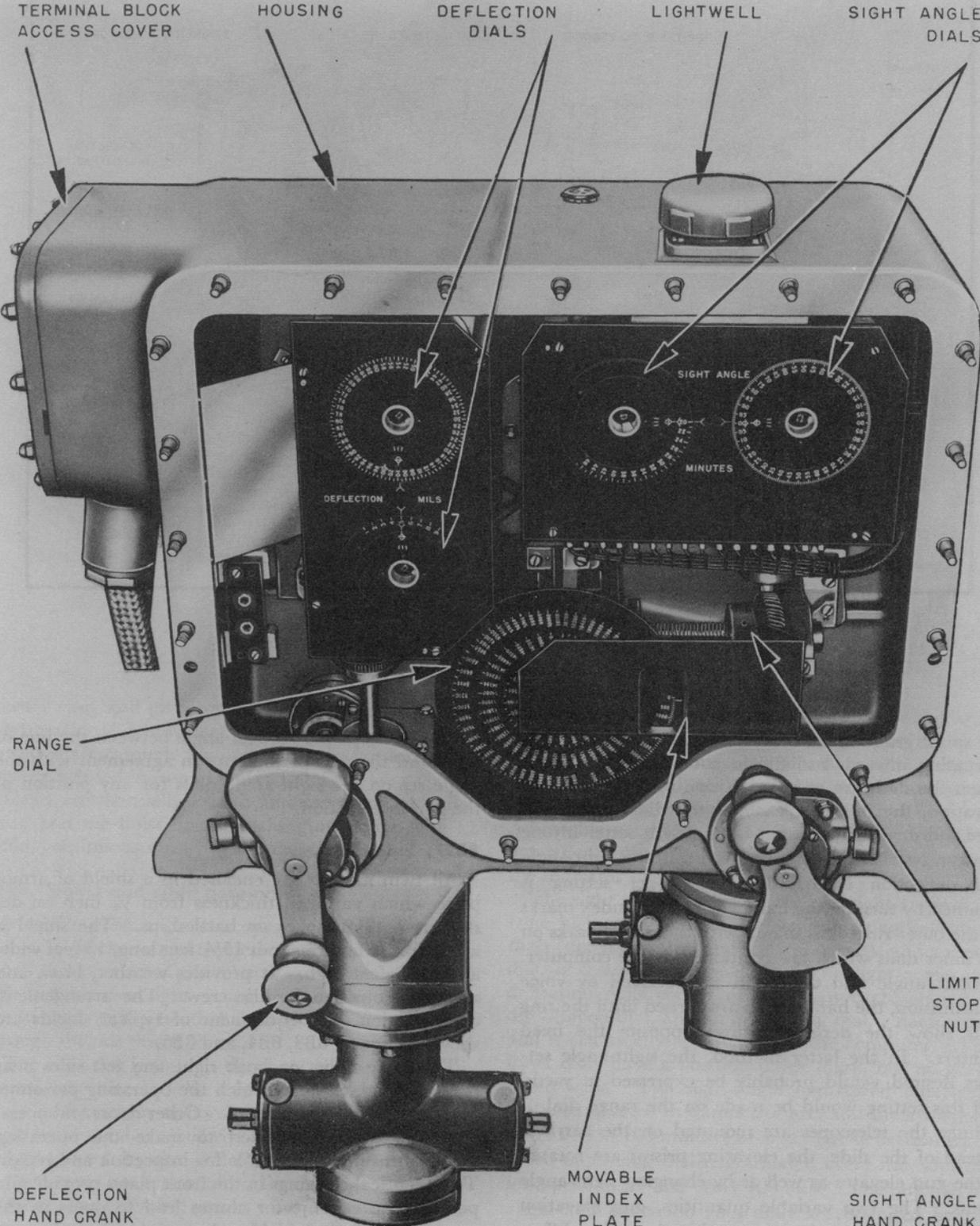
MINUTES

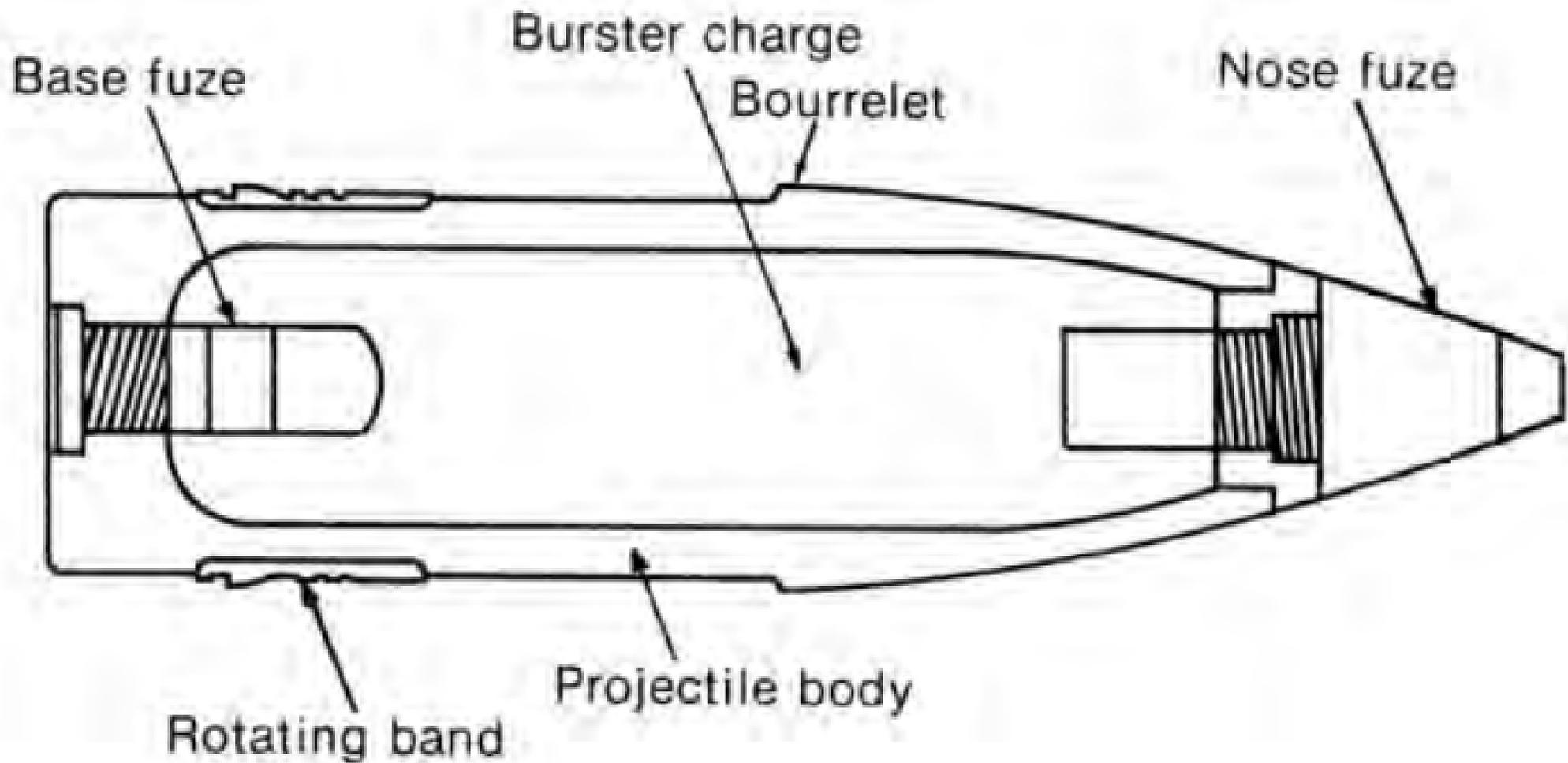
DEFLECTION
HAND CRANK

MOVABLE
INDEX
PLATE

LIMIT
STOP
NUT

SIGHT ANGLE
HAND CRANK





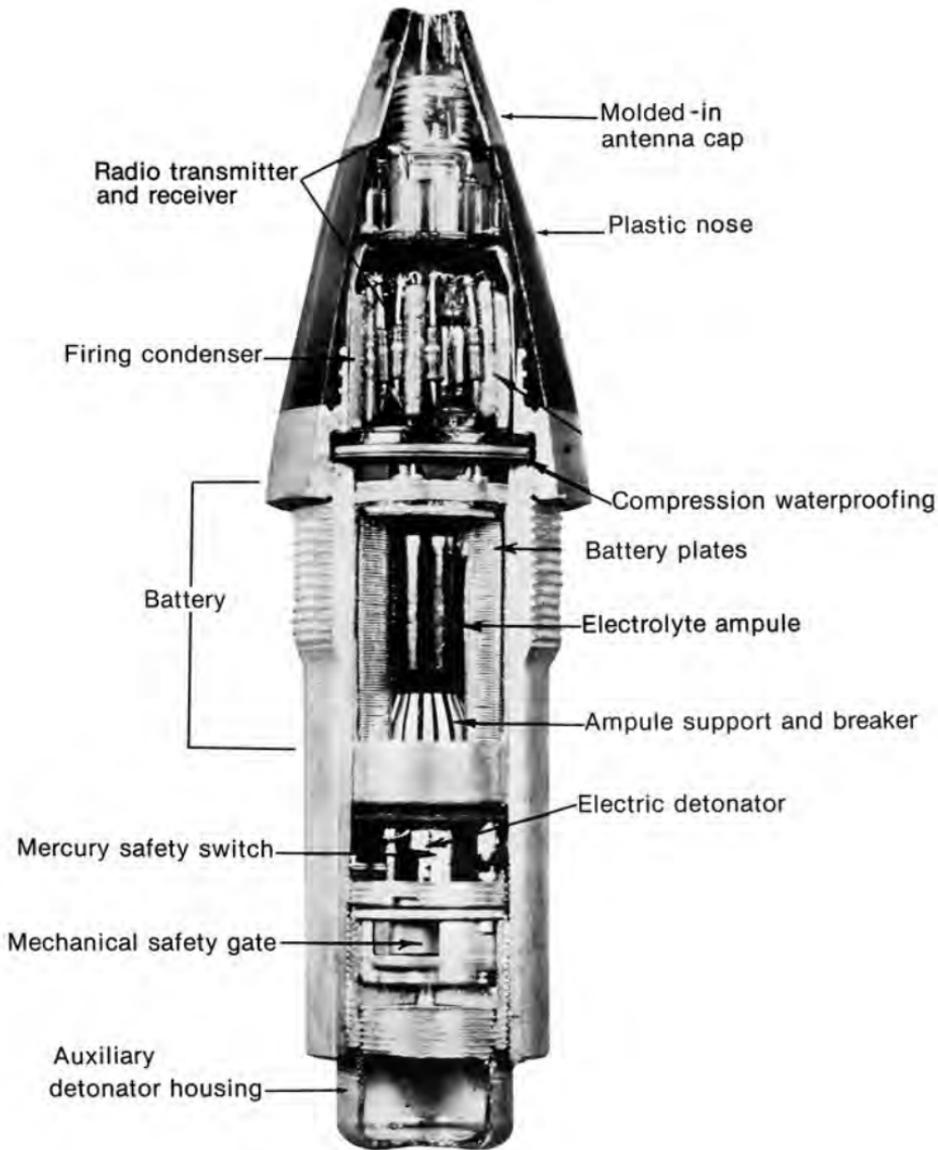
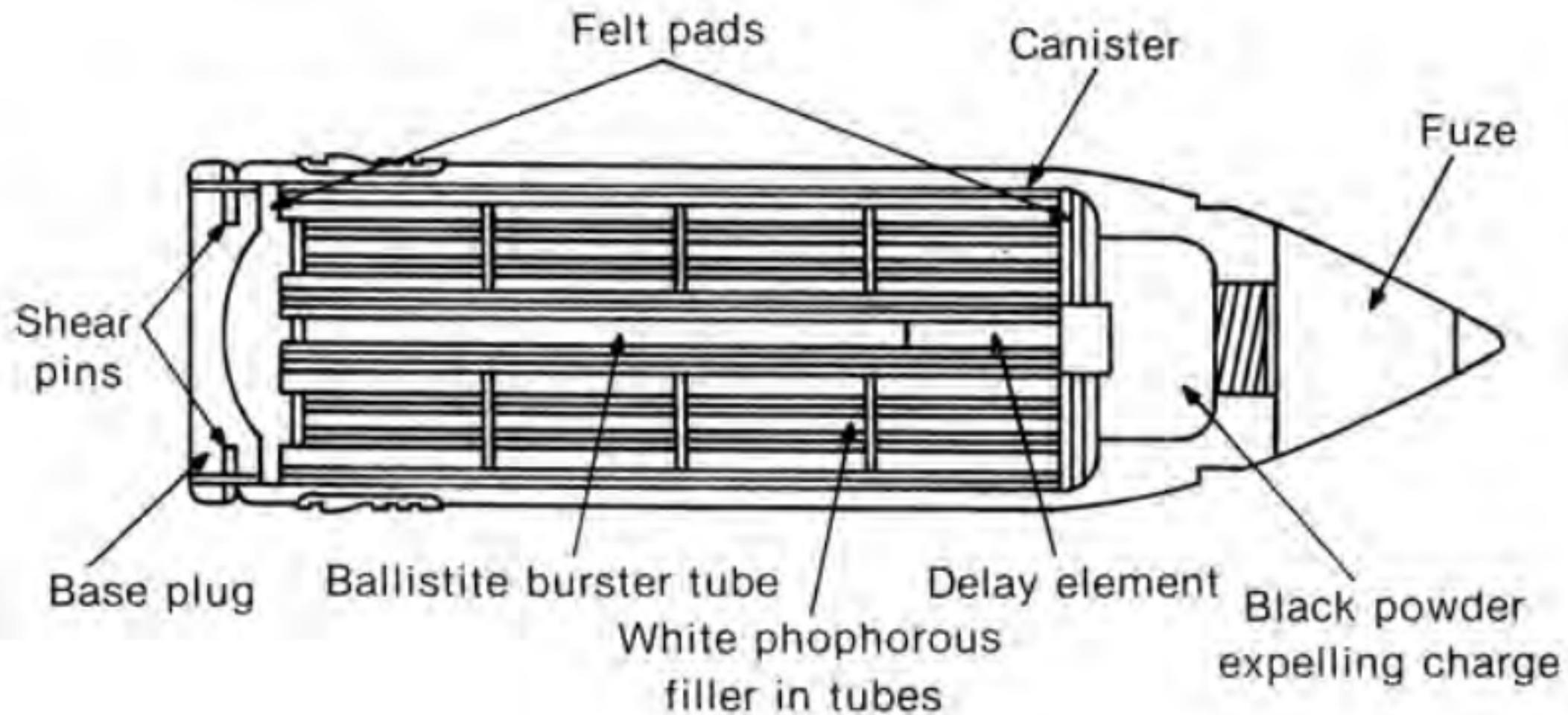
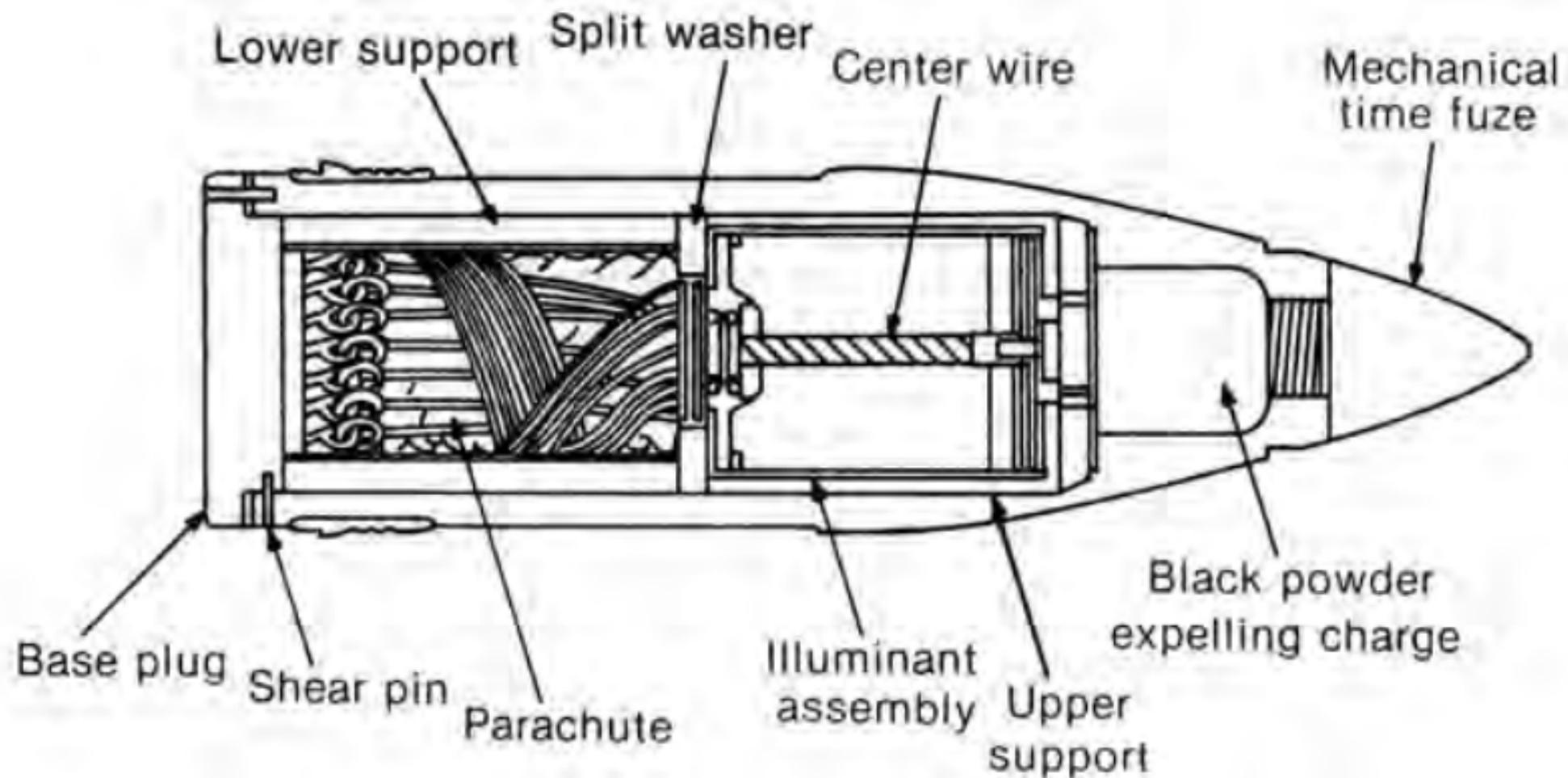
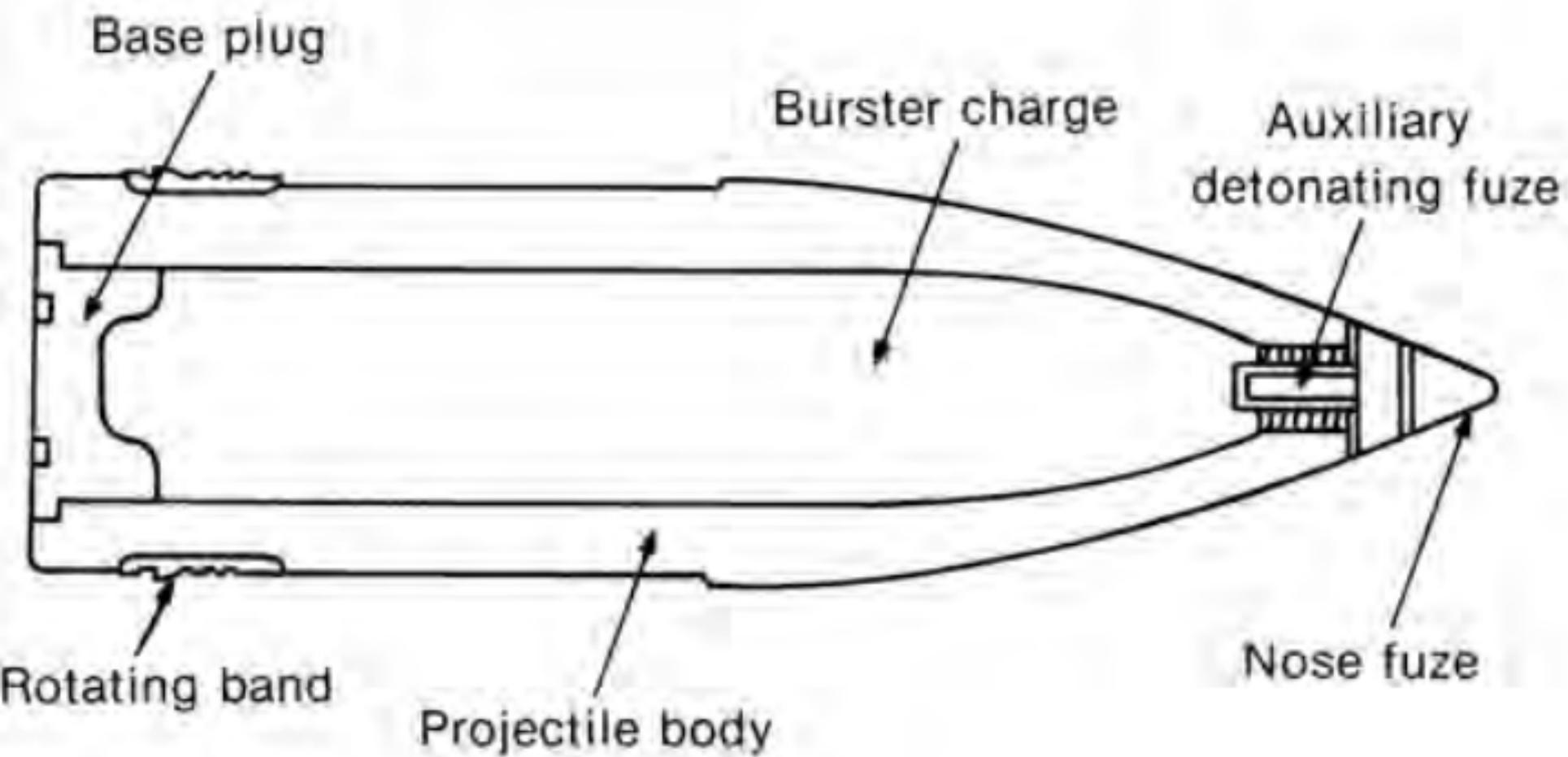
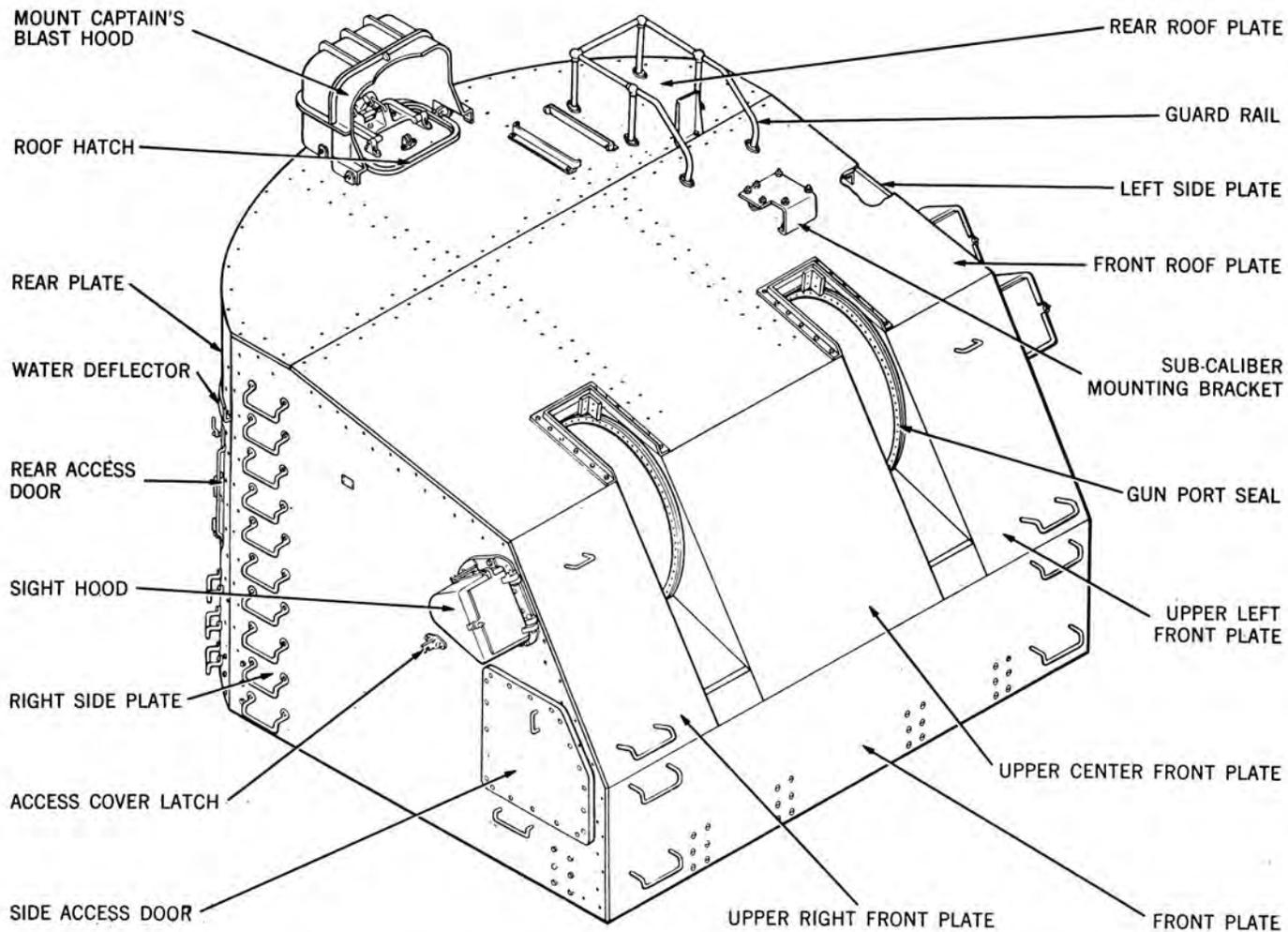


Fig. 15-6. Cross-section of a depth charge (not to scale). (Courtesy of the U.S. Navy.)

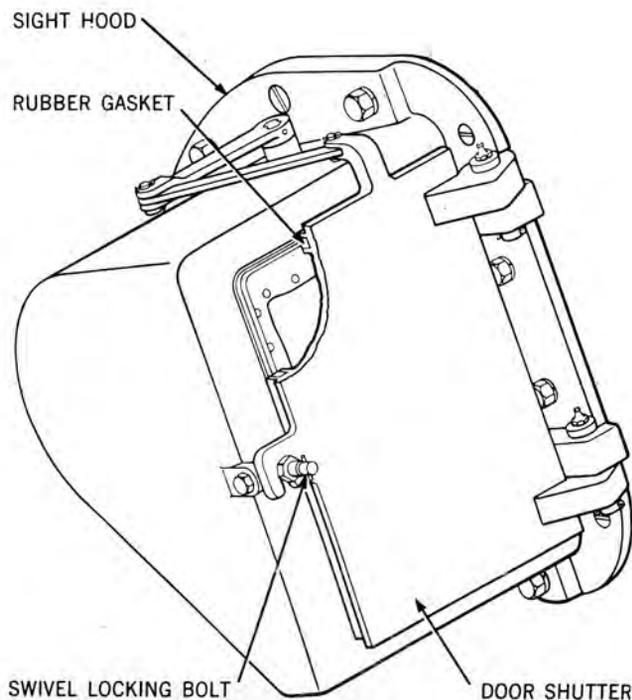
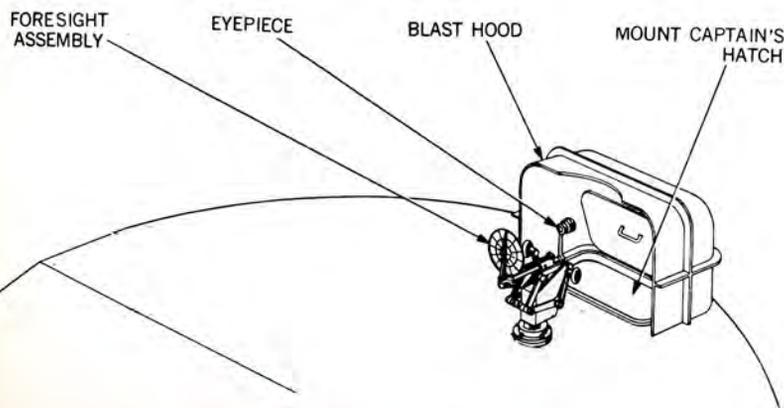


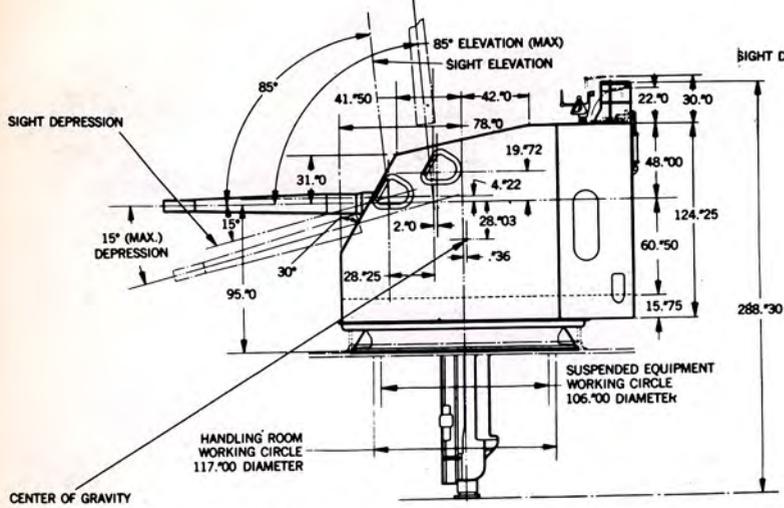




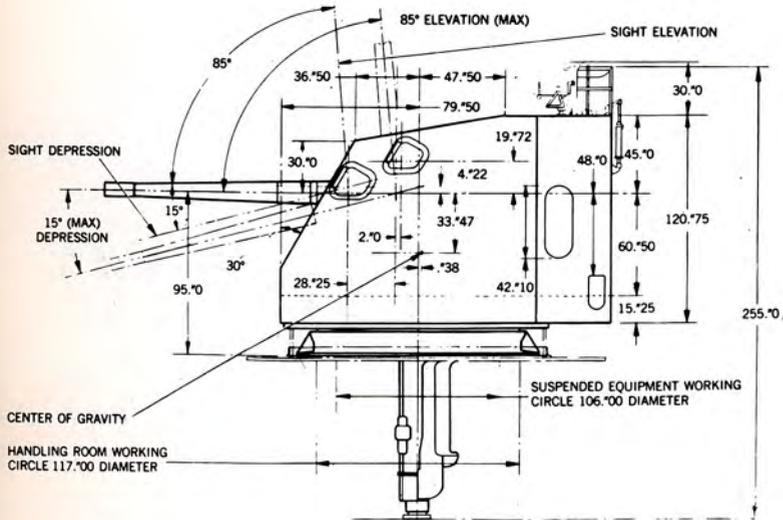
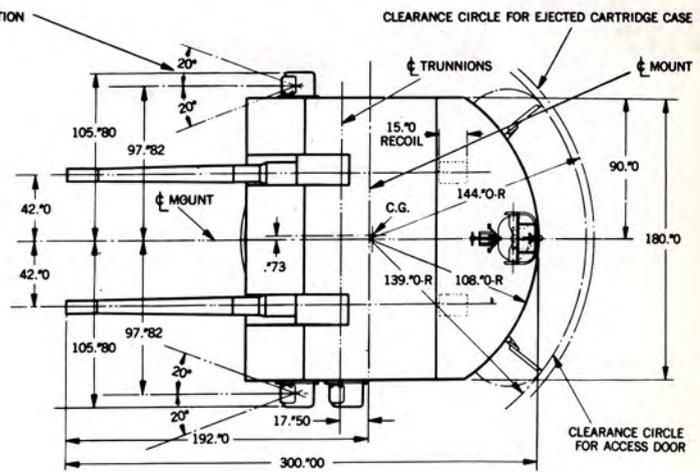


5-Inch Shield Mk 31. Right Front View. General Arrangement. Exterior.

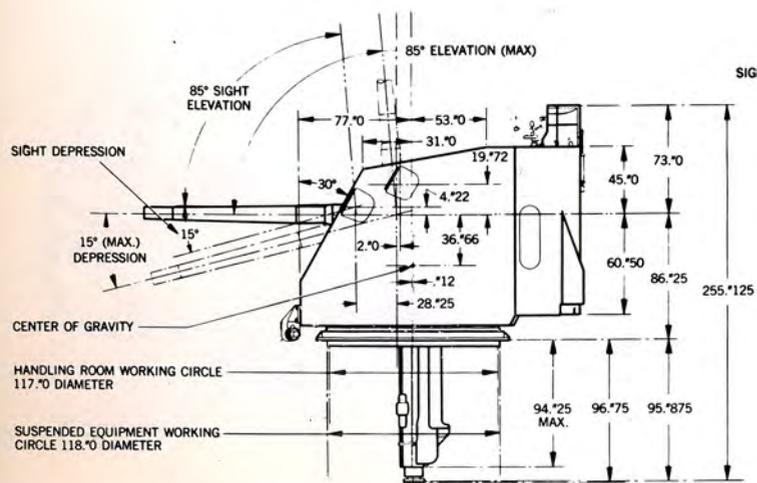
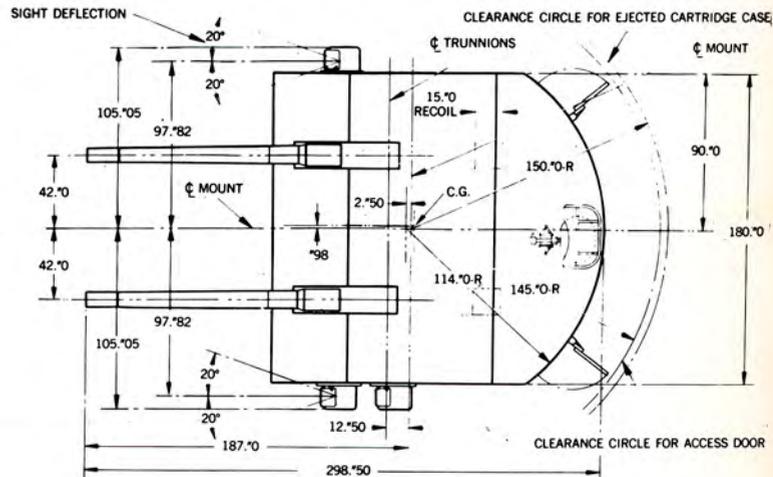




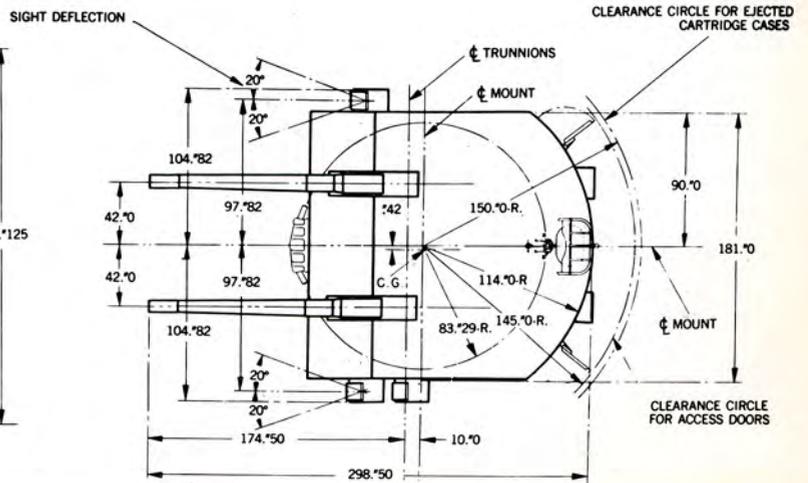
5-inch Mount Mk 28 Mods. Working Circle.

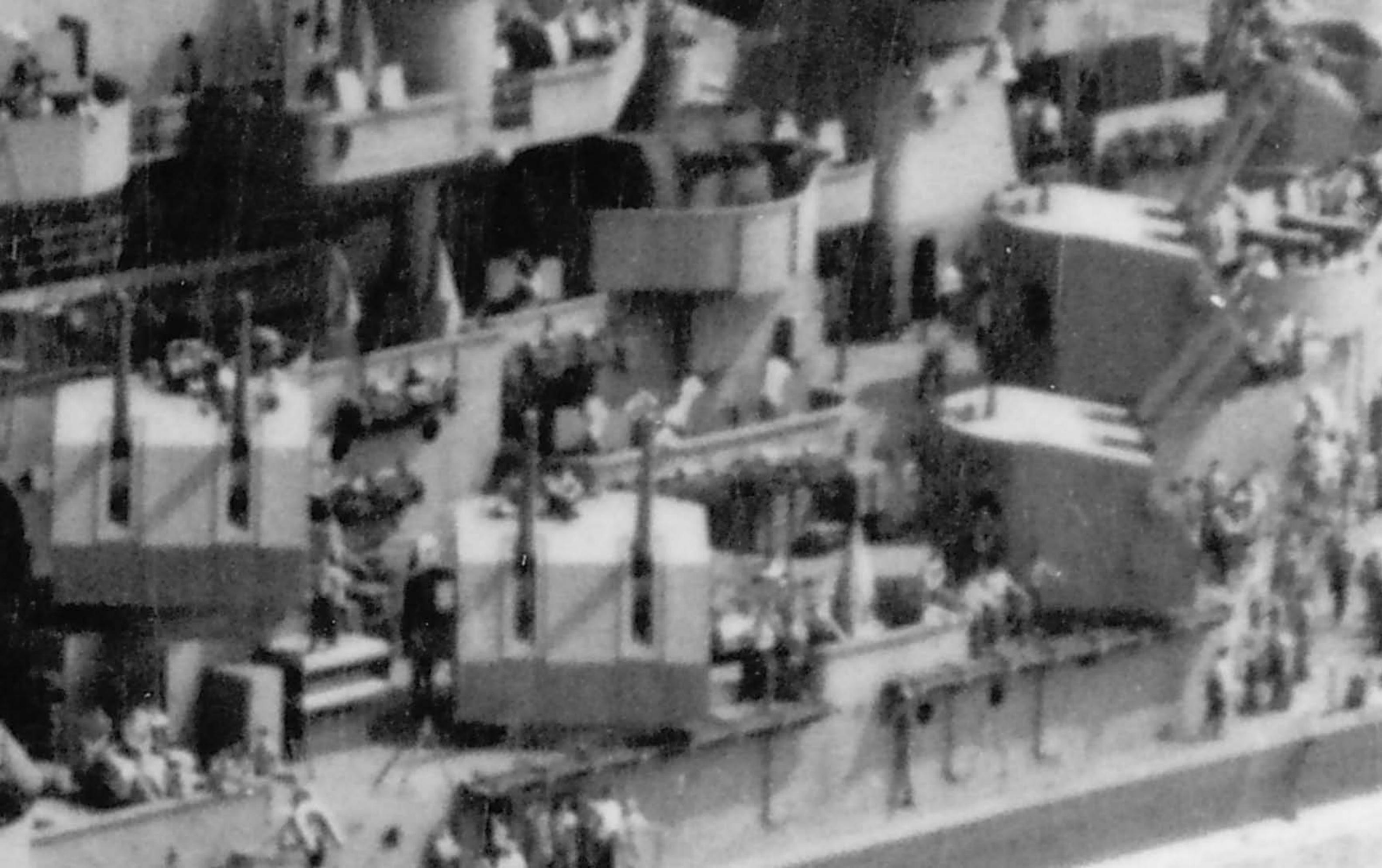


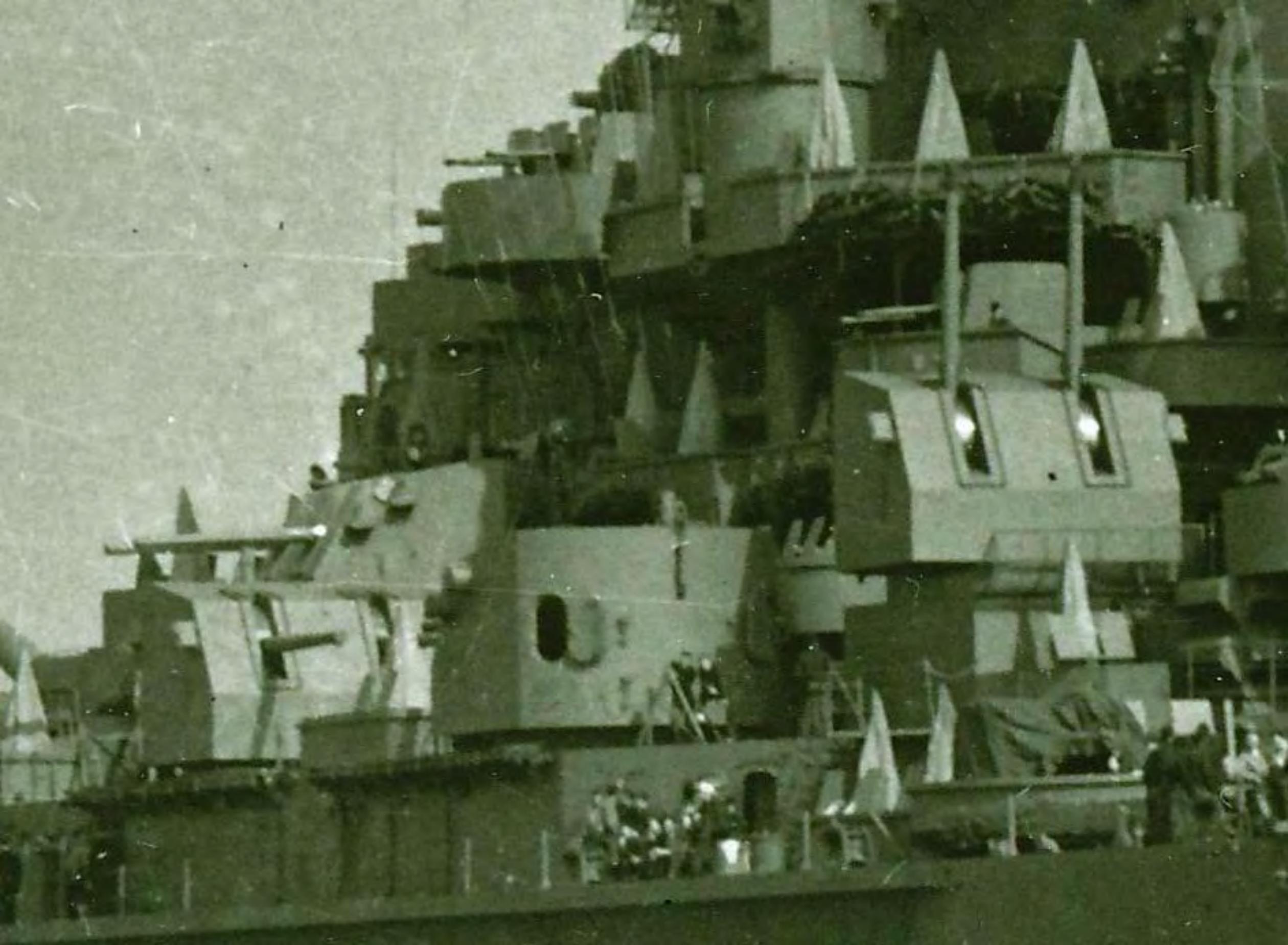
5-inch Mount Mk 32 Mods. Working Circle.

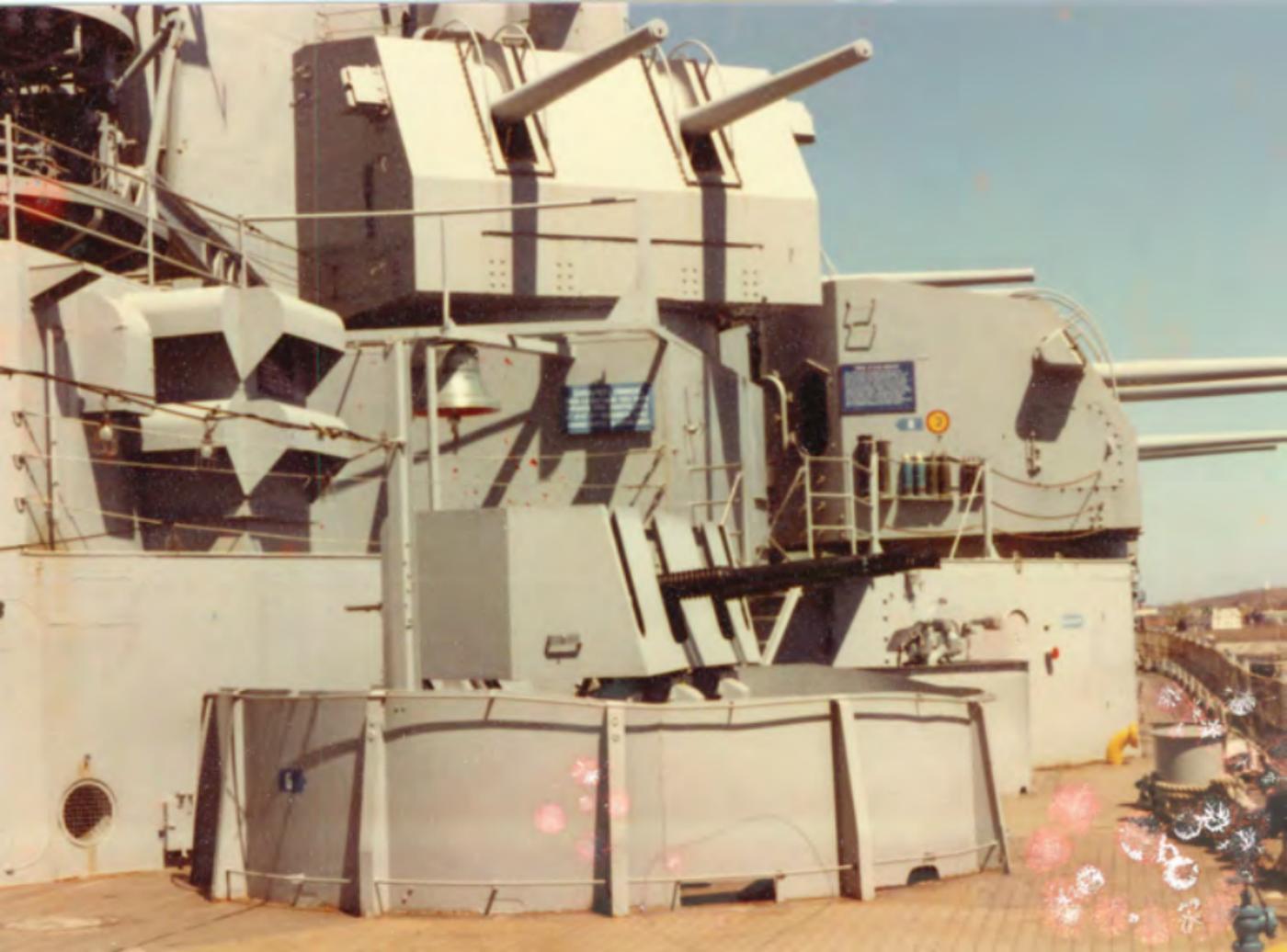


5-inch Mount Mk 38 Mods. Working Circle.



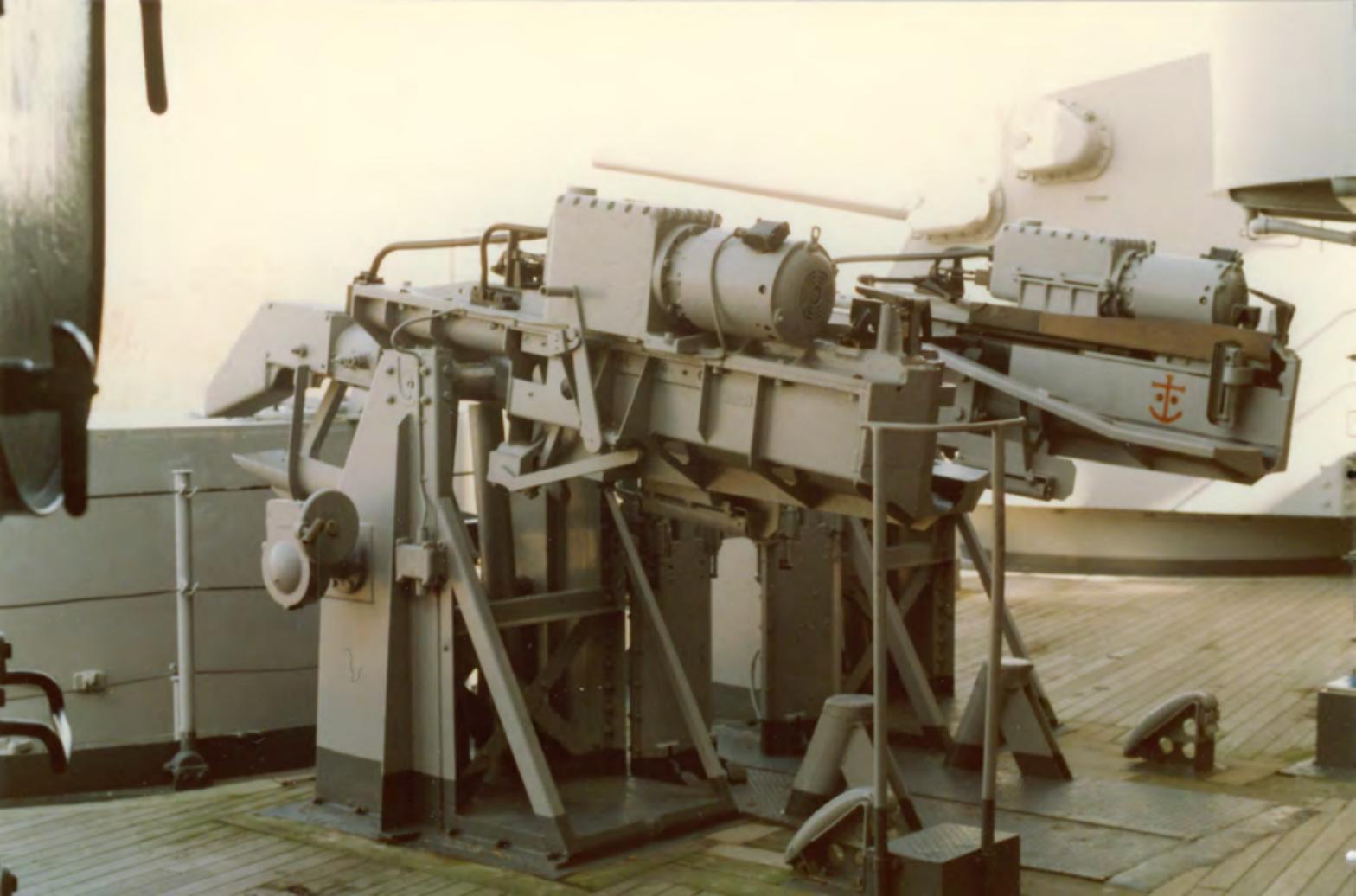


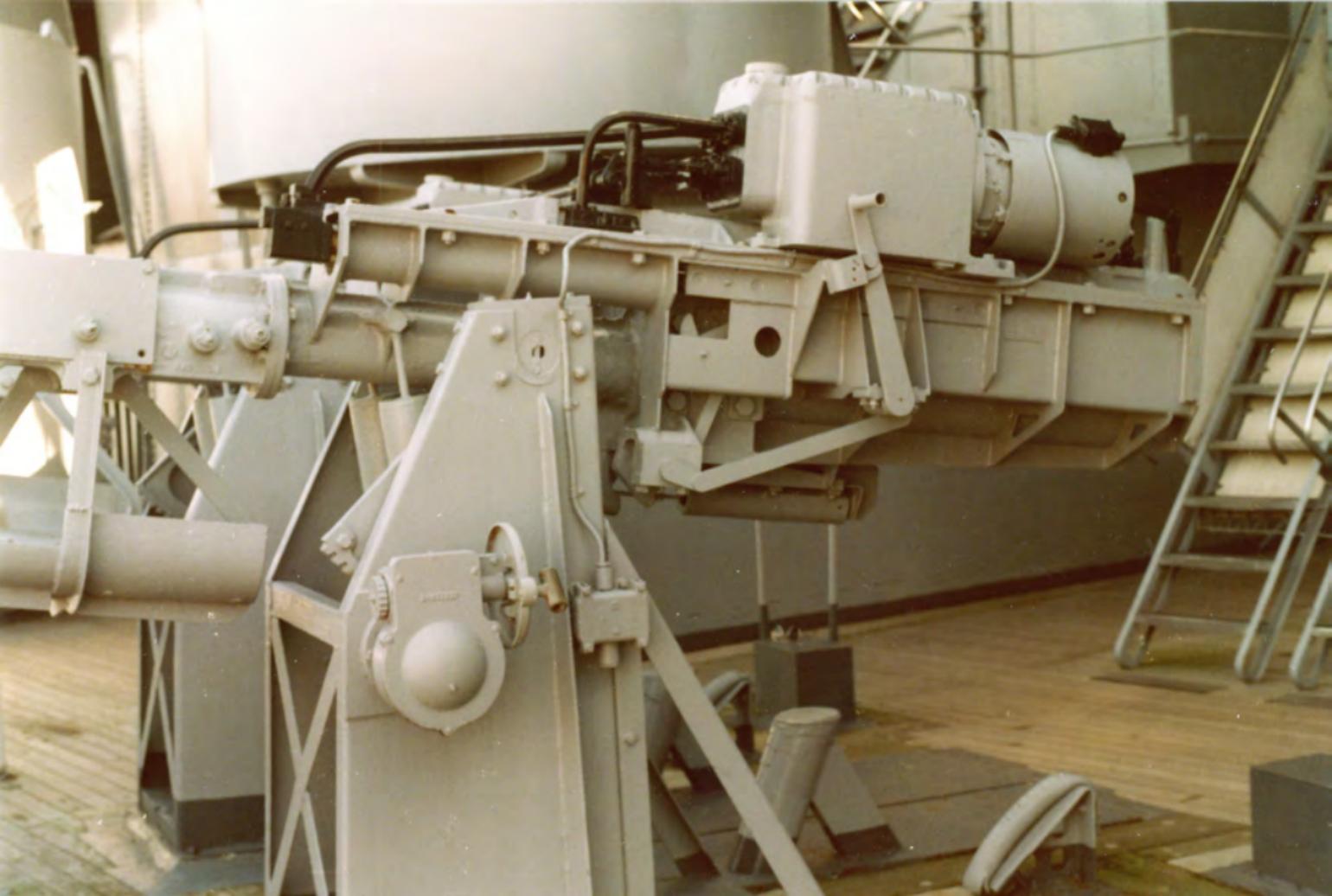


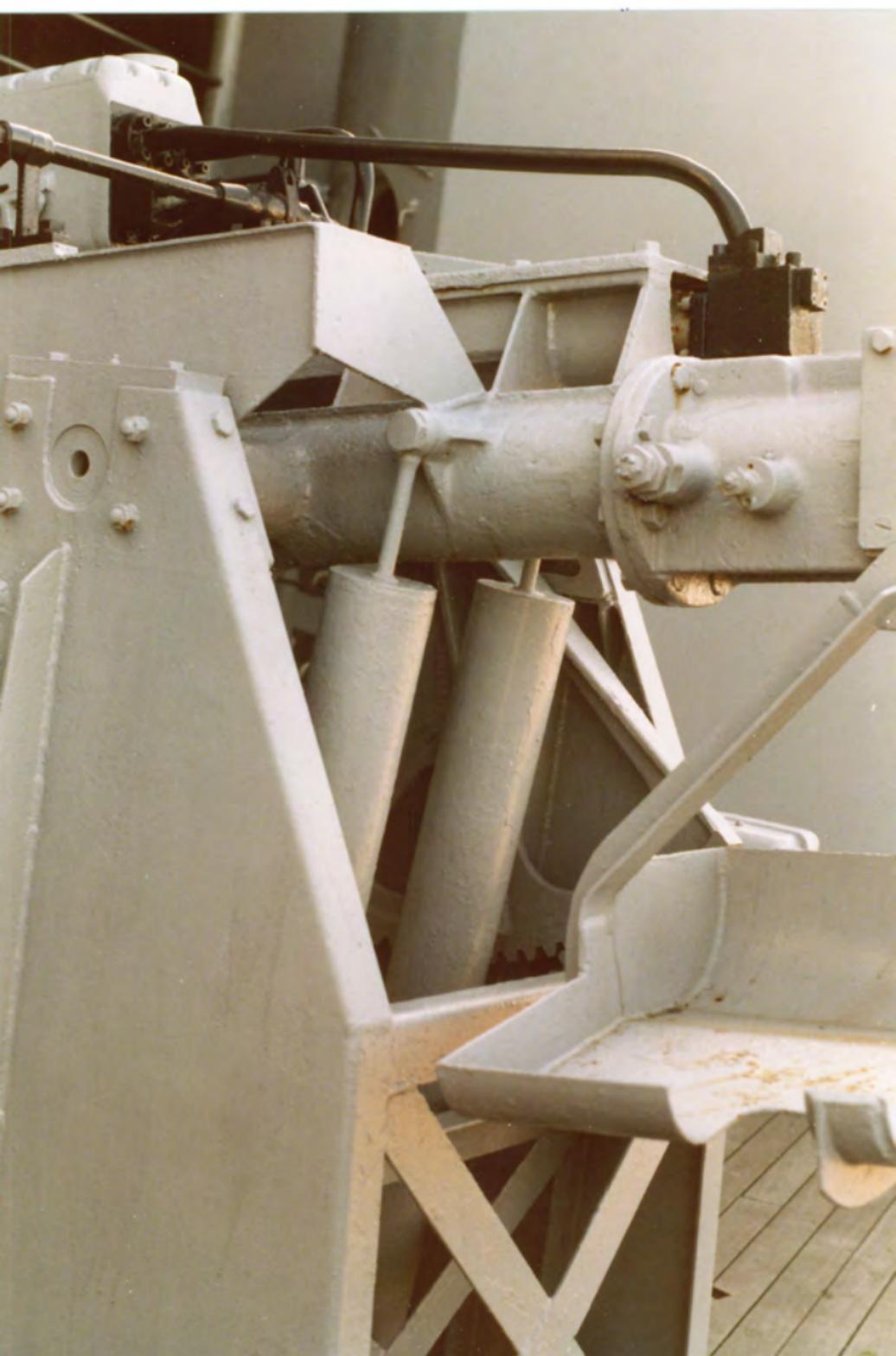


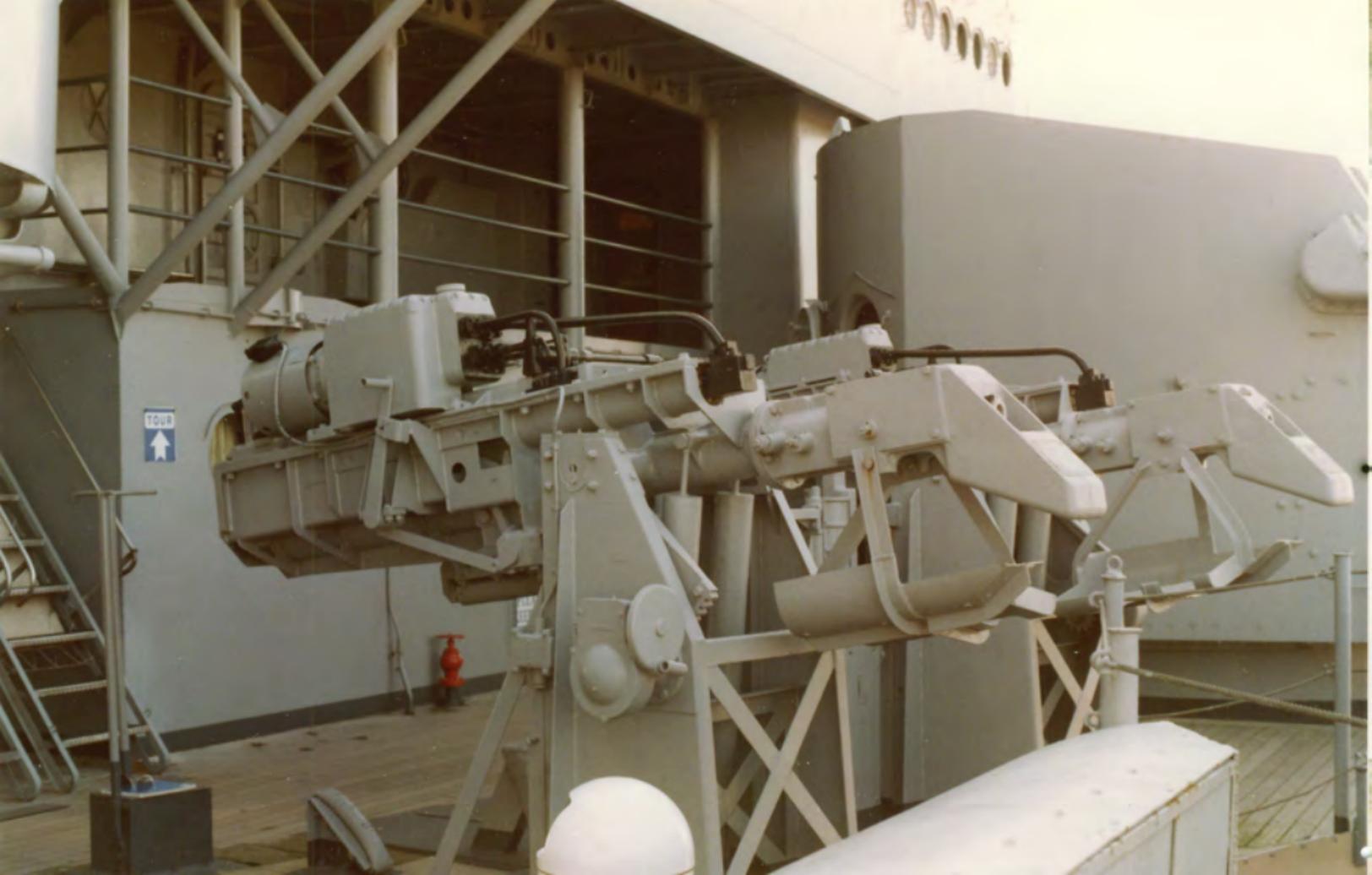


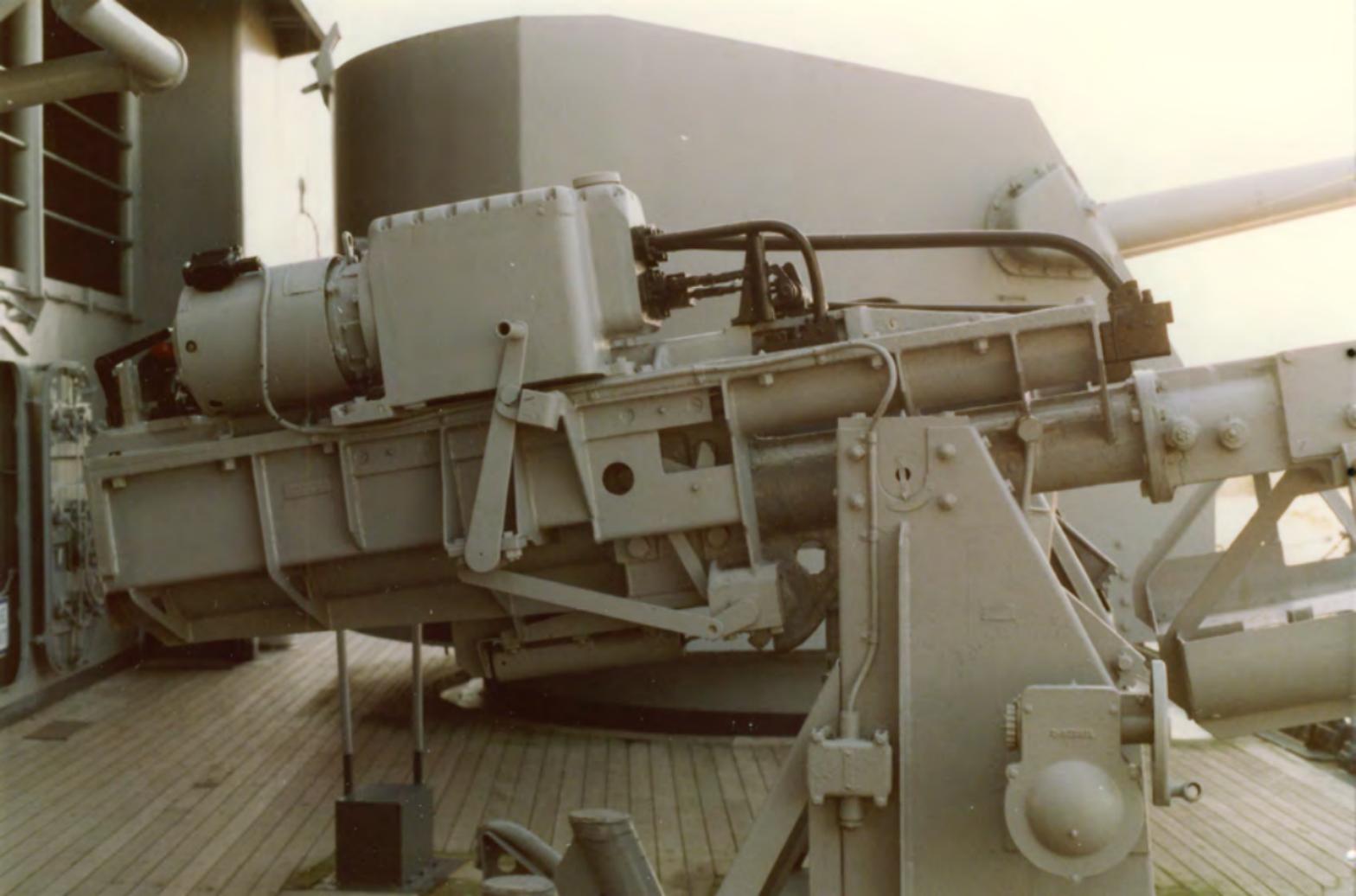


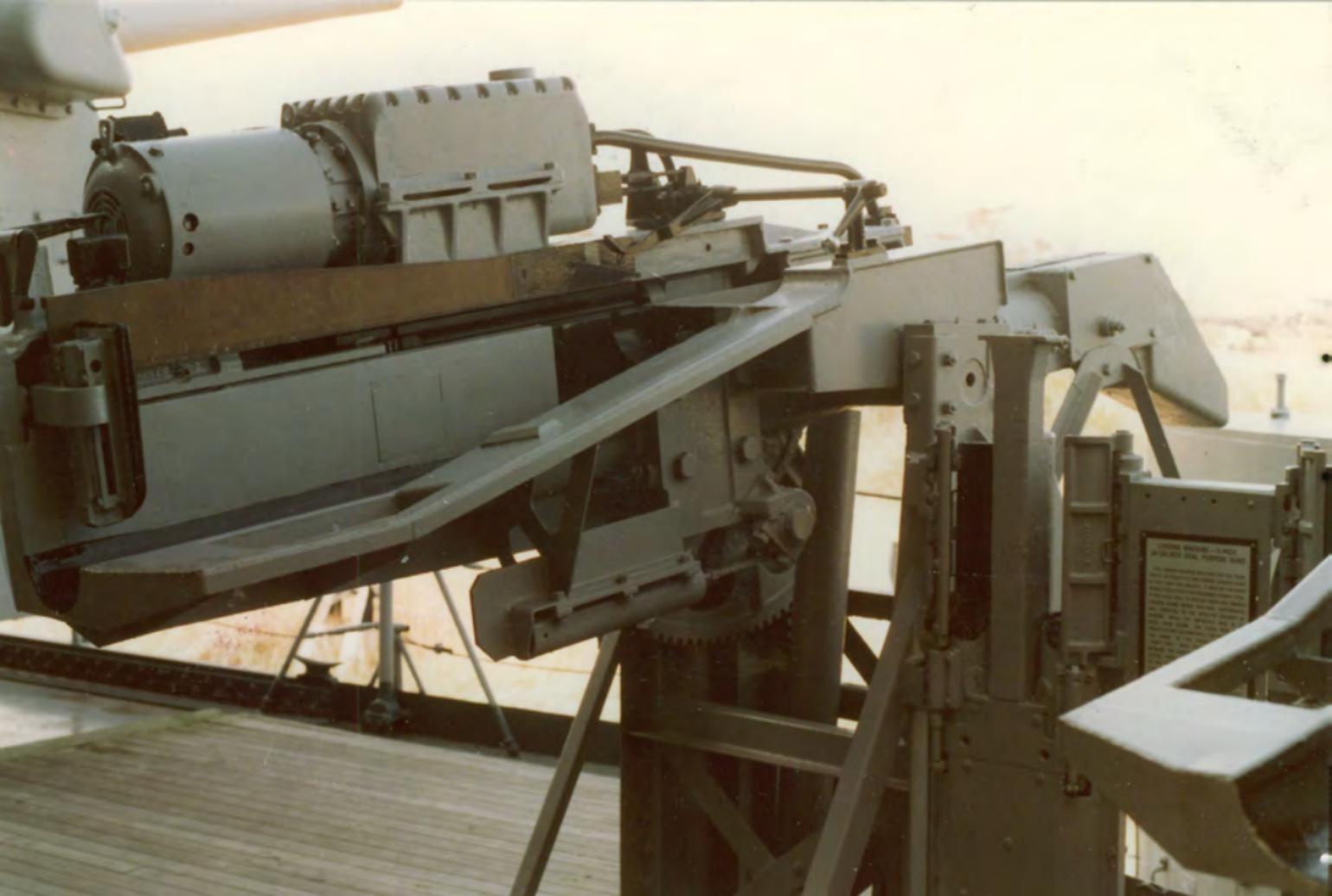






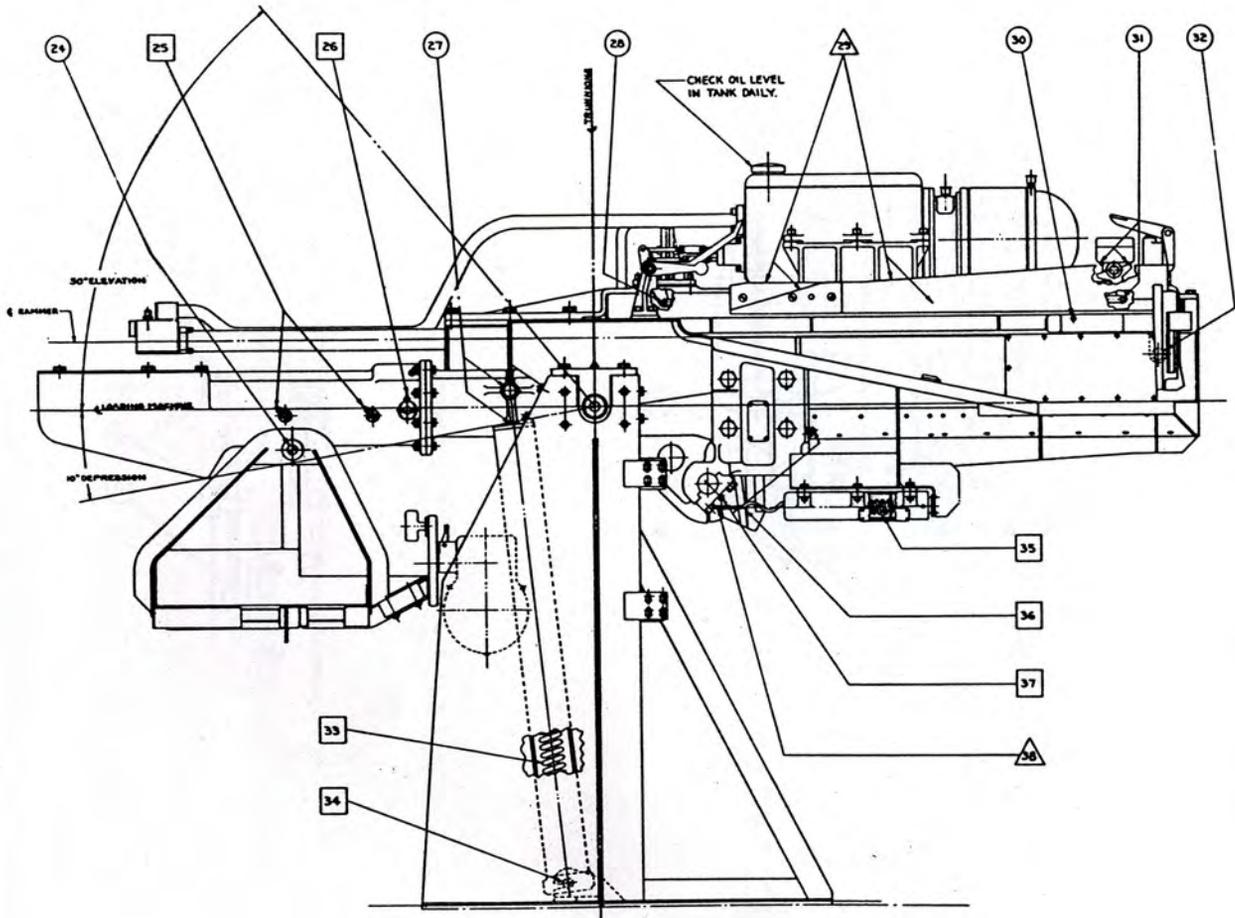






SEARCH LIGHT - LAMP
SEARCH LIGHT - POWER UNIT

SEARCH LIGHT - LAMP
SEARCH LIGHT - POWER UNIT

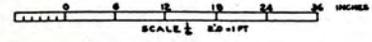


- DAILY**
- 29 CAM PLATE (RAMMER SYSTEM)
 - 36 BREECH BLOCK CAM
- WEEKLY**
- 24 PIVOT PIN (PROJECTILE TRAY)
 - 27 SPRING ROD (EQUILIBRATOR)
 - 26, 31 OPERATING LEVERS (RAMMER SYSTEM)
 - 30, 32 CROSS HEAD (RAMMER SYSTEM)
 - 37 BREECH BLOCK OPERATING MECHANISM
 - 38 OPERATING SPRING CHAIN (BREECH BLOCK MECHANISM)
- MONTHLY**
- 25 GUIDES (PROJECTILE DEFLECTOR)
 - 26 BRAKE (PROJECTILE DEFLECTOR)
 - 34 CYLINDER TRUNNION (EQUILIBRATOR)
- SEMI-ANNUALLY**
- 33 SPRING (EQUILIBRATOR)
 - 35 OPERATING SPRING (BREECH BLOCK MECHANISM)

NOTE:-
 THE FREQUENCY OF LUBRICATION IS DEPENDENT UPON THE USE OF THE MECHANISM. THE SCHEDULE GIVEN IS REQUIRED WHEN THE OUTFIT IS USED DAILY. LUBRICATION MAY BE LESS FREQUENT FOR LESS FREQUENT USE OF THE OUTFIT, BUT IN NO CASE SHALL THE MAXIMUM PERIOD BETWEEN REGULAR INSPECTIONS OF THE PARTS FOR PROPER LUBRICATION, ON SHIPS IN COMMISSION, EXCEED ONE MONTH.
 EXERCISE THE PARTS AFTER LUBRICATING.

- INDICATES LIGHT MINERAL OIL FOR LUBRICATION.
- INDICATES CUP GREASE FOR LUBRICATION.
- △ INDICATES EXTRA HEAVY MINERAL OIL FOR LUBRICATION.

20



THIS OUTFIT AND FOR	
5" LOADING MACHINE MK. XXII MOD. 2 (30 CAL.)	
LUBRICATION CHART LEFT SIDE ELEVATION SCALE: 1/2"	
NAVY DEPARTMENT BUREAU OF ORDNANCE WASHINGTON, D. C.	
272232	
ROCK ISLAND ARSENAL	

9

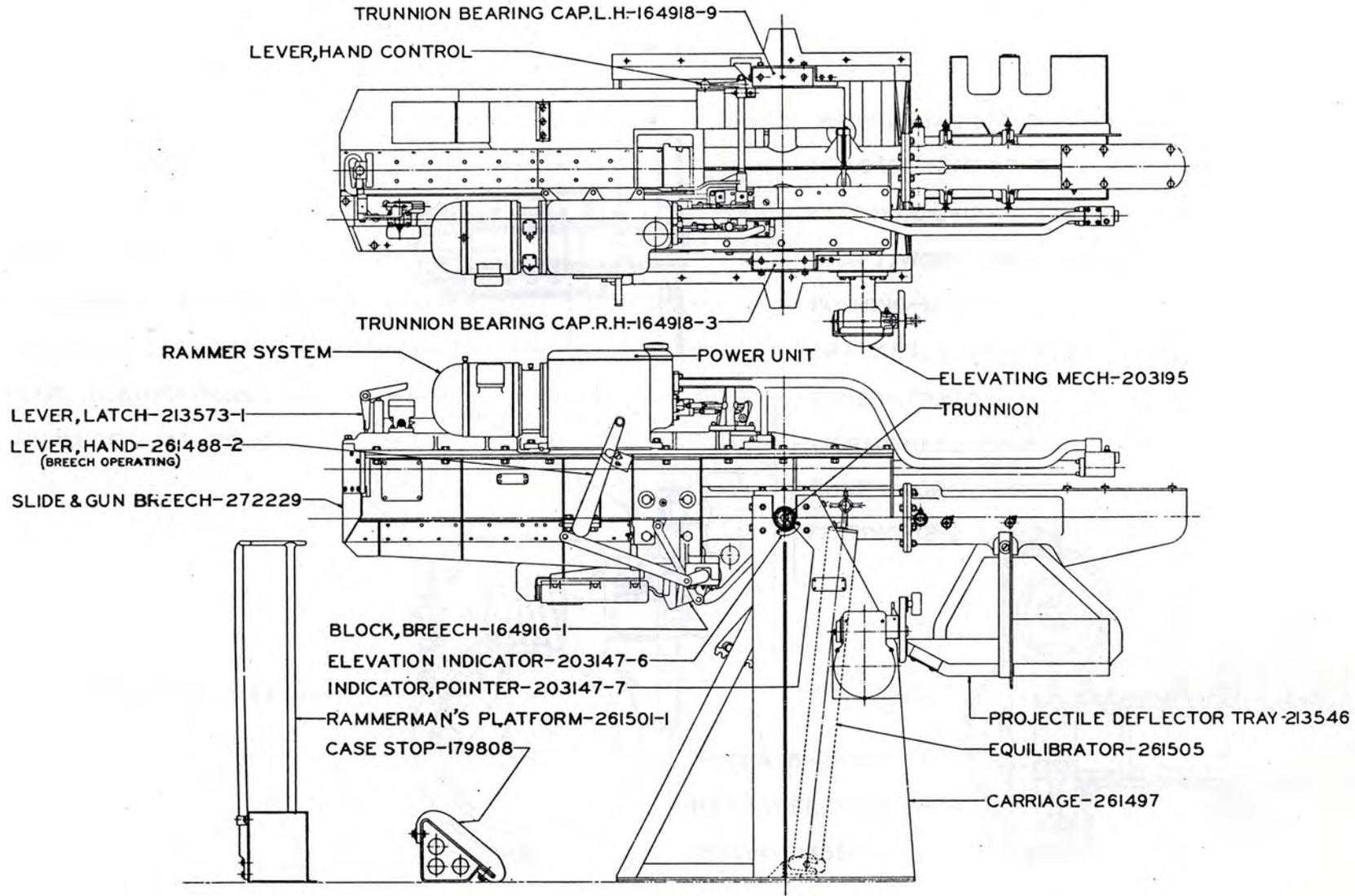


PLATE-A
 5TH LOADING MACHINE (38 CAL.) MK. XVI MOD. 2
 PLAN AND ELEVATION

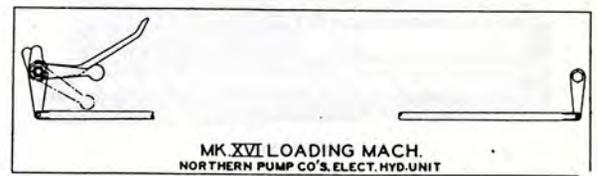
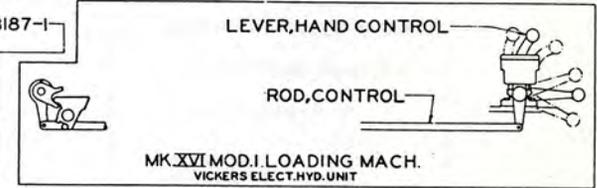
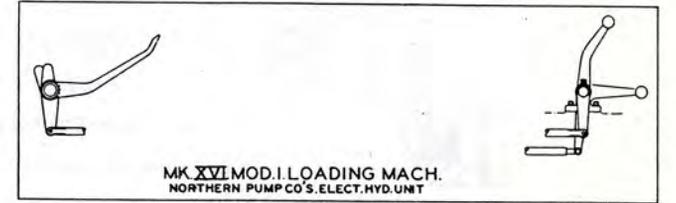
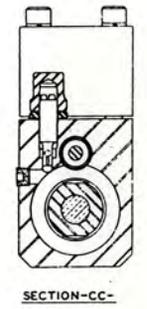
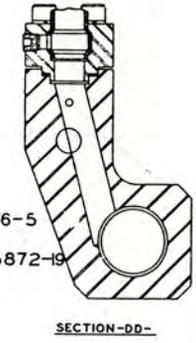
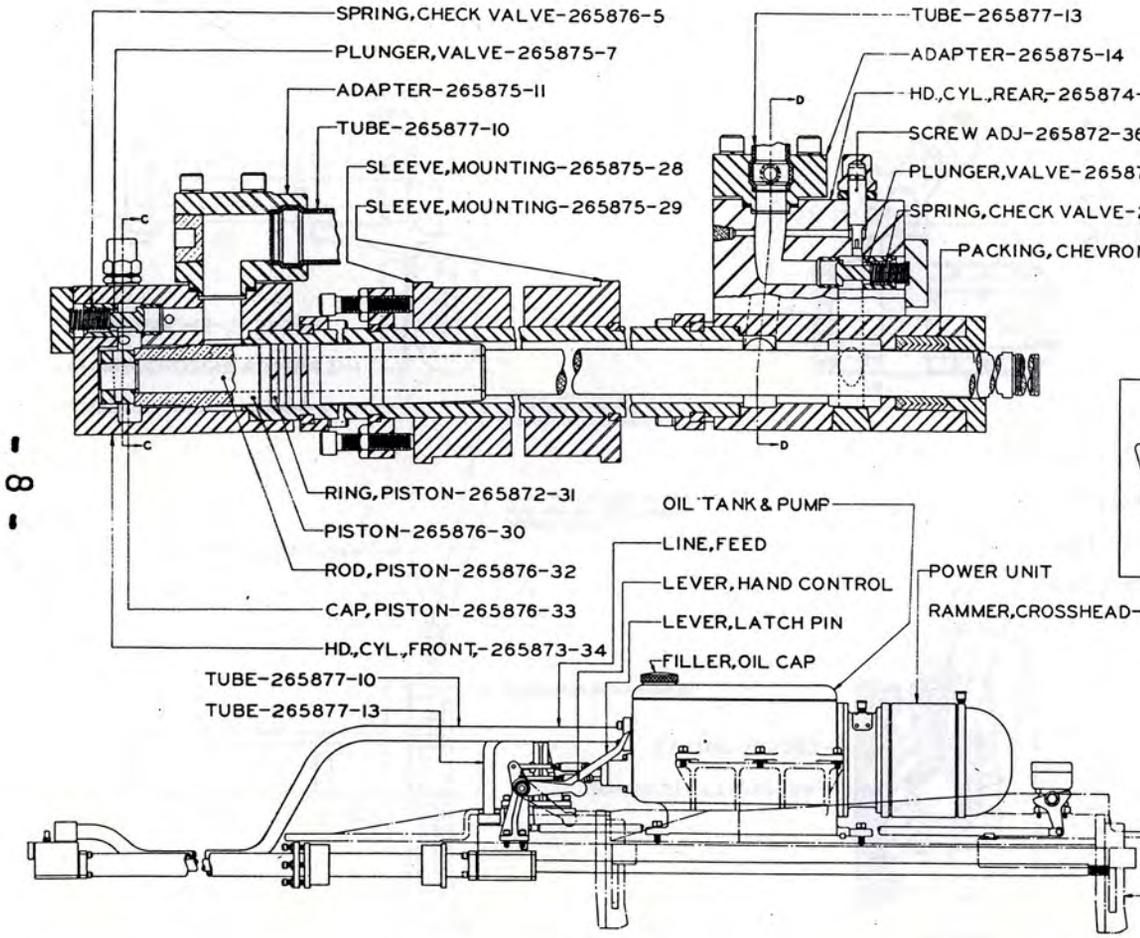


PLATE-C
 5th LOADING MACHINE (38 CAL.)
 MK. XVI MK. XVII MOD. I MK. XVI MOD. 2
 RAMMER SYSTEM

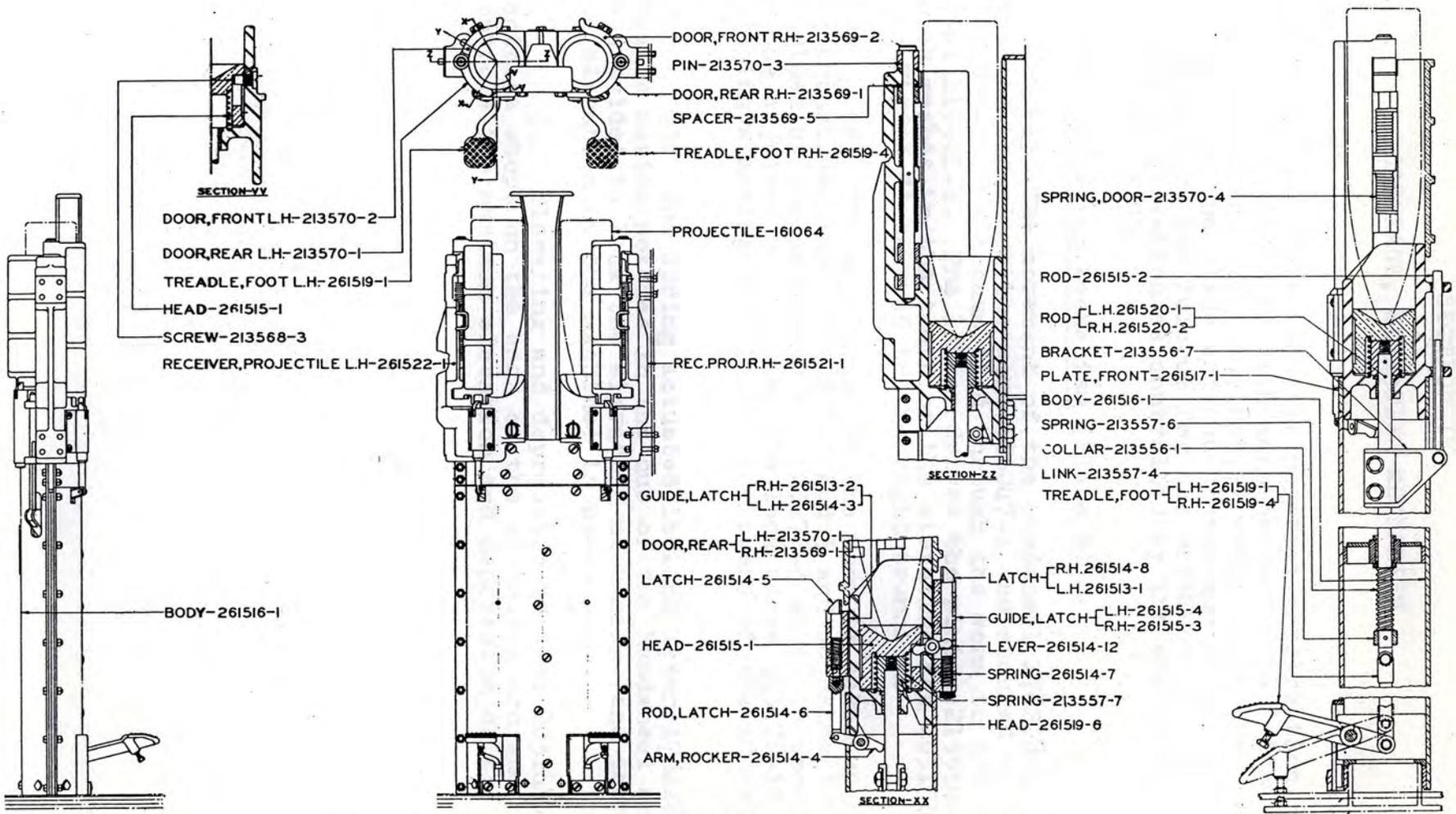
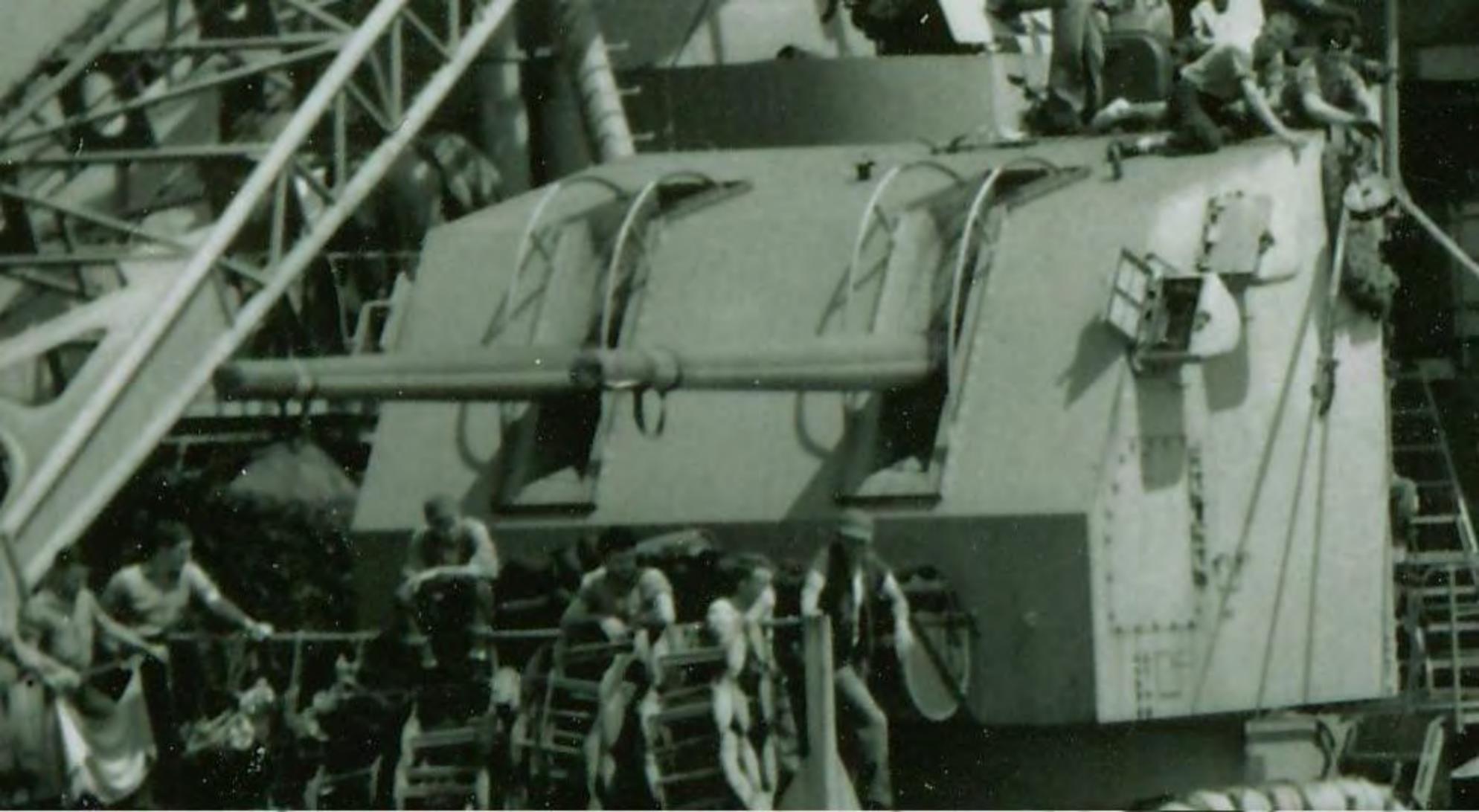


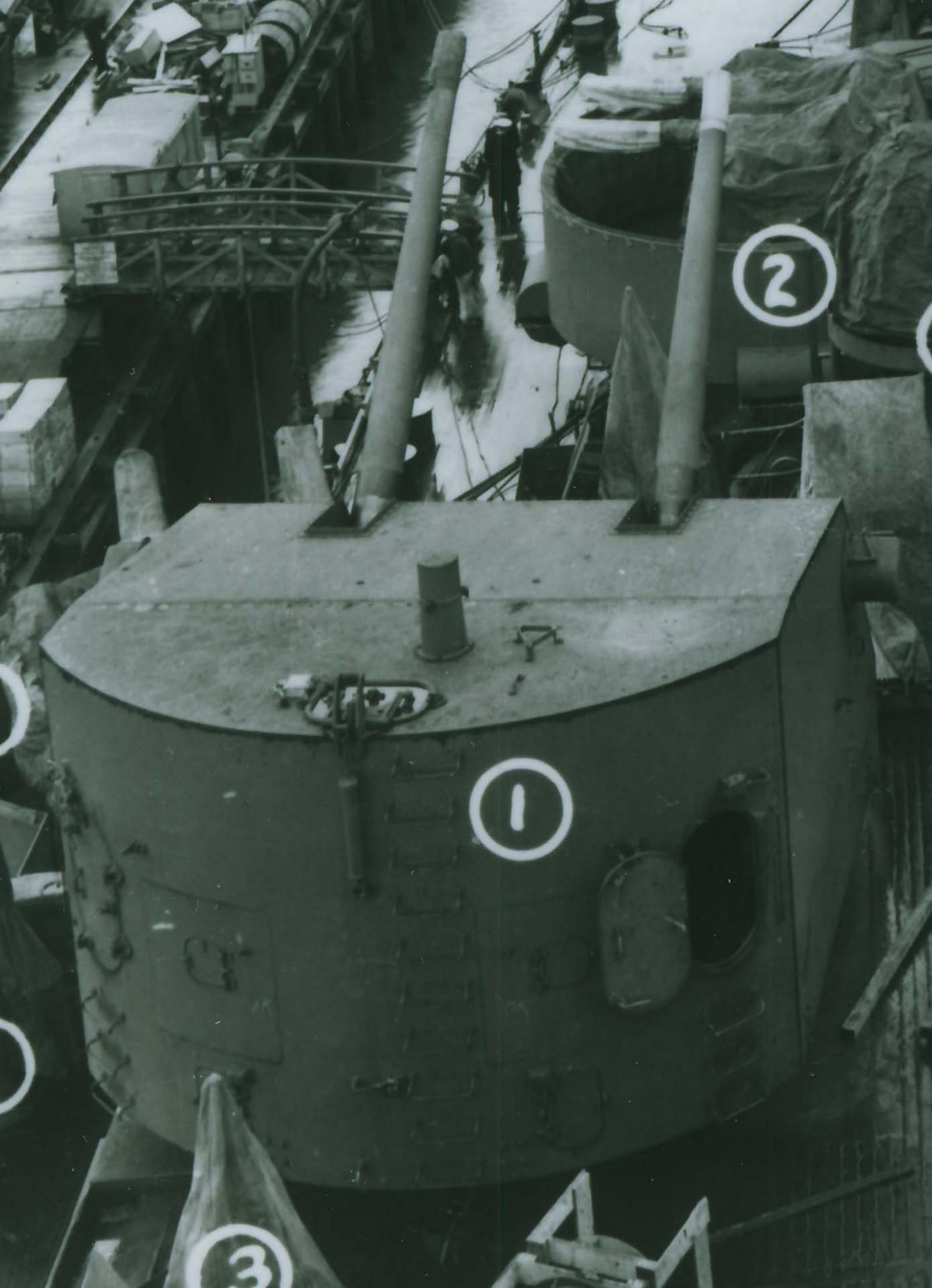
PLATE-F

5th PROJECTILE HOIST TOP MK.II MOD.2





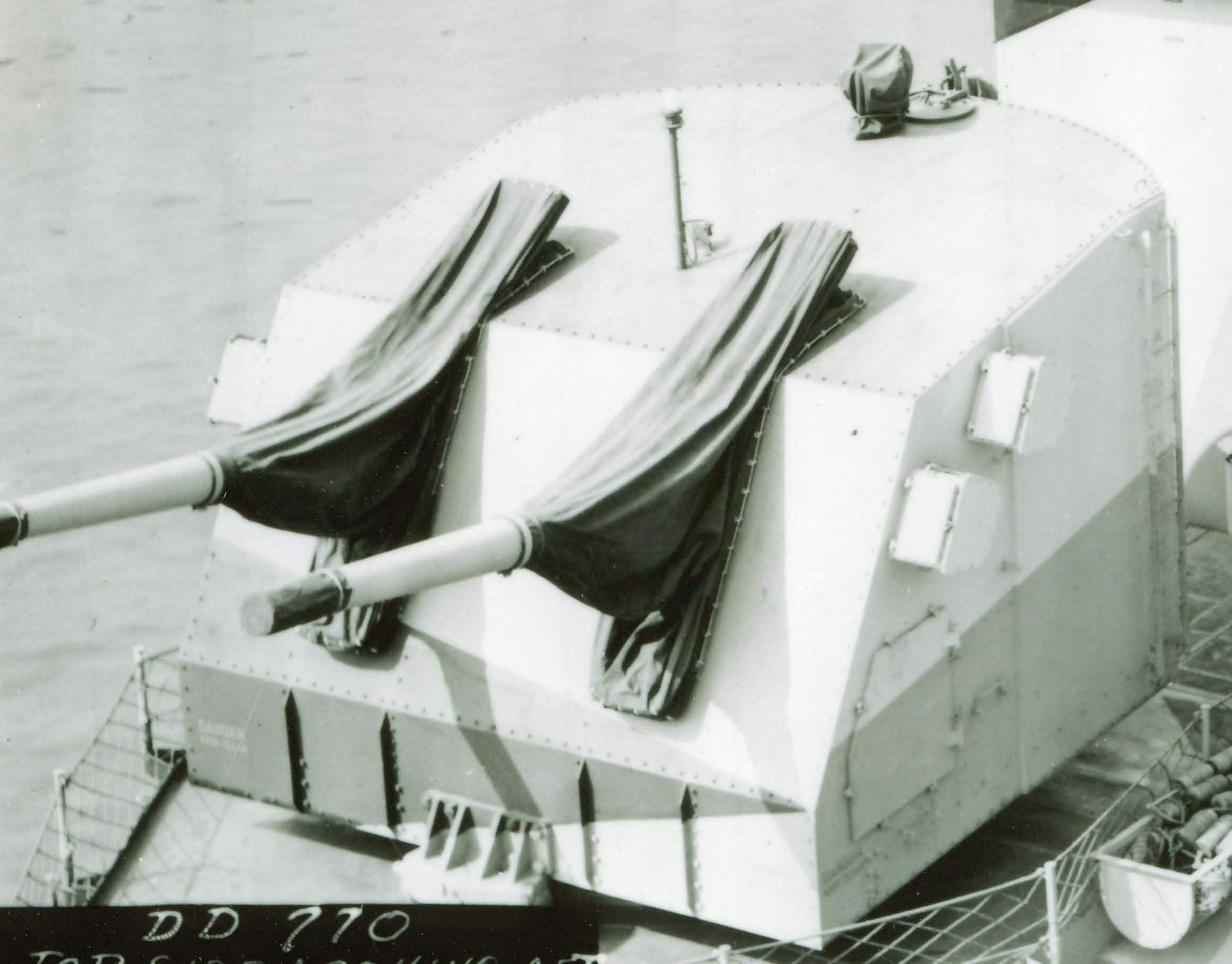




2

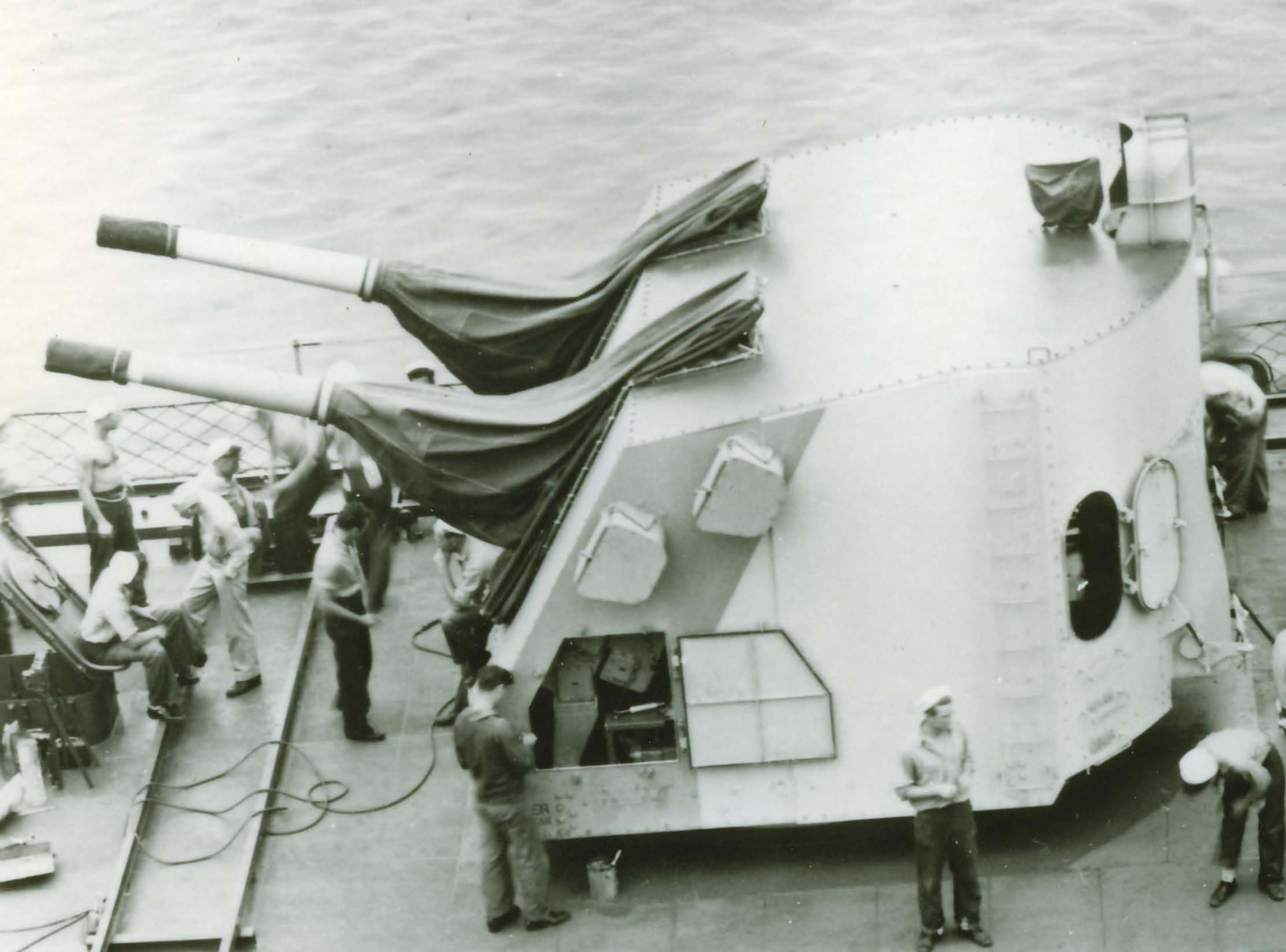
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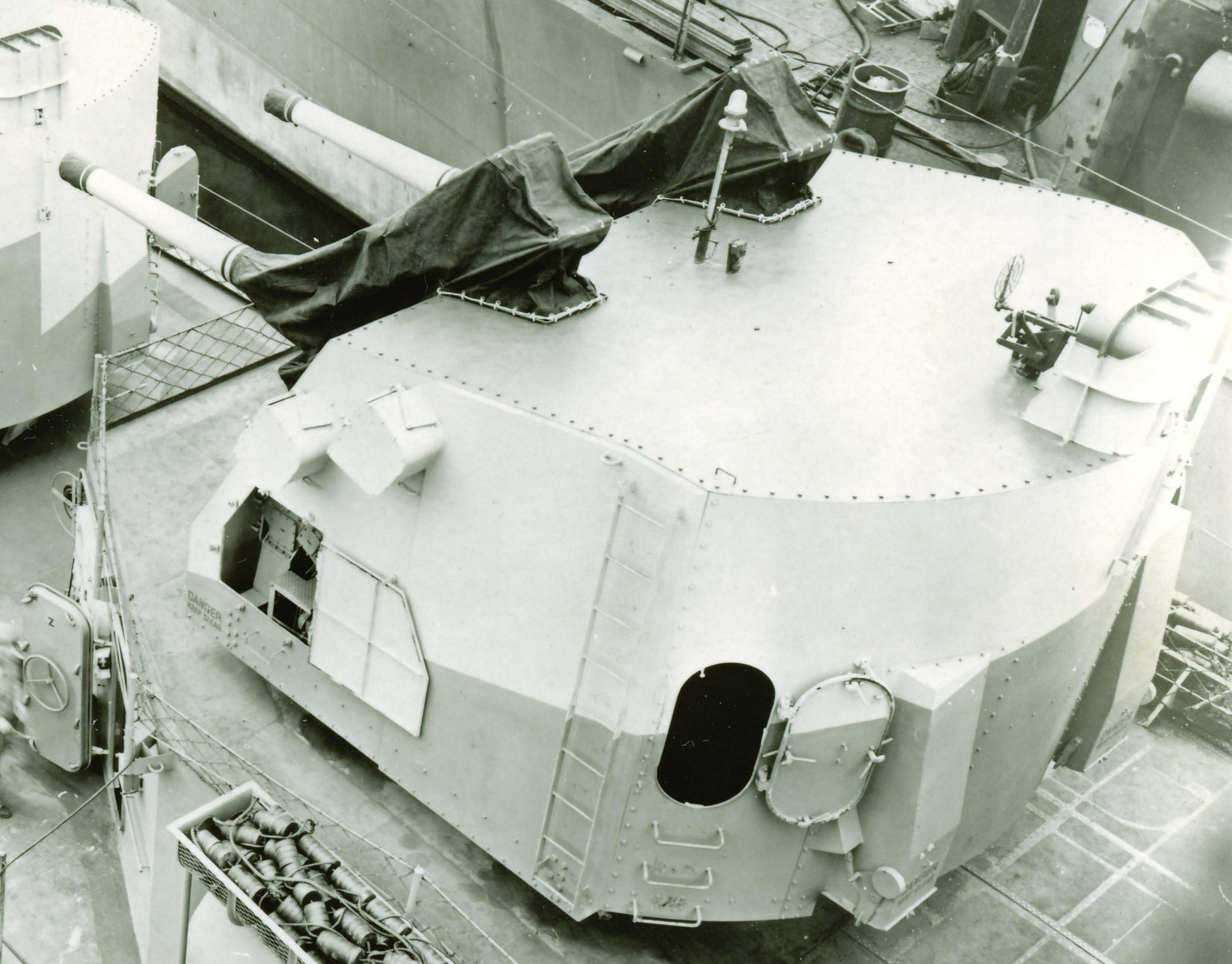
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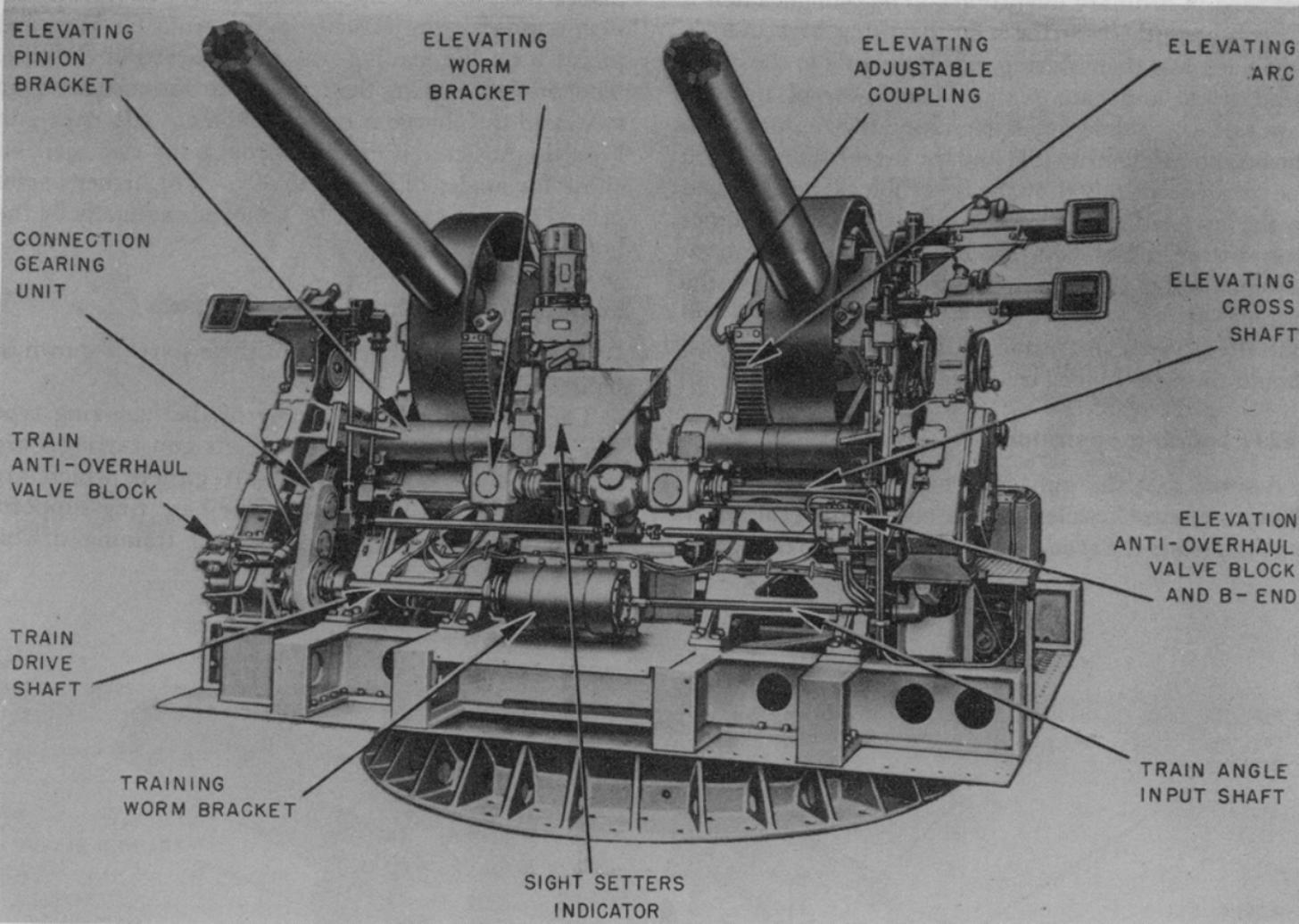
DD 770

TORpedo





DANGER
KEEP CLEAR



ELEVATING
PINION
BRACKET

ELEVATING
WORM
BRACKET

ELEVATING
ADJUSTABLE
COUPLING

ELEVATING
ARC

CONNECTION
GEARING
UNIT

ELEVATING
CROSS
SHAFT

TRAIN
ANTI-OVERHAUL
VALVE BLOCK

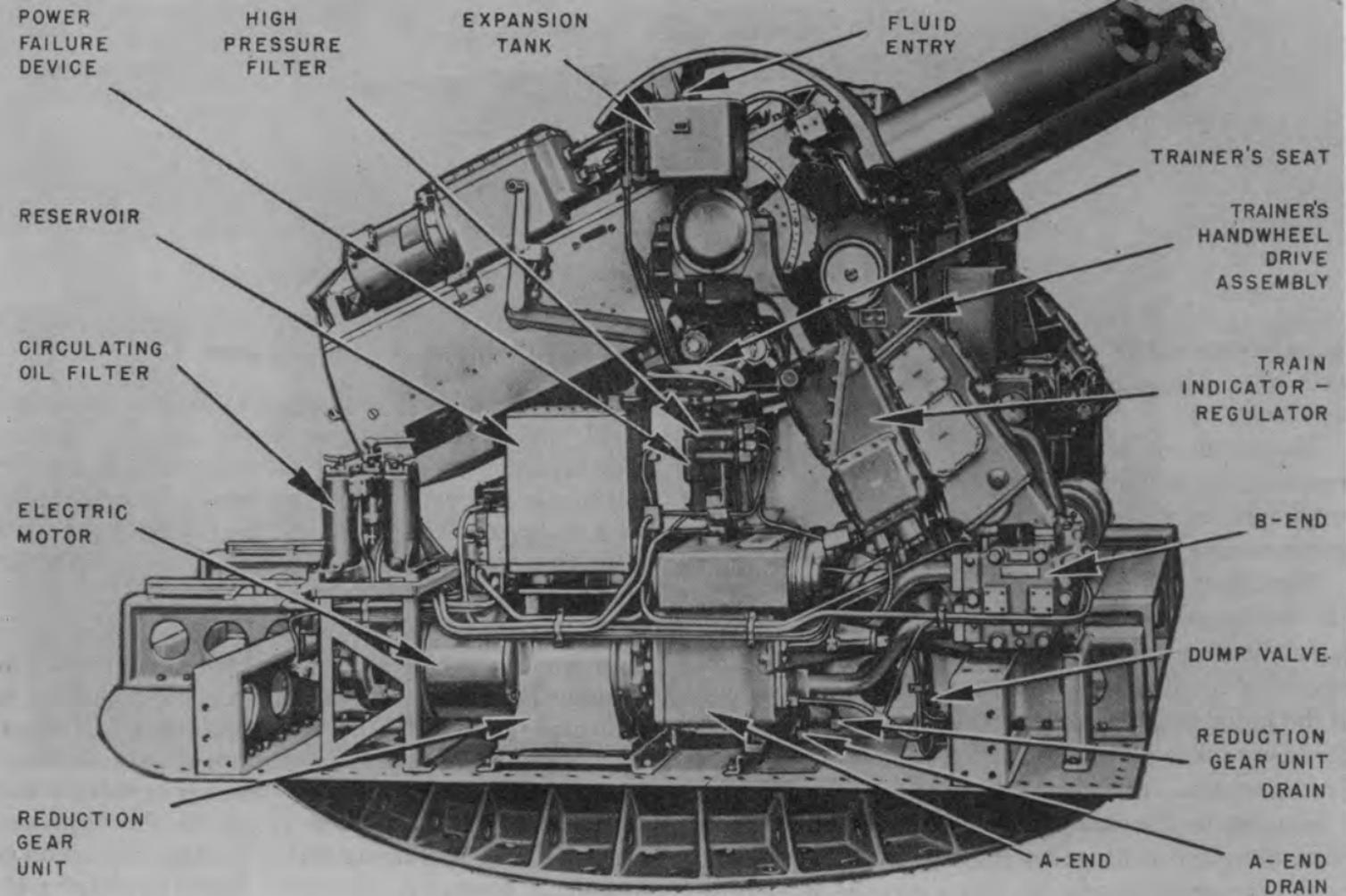
ELEVATION
ANTI-OVERHAUL
VALVE BLOCK
AND B-END

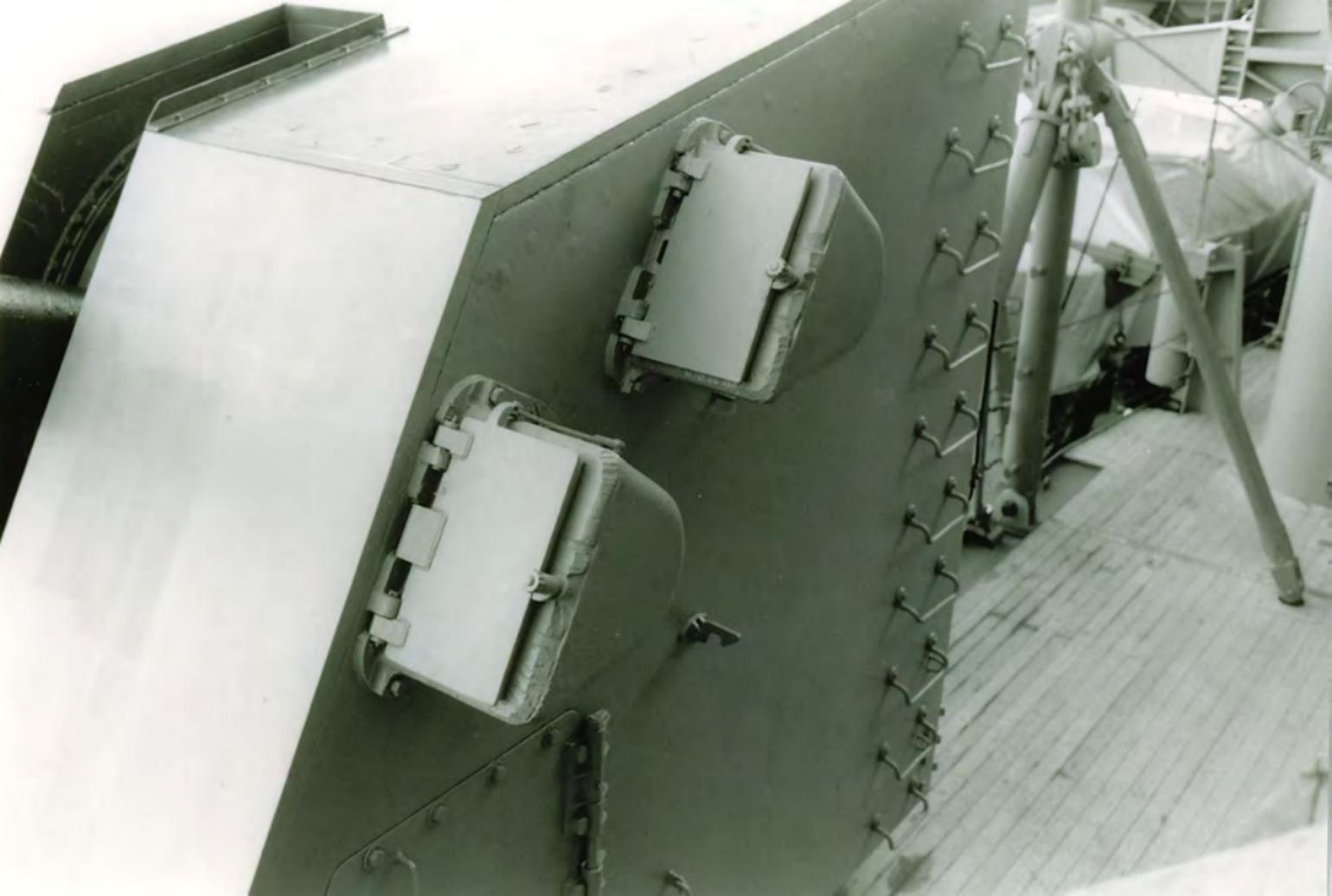
TRAIN
DRIVE
SHAFT

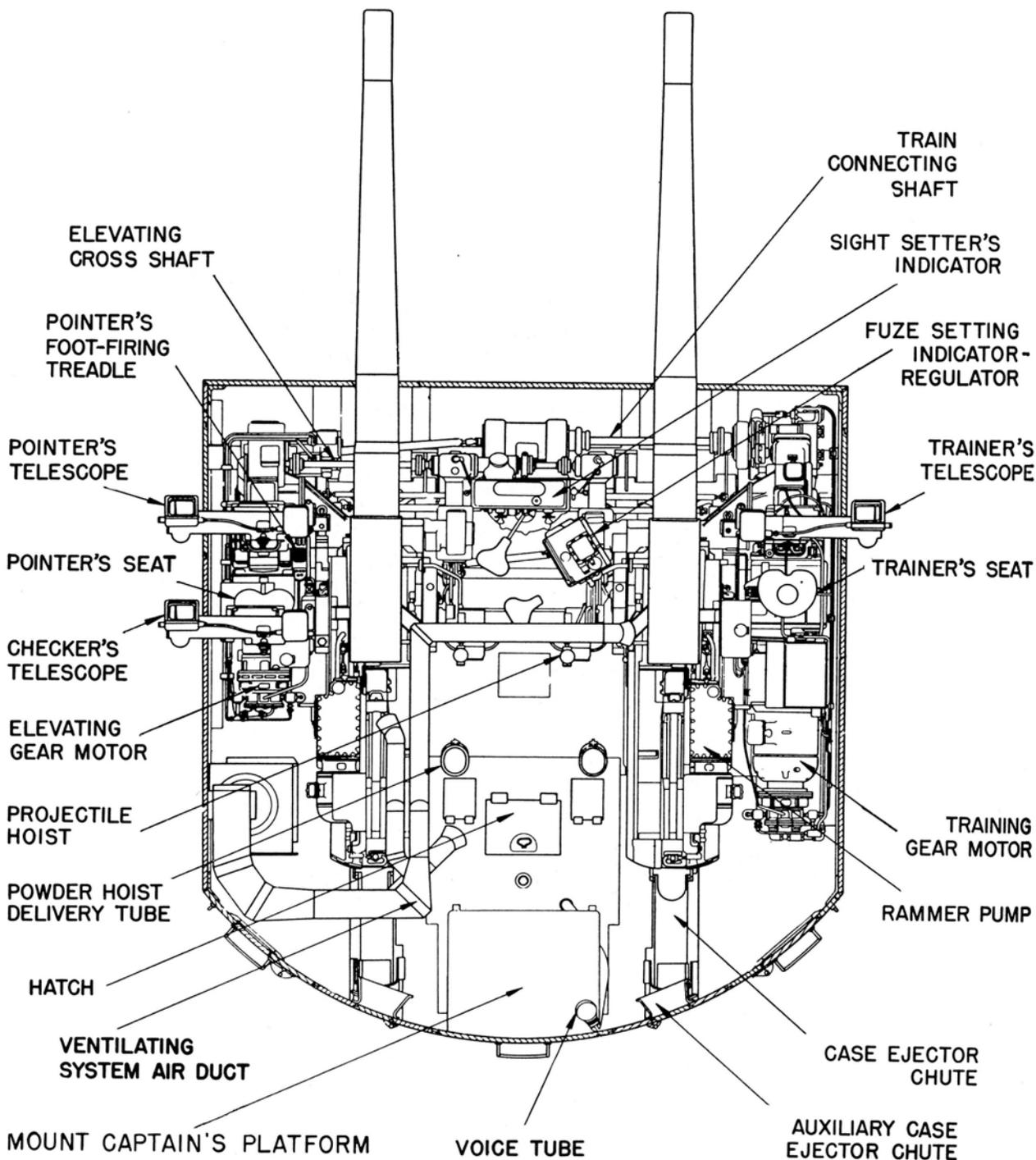
TRAIN ANGLE
INPUT SHAFT

TRAINING
WORM BRACKET

SIGHT SETTERS
INDICATOR







TRAINER'S TELESCOPE

SIGHT SETTER'S INDICATOR

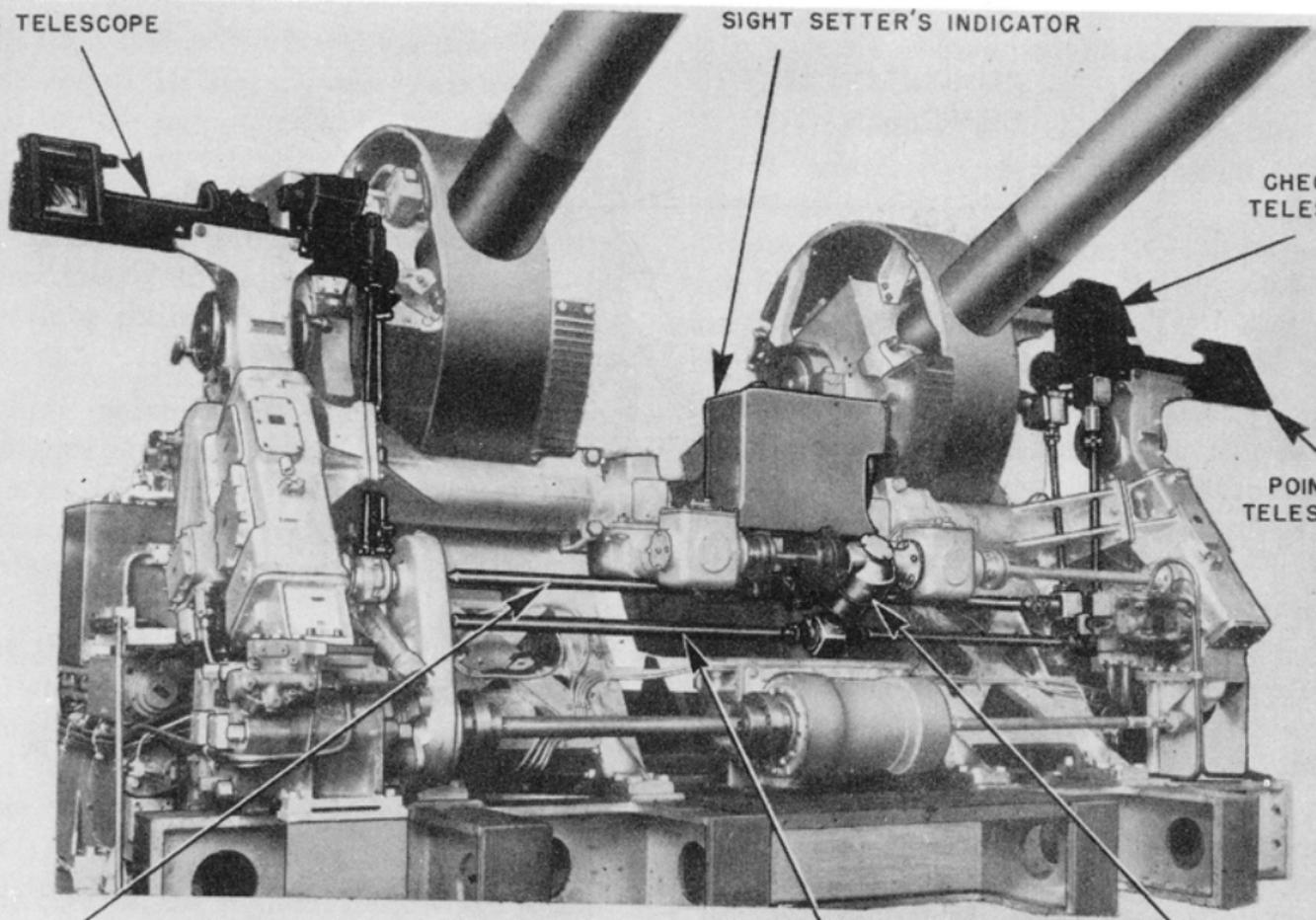
CHECKER'S TELESCOPE

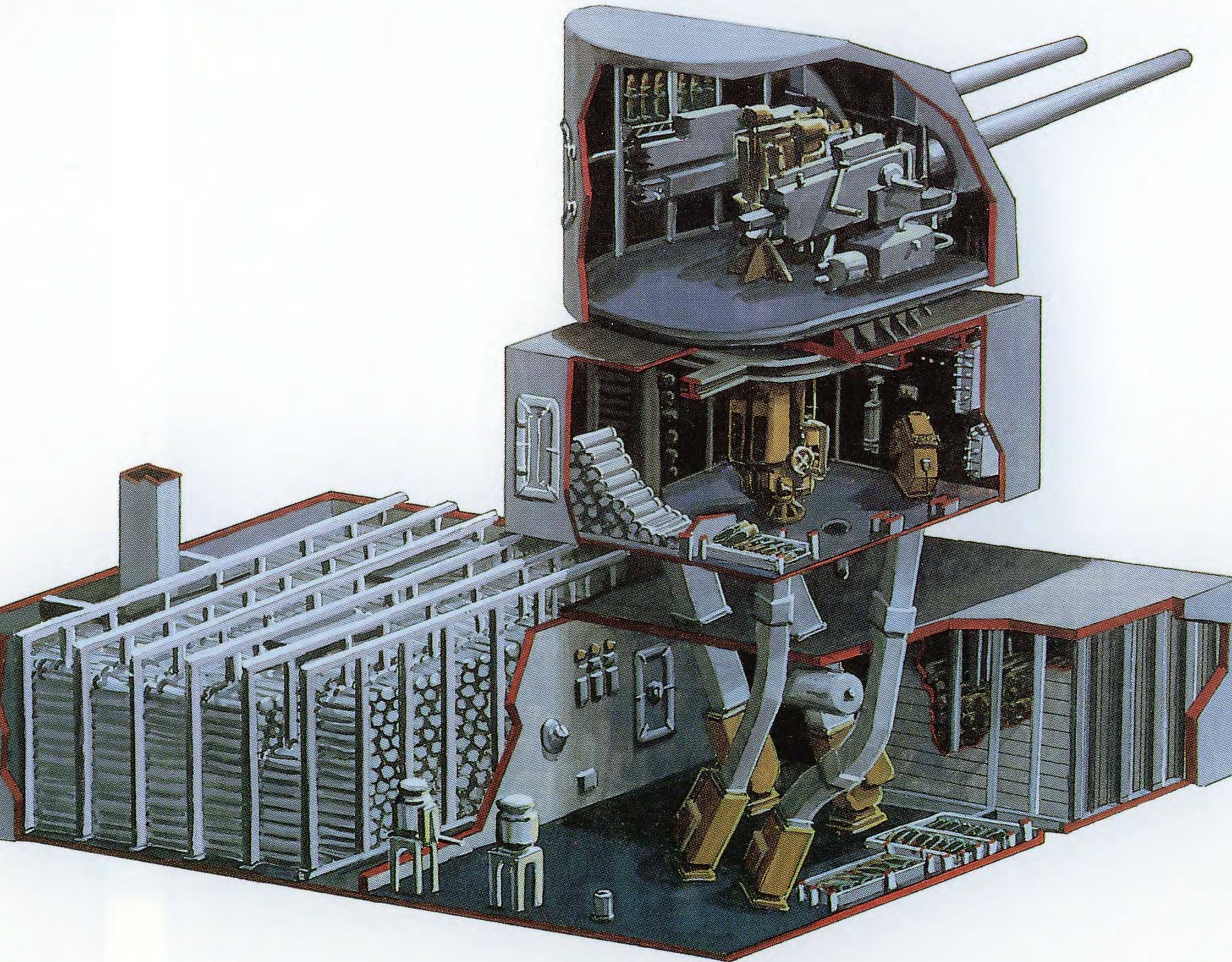
POINTER'S TELESCOPE

DEFLECTION CROSS SHAFT

SIGHT ANGLE CROSS SHAFT

DIFFERENTIAL HOUSING



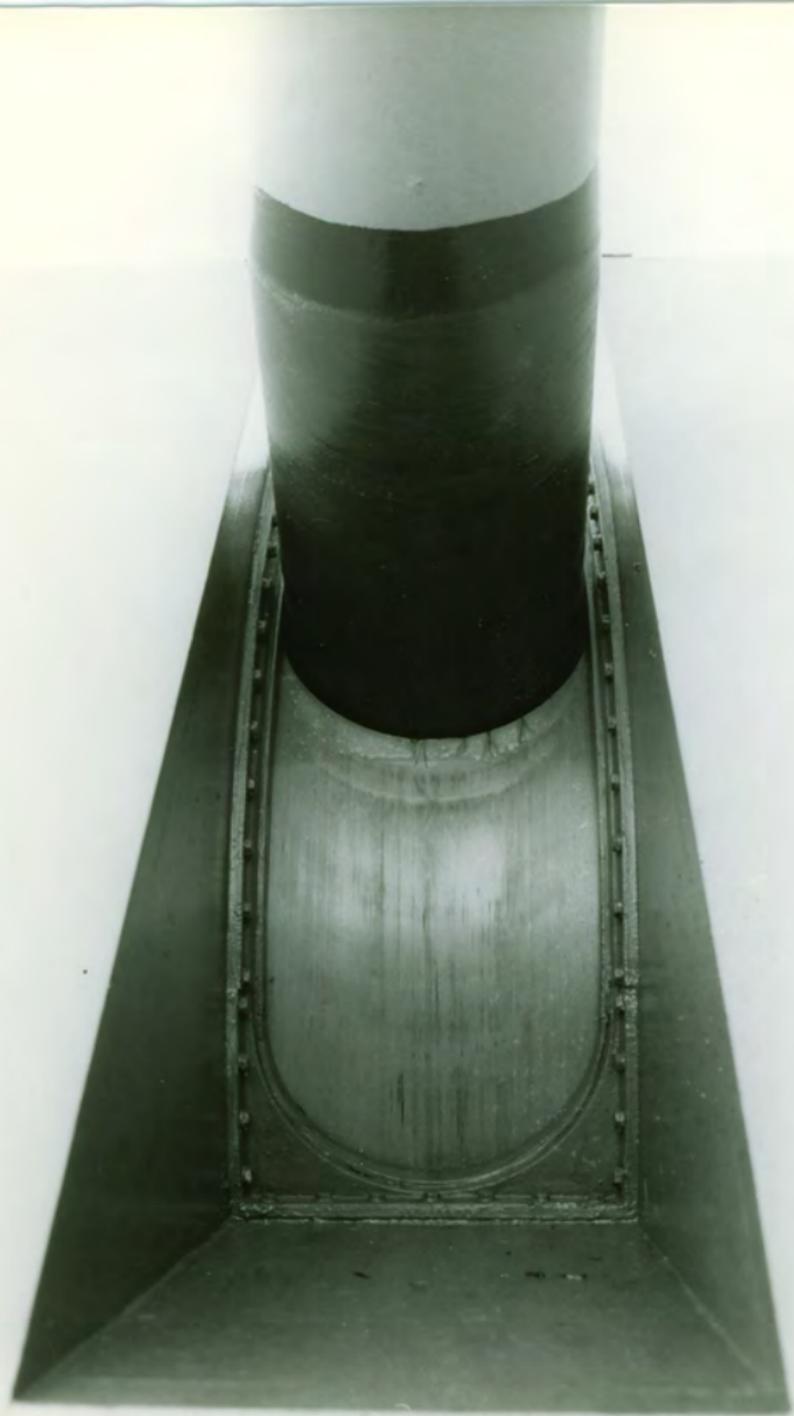




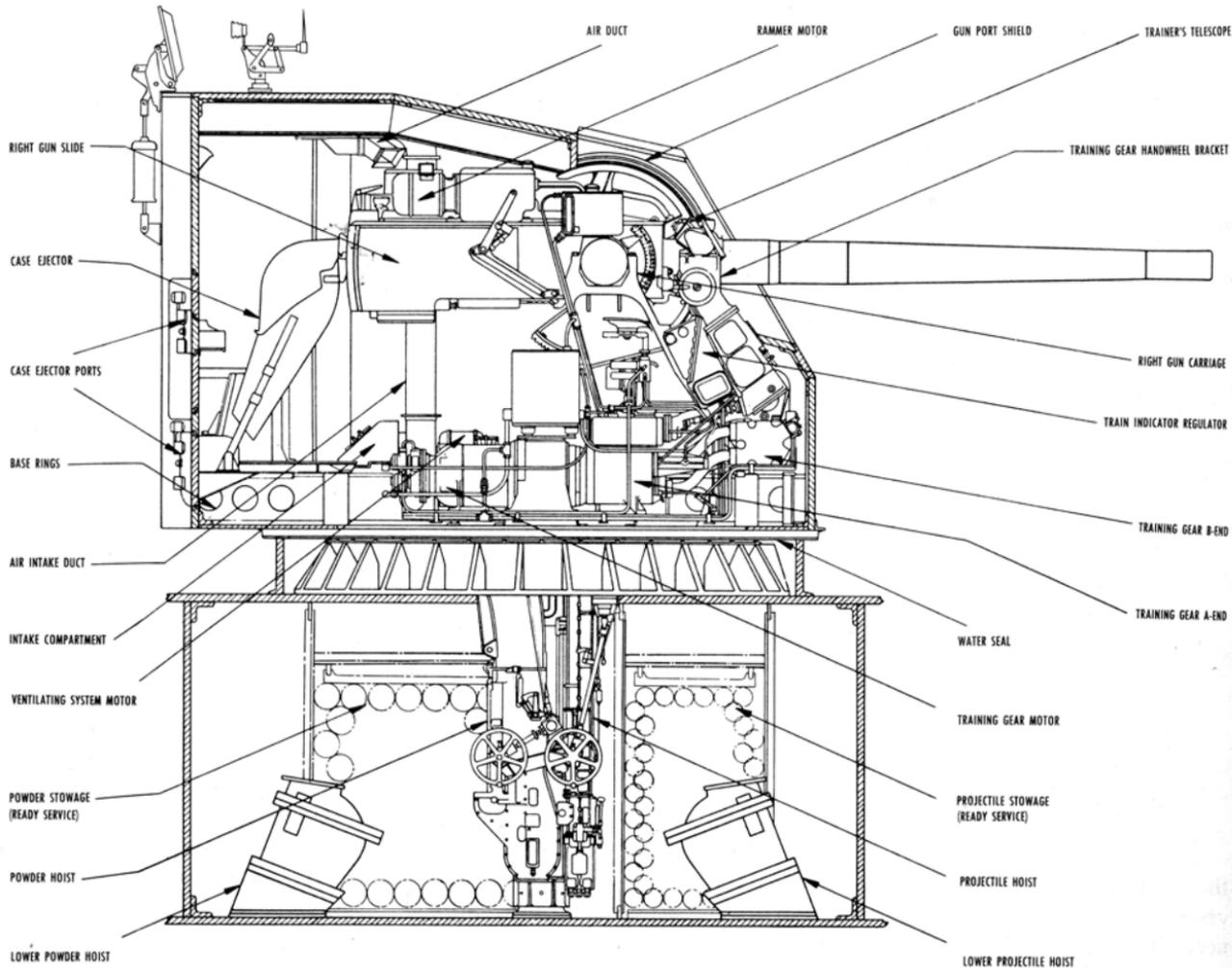


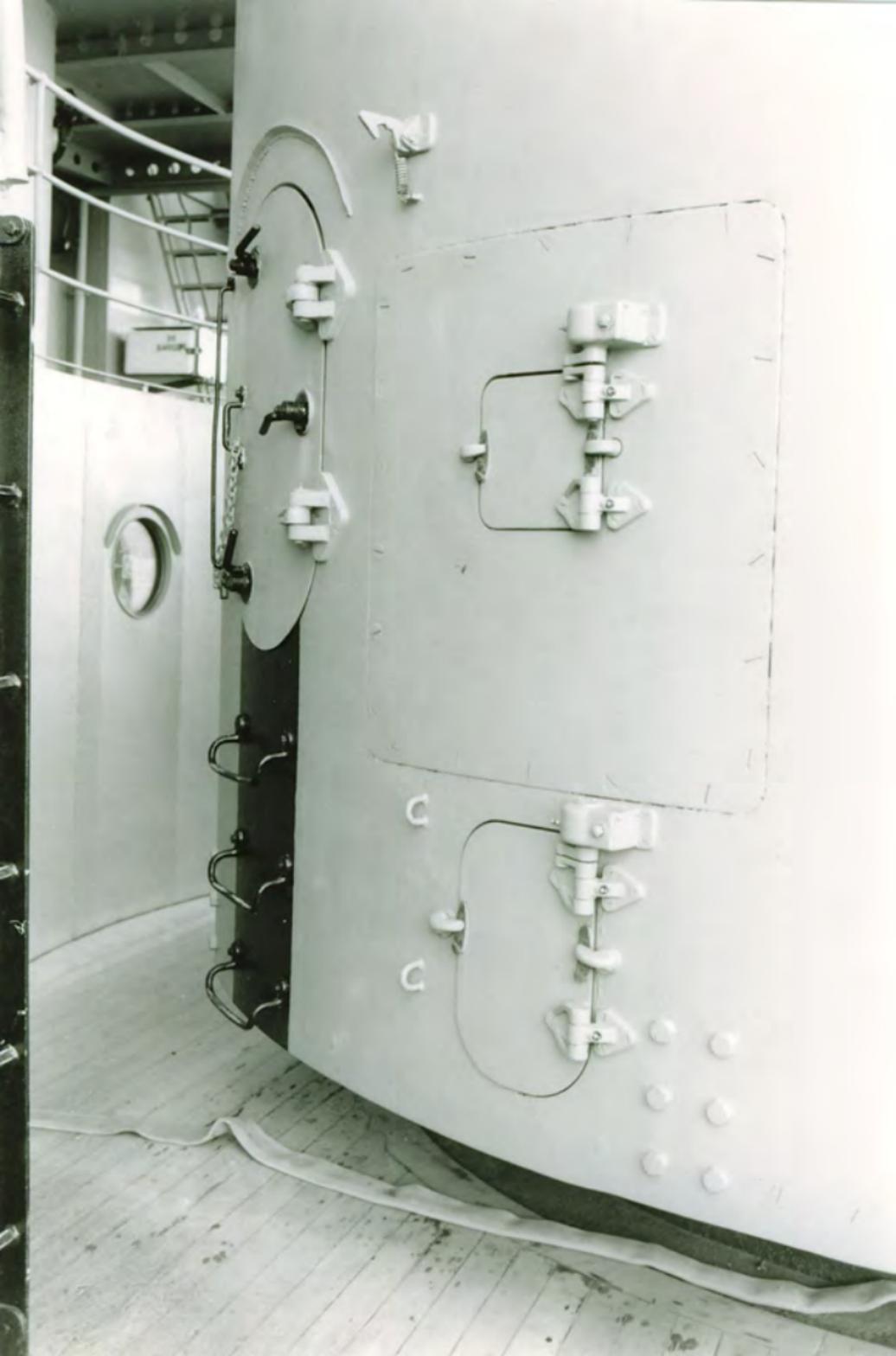








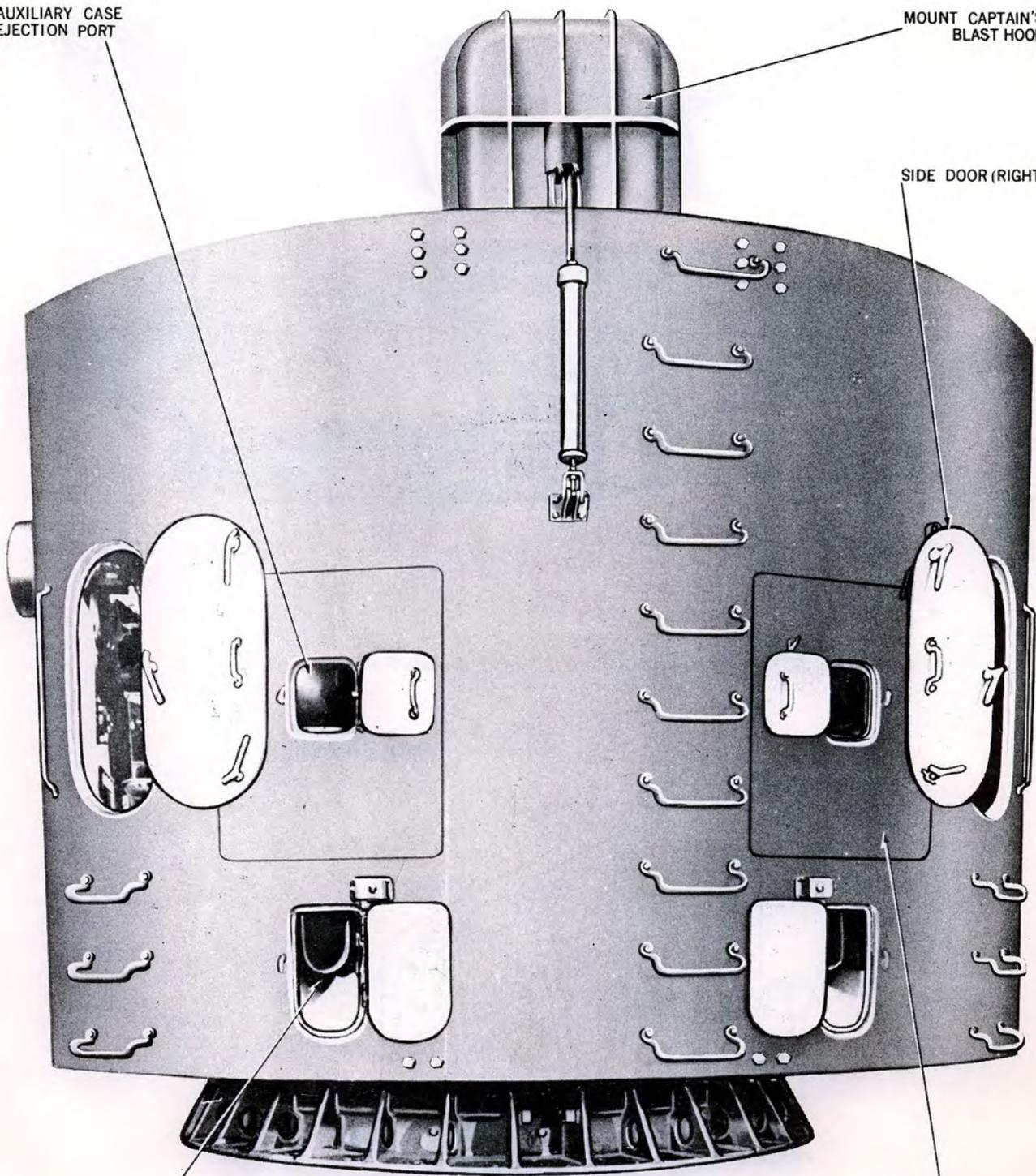




AUXILIARY CASE
EJECTION PORT

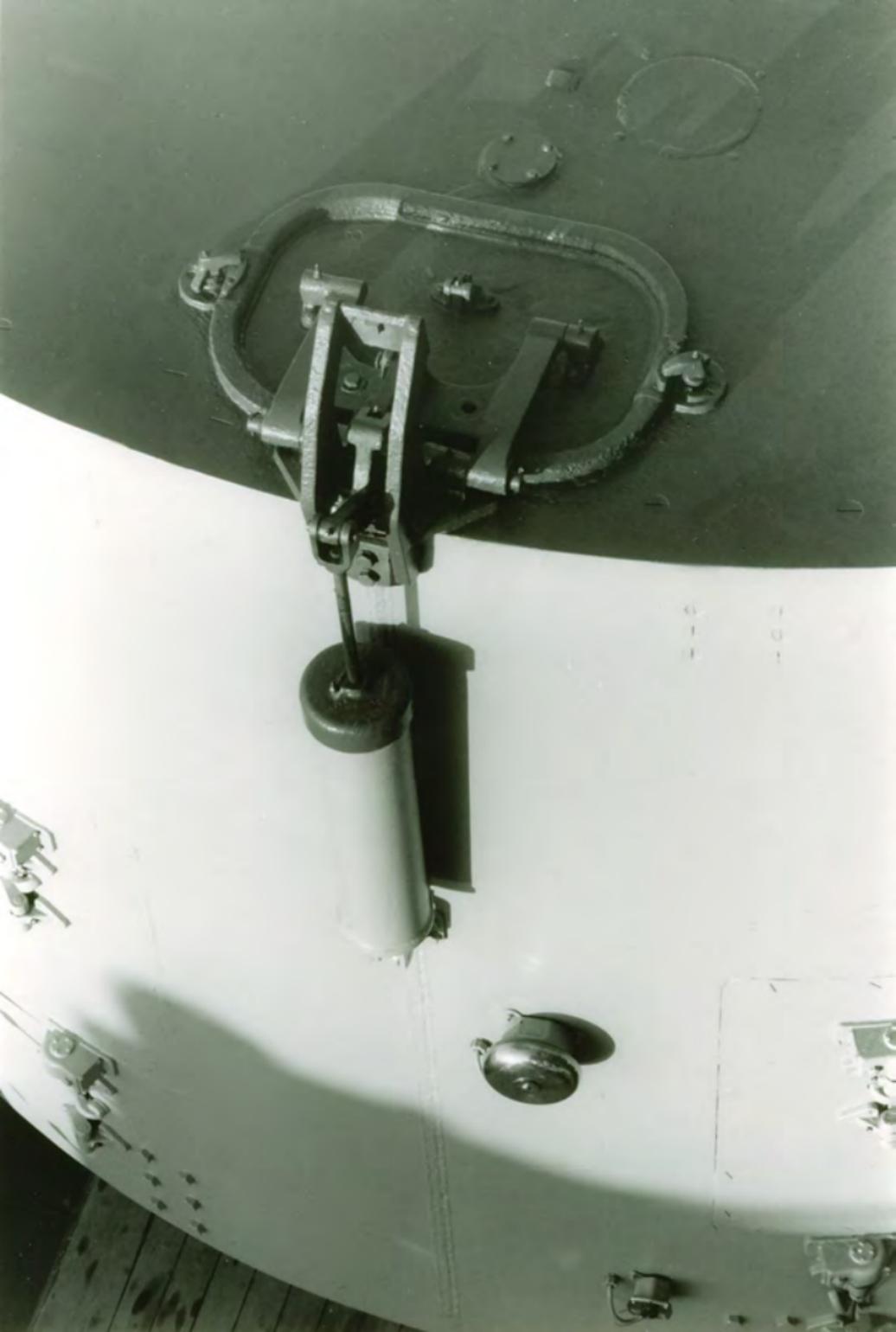
MOUNT CAPTAIN'S
BLAST HOOD

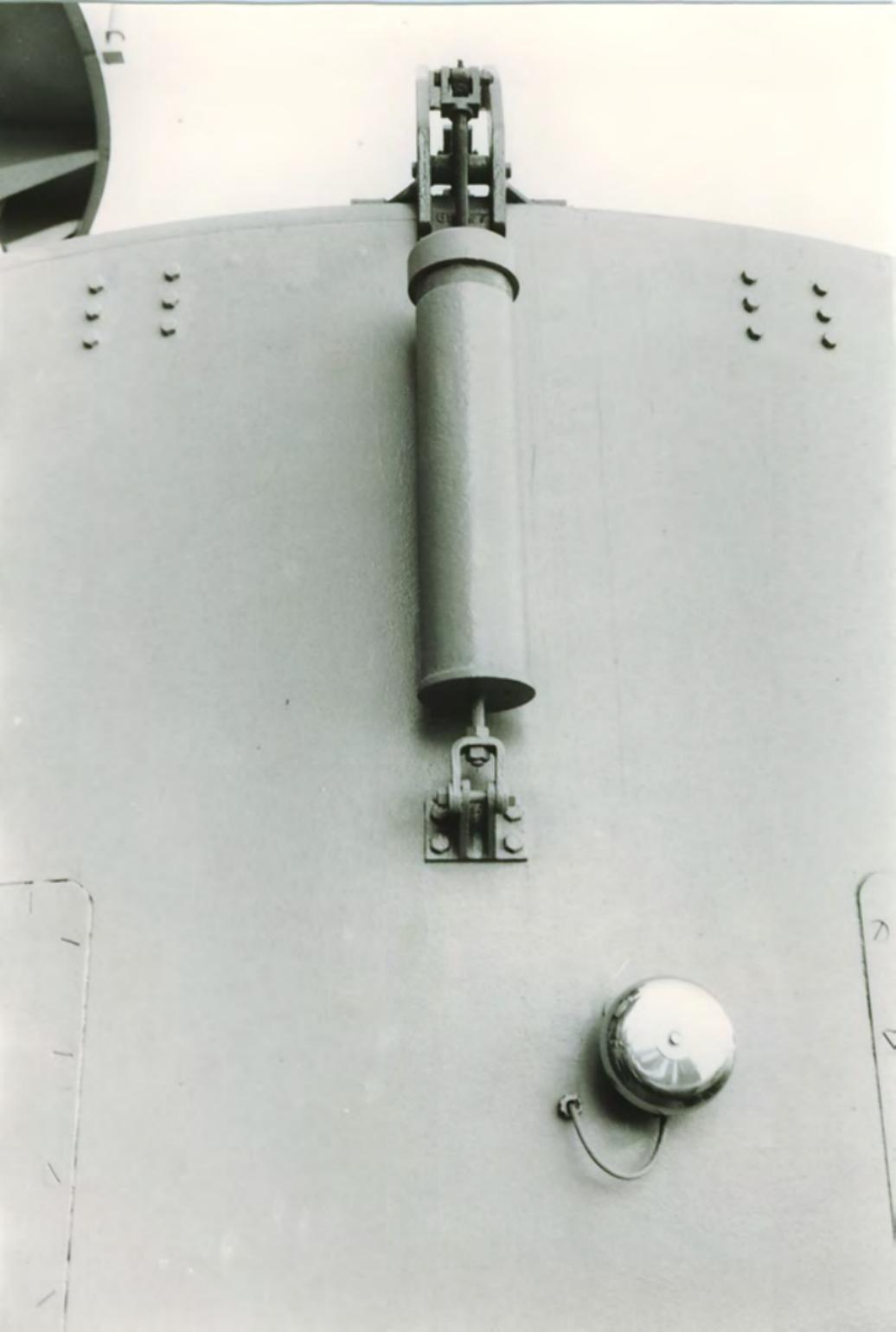
SIDE DOOR (RIGHT)

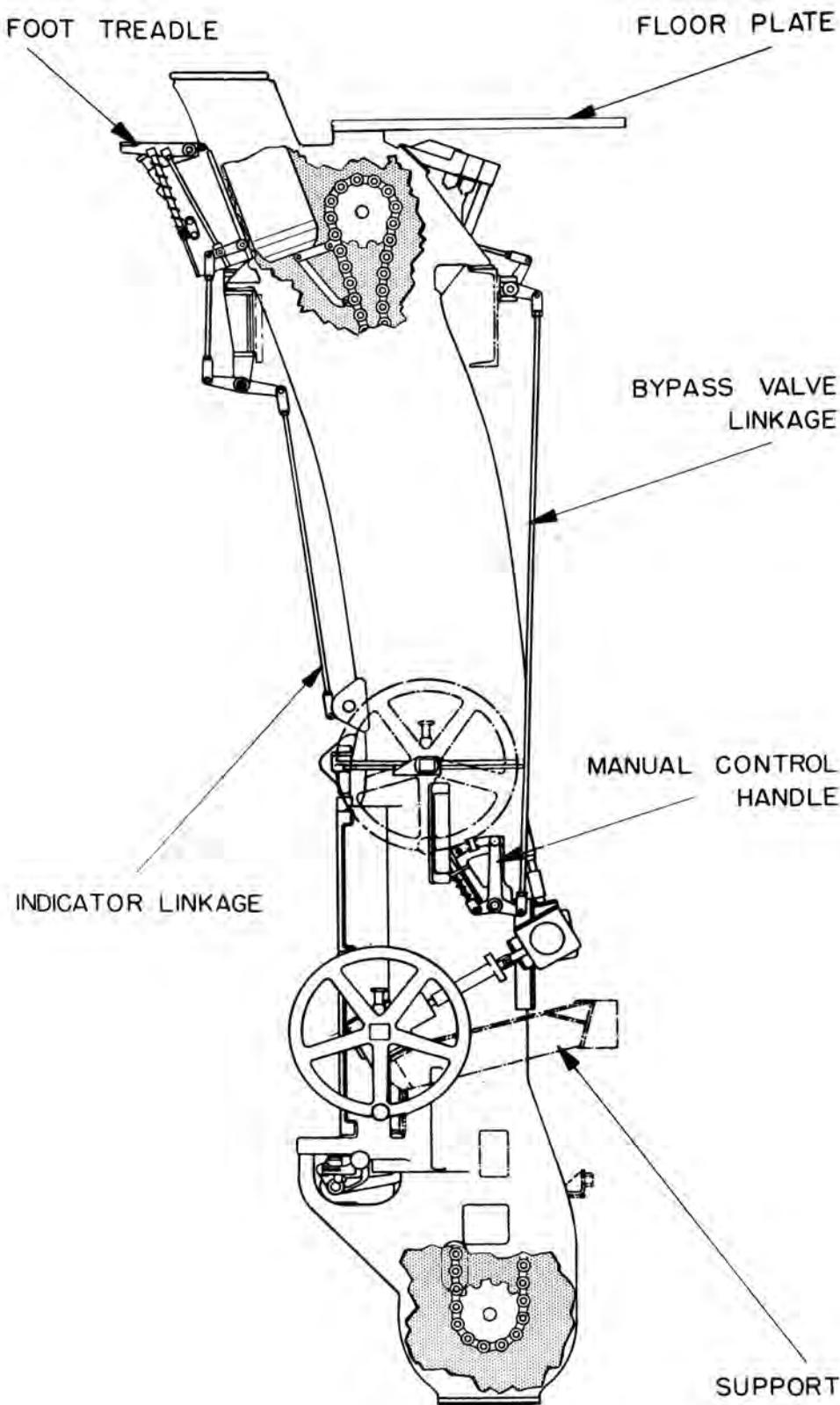


CASE EJECTION
CHUTE PORT

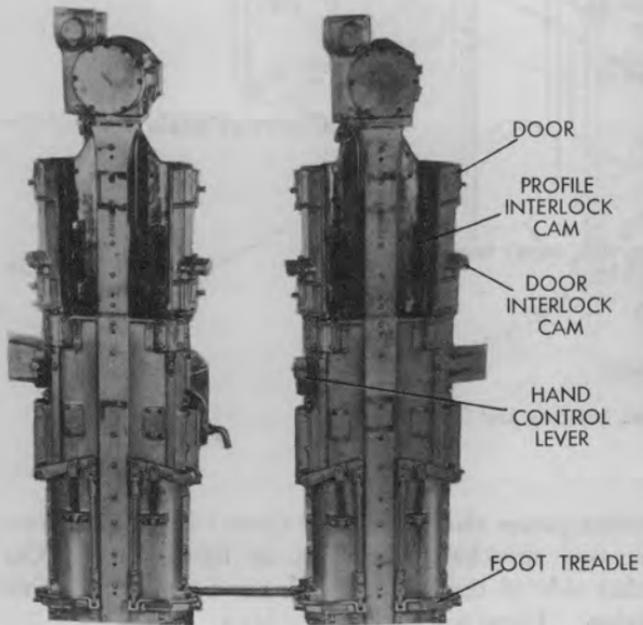
REMOVABLE
ACCESS PLATE.



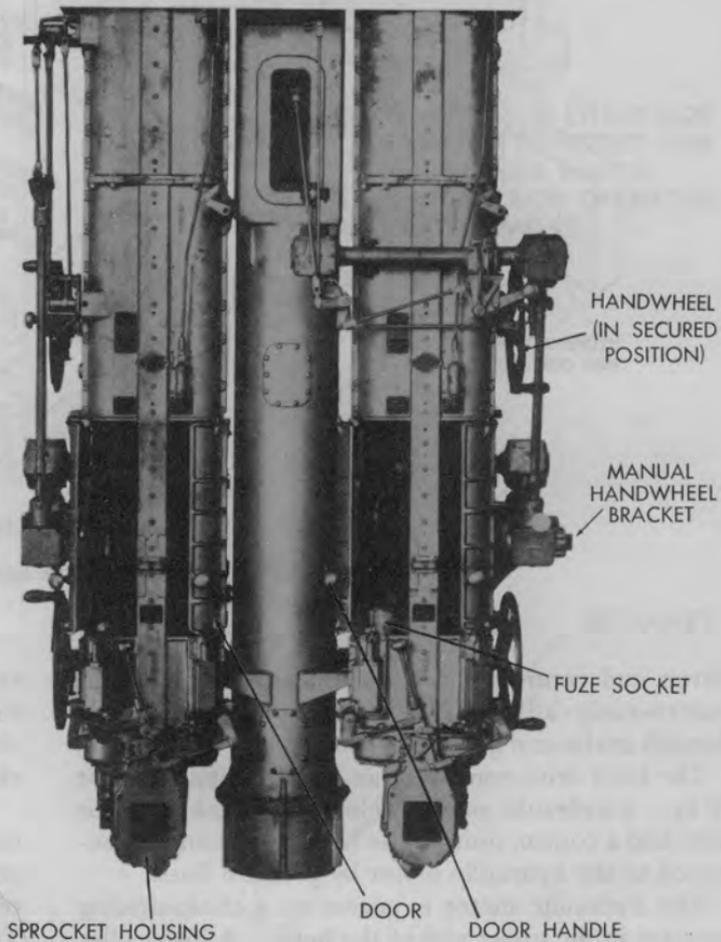


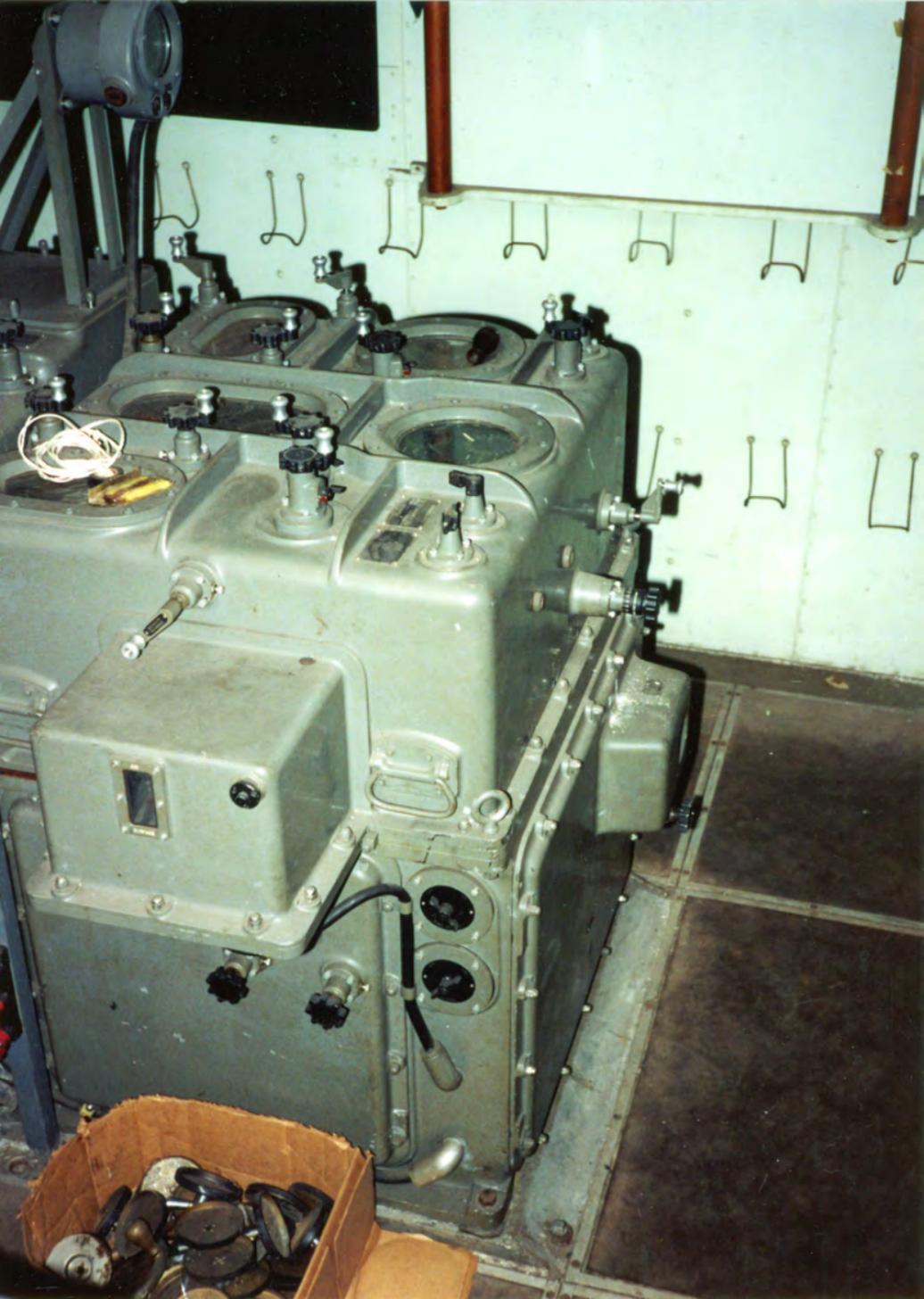


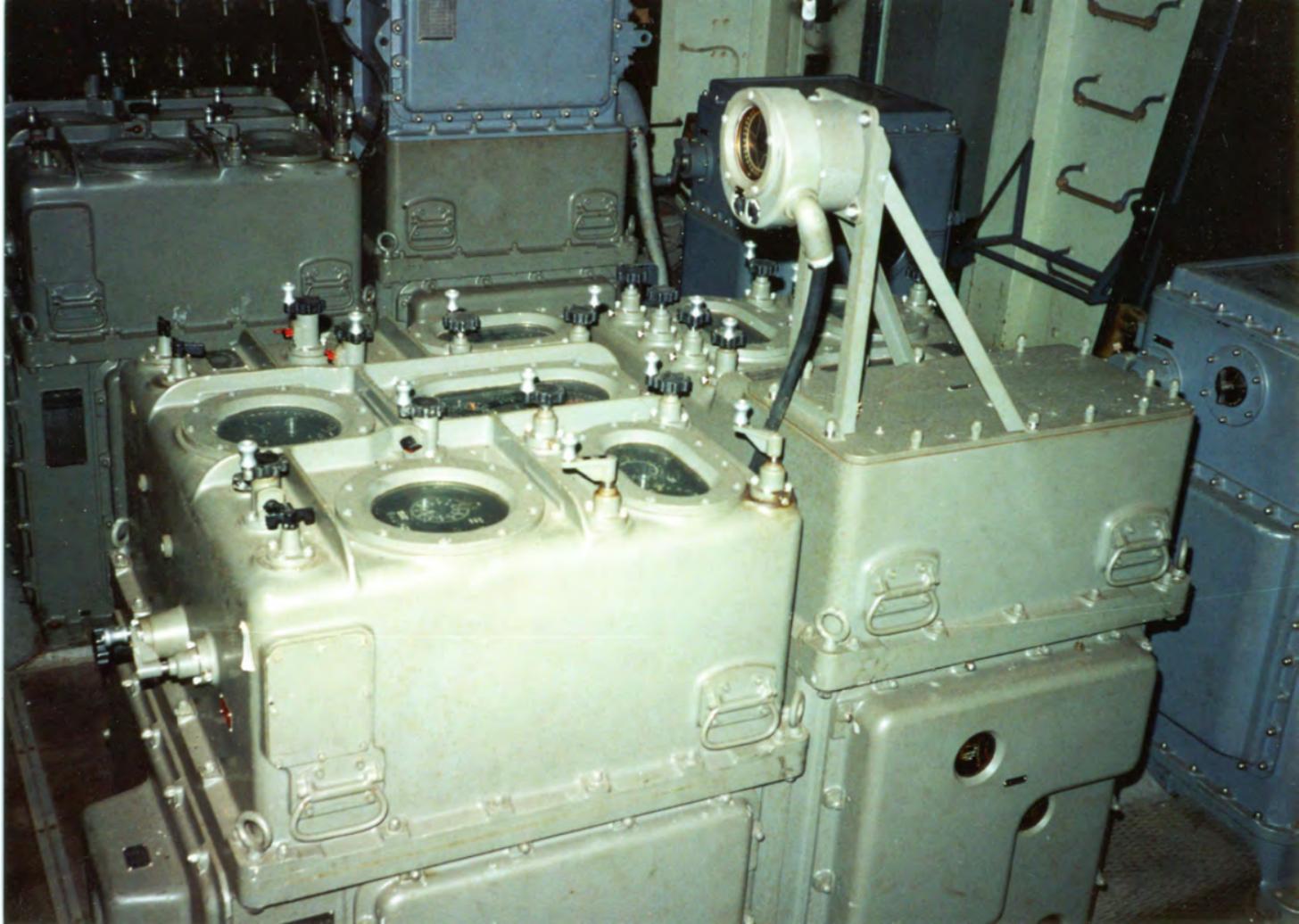
UPPER SECTION



LOWER SECTION







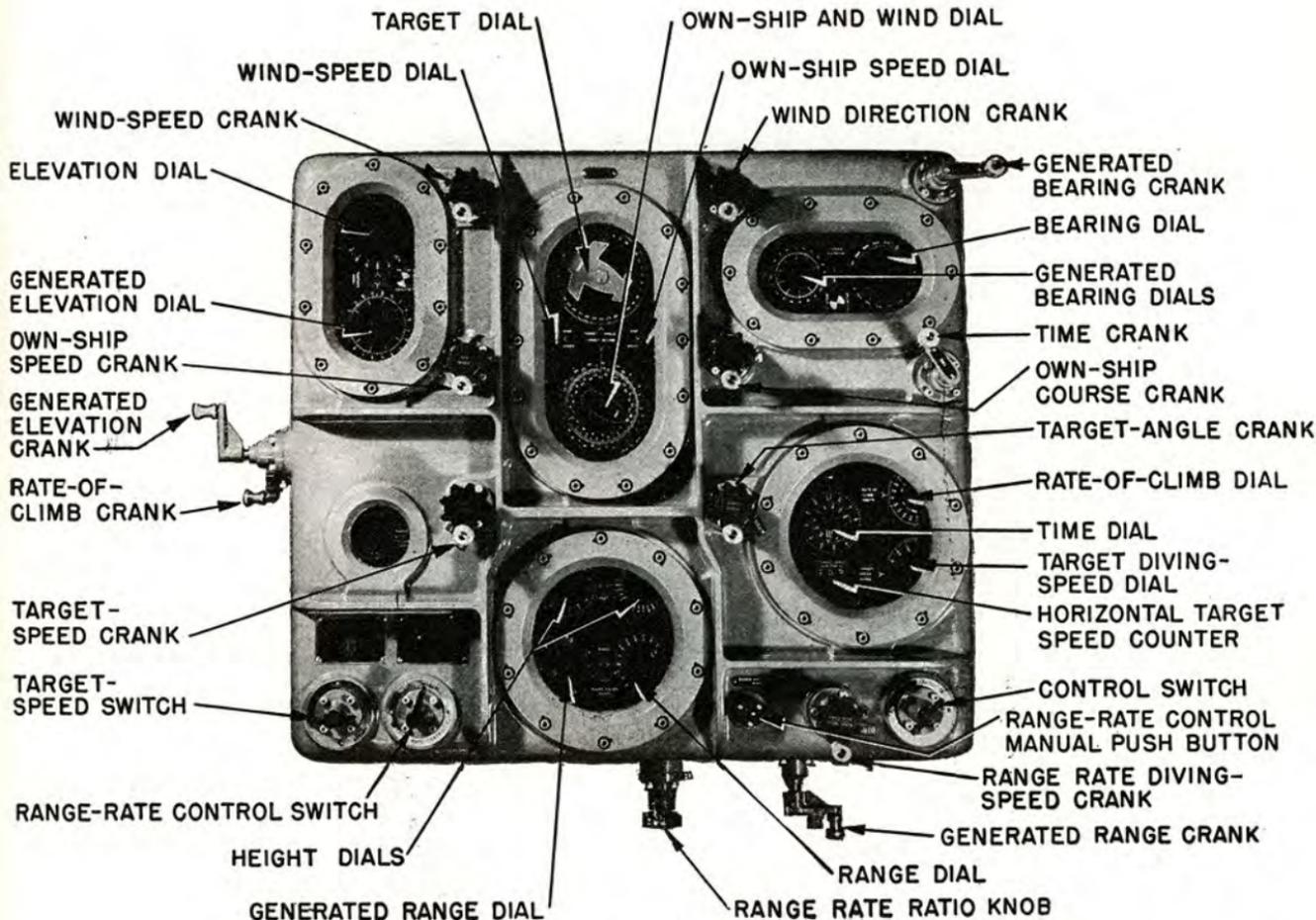


FIGURE 17D2. Control section, Mark 1 computer; top view.

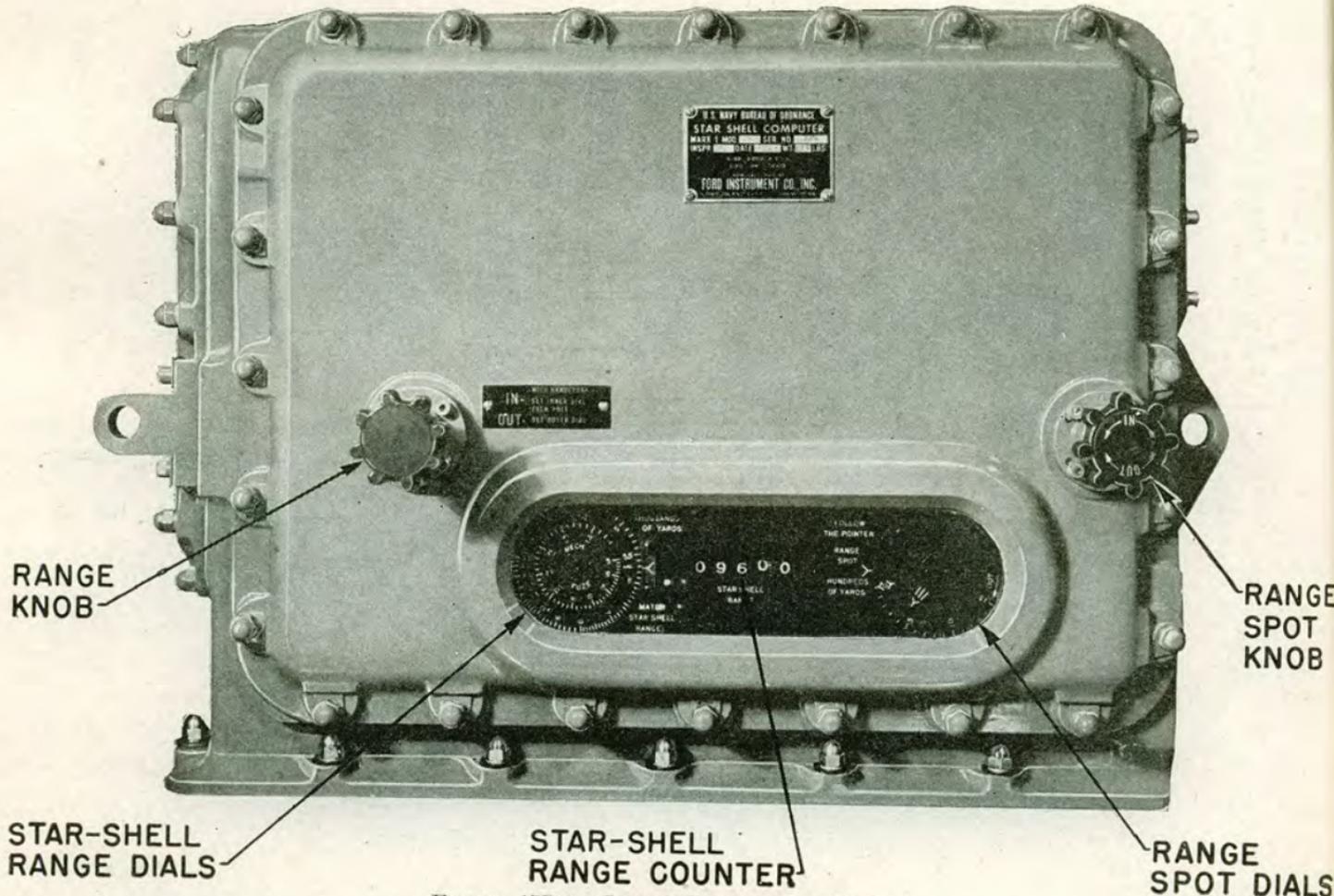
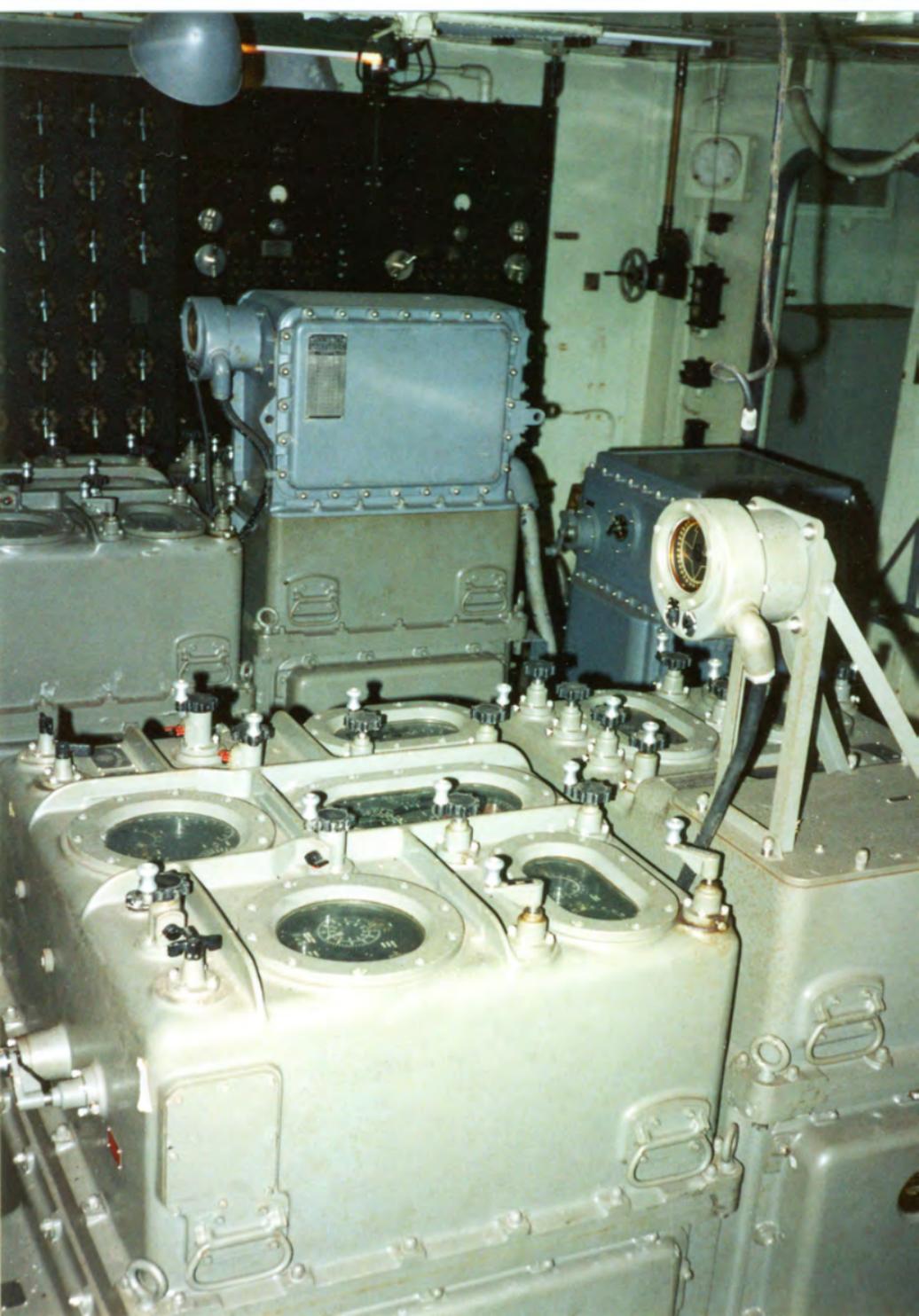
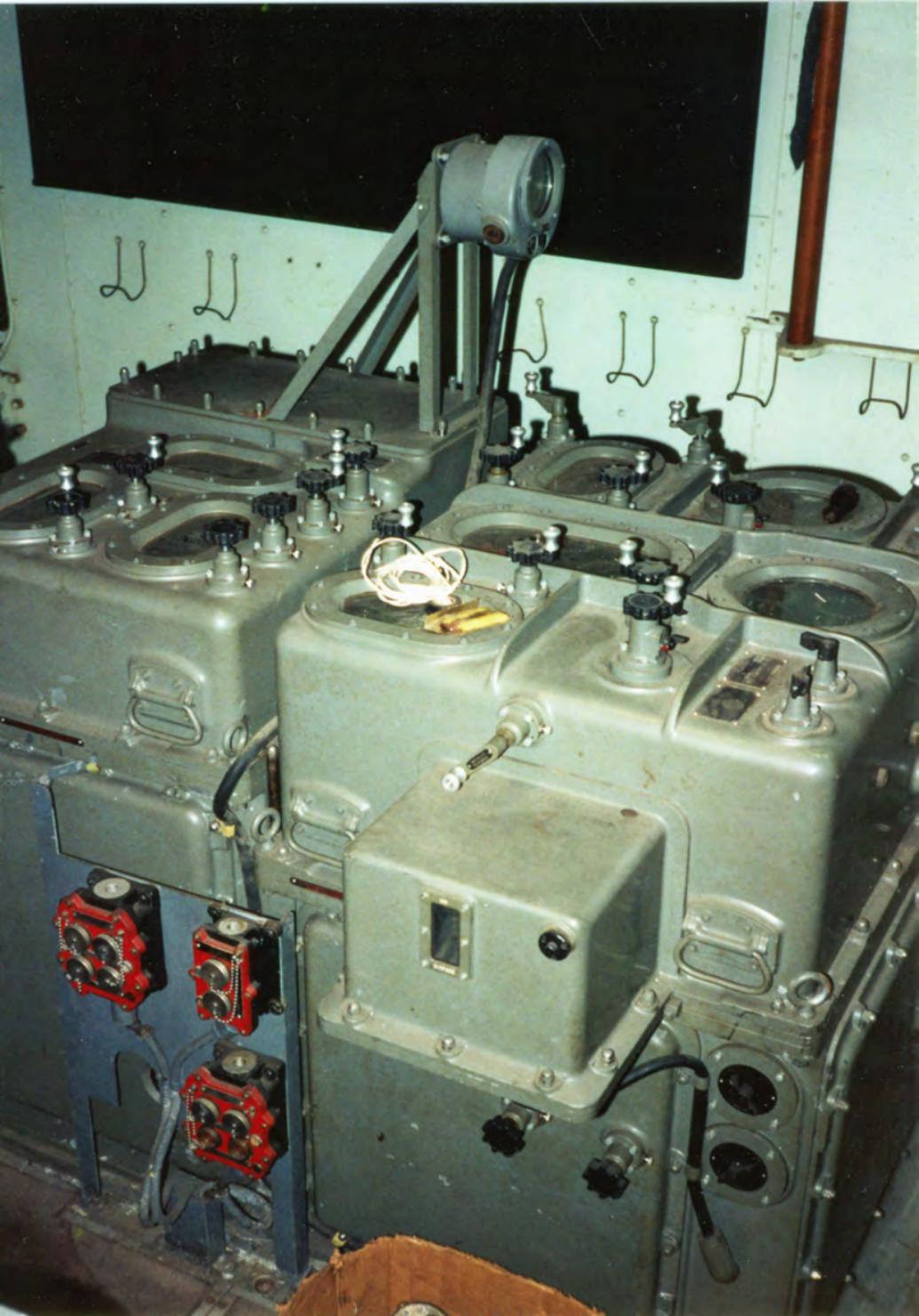
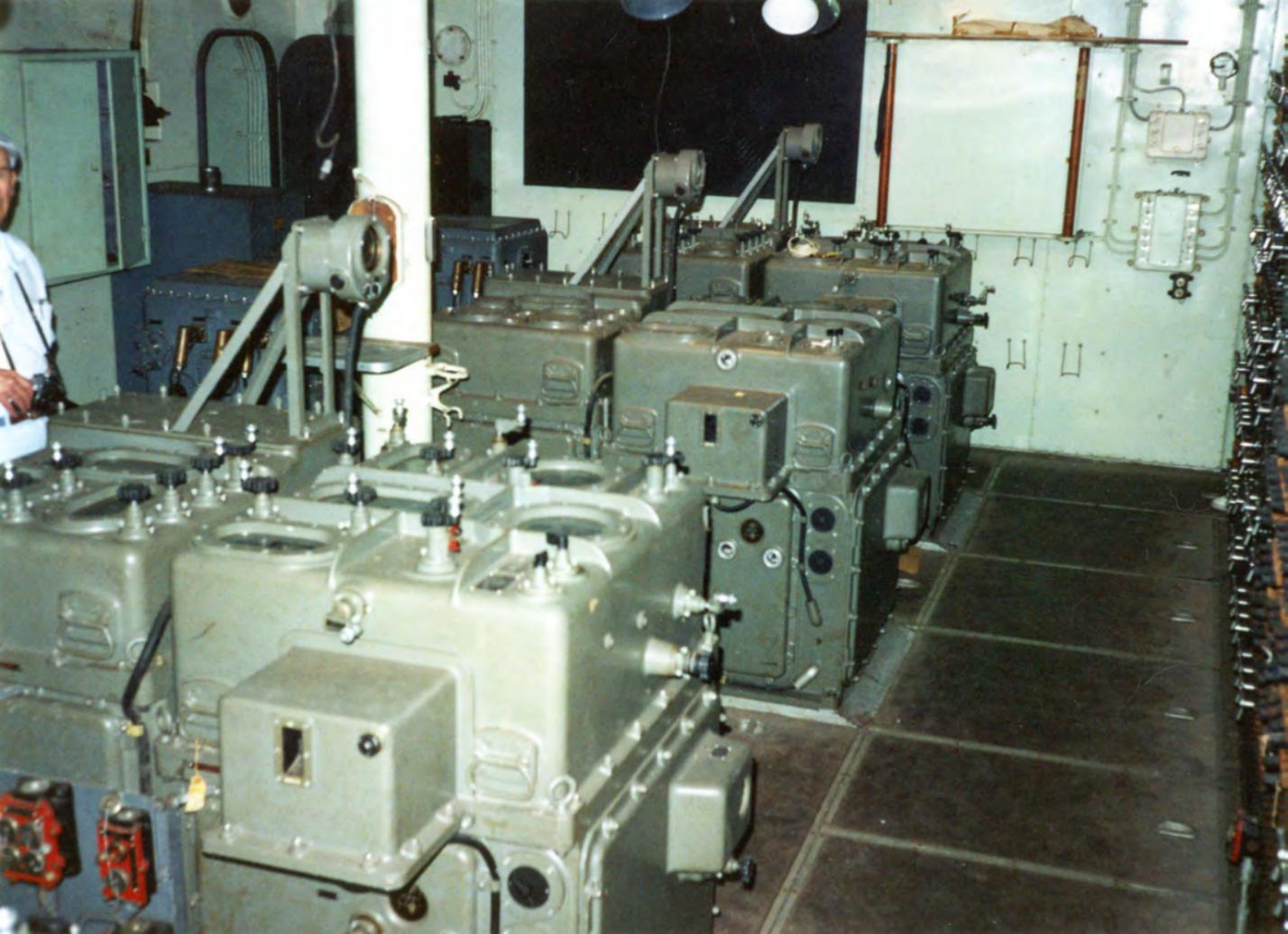
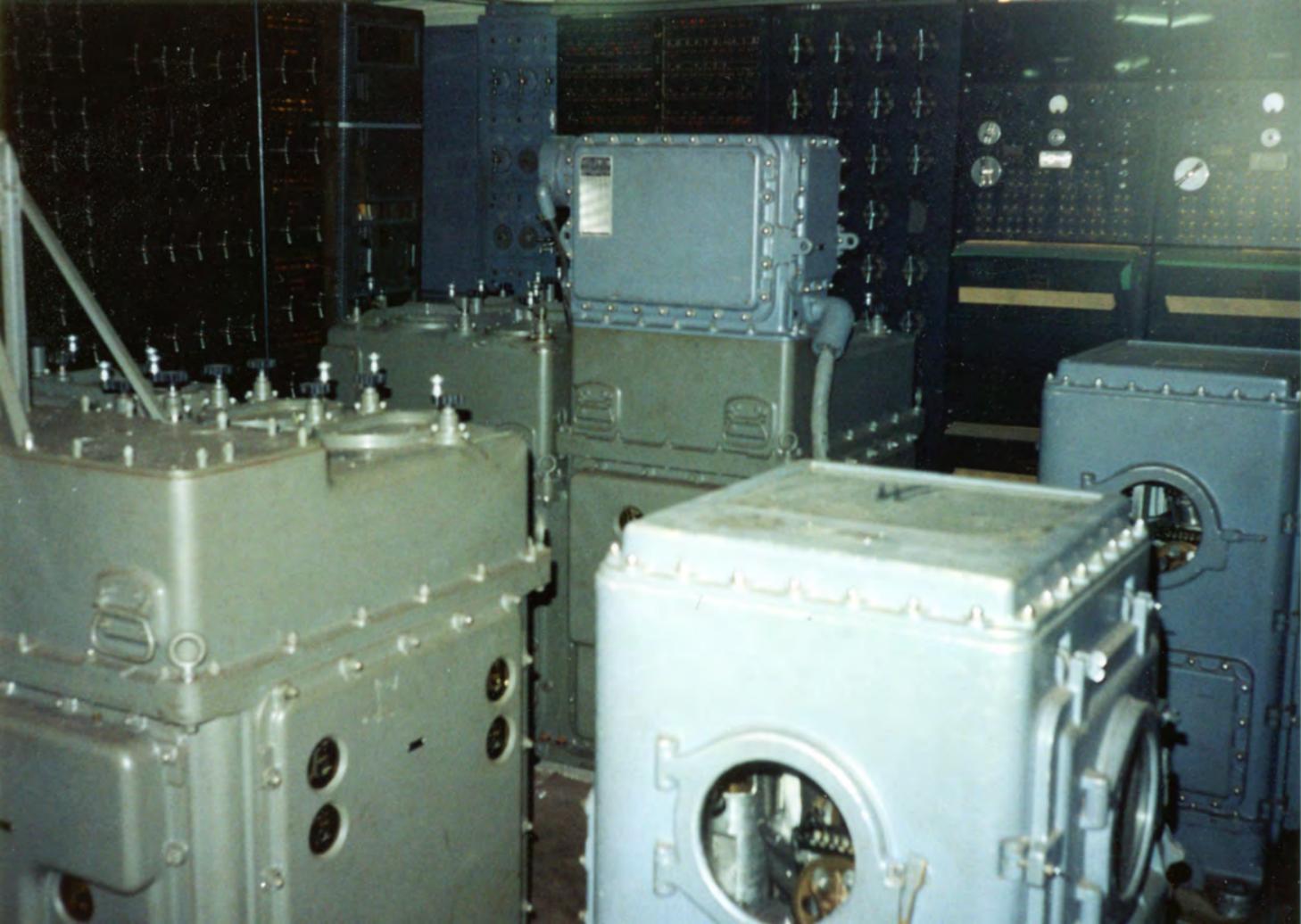


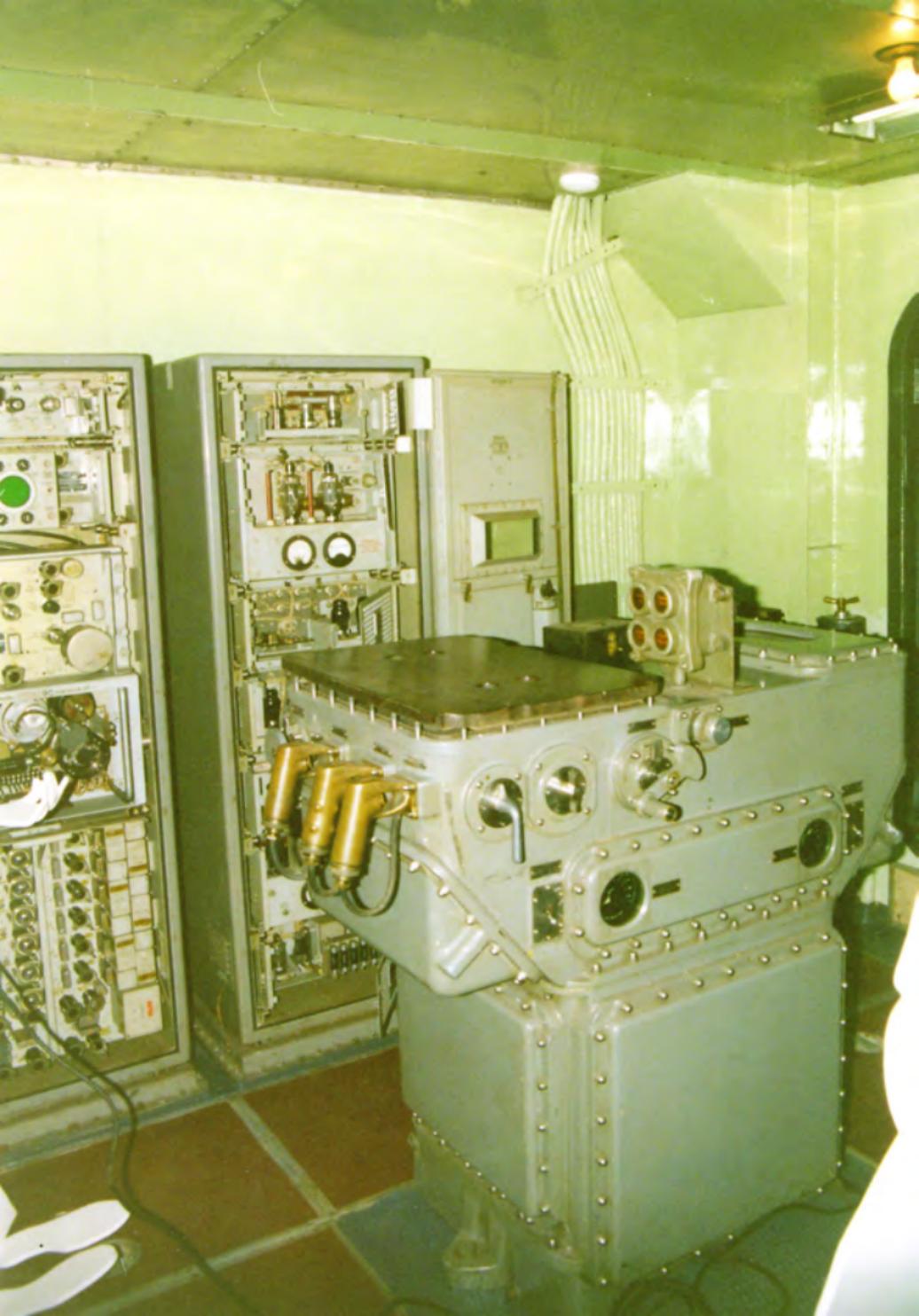
FIGURE 17D6. Star-shell computer, Mark 1.

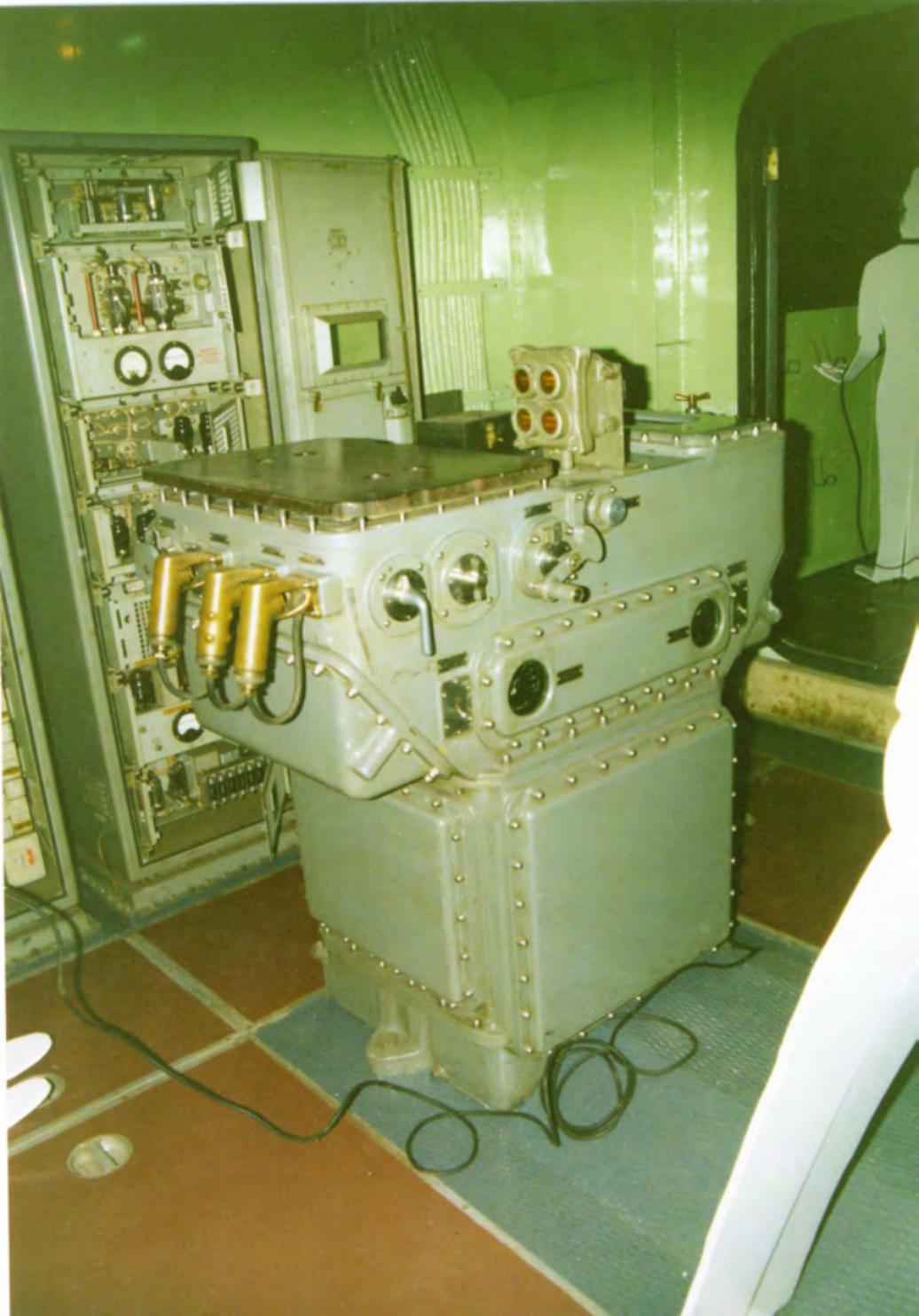


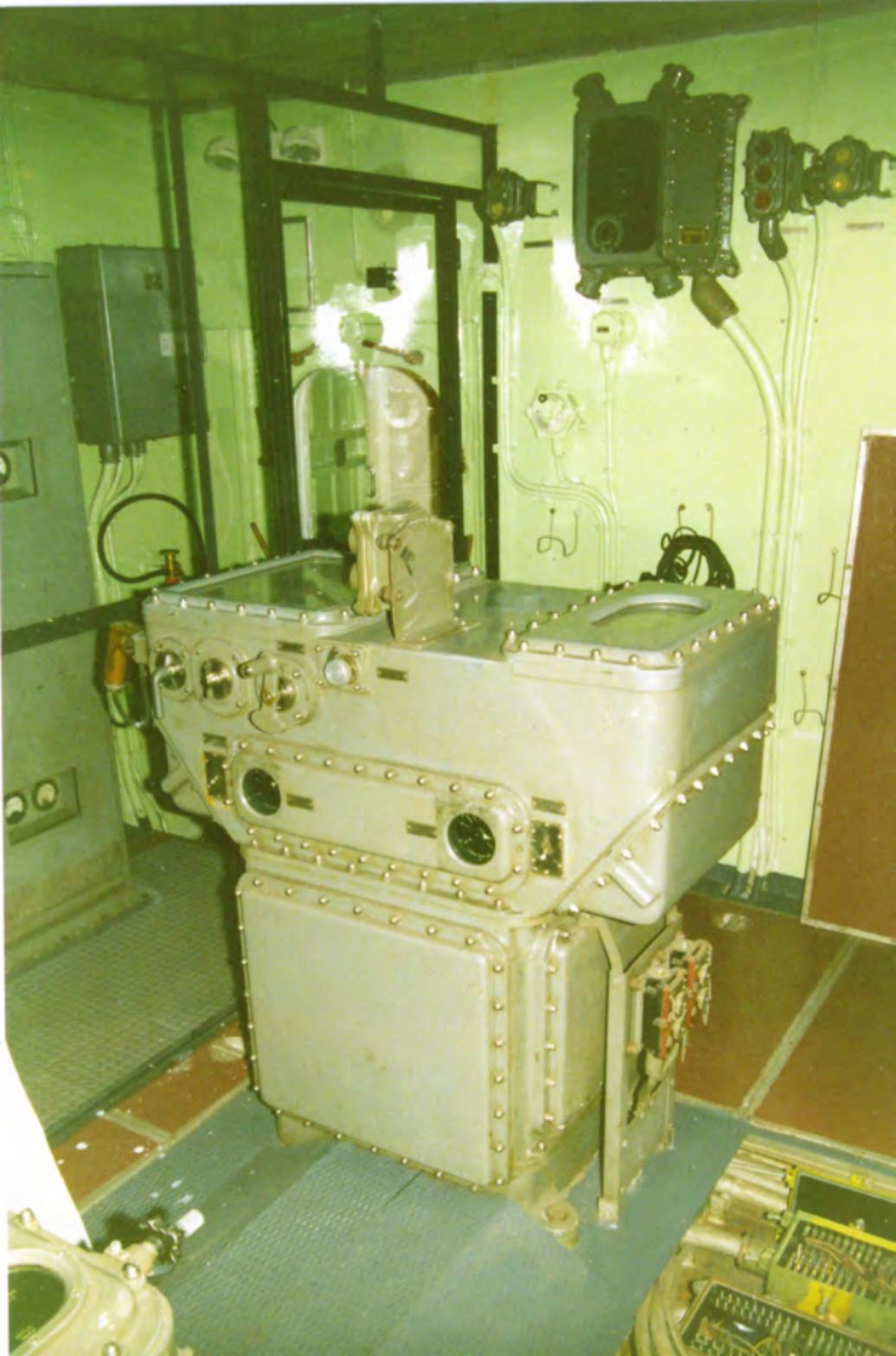


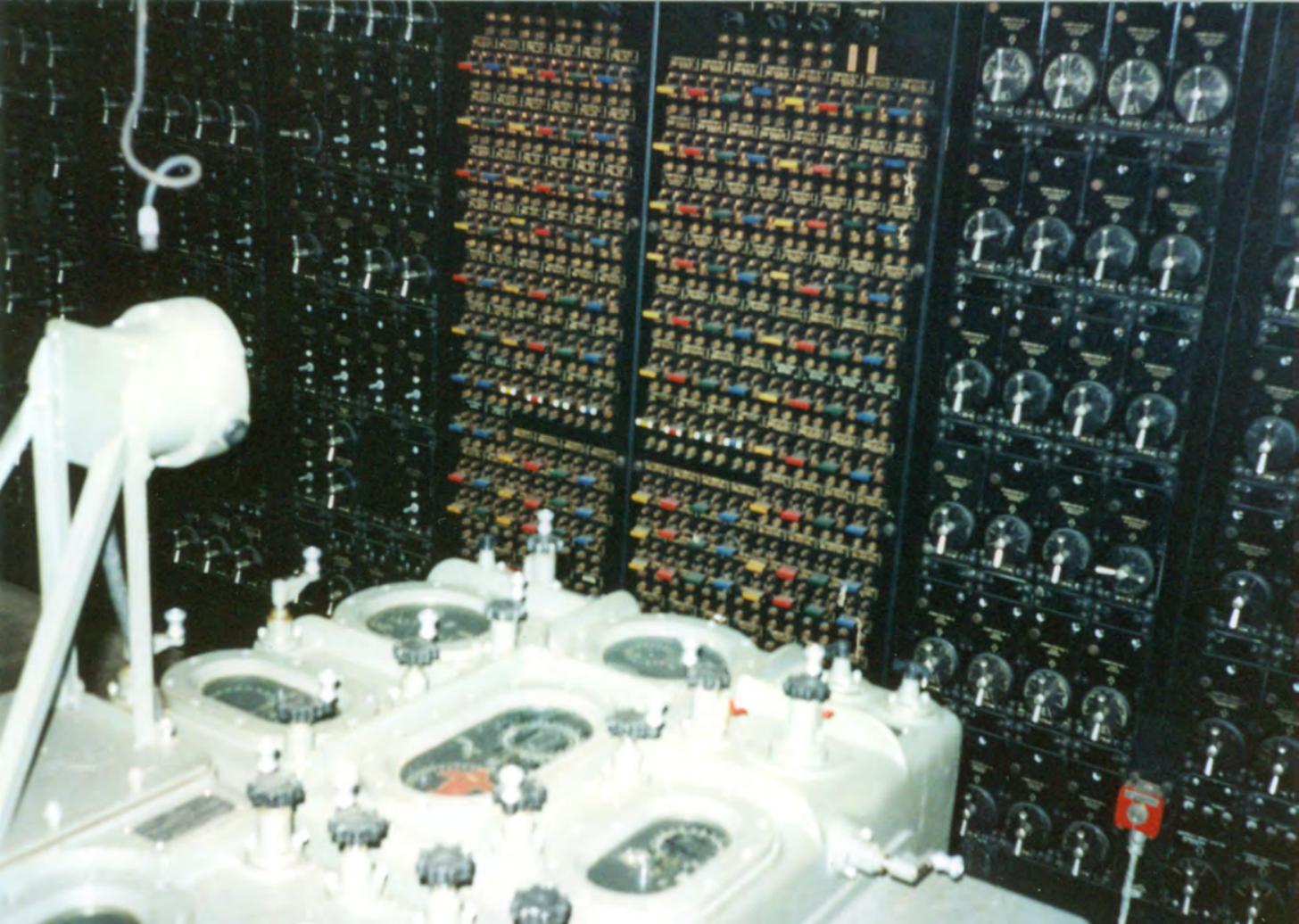




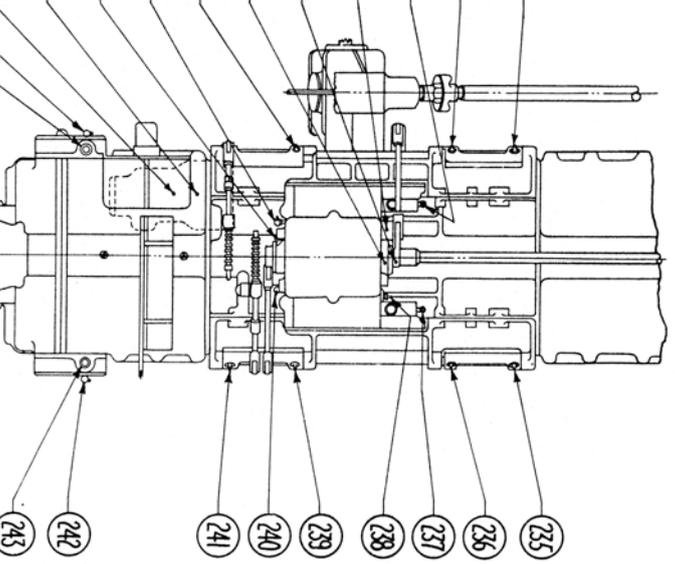
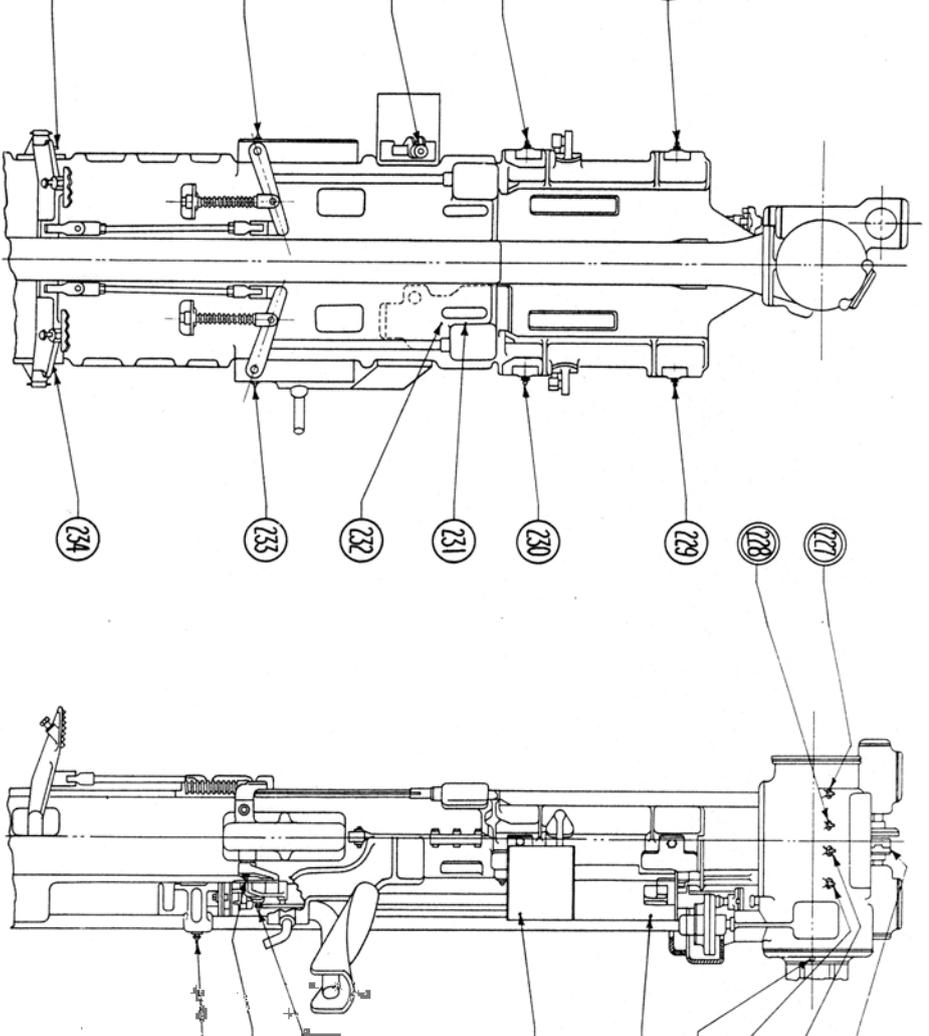




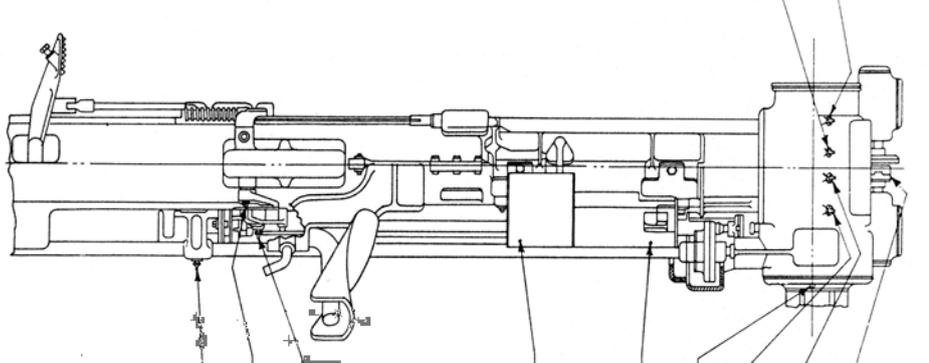




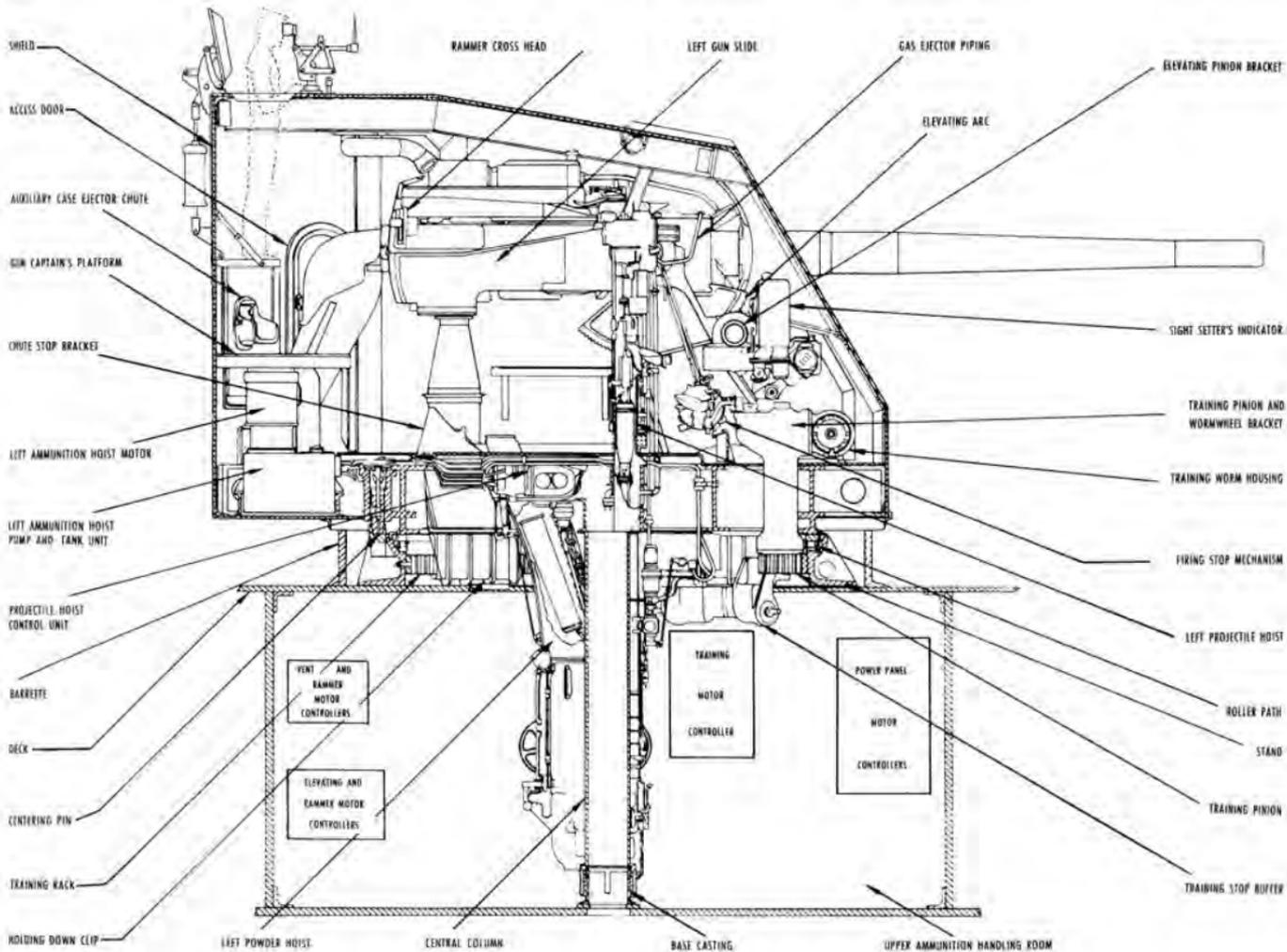


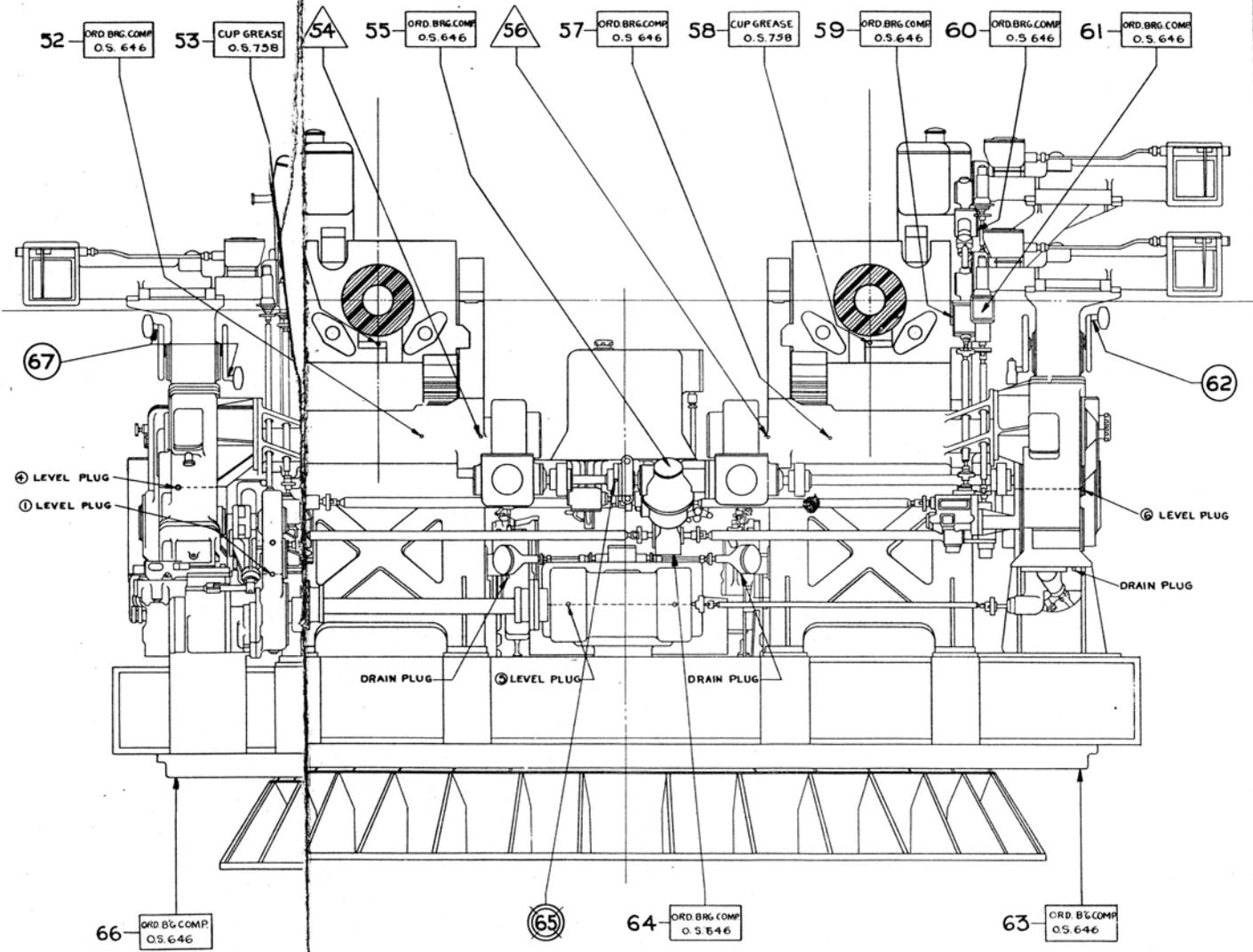


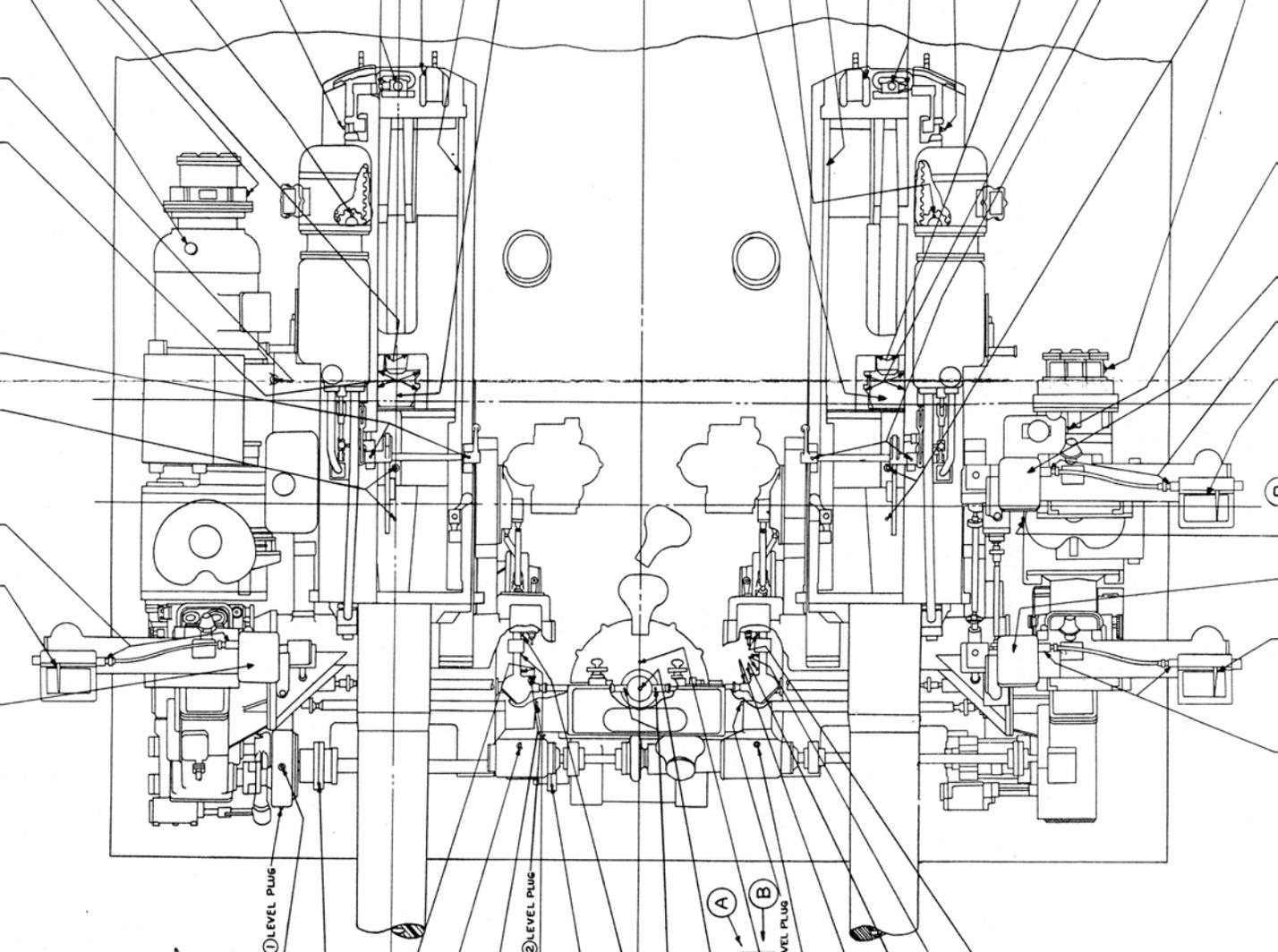
REAR VIEW OF LEFT
HAND HOIST



RIGHT SIDE OF LEFT
HAND HOIST







1 LEVEL PLUG

2 LEVEL PLUG

A B LEVEL PLUG

TERMINAL BLOCK
ACCESS COVER

HOUSING

DEFLECTION
DIALS

LIGHTWELL

SIGHT ANGLE
DIALS

RANGE
DIAL

DEFLECTION

MILS

SIGHT ANGLE

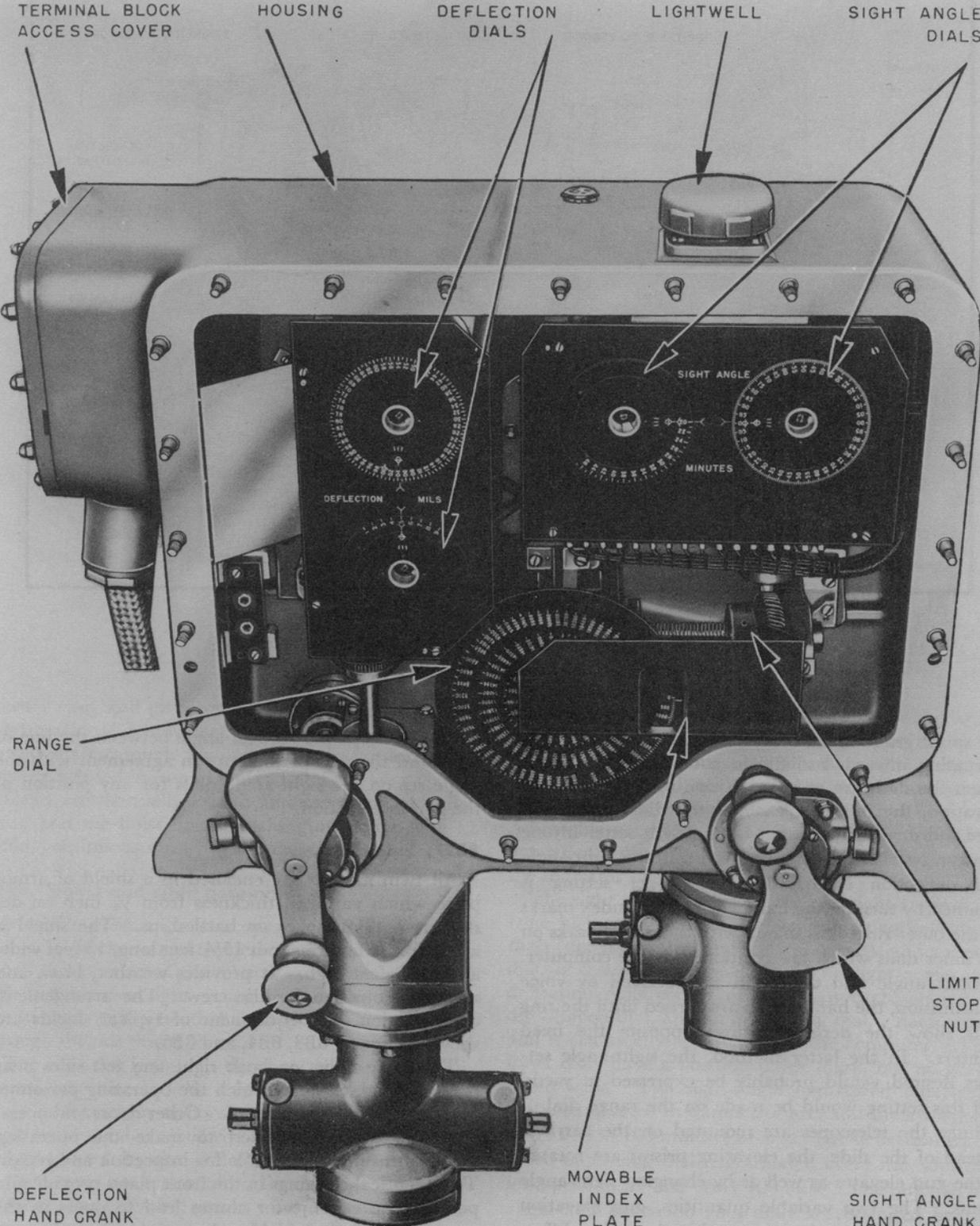
MINUTES

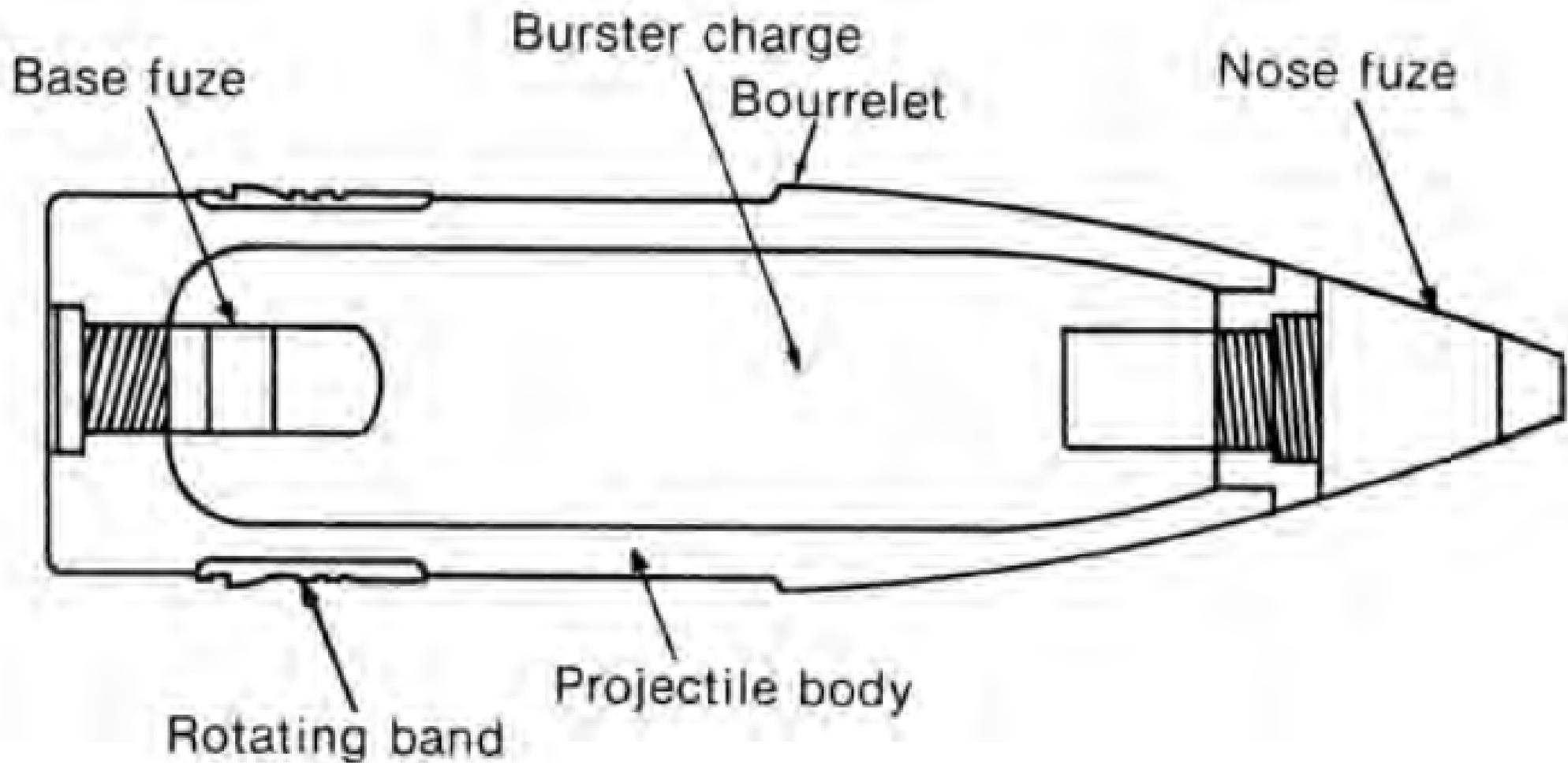
DEFLECTION
HAND CRANK

MOVABLE
INDEX
PLATE

LIMIT
STOP
NUT

SIGHT ANGLE
HAND CRANK





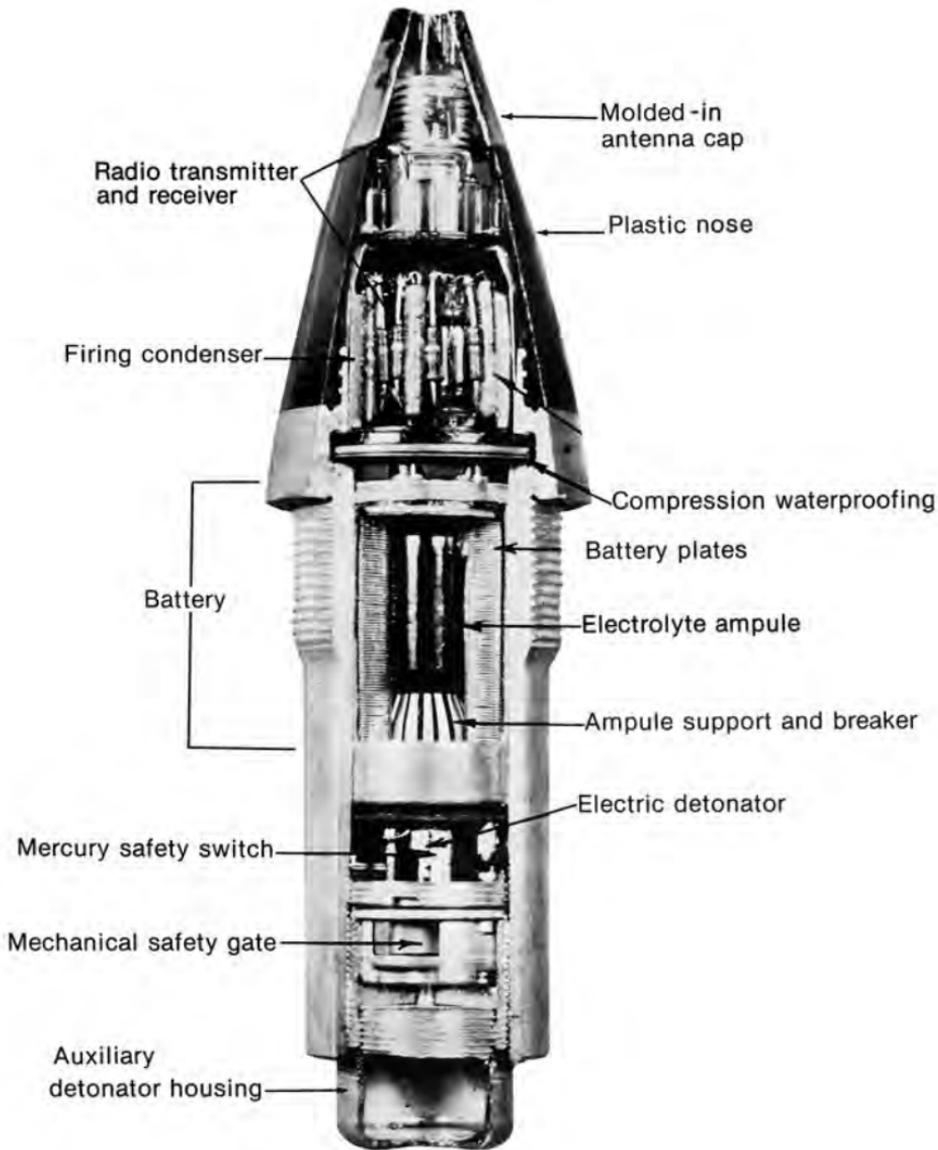
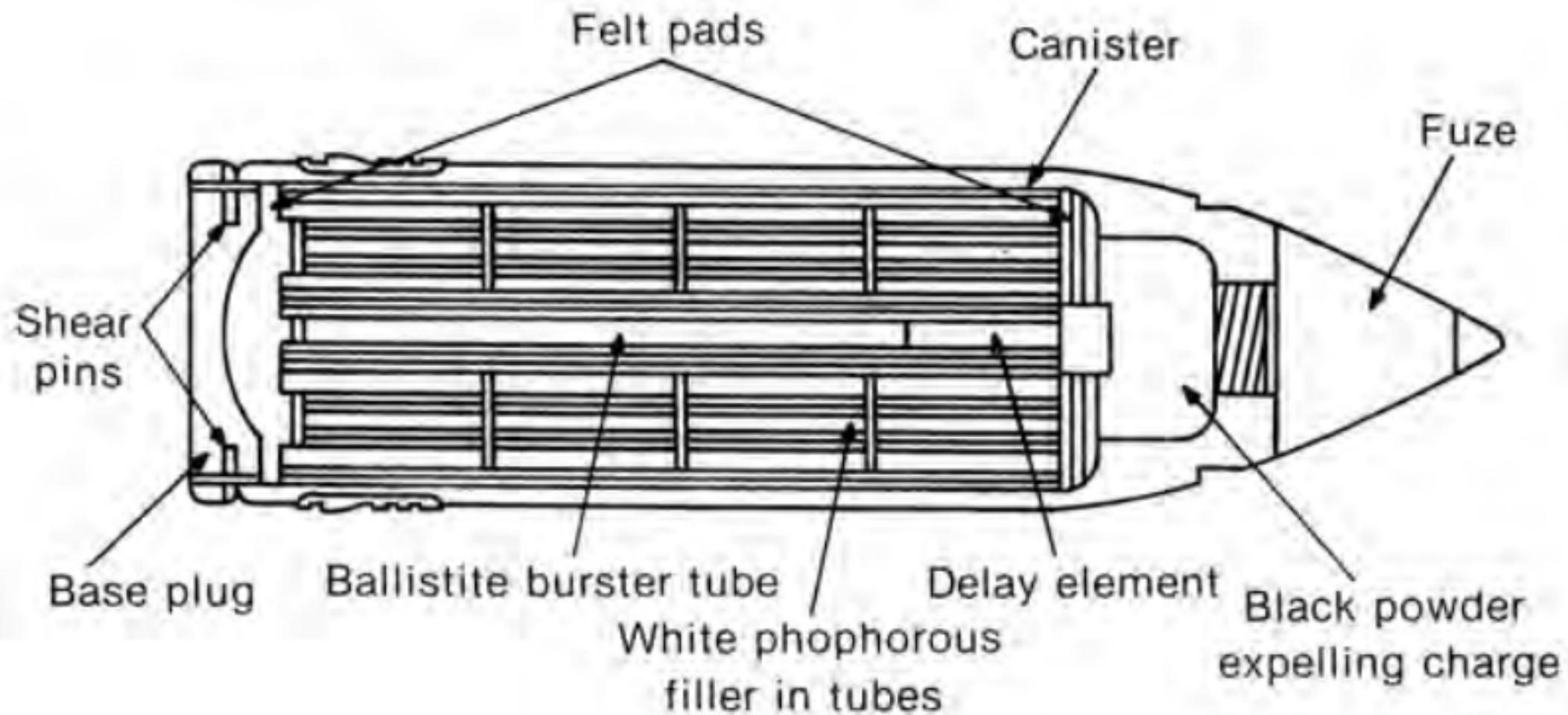
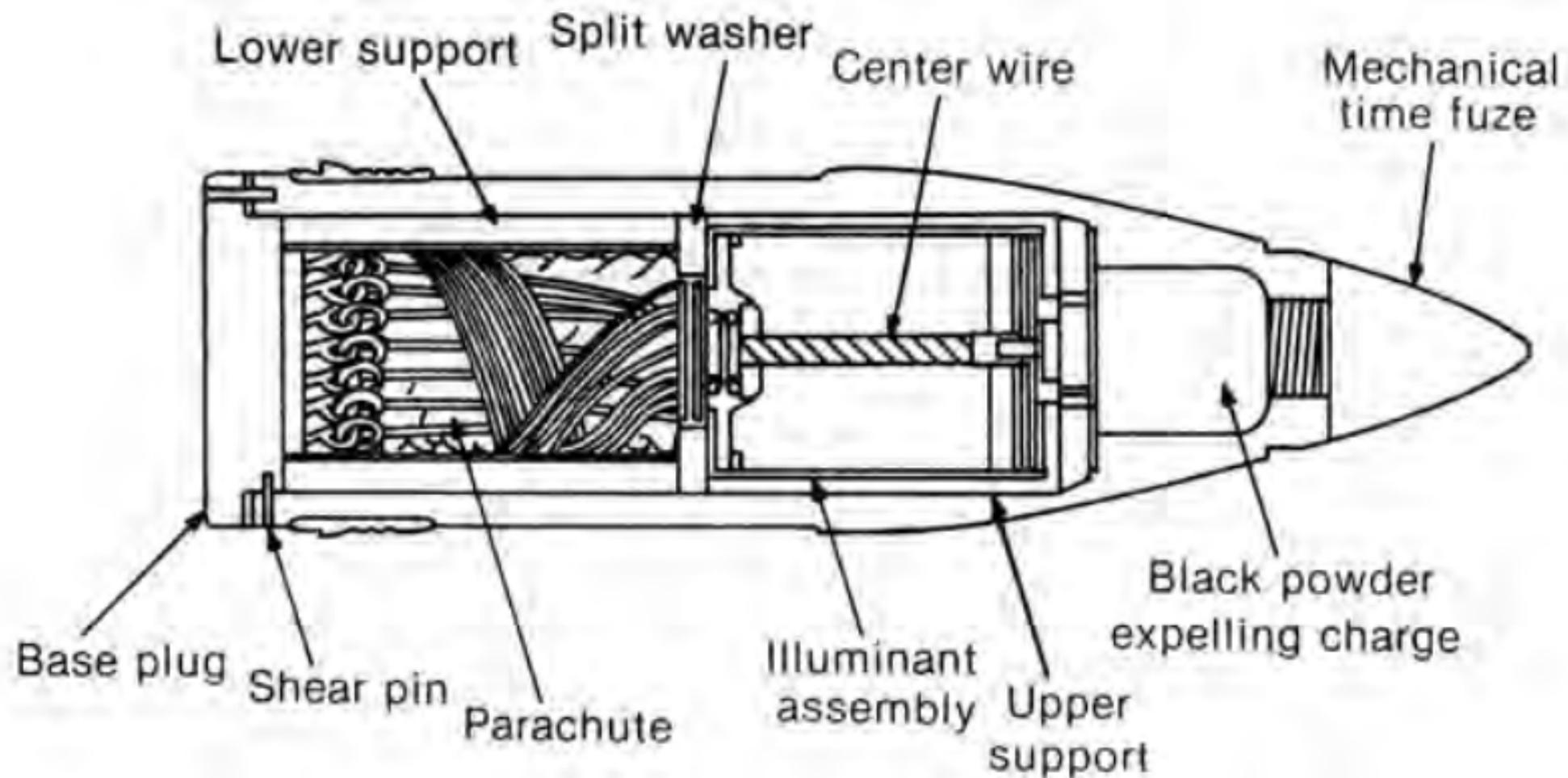
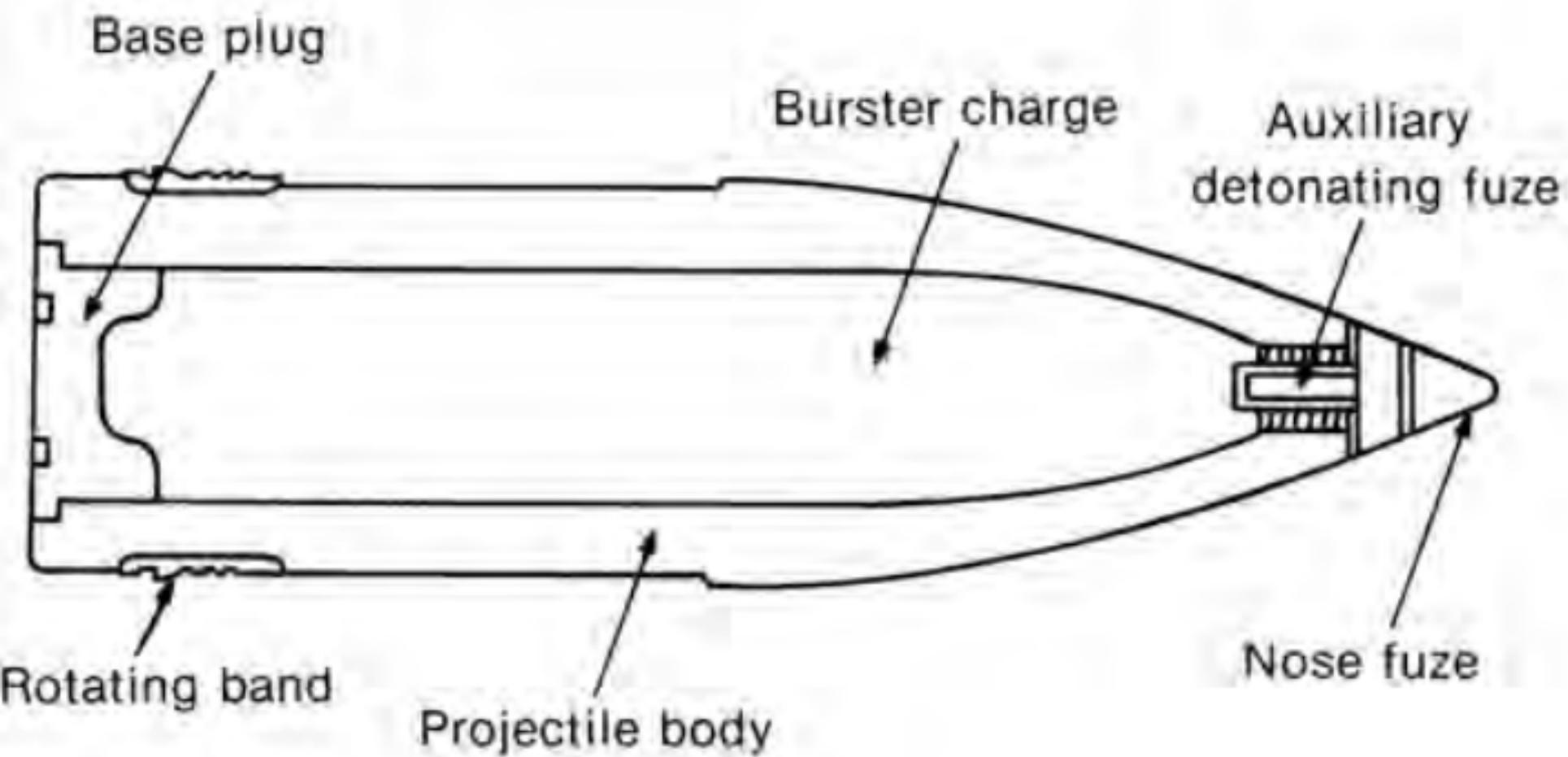
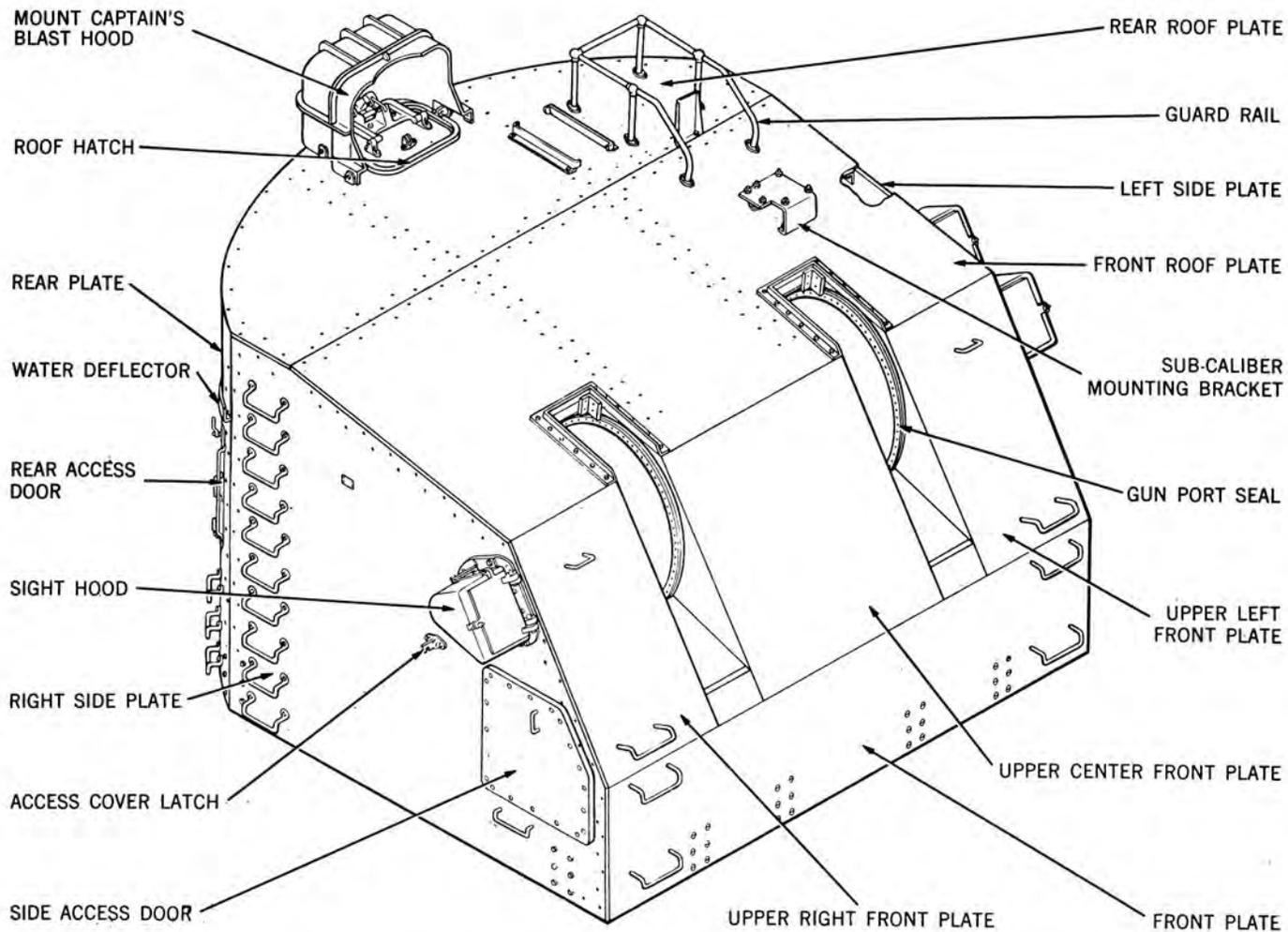


Fig. 15-6. Cross-section of a depth charge (not to scale). (Courtesy of the U.S. Navy.)

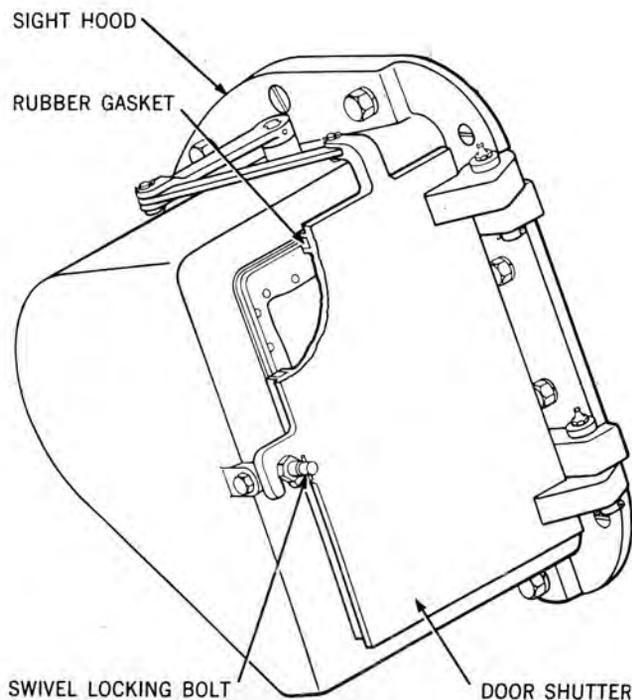
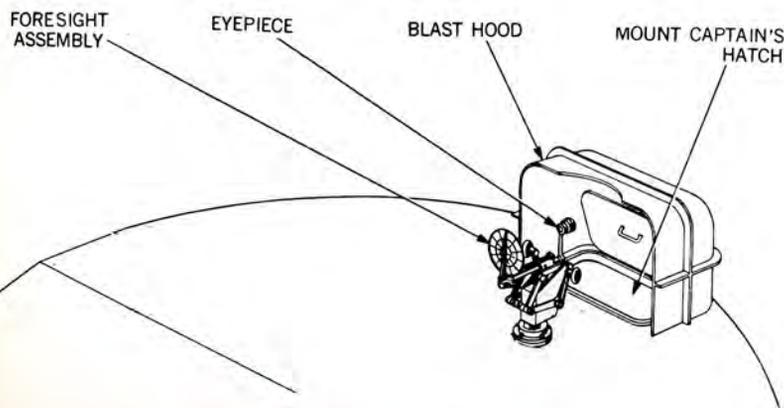


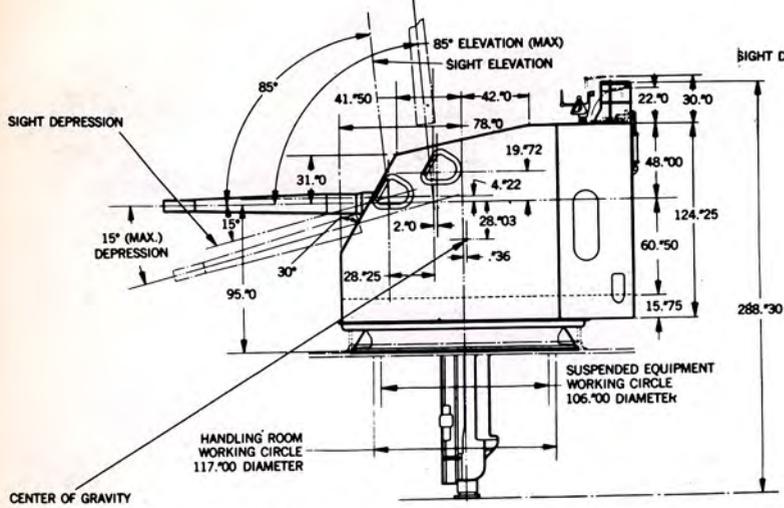




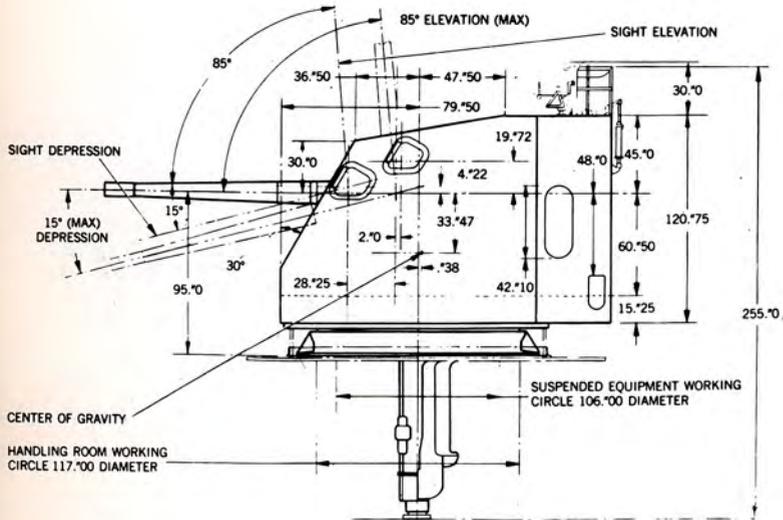
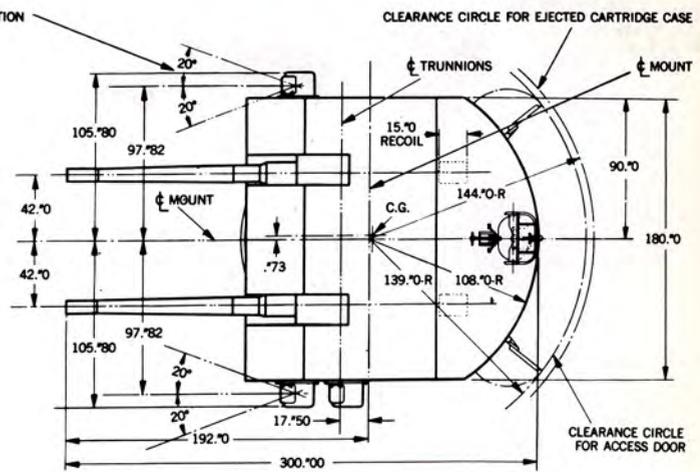


5-Inch Shield Mk 31. Right Front View. General Arrangement. Exterior.

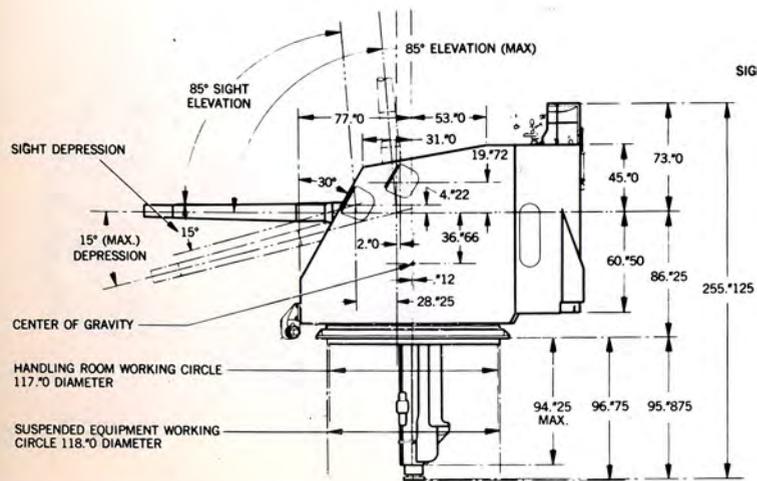
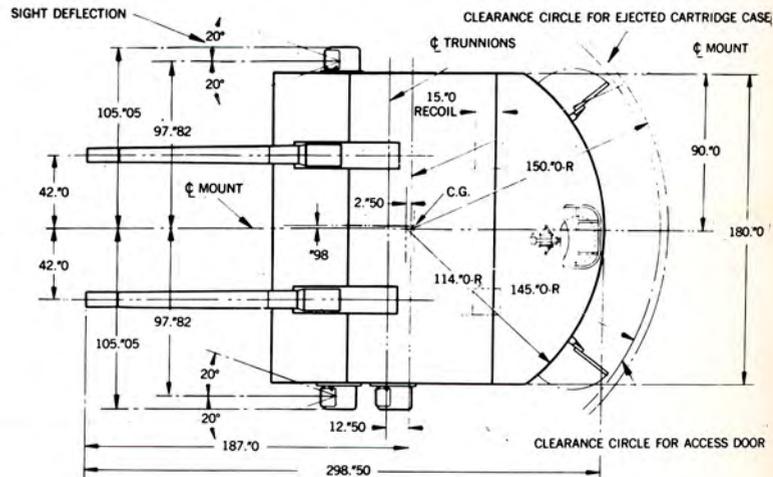




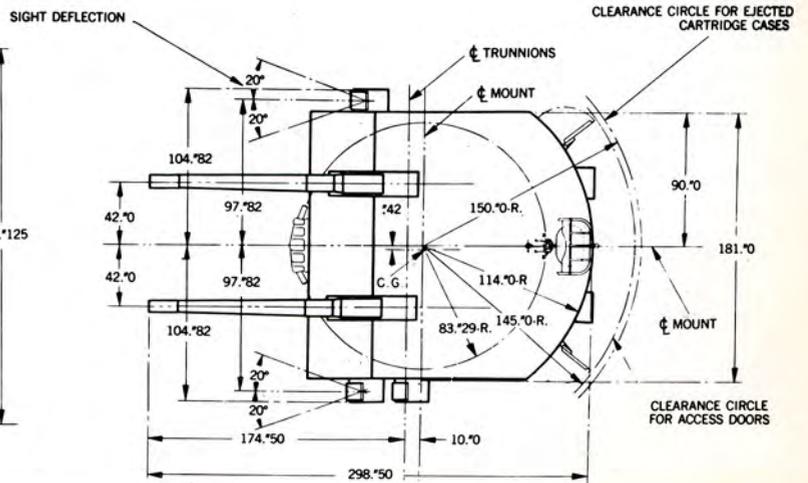
5-inch Mount Mk 28 Mods. Working Circle.

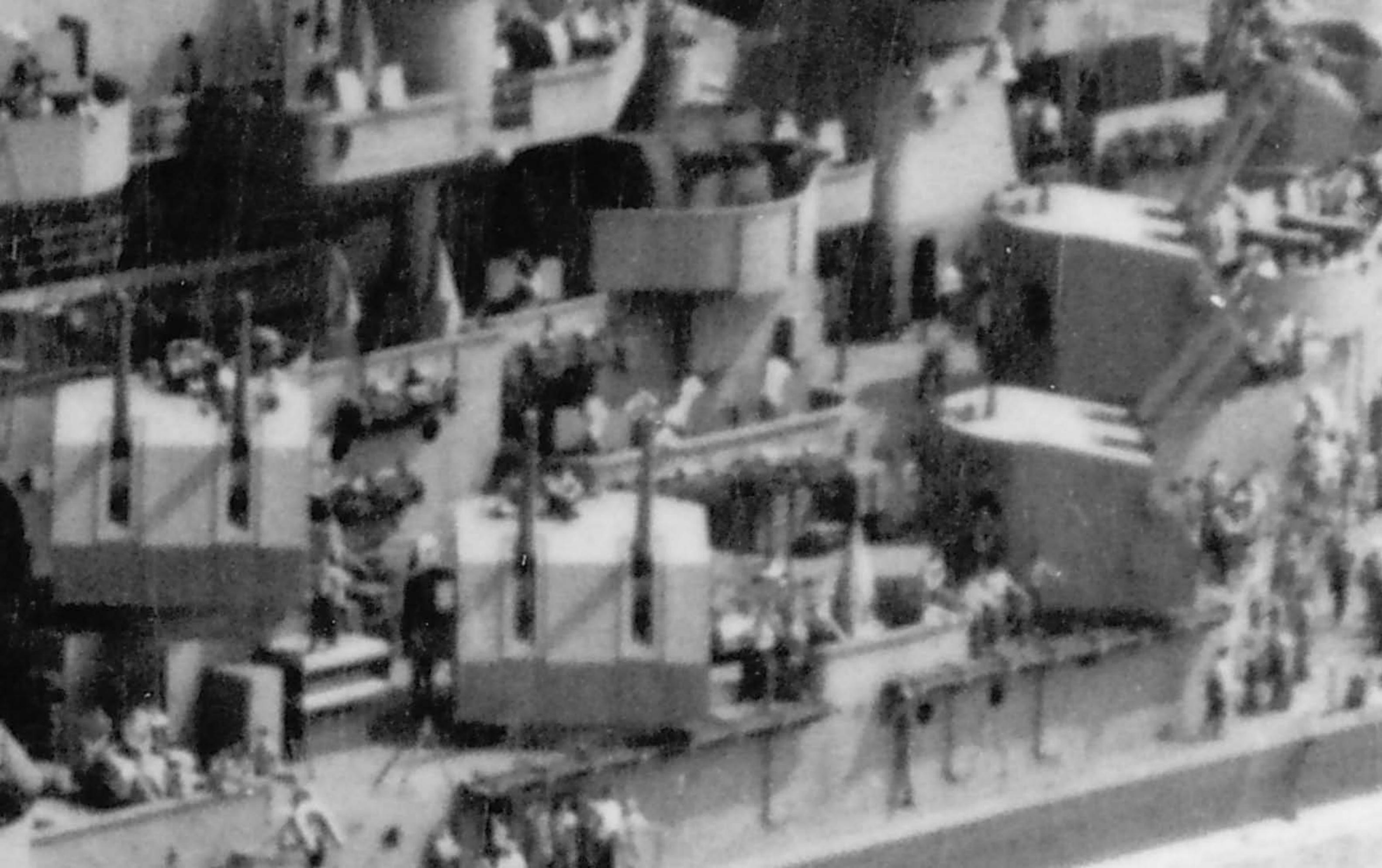


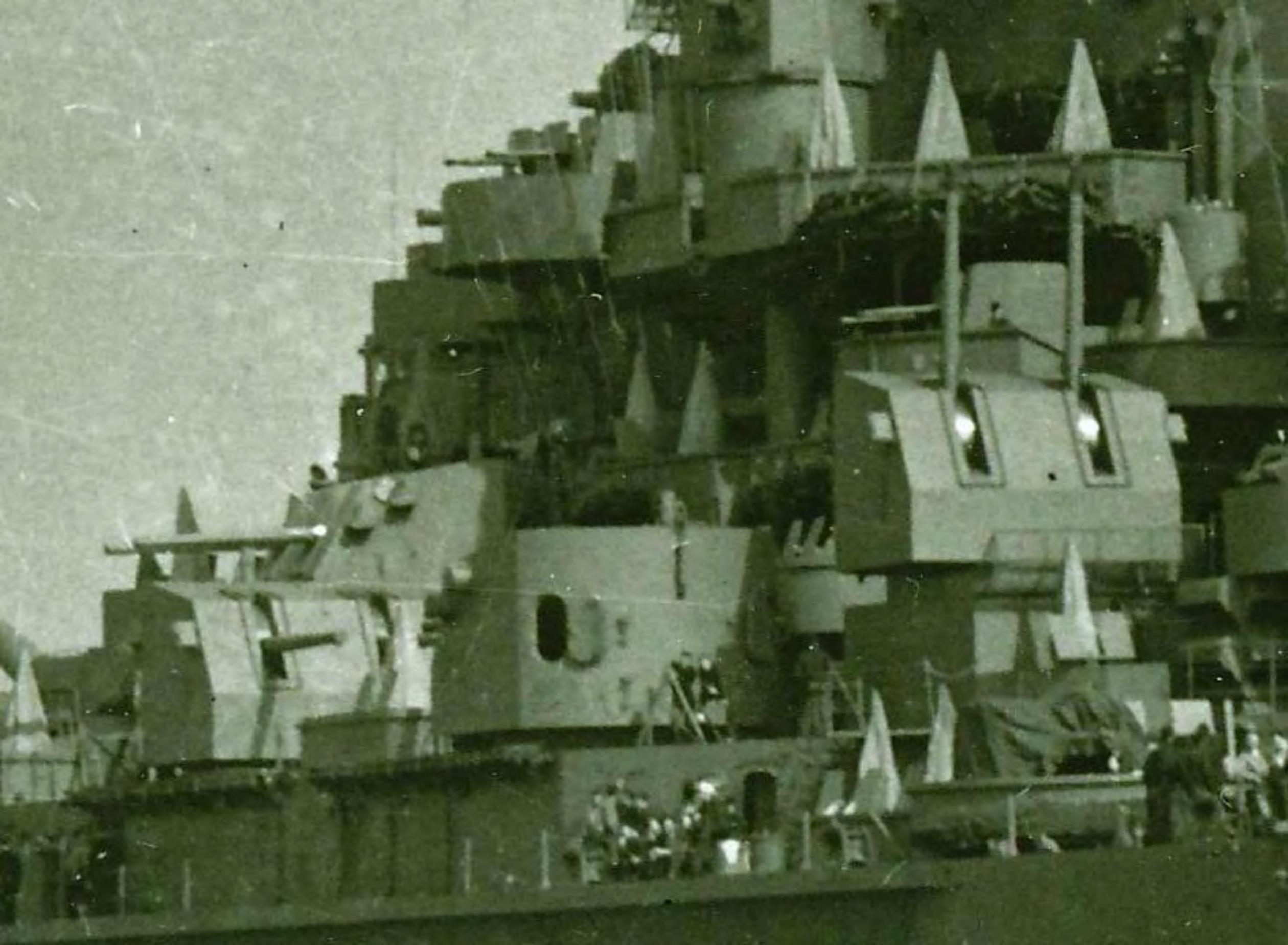
5-inch Mount Mk 32 Mods. Working Circle.

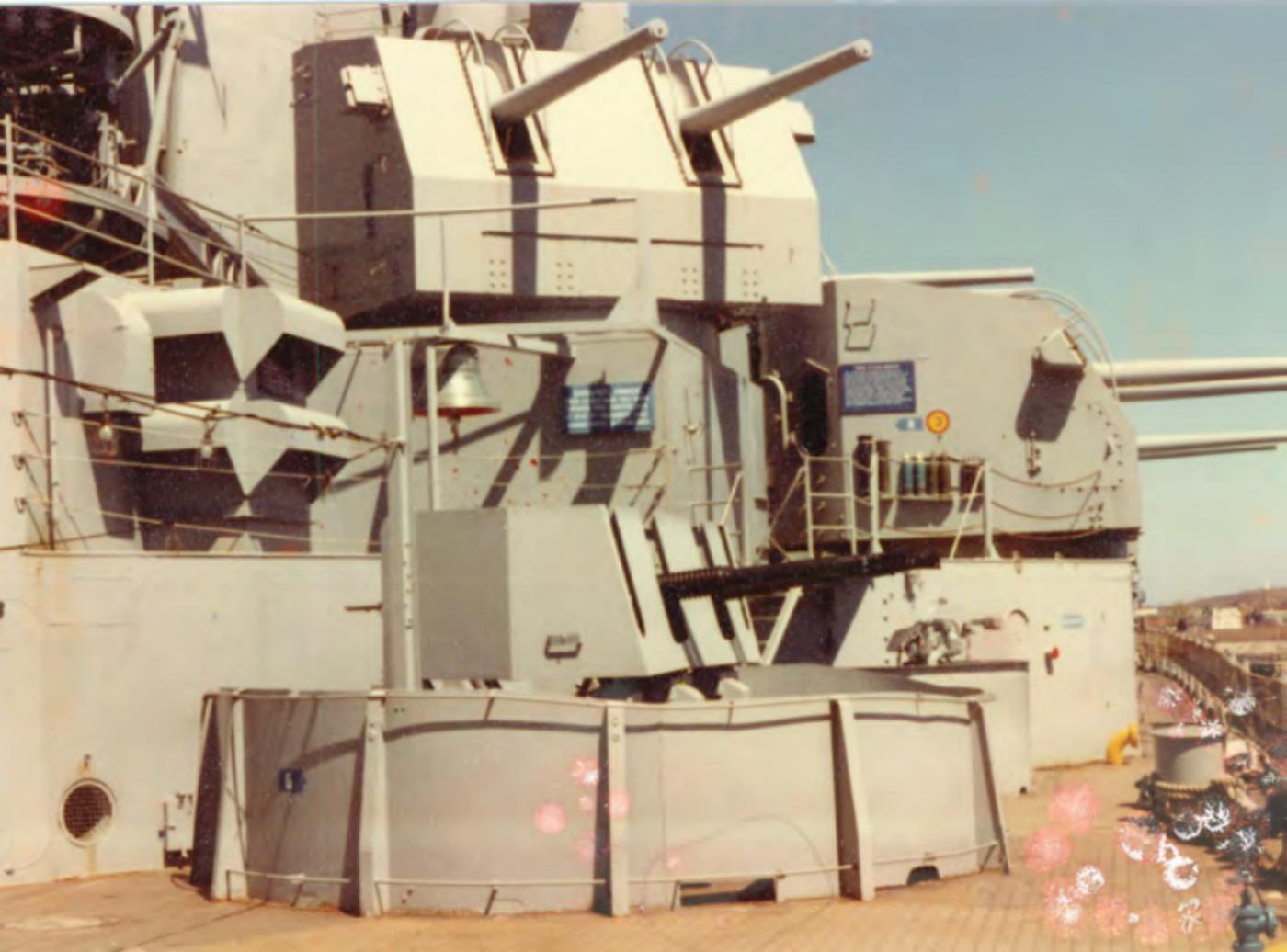


5-inch Mount Mk 38 Mods. Working Circle.

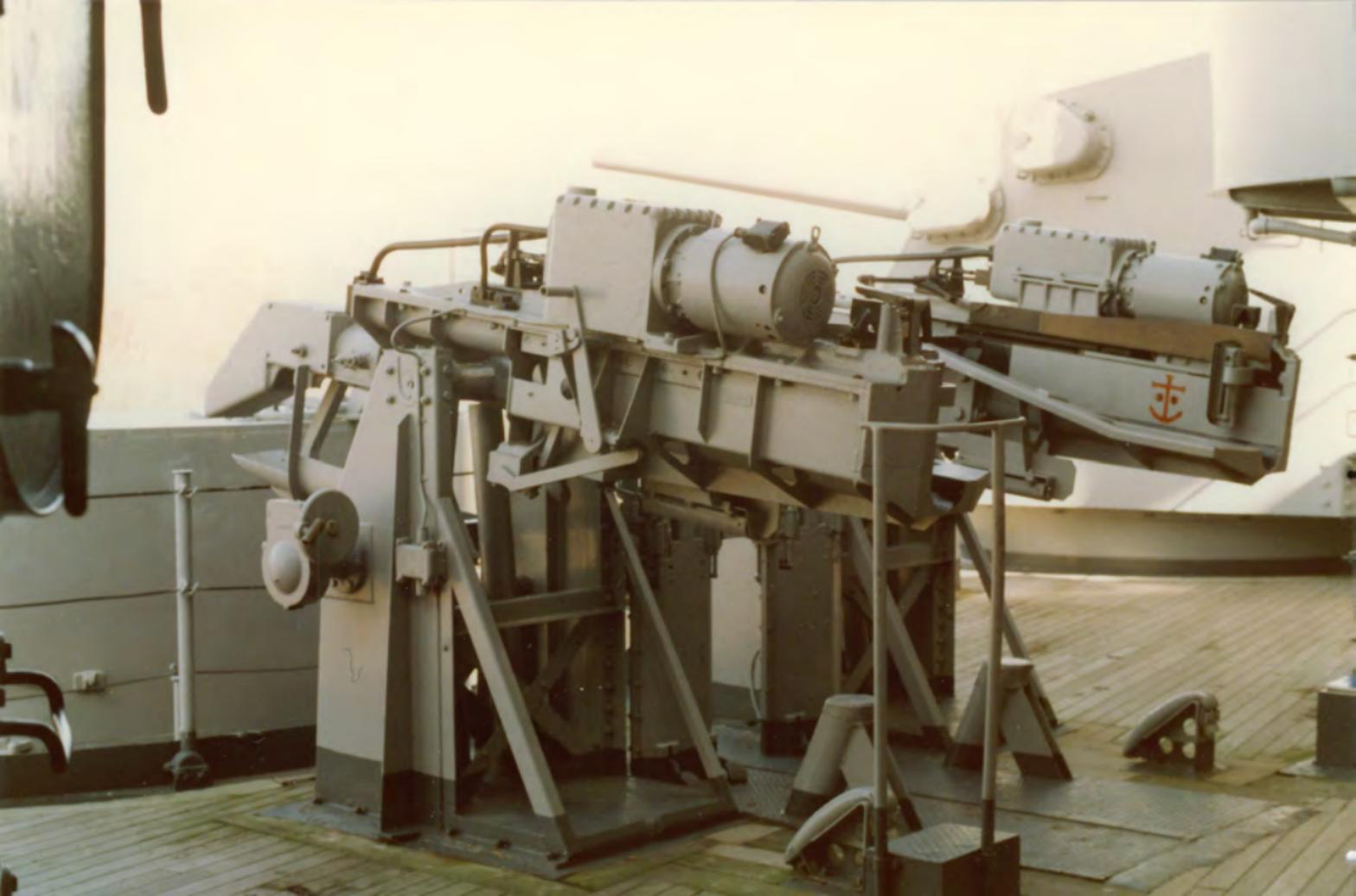


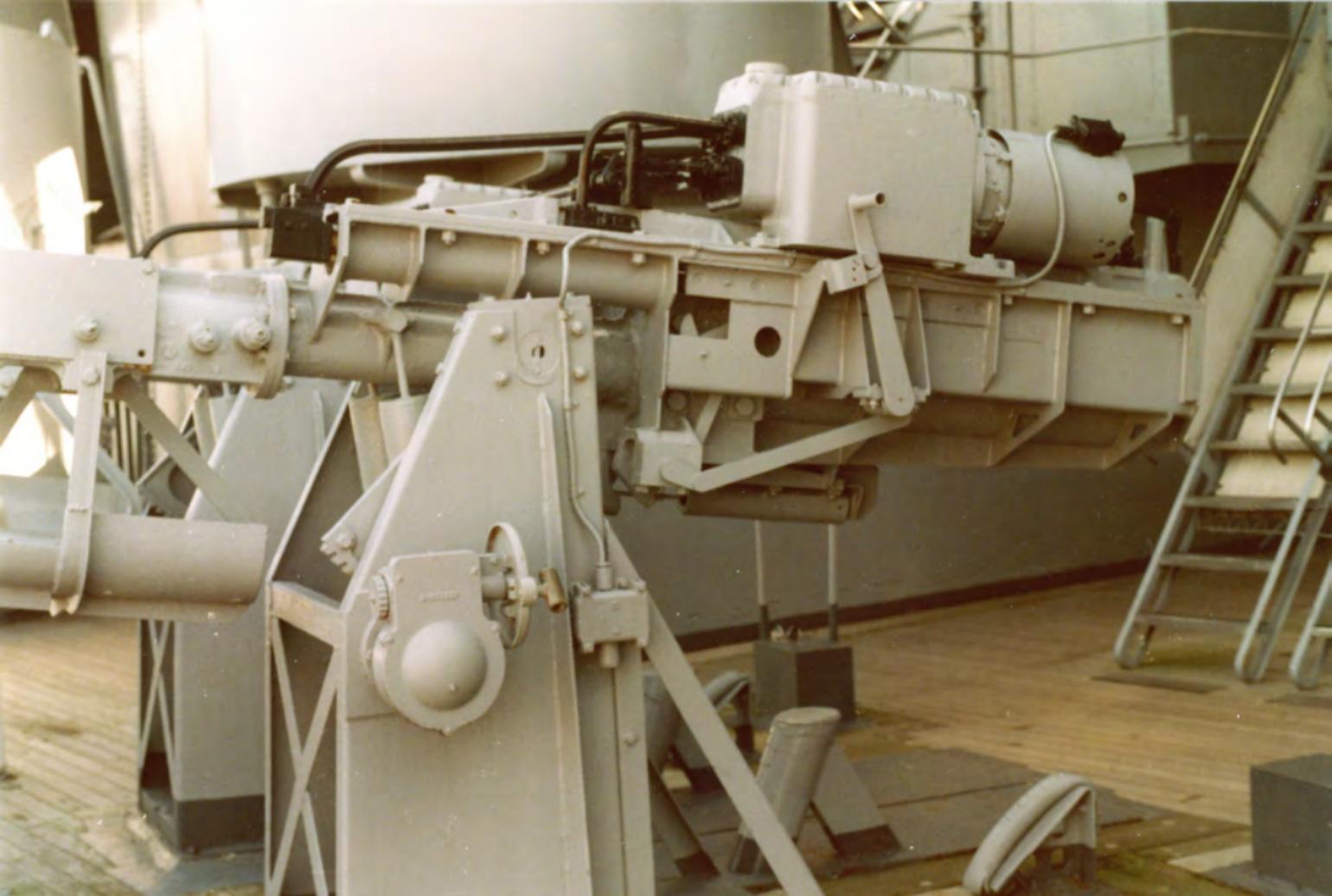


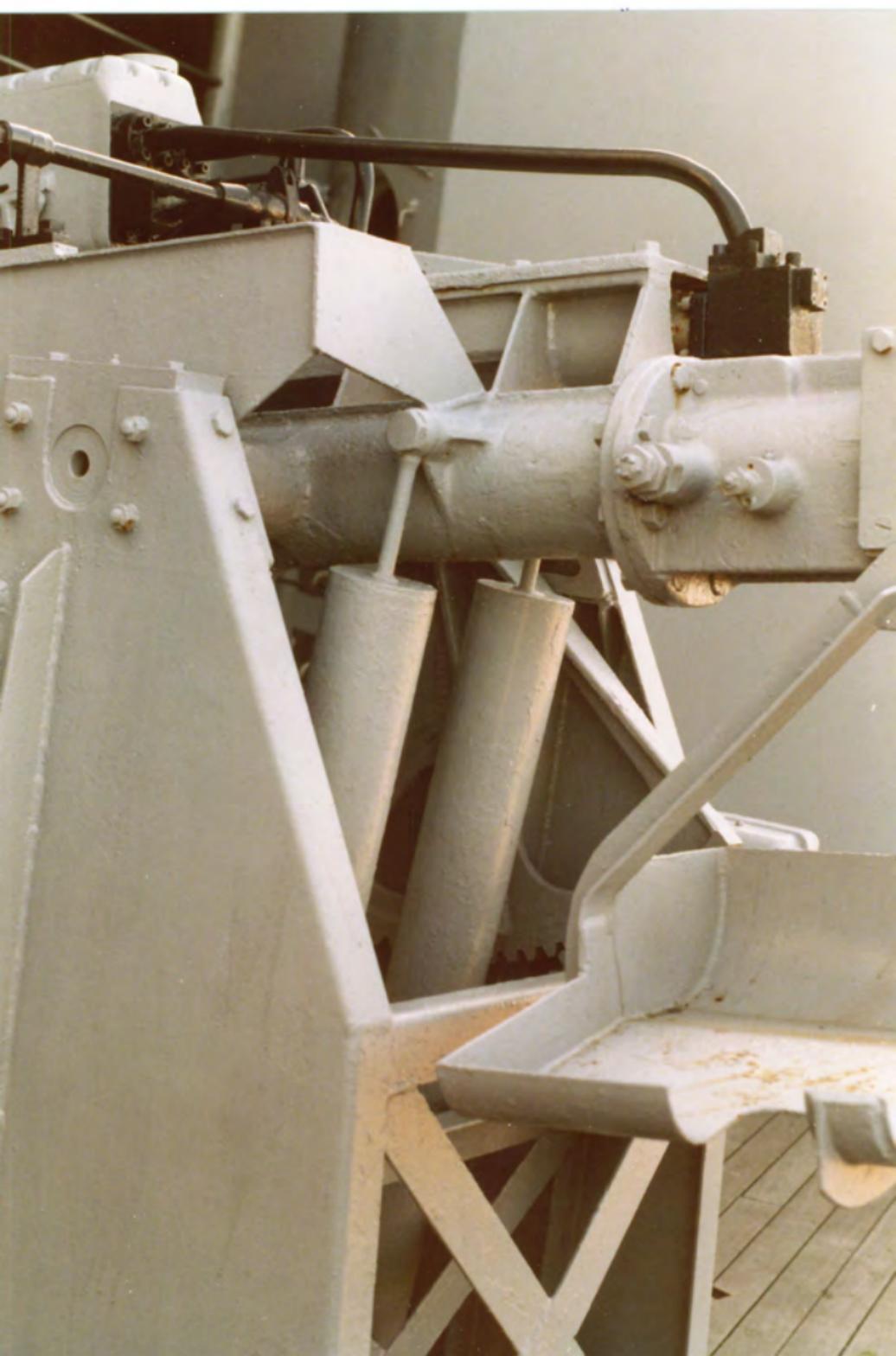


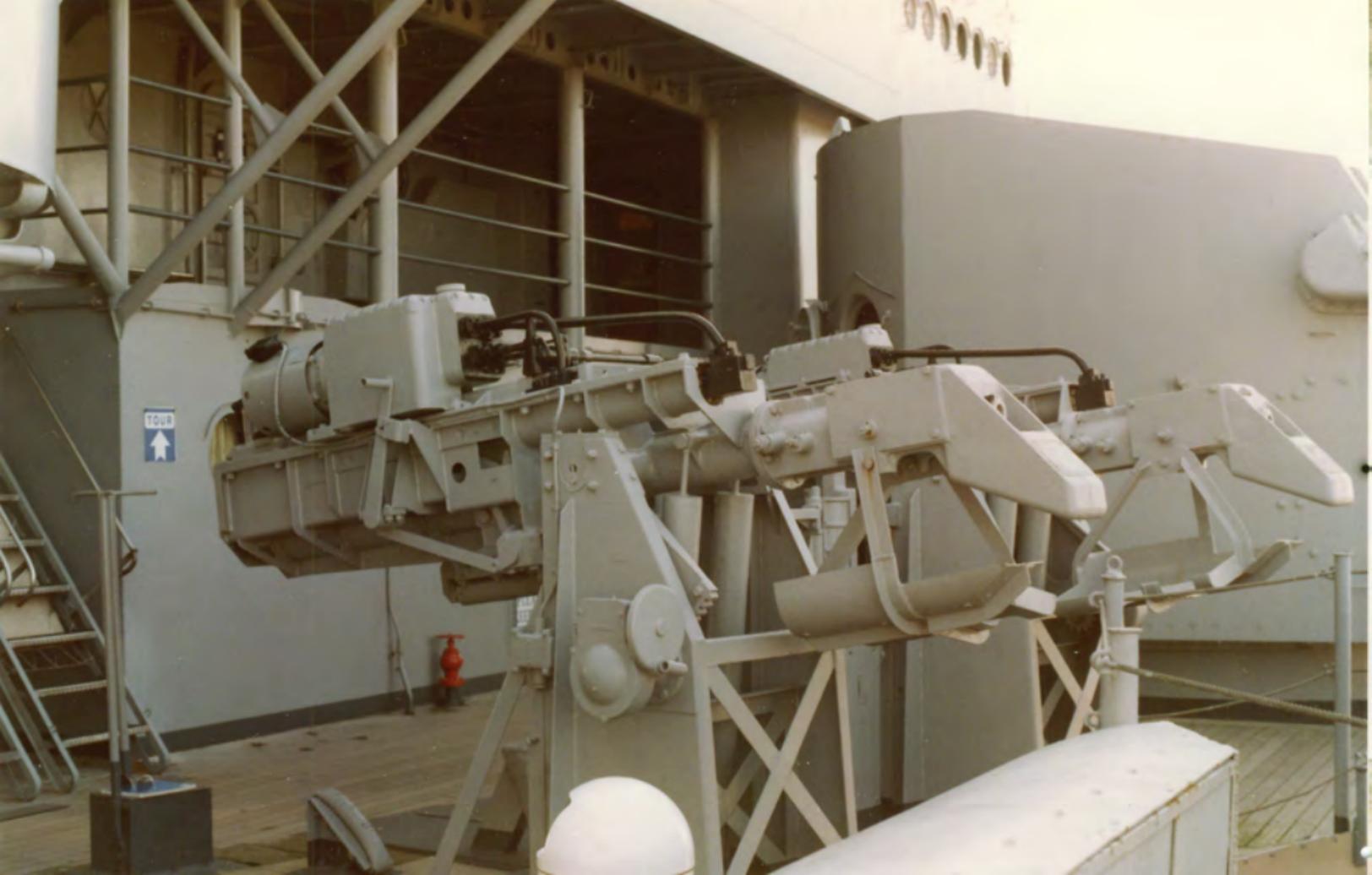


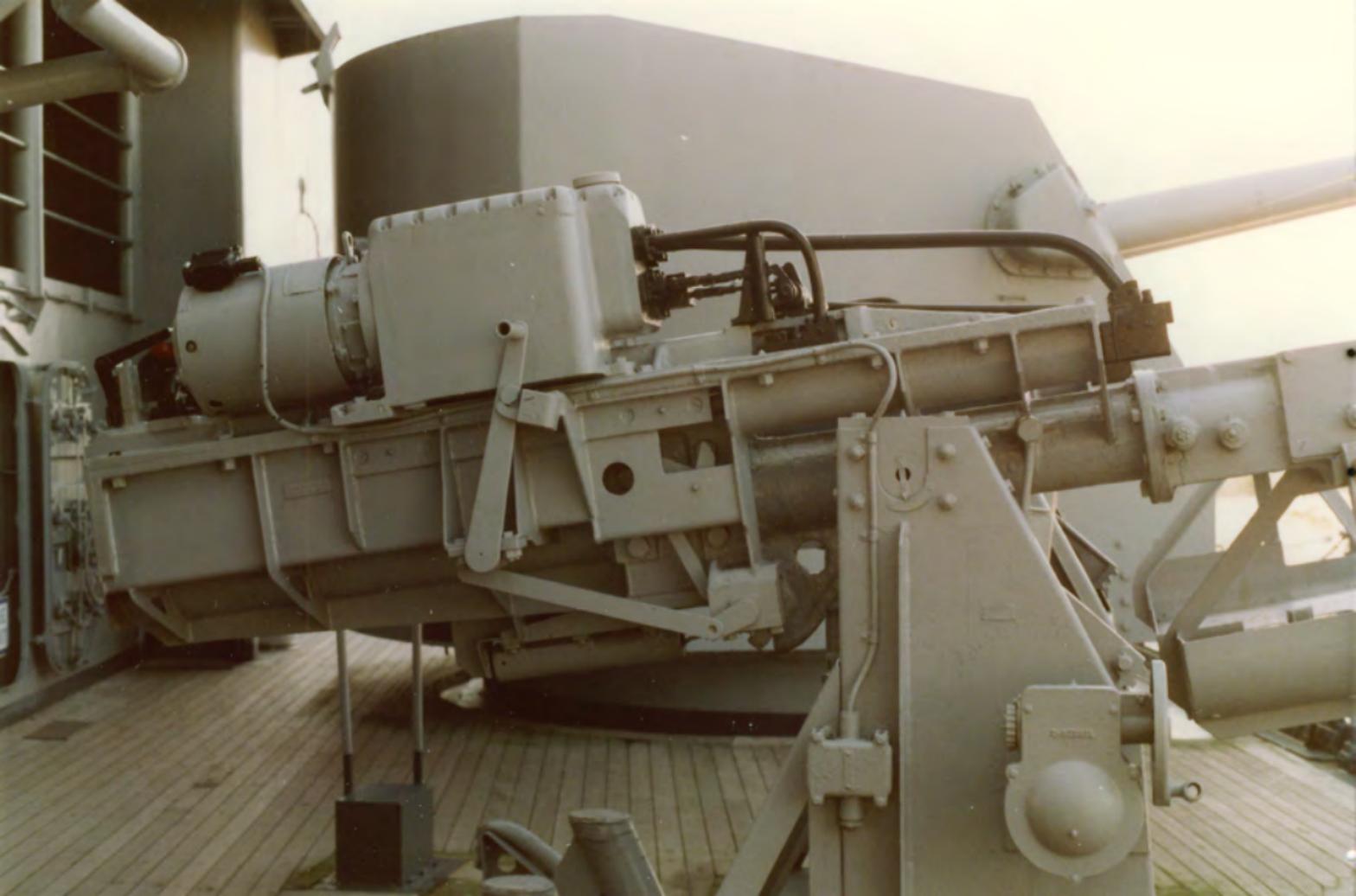


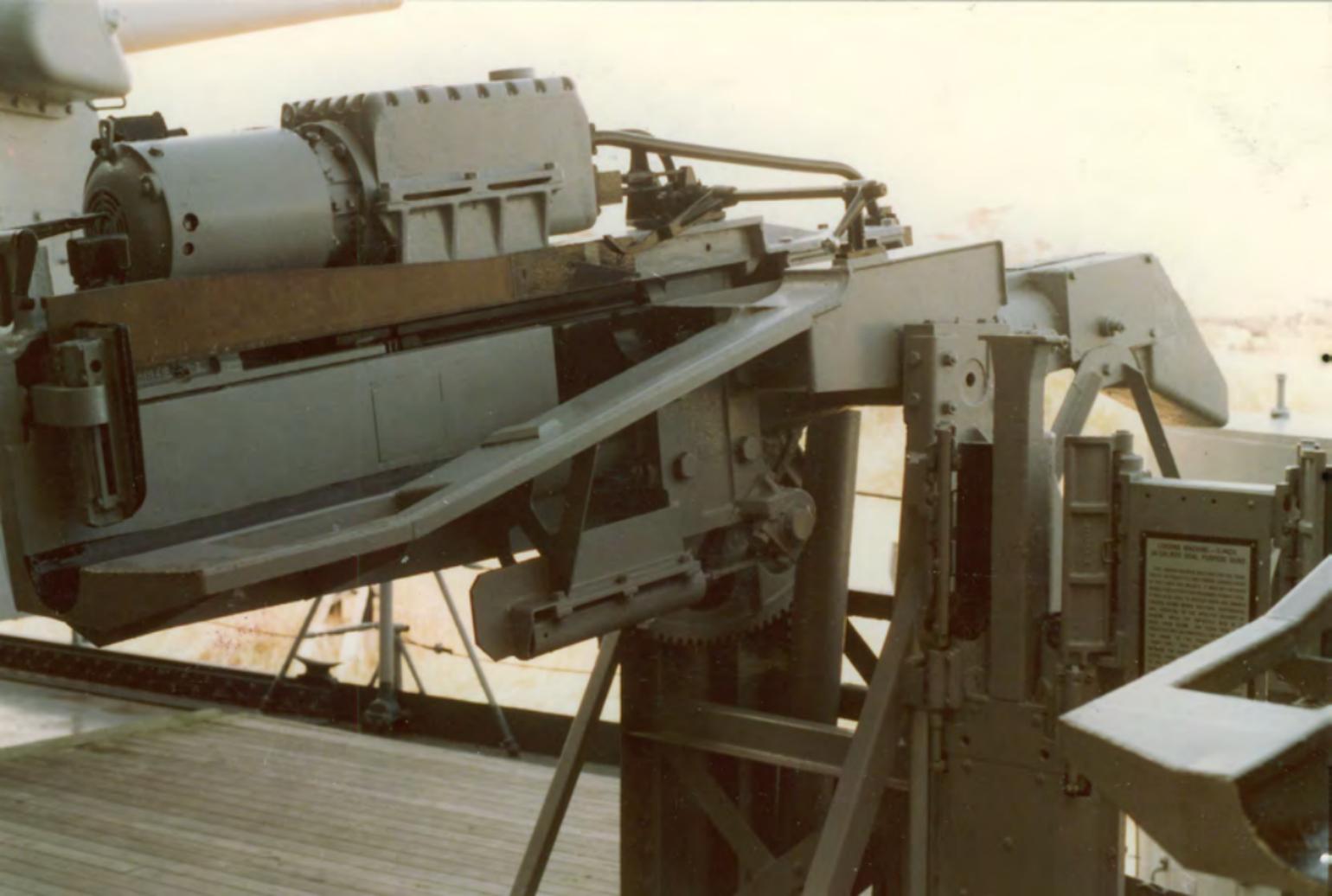






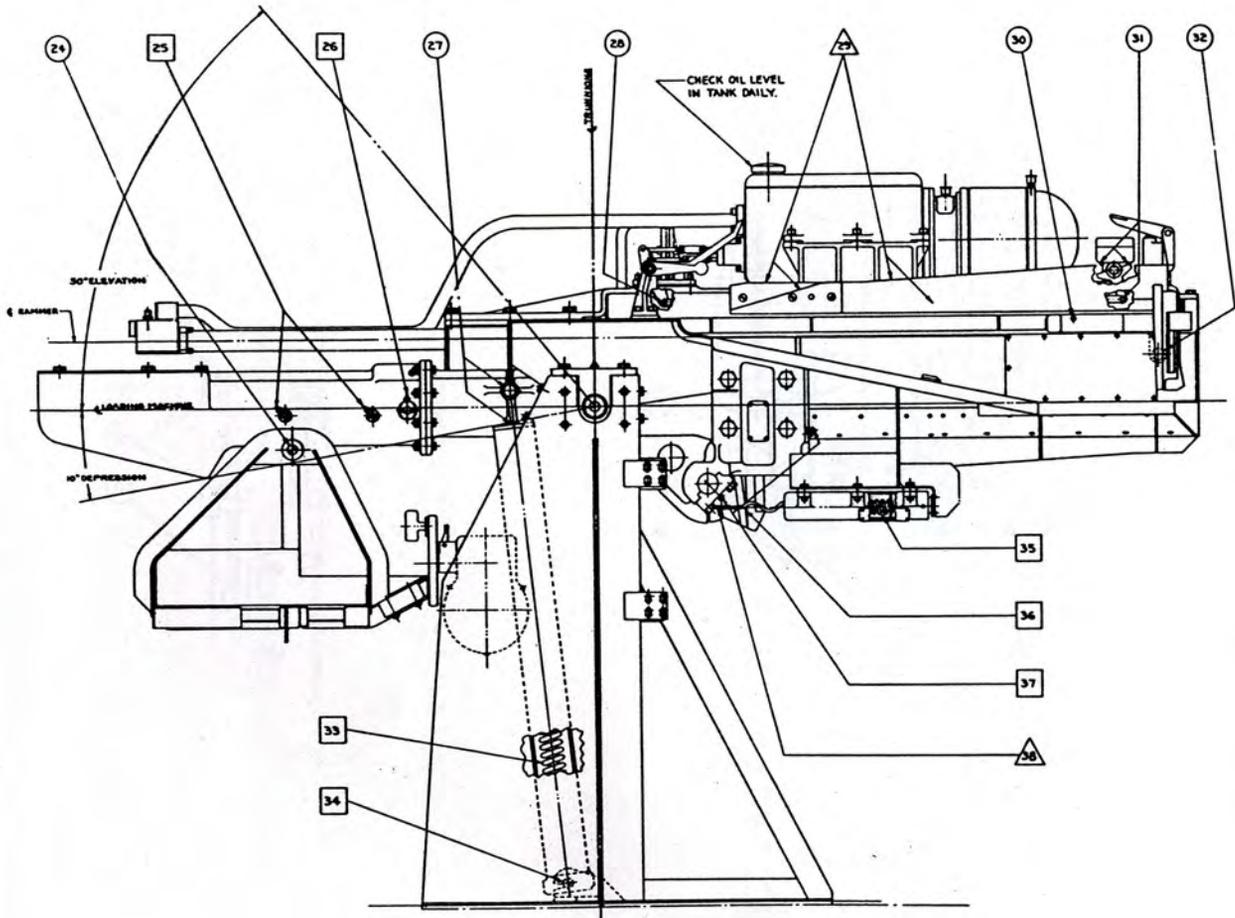






SEARCHLIGHT - LAMP
SEARCHLIGHT - POWER UNIT

SEARCHLIGHT - LAMP
SEARCHLIGHT - POWER UNIT



- DAILY**
- 29 CAM PLATE (RAMMER SYSTEM)
 - 36 BREECH BLOCK CAM
- WEEKLY**
- 24 PIVOT PIN (PROJECTILE TRAY)
 - 27 SPRING ROD (EQUILIBRATOR)
 - 26, 31 OPERATING LEVERS (RAMMER SYSTEM)
 - 30, 32 CROSS HEAD (RAMMER SYSTEM)
 - 37 BREECH BLOCK OPERATING MECHANISM
 - 38 OPERATING SPRING CHAIN (BREECH BLOCK MECHANISM)
- MONTHLY**
- 25 GUIDES (PROJECTILE DEFLECTOR)
 - 26 BRAKE (PROJECTILE DEFLECTOR)
 - 34 CYLINDER TRUNNION (EQUILIBRATOR)
- SEMI-ANNUALLY**
- 33 SPRING (EQUILIBRATOR)
 - 35 OPERATING SPRING (BREECH BLOCK MECHANISM)

NOTE:-
 THE FREQUENCY OF LUBRICATION IS DEPENDENT UPON THE USE OF THE MECHANISM. THE SCHEDULE GIVEN IS REQUIRED WHEN THE OUTFIT IS USED DAILY. LUBRICATION MAY BE LESS FREQUENT FOR LESS FREQUENT USE OF THE OUTFIT, BUT IN NO CASE SHALL THE MAXIMUM PERIOD BETWEEN REGULAR INSPECTIONS OF THE PARTS FOR PROPER LUBRICATION, ON SHIPS IN COMMISSION, EXCEED ONE MONTH.
 EXERCISE THE PARTS AFTER LUBRICATION.

- INDICATES LIGHT MINERAL OIL FOR LUBRICATION.
- INDICATES CUP GREASE FOR LUBRICATION.
- △ INDICATES EXTRA HEAVY MINERAL OIL FOR LUBRICATION.

20

THIS COPY IS FOR	
EXPLODING MACHINE MK. XXII MOD. 2 (30 CAL.)	
LUBRICATION CHART LEFT SIDE ELEVATION SCALE: 1/2	
NAVY DEPARTMENT BUREAU OF ORDNANCE WASHINGTON, D. C.	
272232	
ROCK ISLAND ARSENAL	



9

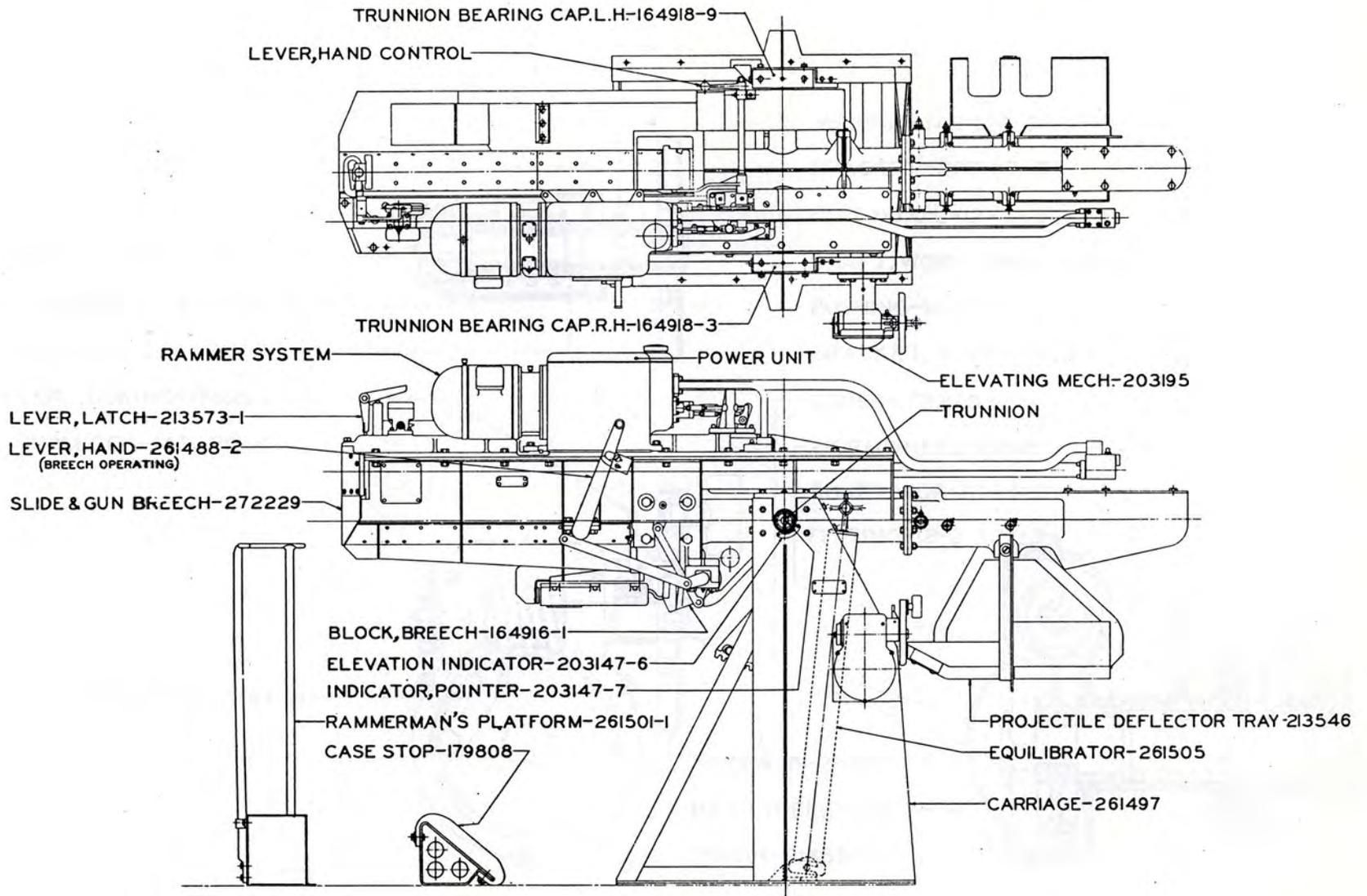


PLATE-A
5TH LOADING MACHINE (38 CAL.) MK. XVI MOD. 2
PLAN AND ELEVATION

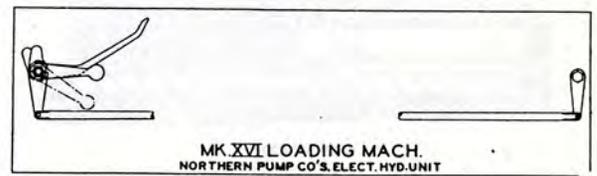
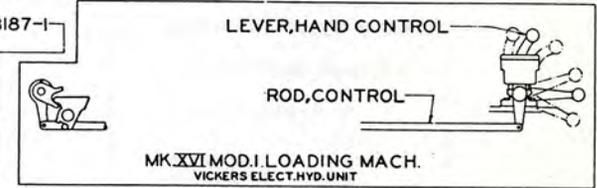
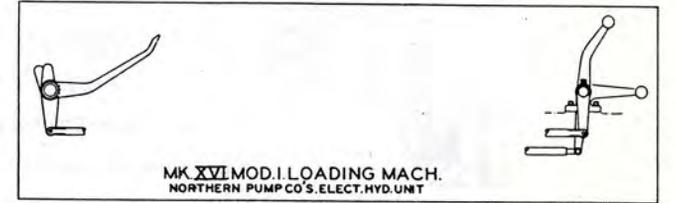
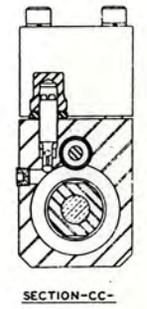
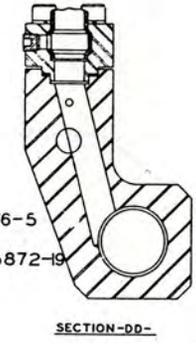
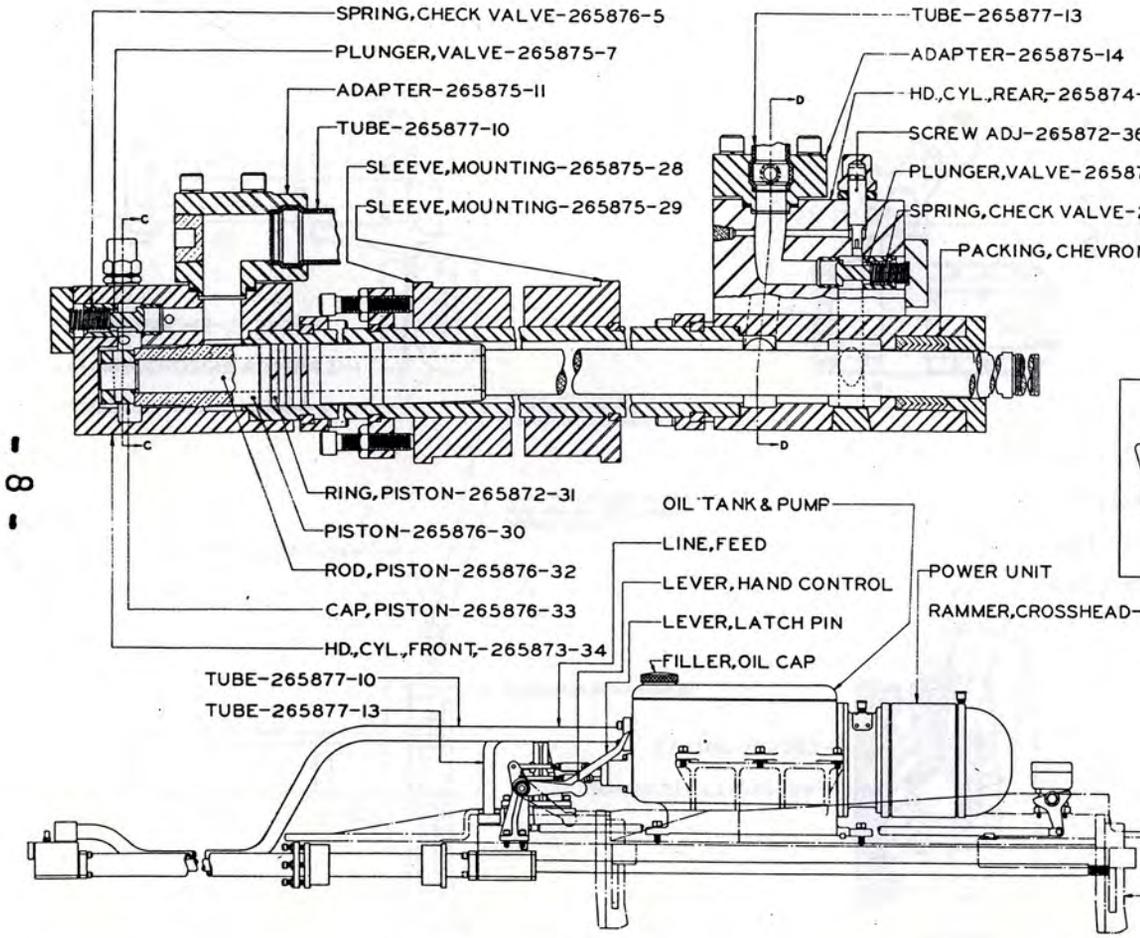


PLATE-C
 5th LOADING MACHINE (38 CAL.)
 MK. XVI MK. XVII MOD. I MK. XVI MOD. 2
 RAMMER SYSTEM

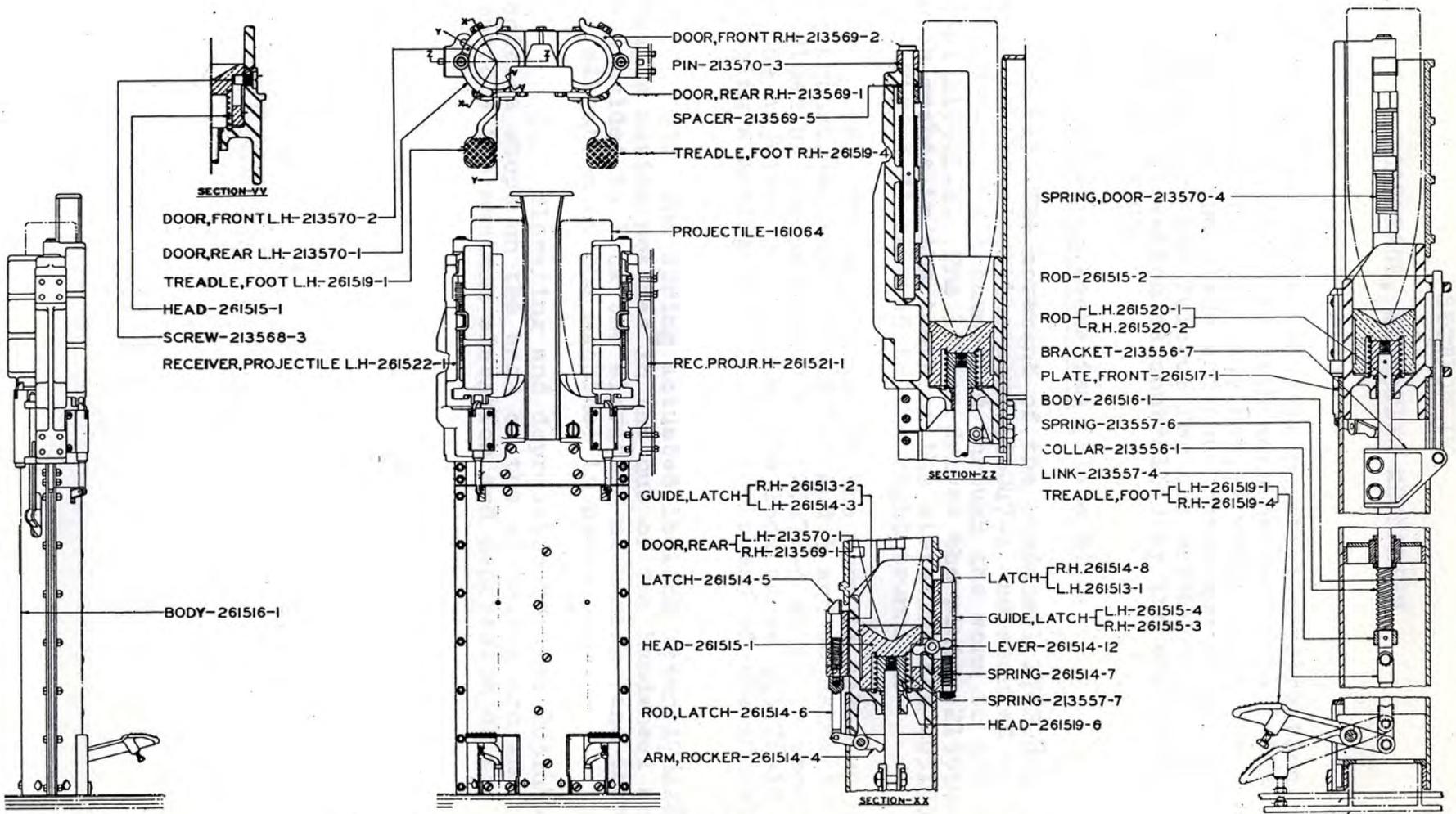
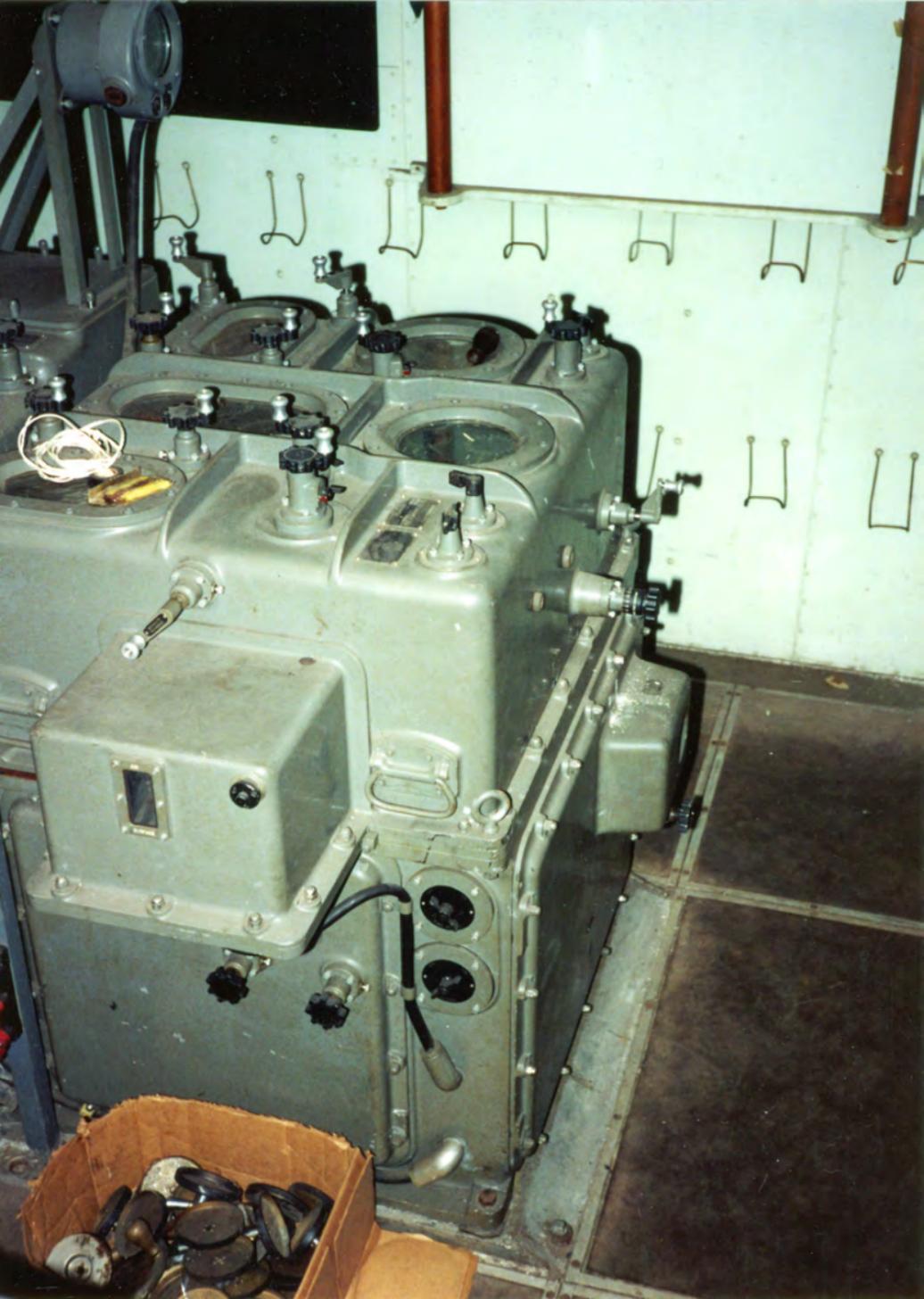
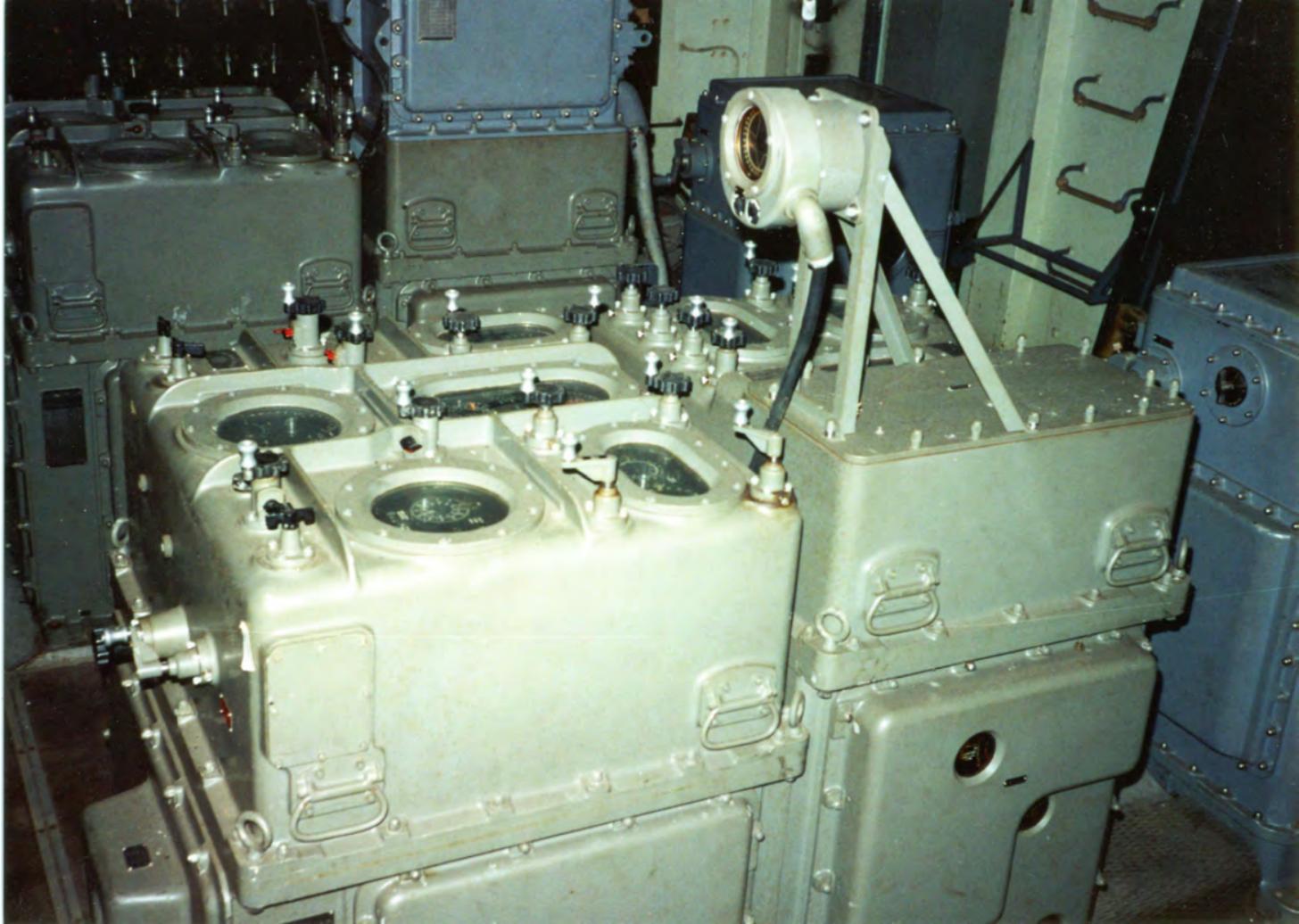


PLATE-F

5th PROJECTILE HOIST TOP MK.II MOD.2





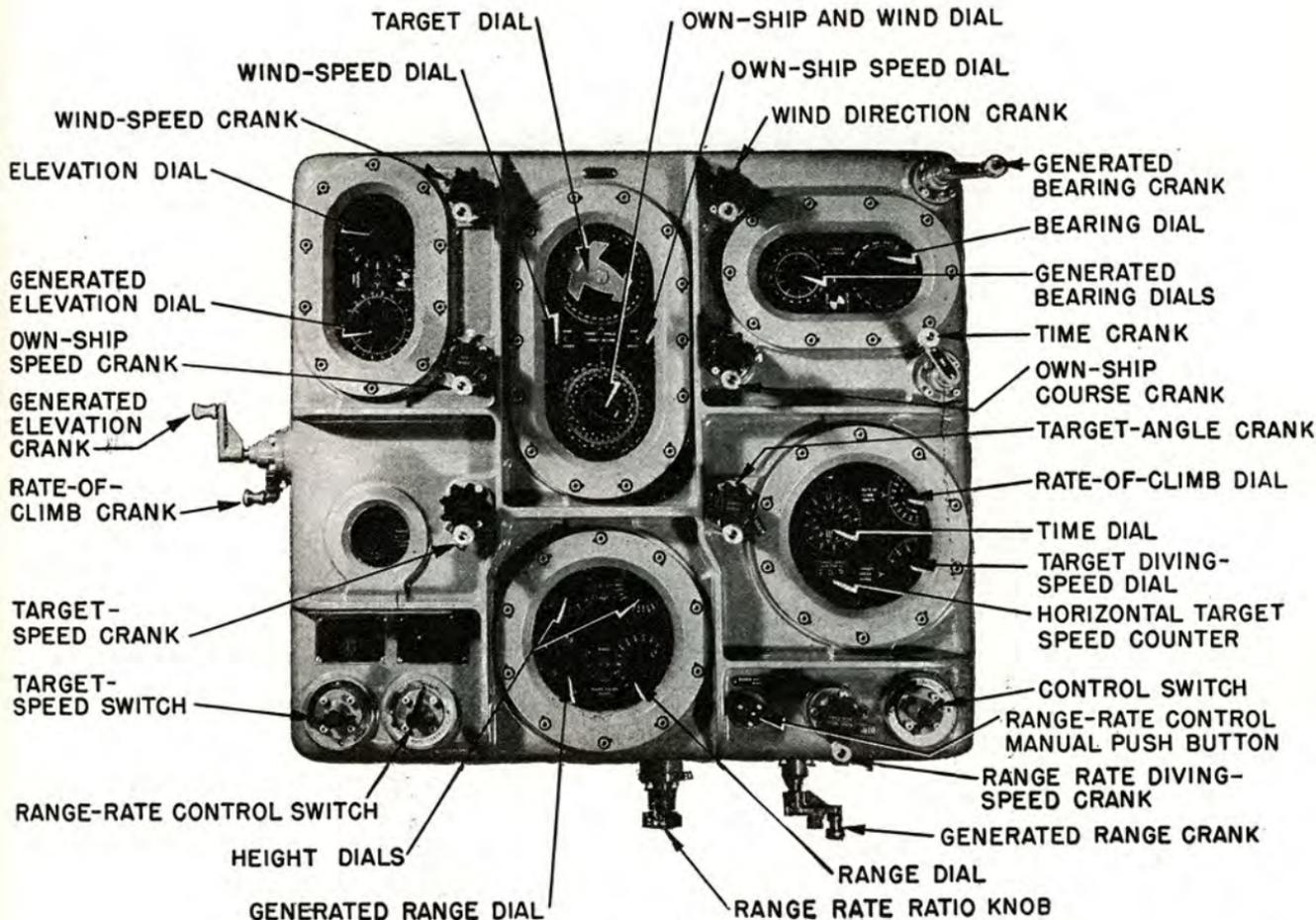
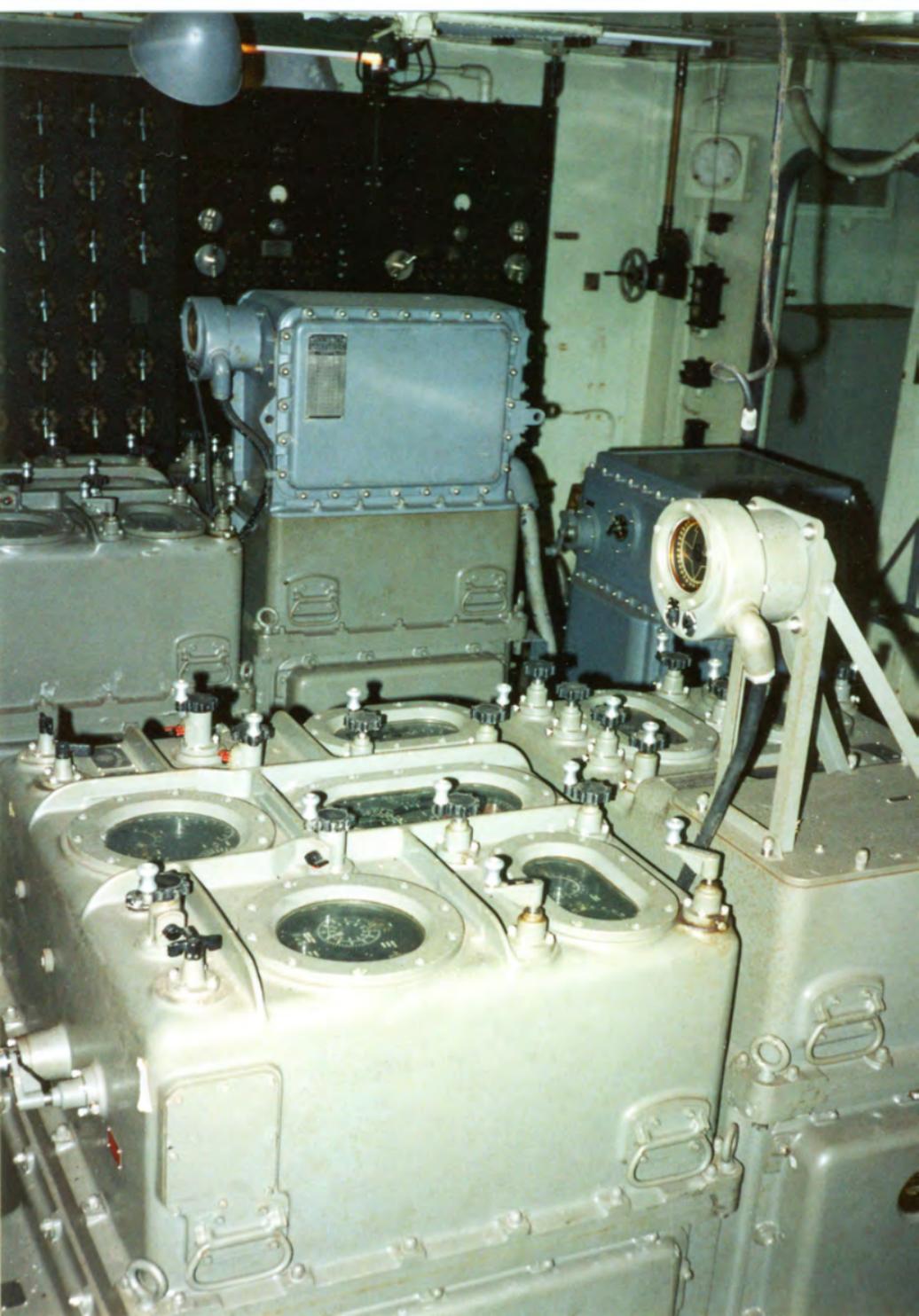
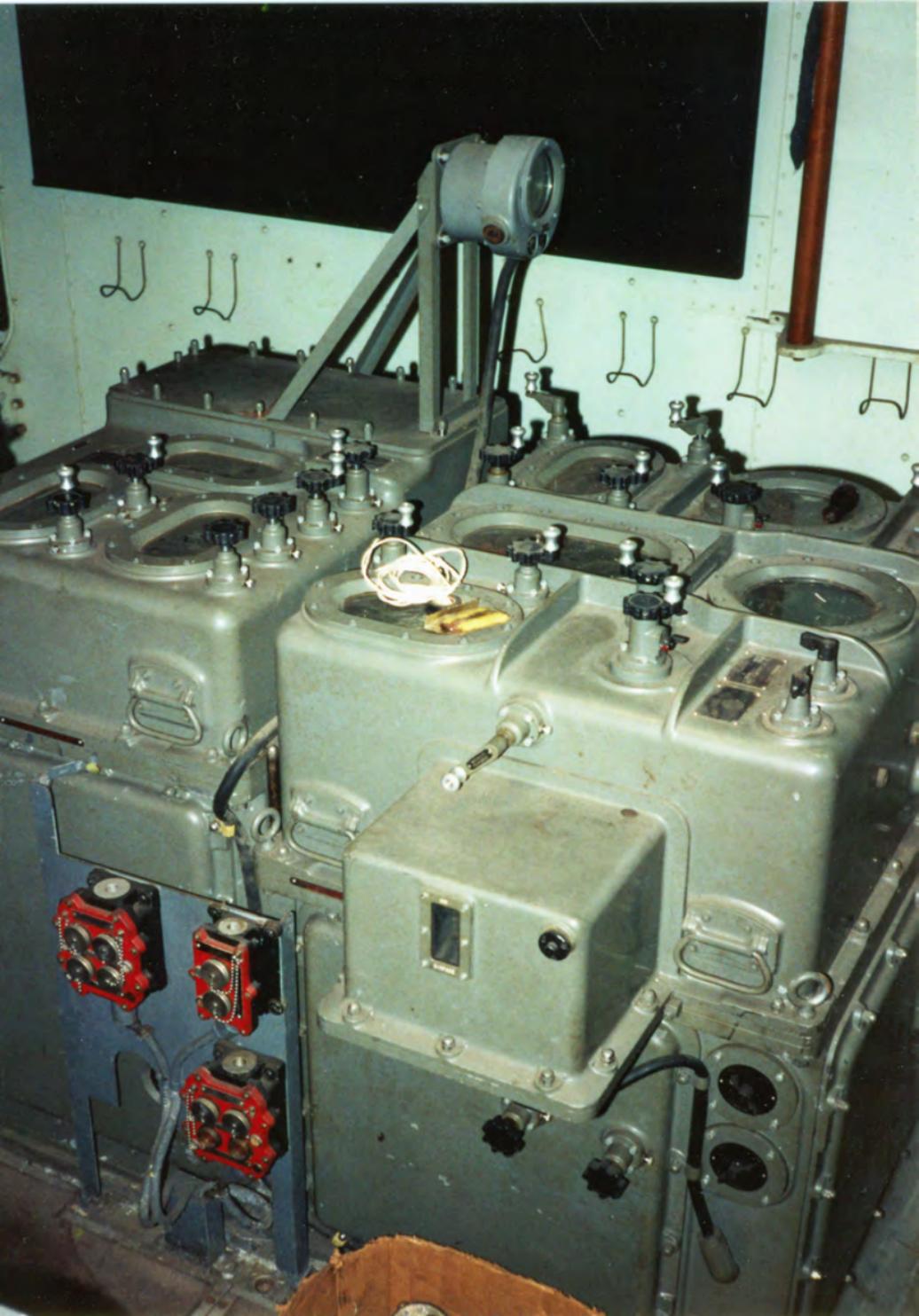
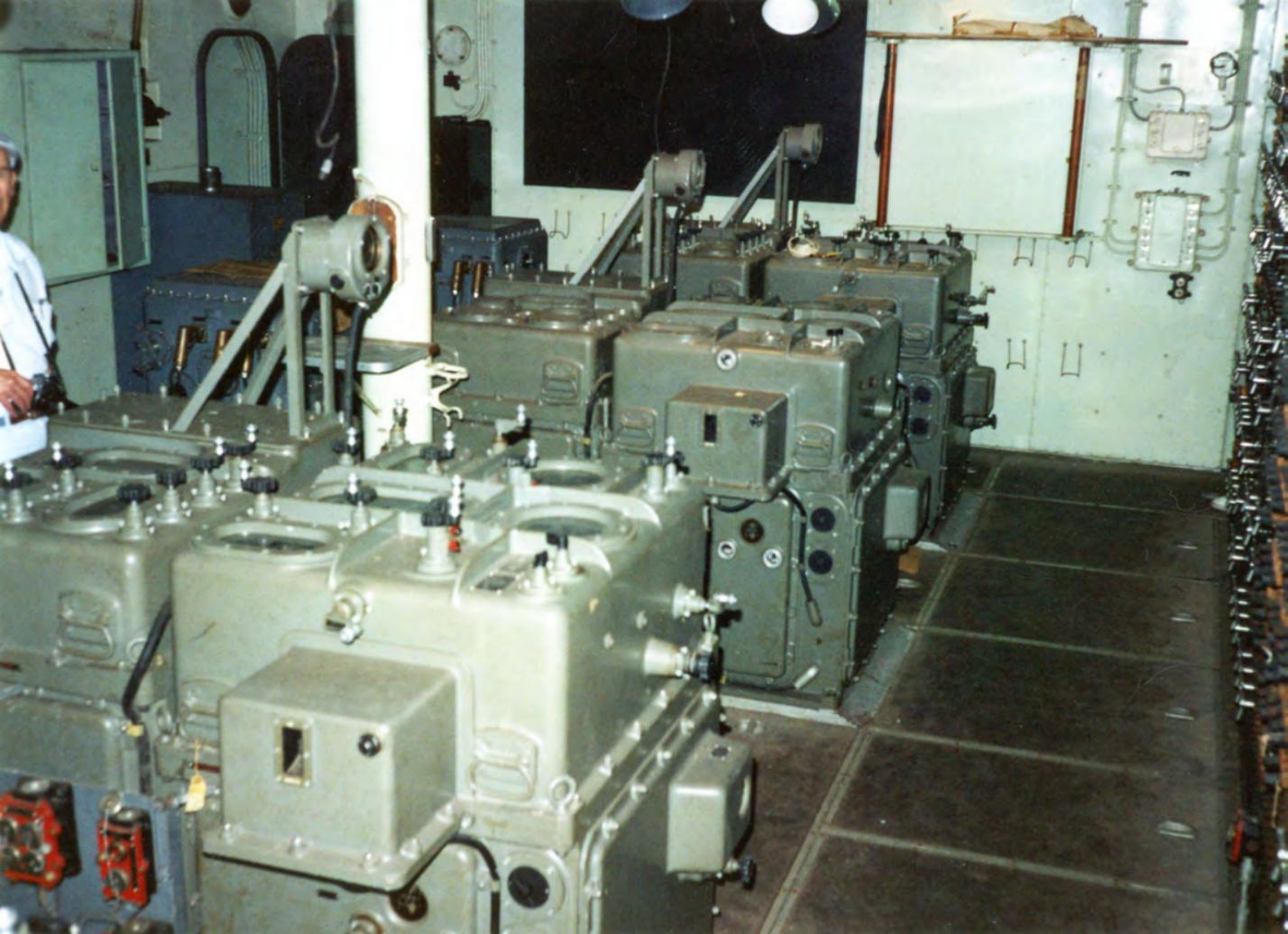
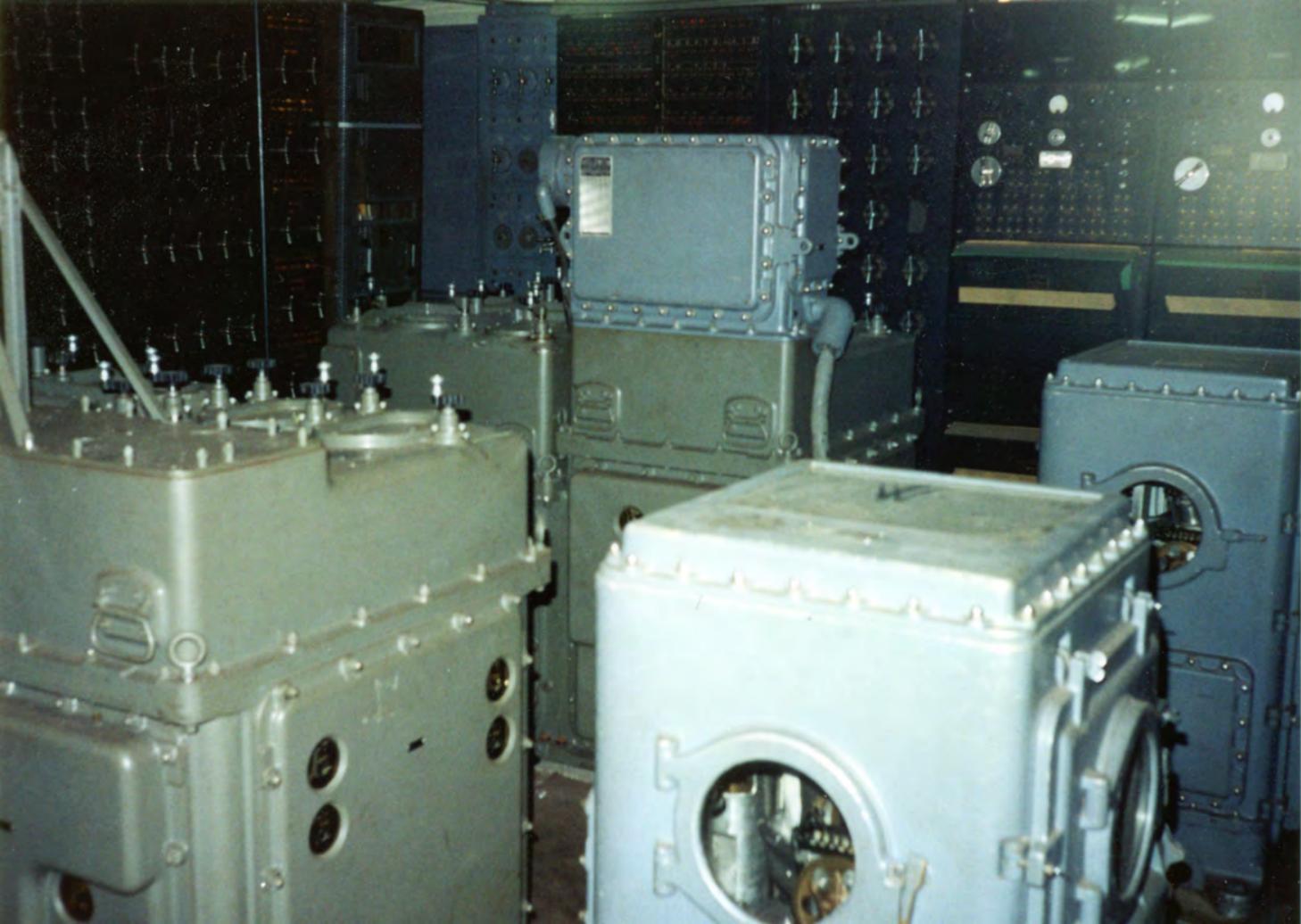


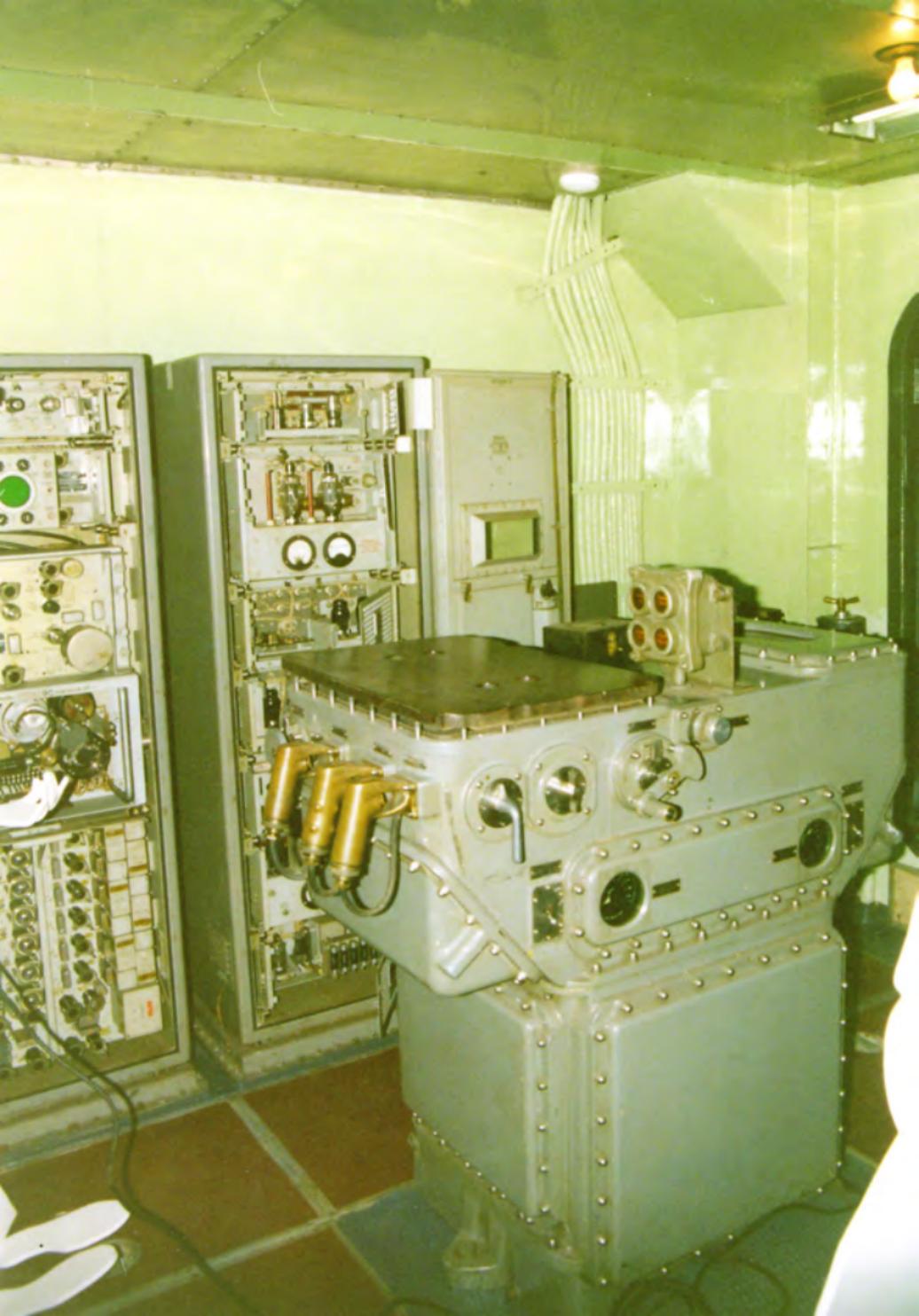
FIGURE 17D2. Control section, Mark 1 computer; top view.

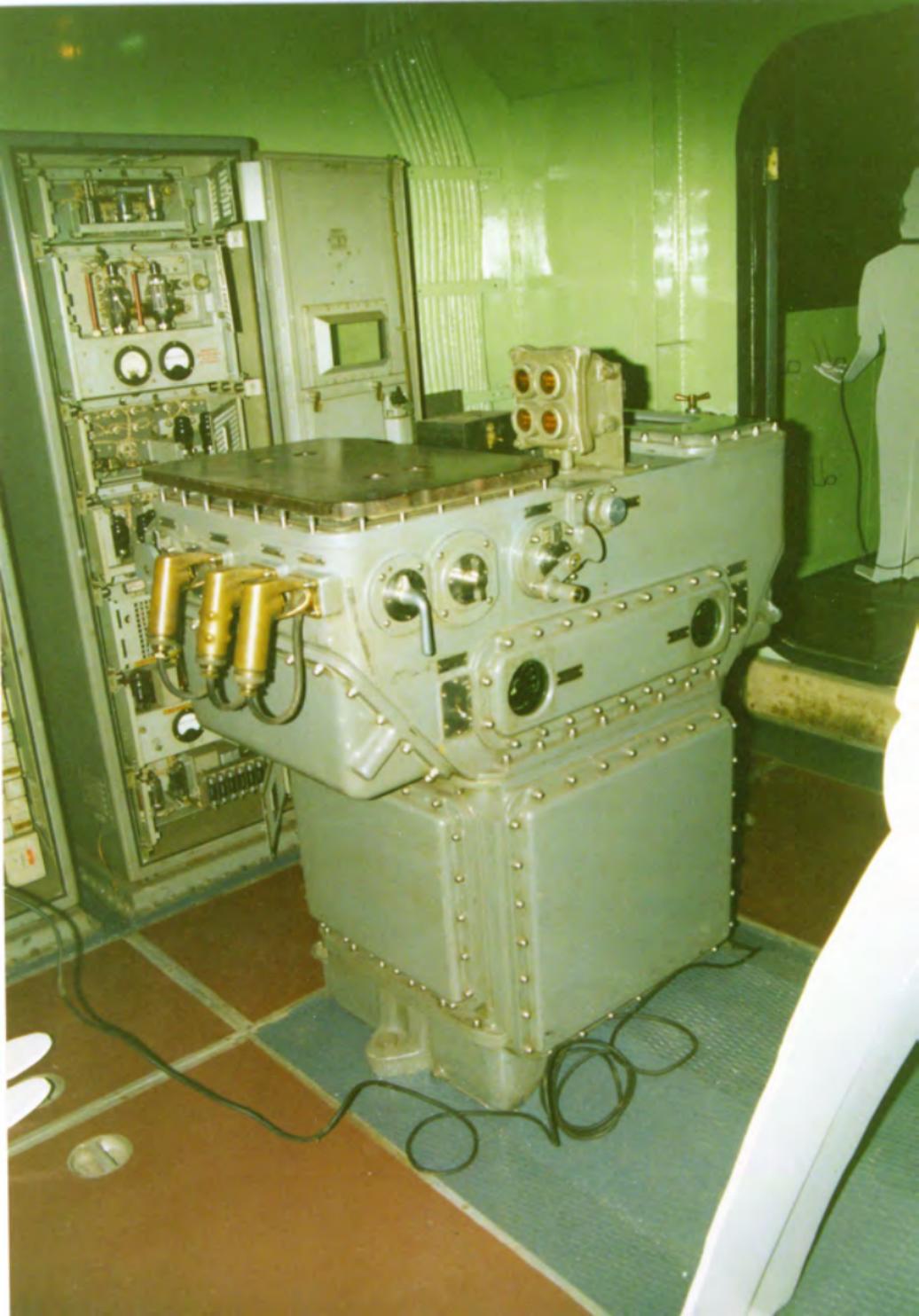


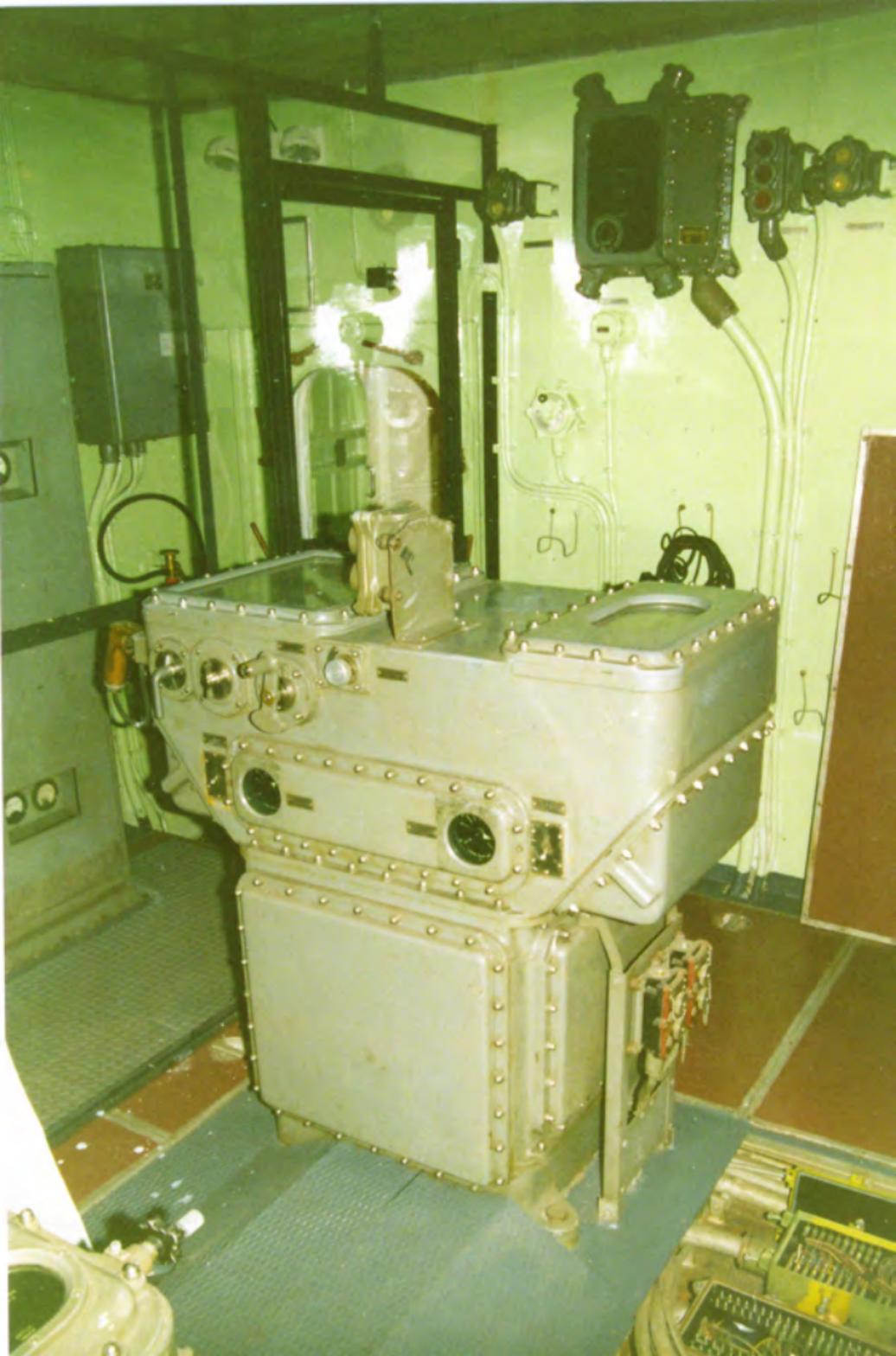


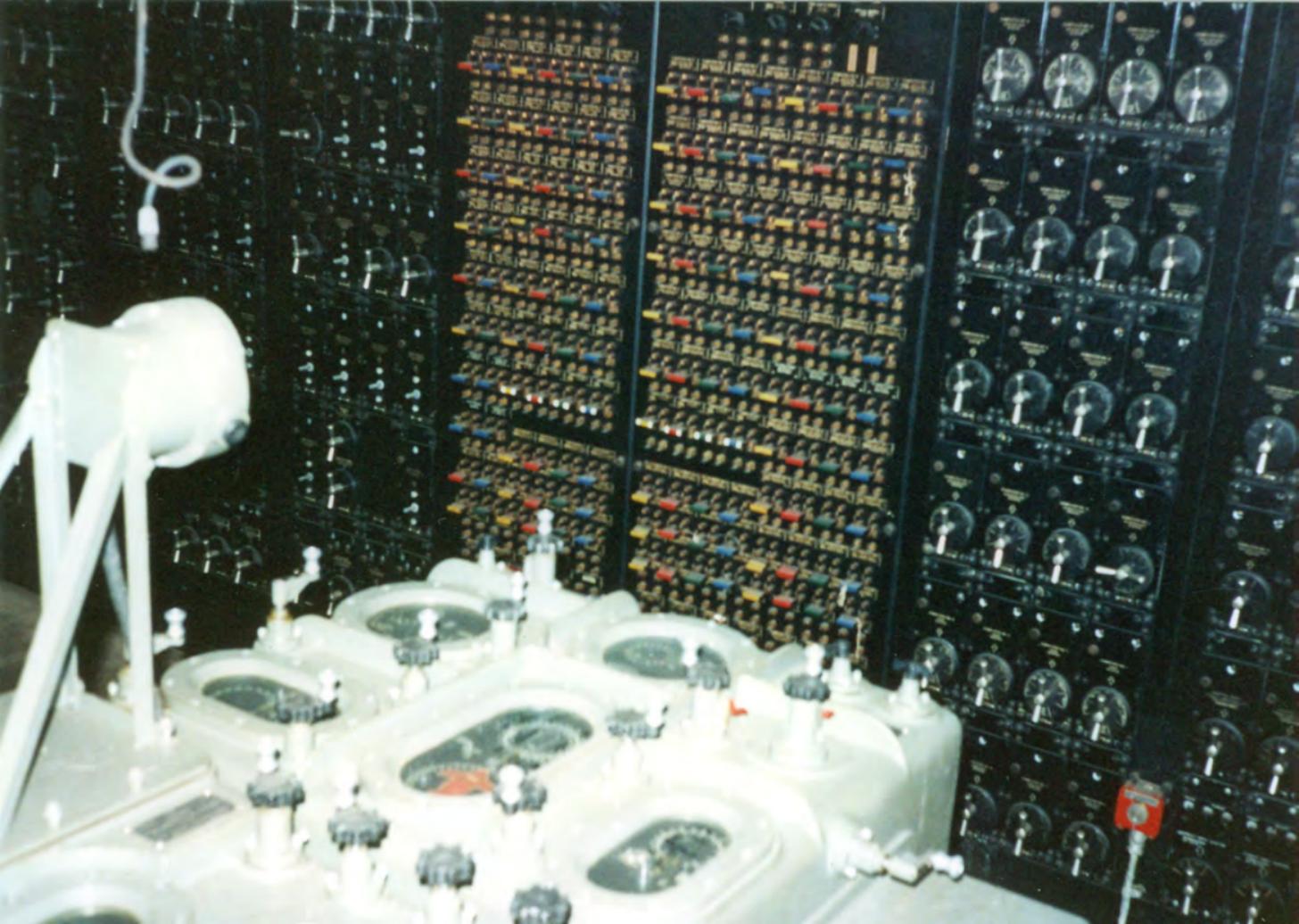




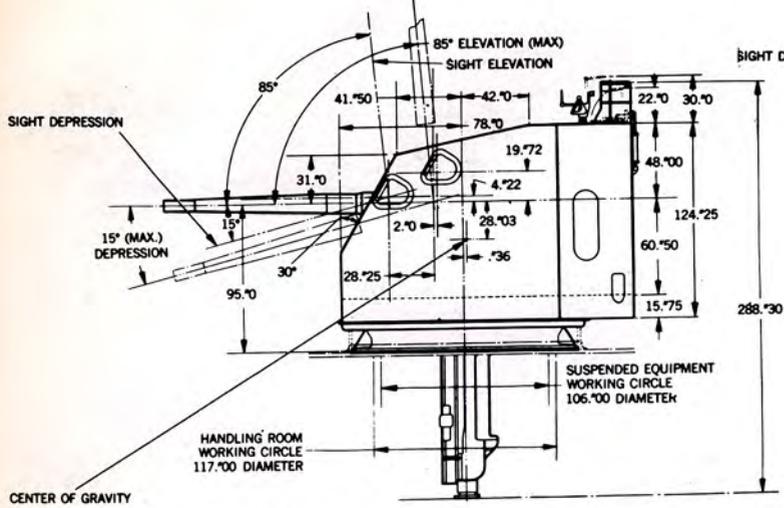




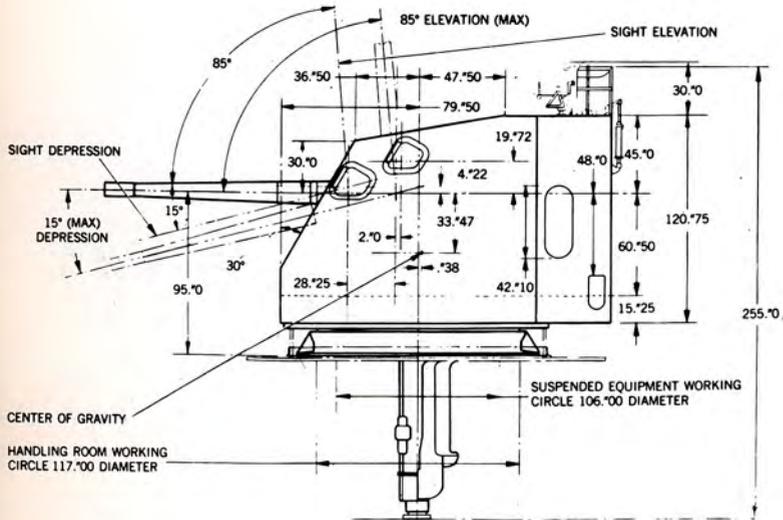
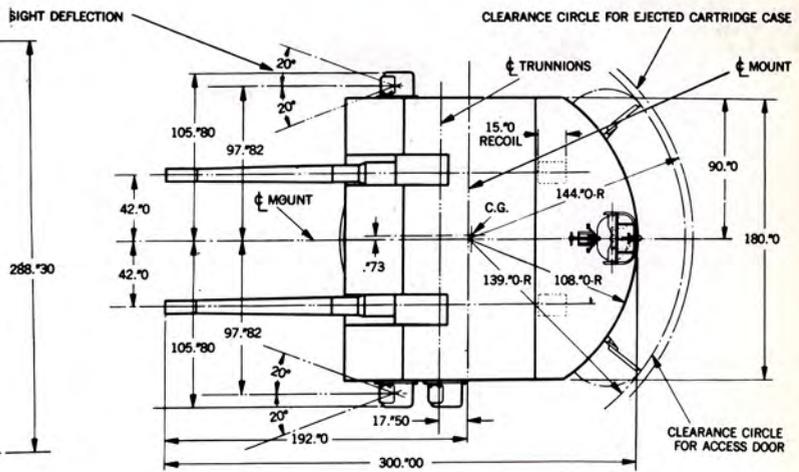




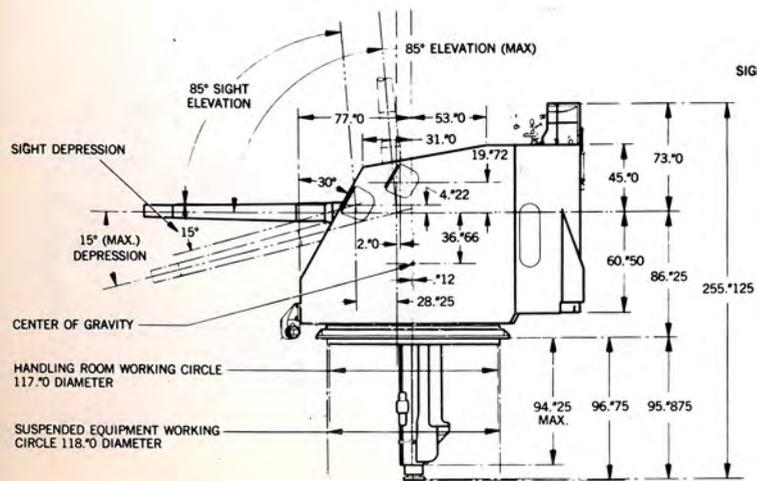
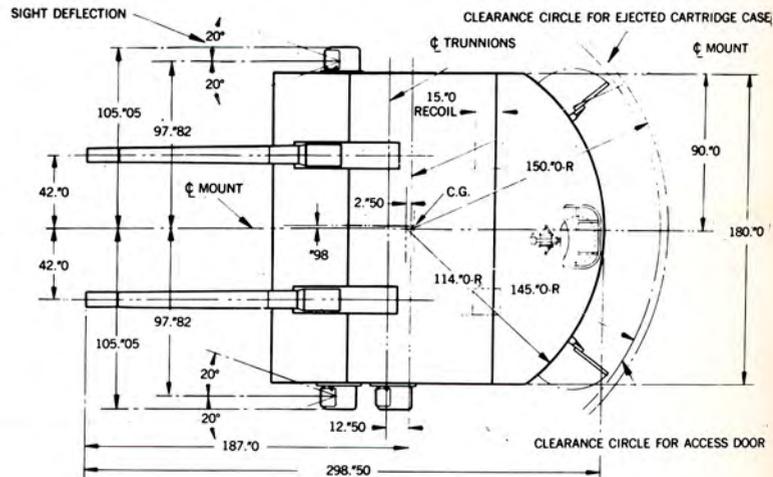




5-inch Mount Mk 28 Mods. Working Circle.



5-inch Mount Mk 32 Mods. Working Circle.



5-inch Mount Mk 38 Mods. Working Circle.

